UNIT INFORMATION

Corp. 0924-L11 Revised 10-2018

Service Literature

LGH036 through 074

LGH036H, 048H, and 060H are high efficiency gas packaged units equipped with direct drive blowers. LGH036S, 048S and 060S are standard efficiency packaged units equipped with two speed belt drive blowers. LGH072H and 074H are high efficiency packaged units equipped with a single and two speed belt drive blower motors.

LGH036S & H units are available in 65,000 to 108,000 Btuh (19 to 31 kW) heating inputs. LGH048, 060, 072 and 074 units are available in 65,000 to 150,000 Btuh (19 to 43.9 kW) heating inputs. Gas heat sections are designed with aluminized (stainless optional) steel tube heat exchangers. Cooling capacities range from 3 to 6 tons (7 to 21kW).

Information contained in this manual is intended for use by qualified service technicians only. All specifications are subject to change. Procedures outlined in this manual are presented as a recommendation only and do not supersede or replace local or state codes.

If the unit must be lifted for service, rig unit by attaching four cables to the holes located in the unit base rail (two holes at each corner). Refer to the installation instructions for the proper rigging technique.

AWARNING

Improper installation, adjustment, alteration, service or maintenance can cause property damage, personal injury or loss of life. Installation and service must be performed by a licensed professional installer (or equivalent), service agency or the gas supplier.

The Clean Air Act of 1990 bans the intentional venting of refrigerant (CFC's and HCFC's) as of July 1, 1992. Approved methods of recovery, recycling or reclaiming must be followed. Fines and/or incarceration may be levied for non-compliance.



Electric shock hazard. Can cause injury or death. Before attempting to perform any service or maintenance, turn the electrical power to unit OFF at disconnect switch(es). Unit may have multiple power supplies.





Electrostatic discharge can affect electronic components. Take precautions to neutralize electrostatic charge by touching your hand and tools to metal prior to handling the control.

LGH SERIES

3 to 6 ton

7 to 21 kW

Danger of sharp metallic edges. Can cause injury. Take care when servicing unit to avoid accidental contact with sharp edges.

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OPTIONS / ACCESSORIES	5						
H	Model	Catalog		Unit N	/lodel N	umber	
Item	Number	Number	036	048	060	072	074
COOLING SYSTEM							
Condensate Drain Trap	PVC - C1TRAP20AD2	76W26	OX	OX	OX	OX	OX
	Copper - C1TRAP10AD2	76W27	OX	OX	OX	OX	OX
Conventional Fin/Tube Condenser (Coil (replaces Environ™ Coil System)	Factory	0	0	0	0	0
Drain Pan Overflow Switch	E1SNSR71AD1	68W88	OX	OX	OX	OX	OX
Efficiency	Standard	Factory	0	0	0		
	High	Factory	0	0	0	0	0
	System or Humiditrol® Dehumidification Option)	Factory	0	0	0	0	0
HEATING SYSTEM							
Bottom Gas Piping Kit	T1GPKT01AN1	19W50	OX	OX	OX	OX	OX
Combustion Air Intake Extensions	T1EXTN10AN1	19W51	Х	Х	Х	Х	Х
Gas Heat Input	Standard One-Stage - 65 kBtuh input	Factory	0	0	0	0	0
	Standard Two-Stage - 53/70 kBtuh input	Factory	¹ O				
	Medium One-Stage - 108 kBtuh input	Factory	0	0	0	0	0
	Medium Two Stage - 81/108 kBtuh input	Factory	0	0	0	0	0
	High One-Stage - 150 kBtuh input	Factory		0	0	0	0
	High Two-Stage - 113/150 kBtuh input	Factory		0	0	0	0
	High Four-Stage - 28/81/113/150 kBtuh input	Factory			² O		
Low Temperature Vestibule Heater	208/230V-1 or 3ph - E1LTVH10A-1Y	54W23	OX	OX	OX	OX	OX
	460V-3ph - E1LTVH10A-1G	54W24	OX	OX	OX	OX	OX
	575V-3ph - E1LTVH10A-1J	54W25	OX	OX	OX	OX	OX
	dard, medium and high models - C1PROP10AP2	14N20	Х	Х	Х	Х	X
Kito	or two-stage standard models - C1PROP28A11	21A01	Х	Х	Х	Х	Х
For two-sta	age medium and high models - C1PROP20AP2	14N21	Х	Х	Х	Х	X
	For four-stage high models - C1PROP30A11	21A02			Х		
Stainless Steel Heat Exchanger		Factory	0	0	0	0	0
Vertical Vent Extension	C1EXTN20FF1	31W62	Х	Х	Х	Х	Х
BLOWER - SUPPLY AIR							
Motors	Direct Drive - 0.50 hp	Factory	0				
	Direct Drive - 0.75 hp	Factory		0			
	Direct Drive - 1 hp				0		
	Belt Drive - 0.75 hp (2 Speed)	Factory	0	0			
	Belt Drive - 1 hp (2 Speed)	Factory	0		0		0
	Belt Drive - 2 hp (2 Speed)	Factory		0	0		0
	Belt Drive - 1 hp Standard Efficiency	Factory				0	
	Belt Drive - 2 hp Standard Efficiency	Factory	-			0	
Drive Kits See Blower Data Tables for	Kit A01 - T1DRKT001-1 - 673-1010 rpm	Factory	0				
See Blower Data Tables for selection	Kit A02 - T1DRKT002-1 - 745-1117 rpm	Factory		0			
	Kit A03 - T1DRKT003-1 - 833-1250 rpm	Factory	-		0		
	Kit A05 - T1DRKT005-1 - 897-1346 rpm	Factory	0				
	Kit A06 - T1DRKT006-1 - 1071-1429 rpm	Factory		0	^		
	Kit A07 - T1DRKT007-1 - 1212-1548 rpm	Factory			0		
	Kit AA01 - T1DRKT001AP1 - 522-784 rpm	Factory				0	0
	Kit AA02 - T1DRKT002AP1 - 632-875 rpm	Factory				0	0
	Kit AA03 - T1DRKT003AP1 - 798-1105 rpm	Factory	0		0	0	0
¹ Standard Two-Stage Heat is only available w	Blower Belt Auto-Tensioner	Factory	0	0	0	0	0

 $^{\scriptscriptstyle 1}$ Standard Two-Stage Heat is only available with Low NOx Models.

² High Four-Stage Heat is only available with LGH060H4E high efficiency, direct drive, Low NOx, models only.

OPTIONS / ACCESSORIES						
Model	Catalog		Unit N	/lodel N	umber	
Item Number	•	036	048	060	072	074
CABINET						
Combination Coil/Hail Guards C1GARD51A-1	13R98	Х	Х			
C1GARD51AT1	13T03			Х	Х	Х
Corrosion Protection (indoor coil / outdoor coil)	Factory	0	0	0	0	0
CONTROLS						
Blower Proving Switch C1SNSR35FF1	53W65	OX	OX	OX	OX	OX
Commercial Controls CPC Einstein Integration	Factory	0	0	0	0	OX
Prodigy® Control System - BACnet® Module - C0CTRL60AE1L	59W51	OX	OX	OX	OX	OX
Prodigy® Control System - LonTalk® Module - C0CTRL65FF1	54W27	OX	OX	OX	OX	OX
Novar® 2051 - E0CTRL30A1	64W72	OX	OX	OX	OX	OX
Novar [®] LSE	Factory	0	0	0	0	0
L Connection [®] Building Automation System		Х	Х	Х	Х	Х
Dirty Filter Switch E1SNSR55AP1	53W66	OX	OX	OX	OX	OX
General Purpose Control Kit E1GPBK30C1	13J78	Х	Х	Х	Х	Х
Fresh Air Tempering C1SNSR75AD1	58W63	OX	OX	OX	OX	OX
¹ SmartAirflow [™] (Supply and Ventilation Airflow Control)	Factory	0	0	0		
Smoke Detector - Supply or Return (Power board and one sensor) C1SNSR44AP1	53W78	OX	OX	OX	OX	OX
Smoke Detector - Supply and Return (Power board and two sensors) C1SNSR43AP1	53W79	OX	OX	OX	OX	OX
ELECTRICAL						
Voltage 208/230V - 1 phase	Factory	² O	² O	² O		
60 hz 208/230V - 3 phase	Factory	0	0	0	0	0
460V - 3 phase	Factory	0	0	0	0	0
575V - 3 phase	Factory	0	0	0	0	0
HACR Circuit Breakers	Factory	0	0	0	0	0
Disconnect Switch 80 amp - T1DISC080AH1	20W23	OX	OX			
80 amp - T1DISC080NH1	20W26			OX	OX	OX
GFI Service 15 amp non-powered, field-wired (208/230V, 460V only) - LTAGFIK10/15	74M70	OX	OX	OX	OX	OX
Outlets 20 amp non-powered, field-wired (575V only) - C1GFCI20FF1	67E01	OX	OX	OX	OX	OX
Weatherproof Cover for GFI C1GFCI99FF1	10C89	Х	Х	Х	Х	Х
Phase/Voltage Detection - 3 Phase Models Only	Factory	0	0	0	0	0

¹ Available for 3, 4 and 5 ton high efficiency models equipped with direct drive blower and Economizer. NOTE - Smart Airflow[®] is not available on units with the High Gas Heat (4 Stage) option on LGH060H4E high efficiency, direct drive, Low NOx, models. ² 208/230-1ph not available on belt drive units.

OPTIONS / ACCESSORIES								
H		Model	Catalog		Unit N	Iodel Nu	umber	
Item		Number	Number	036	048	060	072	074
ECONOMIZER								
Standard Economizer With Outdoor Air Hood (Sens	ible Control) (Not f	or Title 24)						
Standard Economizer - Includes Barometric Relief I and Exhaust Hood	Dampers E1E	ECON30A-2-	90W59	OX	OX	OX	OX	OX
Standard Economizer - Includes Barometric Relief I and Exhaust Hood and Power Exhaust	Dampers		Factory	0	0	0	0	0
Standard Economizer - No Exhaust Option			Factory	0	0	0	0	0
High Performance Economizer With Outdoor Air Ho (Approved for California Title 24 Building Standards								
High Performance Economizer - Includes Barometri Dampers with Exhaust Hood	c Relief E1	ECON17A-1	10U54	OX	OX	OX	OX	OX
High Performance Economizer - No Exhaust Option			Factory	0	0	0	0	0
Economizer Accessories								
Horizontal Economizer Conversion Kit	T1F	HECK00AN1	17W45	Х	Х	Х	Х	Х
Economizer Controls (Not for Title 24)								
Differential Enthalpy	Order 2 - C1	SNSR64FF1	53W64	OX	OX	OX	OX	OX
Sensible Control	Sensor	is Furnished	Factory	0	0	0	0	0
Single Enthalpy	C1	SNSR64FF1	53W64	OX	OX	OX	OX	OX
Global Control	Sensor Fi	eld Provided	Factory	0	0	0	0	0
Building Pressure Control	E	1GPBK20C1	13J77	Х	Х	Х	Х	Х
OUTDOOR AIR								
Outdoor Air Dampers With Outdoor Air Hood								
Motorized	C1	DAMP21A-1	15D17	OX	OX	OX	OX	OX
Manual	C1	DAMP11A-2	15D18	OX	OX	OX	OX	OX
POWER EXHAUST FAN								
Standard Static 208/23	0V-1 or 3ph - C1P	WRE10A-1P	79W87	OX	OX	OX	OX	OX
Note: Factory installed Power	460V-3ph - C1P	WRE10A-1G	79W88	OX	OX	OX	OX	OX
Exhaust Fan includes Exhaust Hood. Barometric Relief Dampers without Exhaust Hood are required (order separately).	575V-3ph - C1P	WRE10A-1J	79W89	OX	OX	OX	OX	OX
Note: Field installed Power Exhaust Fans do not include Exhaust Hood. Barometric Relief Dampers with Exhaust Hood are required (order separately).								
BAROMETRIC RELIEF								
¹ Barometric Relief Dampers with Exhaust Hood		DAMP50A-1-	74W38	X	X	X	X	X
² Barometric Relief Dampers without Exhaust Hood	C1[DAMP50A-2-	72W89	Х	Х	Х	Х	Х
HUMIDITROL® CONDENSER REHEAT OPTION								
Humiditrol Dehumidification Option			Factory	0	0	0	0	0
Humidity Sensor Kit, Remote mounted (required)		NSR31AE-1	17M50	Х	Х	Х	Х	Х
¹ Required when Economizer is factory installed (no exhaust option	,	ver Exhaust Fan o	option.					

² Required when Economizer is factory installed with factory installed Power Exhaust Fan option.

OPTIONS / ACCESSORIES				I				
Item		Model Number	Catalog Number	036	Unit N 048	/lodel N 060	umber 072	074
INDOOR AIR QUALITY				000	040	000	072	074
Air Filters								
Healthy Climate [®] High Efficiency	MERV 8 (16 x 20 x 2	n.) - C1FLTR15A-1-	54W20	OX	OX			
Air Filters	MERV 13 (16 x 20 x 2		52W37	ОХ	OX			
Order 4 per unit	MERV 8 (20 x 20 x 2 i	· · · · · · · · · · · · · · · · · · ·	54W21			OX	OX	OX
	MERV 13 (20 x 20 x 2 i	n.) - C1FLTR40D-1-	52W39			OX	OX	OX
Replaceable Media Filter With	16 x 20 x 2 in. (Orde		39W09	Х	Х			
Metal Mesh Frame (includes non-pleated filter media)	20 x 20 x 2 in. (Orde	,	44N60			Х	Х	Х
Indoor Air Quality (CO ₂) Sensors								
Sensor - Wall-mount, off-white plastic	c cover with LCD display	C0SNSR50AE1L	77N39	Х	Х	Х	Х	Х
Sensor - Wall-mount, off-white plastic	c cover, no display	C0SNSR52AE1L	87N53	Х	Х	Х	Х	Х
Sensor - Black plastic case with LCD mounting	display, rated for plenum	C0SNSR51AE1L	87N52	Х	Х	Х	Х	Х
Sensor - Wall-mount, black plastic case, i mounting	no display, rated for plenum	C0MISC19AE1	87N54	Х	Х	Х	Х	Х
CO ₂ Sensor Duct Mounting Kit - for c	lownflow applications	C0MISC19AE1-	85L43	Х	Х	Х	Х	Х
Aspiration Box - for duct mounting no sensors (87N53 or 77N39)	on-plenum rated CO ₂	C0MISC16AE1-	90N43	Х	Х	Х	Х	Х
UVC Germicidal Lamps								
¹ Healthy Climate [®] UVC Light Kit (20	8/230v-1ph)	C1UVCL10AN1-	50W90	OX	OX	OX	OX	OX
ROOF CURBS								
Hybrid Roof Curbs, Downflow								
8 in. height		C1CURB70A-1	11F50	Х	Х	Х	Х	Х
14 in. height		C1CURB71A-1	11F51	Х	Х	Х	Х	Х
18 in. height		C1CURB72A-1	11F52	Х	Х	Х	Х	Х
24 in. height		C1CURB73A-1	11F53	Х	Х	Х	Х	Х
Adjustable Pitched Curb								
14 in. height		C1CURB55AT1	43W27	Х	Х	Х	Х	Х
Transition Curb								
Matches Energence® 036-074 Units to	o existing L Series® Curbs	E1CURB60A-1	20W06	Х	Х	Х	Х	Х
CEILING DIFFUSERS								
Step-Down - Order one		RTD9-65S	13K60	Х	Х	Х		
		RTD11-95S	13K61				Х	Х
Flush - Order one		FD9-65S	13K55	Х	Х	Х		
		FD11-95S	13K56				Х	Х
Transitions (Supply and Return) - Or	der one	T1TRAN10AN1	17W53	Х	Х	Х		
		T1TRAN20N-1	17W54				Х	Х

¹ Lamps operate on 110-230V single-phase power supply. Step-down transformer may be ordered separately for 460V and 575V units. Alternately, 110V power supply may be used to directly power the UVC ballast(s).

SPECIFICATION	NS - DIRECT DRIVE			
General Data	Nominal Tonnage	3 Ton	4 Ton	5 Ton
	Model Number	LGH036H4E	LGH048H4E	LGH060H4E
	Efficiency Type	High	High	High
	Blower Type	Multi-Speed	Multi-Speed	Multi-Speed
		Direct Drive	Direct Drive	Direct Drive
Cooling	Gross Cooling Capacity - Btuh	36,600	50,100	61,600
Performance	¹ Net Cooling Capacity - Btuh	36,000	49,000	60,000
	AHRI Rated Air Flow - cfm	1200	1600	1750
	Total Unit Power - kW	2.8	3.8	4.7
	¹ SEER (Btuh/Watt) - 208/230V-1ph, 3ph	18.0	17.6	17.1
	¹ SEER (Btuh/Watt) - 460V-3ph, 575V-3ph	17.0	17.0	17.0
	¹ EER (Btuh/Watt) - 208/230V-1ph, 3ph	12.8	12.8	12.7
	¹ EER (Btuh/Watt) - 460V-3ph, 575V-3ph	12.5	12.8	12.7
AHRI Reference No.	208/230V-1 ph	3607624	3607635	3607649
also see page fo	or AHRI Heating) 208/230V-3 ph	3607625	3607636	3607650
	460V-3 ph	3607626	3607637	3607651
	575V-3 ph	3607627	3607638	3607652
Refrigerant	Refrigerant Type	R-410A	R-410A	R-410A
Charge	Environ™ Coil System	4 lbs. 5 oz.	6 lbs. 4 oz.	8 lbs. 0 oz.
	Conventional Fin/Tube Coil	8 lbs. 8 oz.	11 lbs. 2 oz.	14 lbs. 0 oz.
	Environ™ Coil System With Humiditrol®	5 lbs. 2 oz.	6 lbs. 8 oz.	8 lbs. 0 oz.
	Conventional Fin/Tube With Humiditrol®	9 lbs. 3 oz.	12 lbs. 4 oz.	16 lbs. 0 oz.
Gas Heating Options	Available -	Standard	Standard	Standard
0 1		(1 or 2 stage),	(1 or 2 stage),	(1 or 2 stage),
		Medium	Medium	Medium
		(1 or 2 stage)	(1 or 2 stage)	(1 or 2 stage),
			High	High
		Two Stago Soroll	(1 or 2 stage)	(1, 2 or 4 Stage)
Compressor Type (on Outdoor Coil		Two-Stage Scroll	Two-Stage Scroll	Two-Stage Scroll
Environ™	Net face area (total) - sq. ft. Tube diameter - in.	11.70 (15.60)	14.50 (15.60)	17.80 (19.30)
Fin/Tube)		0.71 (3/8)	0.71 (3/8)	0.71 (3/8)
	Number of rows	1 (1.5)	1 (2)	1 (2)
	Fins per inch	20 (20)	20 (20)	20 (20)
Outdoor Coil Fans	Motor - (No.) horsepower	(1) 1/3 (ECM)	(1) 1/3 (ECM)	(1) 1/3 (ECM)
ans	Motor rpm	715-810	645-810	930-1100
	Total Motor Input - watts	112-160	89-165	230-350
	Diameter - (No.) in.	(1) 24	(1) 24	(1) 24
	Number of blades	3	3	3
	Total air volume - cfm	3400-3795	2910-3675	4315-4980
ndoor	Net face area (total) - sq. ft.	7.78	7.78	9.72
Coil	Tube diameter - in.	3/8	3/8	3/8
	Number of rows	3	4	4
	Fins per inch	14	14	14
	Drain connection (Number) and size - in.	(1) 1 NPT	(1) 1 NPT	(1) 1 NPT
			static Expansion Valve,	
Indoor	Nominal motor HP	0.50 (ECM)	0.75 (ECM)	1 (ECM)
	Blower wheel nominal diameter x width - in.	(1) 10 X 10	(1) 10 X 10	(1) 11 X 10
Filters	Type of filter		disposable	
	Number and size - in.	. ,	(20 X 2	(4) 20 x 20 x 2
Electrical characterist	ics)8/230V - 60 hz - 1 pha	
		208/2201	′, 460V, or 575V - 60 hz	z 3 nhasa

NOTE - Net capacity includes evaporator blower motor heat deduction. Gross capacity does not include evaporator blower motor heat deduction.

¹ AHRI Certified to AHRI Standard 210/240: 95°F outdoor air temperature and 80°F db/67°F wb entering evaporator air; minimum external duct static pressure.

² Using total air volume and system static pressure requirements determine from blower performance tables rpm and motor output required. Maximum usable output of motors furnished are shown. In Canada, nominal motor output is also maximum usable motor output. If motors of comparable output are used, be sure to keep within the service factor limitations outlined on the motor nameplate.

General Data Cooling Performance AHRI Reference Refrigerant	Mo Effi Gross Cooling Ca Net Cooling Ca AHRI Rated A Total Unit SEER EER IEER	hal Tonnage del Number ciency Type Blower Type pacity - Btuh pacity - Btuh ir Flow - cfm Power - kW & (Btuh/Watt)	3 Ton LGH036S4T Standard Two Speed Belt Drive 35,800 ¹ 34,800 1200	4 Ton LGH048S4T Standard Two Speed Belt Drive 49,100 1 48,000	5 Ton LGH060S4T Standard Two Speed Belt Drive 61,600	6 Ton LGH072H4B High Single Speed Belt Drive	6 Ton LGH074H4T High Two Speed Belt Drive
Cooling Performance AHRI Reference	Mo Effi Gross Cooling Ca Net Cooling Ca AHRI Rated A Total Unit SEER EER IEER	del Number ciency Type Blower Type pacity - Btuh pacity - Btuh ir Flow - cfm Power - kW & (Btuh/Watt)	LGH036S4T Standard Two Speed Belt Drive 35,800 ¹ 34,800 1200	LGH048S4T Standard Two Speed Belt Drive 49,100	LGH060S4T Standard Two Speed Belt Drive	LGH072H4B High Single Speed	LGH074H4T High Two Speed
Performance AHRI Reference	Effi Gross Cooling Ca Net Cooling Ca AHRI Rated A Total Unit SEER EER IEER	ciency Type Blower Type pacity - Btuh pacity - Btuh ir Flow - cfm Power - kW & (Btuh/Watt)	Standard Two Speed Belt Drive 35,800 1 34,800 1200	Standard Two Speed Belt Drive 49,100	Standard Two Speed Belt Drive	High Single Speed	High Two Speed
Performance AHRI Reference	Gross Cooling Ca Net Cooling Ca AHRI Rated A Total Unit SEER EER IEER	Blower Type pacity - Btuh pacity - Btuh ir Flow - cfm Power - kW & (Btuh/Watt)	Two Speed Belt Drive 35,800 ¹ 34,800 1200	Two Speed Belt Drive 49,100	Two Speed Belt Drive	Single Speed	Two Speed
Performance AHRI Reference	Gross Cooling Ca Net Cooling Ca AHRI Rated A Total Unit SEER EER IEER	pacity - Btuh pacity - Btuh ir Flow - cfm Power - kW t (Btuh/Watt)	Belt Drive 35,800 ¹ 34,800 1200	Belt Drive 49,100	Belt Drive		
Performance AHRI Reference	Net Cooling Ca AHRI Rated A Total Unit SEER EER IEER	pacity - Btuh ir Flow - cfm Power - kW १ (Btuh/Watt)	35,800 ¹ 34,800 1200	49,100		Dell Drive	
Performance AHRI Reference	Net Cooling Ca AHRI Rated A Total Unit SEER EER IEER	pacity - Btuh ir Flow - cfm Power - kW १ (Btuh/Watt)	¹ 34,800 1200			73,500	72,000
AHRI Reference	AHRI Rated A Total Unit SEER EER IEER	ir Flow - cfm Power - kW 8 (Btuh/Watt)	1200	-0.000	¹ 60,000	² 72,000	² 69,000
	Total Unit SEER EER IEER	Power - kW 8 (Btuh/Watt)		1600	1750	1920	2100
	SEER EER IEER	R (Btuh/Watt)	3.0	3.9	4.8	6.0	5.7
	EER IEER	· /	¹ 15.0	¹ 15.0	¹ 15.5		5.7
	IEER	$) / Dtub / (\Lambda / ott)$	¹ 11.6	¹ 11.6	¹ 12.3	² 12.0	² 12.0
		R (Btuh/Watt)					
	INO. 20	R (Btuh/Watt)				² 13.5	² 16.0
Refrigerant		8/230V-3 ph	3607628	3607642	3607656		
Refrigerant		460V-3 ph	3607629	3607643	3607657		
Refrigerant		575V-3 ph	3607630	3607644	3607658		
Retriderant		All voltages				202088399	202089007
		igerant Type	R-410A	R-410A	R-410A	R-410A	R-410A
Charge		Coil System	4 lbs. 5 oz.	6 lbs. 4 oz.	8 lbs. 0 oz.	7 lbs. 8 oz.	7 lbs. 2 oz.
	Conventional F	in/Tube Coil	8 lbs. 8 oz.	11 lbs. 2 oz.	14 lbs. 0 oz.	13 lbs. 12 oz.	13 lbs. 11oz
Environ™	[™] Coil System With	Humiditrol®	5 lbs. 2 oz.	6 lbs. 8 oz.	8 lbs. 0 oz.	9 lbs. 0 oz.	8 lbs. 15 oz.
Convent	ional Fin/Tube With	Humiditrol®	9 lbs. 3 oz.	12 lbs. 4 oz.	16 lbs. 0 oz.	15 lbs. 3 oz.	15 lbs. 11oz
Gas Heating Option	ons Available -		Standard	Standard	Standard	Standard	Standard
•			(1 or 2 stage),	(1 or 2 stage),	(1 or 2 stage),	(1 or 2 stage),	(1 or 2 stage),
			Medium	Medium	Medium	Medium	Medium
			(1 or 2 stage)	(1 or 2 stage)	(1 or 2 stage)	(1 or 2 stage)	(1 or 2 stage)
				High	High	High	High
				(1 or 2 stage)	(1 or 2 stage)	(1 or 2 stage)	(1 or 2 stage)
Compressor Type	e (one per unit)		Two-Stage Scroll	Two-Stage Scroll	Two-Stage Scroll	Scroll	Two-Stage Scroll
Outdoor Coil	Net face area (total) - sq. ft.	11.70 (15.60)	14.5 (15.60)	17.80 (19.30)	17.80 (19.30)	17.80 (19.30)
Environ™	Tube c	liameter - in.	0.71 (3/8)	0.71 (3/8)	0.71 (3/8)	0.71 (3/8)	0.71 (3/8)
(Fin/Tube)		nber of rows	1 (1.5)	1 (2)	1 (2)	1 (2)	1 (2)
. ,	F	ins per inch	20 (20)	20 (20)	20 (20)	20 (20)	20 (20)
Outdoor Coil	Motor - (No.)		(1) 1/6 (PSC)	(1) 1/4 (PSC)	(1) 1/3 (PSC)	(1) 1/3 (PSC)	(1) 1/3 (PSC)
Fans	()	Motor rpm	825	825	1075	1075	1075
	Total Motor I		168	230	410	410	375
		er - (No.) in.	(1) 24	(1) 24	(1) 24	(1) 24	(1) 24
		per of blades	3	3	3	3	3
		/olume - cfm	3000	3300	4800	4800	4800
Indoor	Net face area (7.78	7.78	9.72	9.72	9.72
Coil		liameter - in.	3/8	3/8	3/8	3/8	3/8
0011		nber of rows	3	4	4	4	4
		Fins per inch	14	14	14	14	14
Drain cor	nnection (Number) a		(1) 1 NPT	(1) 1 NPT	(1) 1 NPT	(1) 1 NPT	(1) 1 NPT
Brain ool		device type			ic Expansion Val		
³ Indoor		o. of Speeds	2	2	2	1	2
	Nominal	Low static	0.75	0.75	1	1	1
	motor HP	High static	1	2	2	2	2
	Maximum usable	Low static	0.86	0.86	1.15	1.15	1.15
	motor output (US)	High static	1.15	2.3	2.3	2.30	2.30
	/	e kit number	A01	A02	A03	AA01	AA01
			low 449-673	A02 low 497-673	low 555-833	522 - 784 rpm	522 - 784 rpm
						AA02	AA02
			high 673-1010 A05	high 745-1117 A06	high 833-1250 A07	632 - 875 rpm	632 - 875 rpm
			A05 low 598-897	A06 low 714-953	A07 low 808-1032	AA03	AA03
	Plower wheel rem:	nol diameter	high 897-1346	high 1071-1429	high 1212-1548	798 - 1105 rpm	798 - 1105 rpm
	Blower wheel nomi		(1) 10 X 10	(1) 10 X 10	(1) 10 X 10	(1) 15 X 9	(1) 15 X 9
		x width - in.			dianasshis		l
Filters		Type of filter	/ 42 40 2		disposable	(4) 00 V 00 V 0	
	a neamuri	and size - in.	(4) 16 X	(20 X 2		(4) 20 X 20 X 2	
Electrical charact	ha miati a a		. /		60V, or 575V - 60		

1.2AHRI Certified to AHRI Standard 1 210/240 or 2 340/360: 95°F outdoor air temperature and 80°F db/67°F wb entering evaporator air; minimum external duct static pressure.

³ Using total air volume and system static pressure requirements determine from blower performance tables rpm and motor output required. Maximum usable output of motors furnished are shown. In Canada, nominal motor output is also maximum usable motor output. If motors of comparable output are used, be sure to keep within the service factor limitations outlined on the motor nameplate. Page 7

SPECIFICAT	TIONS - S	TANDA	RD GAS	HEAT -	THREE	PHASE	MODEL	S			
	Model No.	036 048 060	072 074	036 048 060	072 074	036 048 060	072 074	048 060	072 074	048 060	072 074
Heat	Input Type	Stan (1 St		Mec (1 St		Med (2 St		Hi (1 St	gh age)	Hi (2 St	
Input	1st Stage	65,0	000	108	000	81,0	000	150	,000	113,	000
Btuh	2nd Stage					108,	000			150	,000
Output	1st Stage	52,0	000	86,0	000	65,0	000	120	,000	90,	000
Btuh	2nd Stage					86,0	000			120	,000
Temperature	1st stage	15-45	5-35	30-70	15-45	25-55	10-40	45-75	25-55	30-60	15-45
Rise Range - °F	2nd Stage					30-70	15-45			45-75	25-55
¹ Thermal Efficier	псу	80	%	80	%	80	%	80	%	80	%
Gas Supply Conne	ections					1/2 in	. NPT				
Rec. Gas Supply Nat./ LPG	Pressure -					7 in.w.g. /	11 in.w.g.				
¹ Thermal Efficiency at	t full input.										

SPECIFICATIONS - LOW NOX GAS HEAT - SINGLE AND THREE PHASE MODELS

OI LOII IOAIIC		HOA V							DLLU				
	Model No.	036 048 060	072 074	036 , 048 060, 072 074	036 048 060	072 074	036 048 060	072 074	048 060	072 074	048 060	072 074	060
Heat	Input Type	Stan	dard	³ Standard	Med	lium	Med	lium	Hi	gh	Hi	gh	^{4, 5} High
		(1 St	age)	(2 Stage) Low NOx only	(1 Si	tage)	(2 St	age)		tage)		tage)	(4 Stage) Low NOx only
Input	1st Stage	65,	000	53,000	108	,000	81,0	000	150	,000	113	,000	28,000
Btuh	2nd Stage			70,000			108,	000	-		150	,000	81,000
	3rd Stage								-		-		113,000
	4th Stage								-		-		150,000
Output	1st Stage	52,	000	43,000	87,	000	66,0	000	121	,000	92,	000	22,000
Btuh	2nd Stage			57,000			87,0	000	-		121	,000	66,000
	3rd Stage							-	-		-		92,000
	4th Stage								-		-		121,000
Temperature	1st stage	15-45	5-35	5-35	30-70	15-45	25-55	10-40	45-75	25-55	30-60	15-45	5-35
Rise Range - °F	2nd Stage			15-45			30-70	15-45	-		45-75	25-55	35-65
	3rd Stage								-				35-65
	4th Stage								-				45-75
¹ AFUE (Single Pha	ase)	81	%	81%	81	%	81	%	81	%	81	%	81%
² Thermal Efficienc (Three Phase)	у	81	%	81%	81	%	81	%	81	%	81	%	81%
Gas Supply Conne	ections	1/2 in. NPT											
Rec.Gas Supply Nat./ LPG	Pressure -					7	in.w.g. /	11 in.w.g	g.				

¹ Annual Fuel Utilization Efficiency based on U.S. DOE test procedures and FTC labeling regulations.

² Thermal Efficiency at full input.

³ Two-Stage Standard Heat is only available with Low NOx Models.

⁴ Four-Stage High Heat is only available with LGH060H4E high efficiency, direct drive, Low NOx, models only.

⁵ Stainless Steel Heat Exchanger is furnished as Standard when Four-Stage Heat is Ordered.

HIGH ALTITUDE DERATE

NOTE - Units may be installed at altitudes up to 2000 ft. above sea level without any modifications. At altitudes above 2000 ft. units must be derated to match information in the table shown. At altitudes above 4500 ft. unit must be derated 2%

for each 1000 ft. above sea level.

NOTE - This is the only permissible derate for these units.

	Heat Input Type	Altitude Feet		old Pressure w.g.	Input Rate (Btuh)
			Natural Gas	LPG/ Propane	
ns.	Standard (1 stage)	2001 - 4500	3.0	9.0	60,000
ł	Standard (2 stage)	2001 - 4500	3.0/1.7	9.0/5.1	65,000 / 49,000
	Medium (1 stage)	2001 - 4500	3.0	9.0	100,000
,	Medium (2 stage)	2001 - 4500	3.0/1.7	9.0/5.1	100,000 / 75,000
	High (1 stage)	2001 - 4500	3.0	9.0	139,000
	High (2 stage)	2001 - 4500	3.0/1.7	9.0/5.1	139,000 / 104,000
	High (4 stage)	2001 - 4500	3.0/1.7	9.0/5.1	139,000 / 104,000 / 75,000 / 26,000

BLOWER DATA - DIRECT DRIVE - 036

BLOWER TABLE INCLUDES RESISTANCE FOR BASE UNIT ONLY WITH DRY INDOOR COIL AND AIR FILTERS IN PLACE. FOR ALL UNITS ADD:

1 - Any factory installed options air resistance (heat section, economizer, etc.).

2 - Any field installed accessories air resistance (duct resistance, diffuser, etc.).

		.0	s RPM	825	850	891	930	959	988	1028	1065	1100	1121	1161	1195	1225				s RPM	776	815	857	896	935	980	1014	1047	
		100%	Watts	422	433	452	469	481	493	508	522	533	539	549	555	558			100%	Watts	393	413	429	444	458	473	484	494	
			Cfm	1917	1898	1866	1835	1809	1784	1746	1708	1670	1645	1595	1544	1494				Cfm	1901	1879	1843	1807	1771	1725	1689	1653	
			RPM	785	815	853	890	930	960	995	1036	1074	1105	1137	1177	1207				RPM	734	779	820	860	908	949	993	1026	
		%06	Watts	357	369	384	398	413	424	437	450	463	472	480	490	495			%06	Watts	328	346	361	376	392	406	420	430	
			Cfm	1807	1784	1754	1724	1689	1662	1629	1588	1548	1513	1474	1420	1373				Cfm	1795	1766	1731	1696	1653	1614	1570	1536	
			RPM	744	779	815	850	006	932	963	1007	1049	1088	1112	1158	1189				RPM	692	742	783	823	881	918	971	1005	
		80%	Watts	292	304	316	328	344	355	365	379	392	404	411	424	433			80%	Watts	262	280	294	307	326	339	356	367	
			Cfm	1697	1670	1641	1612	1569	1540	1511	1468	1425	1381	1352	1295	1251				Cfm	1688	1652	1619	1585	1535	1502	1451	1418	
			RPM	692	733	770	815	858	899	939	976	1020	1061	1100	1141					RPM	647	704	742	796	849	892	949	988	
		20%	Watts	236	248	259	272	285	296	308	319	331	342	353	364				20%	Watts	214	231	243	258	273	285	301	312	
	Torque		Cfm	1570	1537	1508	1471	1435	1398	1361	1325	1281	1237	1192	1142			Torque		Cfm	1565	1522	1491	1446	1399	1361	1307	1269	
	Motor ⁻		RPM	639	687	725	780	815	866	914	946	991	1033	1087	1124			Motor ⁻		RPM	602	666	701	769	818	865	927	971	
	f Total	60%	Watts	181	193	203	216	225	238	250	258	269	280	294	304			f Total	60%	Watts	167	183	192	209	221	232	246	256	
	Percentage of Total Motor Torque		Cfm	1442	1404	1375	1330	1300	1256	1211	1181	1137	1092	1032	988			Percentage of Total Motor Torque		Cfm	1441	1391	1363	1306	1263	1220	1162	1119	
	Percei		RPM	567	626	679	737	783	833	889	922	996	1006	1049	:			Percei		RPM	546	612	663	729	785	838	905	954	
		50%	Watts	140	151	160	171	180	190	202	209	220	229	240	:				50%	Watts	126	143	156	171	183	194	207	215	
			Cfm	1298	1257	1220	1174	1136	1090	1033	366	940	884	819	:					Cfm	1299	1247	1206	1150	1101	1053	066	941	
			RPM	494	564	633	695	751	801	864	868	942	679	1011	1					RPM	490	559	625	069	752	812	883	938	
		40%	Watts	98	108	117	126	135	143	154	161	170	178	187	;				40%	Watts	86	104	120	134	146	156	167	174	
			Cfm	1154	1110	1064	1018	971	924	855	808	743	676	605	;					Cfm	1157	1103	1048	994	939	885	817	762	
			RPM	451	523	585	651	708	761	;		1		:	:					RPM	431	513	583	699	742	817		1	
		30%	Watts	69	76	83	91	97	104	:				:	:				30%	Watts	65	77	88	86	107	116		:	
			Cfm	975	915	864	806	749	692	1		1		1						Cfm	982	906	841	759	688	615		1	
			RPM	407	482	538	607	665	722	:		1			:					RPM	372	468	541	648	732	823		1	
		20%	Watts	39	44	49	55	60	65			1							20%	Watts	44	50	56	63	69	75		1	
MO			Cfm	796	719	663	593	527	460			1					ITAL			Cfm	807	708	634	523	437	344		1	
DOWNFLOW	External	Static	in. w.g.	0	0.1	0.2	0.3	0.4	0.5	0.6	0.7	en e	6.0	1.0	1.1	1.2	HORIZONTAI	External	Static	in. w.g.	0	0.1	0.2	0.3	0.4	0.5	0.6	0.7	,

1184 1327

1144 1379 467

1125 1267

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1.0 1.2

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BLOWER DATA - DIRECT DRIVE - 048

BLOWER TABLE INCLUDES RESISTANCE FOR BASE UNIT ONLY WITH DRY INDOOR COIL AND AIR FILTERS IN PLACE. FOR ALL UNITS ADD:

Any factory installed options air resistance (heat section, economizer, etc.).

2 - Any field installed accessories air resistance (duct resistance, diffuser, etc.).

See page 20for wet coil and options/accessory air resistance data	े 20for	wet co	il and o	otions/	access	sory all	. resist	ance da	ata.																	
DOWNFLOW	MO-																									
External											æ	ercent	age of	Percentage of Total Motor Torque	tor Torc	ənt										
Static		20%			30%			40%			50%		-	60%		20%	%		80%			%06			100%	
in. w.g.	Cfm	Watts	RPM	Cfm \	Watts	RPM	Cfm	Watts	RPM (Cfm V	Watts	RPM	Cfm M	Watts RF	RPM Cf	Cfm Watts	tts RPM	A Cfm	n Watts	s RPM	I Cfm	Watts	RPM	Cfm	Watts	RPM
0	1048	80	507	1261	135	582	1473	190	657 1	1655	274	729 1	1836	359 8(801 19	1987 461	1 863	2137	37 563	924	2291	698	975	2445	832	1025
0.1	1000	88	560	1218	146	633	1436	204	706 1	1624	289	771 1	1812	374 8;	836 19	1965 479	968 6	3 2118	8 583	956	2261	716	1004	2403	849	1052
0.2	944	97	624	1177	156	683	1409	214	743 1	1595	304	812 1	1781	393 88	881 19	1940 497	7 934	1 2098	98 602	986	2235	729	1032	2372	856	1077
0.3	906	104	666	1139	166	728	1372	228	790 1	1561	320	858 1	1750	412 92	925 19	1915 515	5 970	2079	9 619	1015	2210	741	1058	2341	863	1100
0.4	849	113	728	1093	177	783	1336	241	837 1	1531	333	897 1	1726 4	425 9(957 18	1889 532	2 1004	4 2052	52 639	1051	2177	754	1090	2302	869	1129
0.5	793	121	200	1047	188	837	1300	254	883	1501	346	935 1	1702	438 98	987 18	1864 548	8 1036	6 2026	26 657	1085	5 2145	766	1120	2263	874	1155
0.6	;	1		:	:	:	1263	267	929 1	1467	361	978 1	1671 4	454 10	1027 18	1836 564	4 1071	1 2000	00 673	1116	2116	775	1145	2232	876	1175
2:0 Pi	:	1		:	:	:	1226	280	974 1	1433	375 1	1019 1	1639 4	470 10	1065 18	1807 578	8 1104	4 1974	4 686	1144	2080	782	1173	2186	878	1203
®. O							1195	291 1	1012 1	1402	388 1	1057 1	1608	485 11	1101 17	1778 591	1 1135	5 1948	18 697	1169	2052	787	1195	2155	878	1220
6.0 9	:			:		:	1162	304 1	1060 1	1367	401 1	1097	1572 4	498 11	1134 17	1741 603	3 1168	8 1909	90 708	1202	2009	792	1223	2109	875	1244
1.0							1133	316 `	1104 1	1333	414 `	1136 1	1533	511 11	1167 17	1702 612	2 1198	8 1870	714	1229	1959	791	1251	2047	868	1272
1.1													1490	524 12	200 16	1654 618	8 1228	8 1817	7 713	1256	3 1909	786	1273	2000	859	1289
1.2															-			- 1765	35 701	1272	1844	771	1293	1923	840	1314
HORIZONTAL	NTAL																									
External											a	ercent	age of .	Percentage of Total Motor Torque	tor Torc	ənt										
Static		20%			30%			40%			50%		-	60%		20%	%		80%			%06			100%	
in. w.g.	Cfm	Watts	RPM	Cfm /	Watts	RPM	Cfm	Watts	RPM	Cfm	Watts	RPM	Cfm	Watts RI	RPM Cf	Cfm Watts	tts RPM	A Cfm	n Watts	s RPM	l Cfm	Watts	RPM	Cfm	Watts	RPM
0	1025	80	472	1238	131	552	1450	182	632 1	1626	254	702 1	1802	326 7	771 19	1936 414	4 824	2071	1 502	878	2231	634	931	2391	767	983
0.1	978	85	546	1199	138	610	1420	191	675 1	1601	265	738 1	1781	339 8(801 19	1930 441	1 862	2079	9 544	923	2222	663	968	2365	783	1013

 BLOWER DATA - DIRECT DRIVE - 060

BLOWER TABLE INCLUDES RESISTANCE FOR BASE UNIT ONLY WITH DRY INDOOR COIL AND AIR FILTERS IN PLACE. FOR ALL UNITS ADD

1 - Any factory installed options air resistance (heat section, economizer, etc.).

2 - Any field installed accessories air resistance (duct resistance, diffuser, etc.).

See hade to ior wer con and oprioris/ accessory an resistance data	2 24																									
DOWNFLOW	MO.																									
External											-	Percent	age of	Percentage of Total Motor Torque	otor To	anbu										
Static		20%			30%			40%			50%			60%		7(70%		80%	%		%06	.0		100%	
in. w.g.	Cfm	Watts	RPM	Cfm	Watts	RPM	Cfm	Watts	RPM	Cfm	Watts	RPM	Cfm V	Watts R	RPM 0	Cfm Wa	Watts RPM	M Cfm	m Watts	tts RPM	M Cfm	m Watts	ts RPM	M Cfm	Watts	RPM
0	1132	79	438	1353	146	524	1575	212	610	1765	300	670	1954	388	730 2	2126 5′	513 796	6 2298	98 638	38 861	1 2445	45 792	2 913	3 2591	1 946	965
0.1	1061	86	494	1305	155	568	1548	223	641	1743	315	702	1937	407	764 2	2110 50	531 823	3 2282	82 654	54 883	3 2426	26 808	3 935	5 2570	963	987
0.2	066	94	550	1253	165	614	1516	236	678	1716	330	735	1916	423	793 2	2088 54	549 851	1 2260	60 675	5 910	0 2405	05 827	7 959	9 2549	979	1009
0.3	920	102	606	1202	175	659	1484	248	713	1687	345	270	1890	442 8	828 2	2065 56	568 882	2 2239	39 694	937	7 2384	34 844	t 983	3 2528	3 994	1030
0.4	849	111	662	1151	185	705	1452	260	747	1658	360	804	1863	460 8	861 2	2041 58	586 911	1 2218	18 713	3 962	2 2363	33 861	1006	6 2508	3 1009	1050
0.5	779	121	718	1094	198	754	1410	275	190	1626	374	838	1842	473 8	886 2	2020 60	601 936	6 2197	97 730	30 987	7 2342	42 876	3 1028	8 2487	7 1023	1070
0.6	:	1	:	:	;	:	1368	289	830	1589	390	876	1810	492 (921 1	1993 6′	619 966	6 2176	76 746	1010	0 2316	16 895	5 1054	4 2456	3 1043	1099
0.7	:		:	:	:	:	1325	303	868	1552	406	911	1778	509	954 1	1966 60	635 993	3 2154	54 761	31 1033	3 2295	908 908	3 1075	5 2435	5 1055	1117
80. 0	:		:	:	:		1261	321	920	1504	423	952	1746	524 9	984 1	1934 6{	653 1024	24 2122	22 782	32 1064	4 2268	38 925	5 1100	0 2414	4 1067	1135
6.0	:		1				1211	337	964	1462	437	988	1714	538 1	1012 1	1902 66	669 1053	53 2090	90 801	1094	4 2237	37 942	2 1127	7 2383	3 1084	1161
1.0	;	1	1		1		1151	354	1013	1412	454	1029	1672	553 1	1045 1	1871 68	682 1078	78 2069	69 811	11 1112	2 2211	11 955	5 1149	9 2352	2 1099	1185
1.1												1	1629	566 1	1073 1	1828 69	698 1109	9 2027	27 830	30 1146	6 2174	74 971	1177	7 2321	1 1112	1208
1.2																	-	- 1984	84 844	1175	5 2137	37 984	t 1202	2 2290	1124	1230
HORIZONTAI	NTAL																									
External											-	Percent	age of	Percentage of Total Motor Torque	otor To	rque										
Static		20%			30%			40%			50%			60%		7(70%		80%	%		%06	.0		100%	
in. w.g.	Cfm	Watts	RPM	Cfm	Watts	RPM	Cfm	Watts	RPM	Cfm	Watts	RPM	Cfm	Watts R	RPM	Cfm Wa	Watts RPM	M Cfm	m Watts	tts RPM	M Cfm	m Watts	ts RPM	M Cfm	Watts	RPM
0	1127	82	426	1367	141	504	1607	200	582	1806	296	644	2005	391	706 2	2167 49	495 764	4 2328	28 599	99 822	2 2463	33 749	9 872	2598	899	922

BLOWER TABLE INCLUDES RESISTANCE FOR BASE UNIT ONLY WITH DRY INDOOR COIL AND AIR FILTERS IN PLACE. FOR ALL UNITS ADD:

- 1 Any factory installed options air resistance (heat section, economizer, etc.).
- 2 Any field installed accessories air resistance (duct resistance, diffuser, etc.).

See page 20 for wet coil and options/accessory air resistance data.

DOWNFLOW

									Exter	nal Sta	atic (in	.w.g.)								
Air Volume (cfm)	0.	10	0.2	20	0.3	30	0.4	40	0.	50	0.0	60	0.	70	0.8	80	0	.9	1.	.0
(ciiii)	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	внр	RPM	BHP
700	453	0.07	523	0.11	596	0.14	679	0.17	762	0.18	828	0.21	878	0.24	927	0.26	979	0.29	1029	0.31
800	471	0.09	542	0.13	614	0.16	696	0.19	777	0.21	841	0.23	889	0.26	938	0.29	990	0.31	1042	0.34
900	493	0.11	563	0.15	634	0.19	715	0.21	793	0.23	854	0.26	902	0.29	950	0.32	1002	0.34	1054	0.36
1000	517	0.14	587	0.18	657	0.21	736	0.24	811	0.26	869	0.29	916	0.32	964	0.35	1015	0.37	1067	0.4
1100	544	0.17	613	0.21	683	0.24	759	0.27	831	0.3	886	0.32	931	0.36	978	0.38	1028	0.41	1078	0.43
1200	574	0.2	643	0.24	711	0.27	784	0.3	852	0.33	904	0.36	947	0.39	993	0.42	1042	0.45	1091	0.47
1300	608	0.24	676	0.28	743	0.31	812	0.34	875	0.37	923	0.4	964	0.44	1010	0.46	1057	0.49	1104	0.51
1400	645	0.28	711	0.31	776	0.35	842	0.38	898	0.41	942	0.44	983	0.48	1028	0.51	1074	0.53	1120	0.56
Air									Exter	nal Sta	atic (in	.w.g.)								
Volume (cfm)	1.	.1	1.	.2	1.	.3	1	.4	1.	5	1.	.6	1	.7	1	.8	1	.9	2	.0
	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
700	1078	0.33	1124	0.36																
800	1091	0.36	1137	0.39	1180	0.41	1221	0.44	1260	0.47										
900	1105	0.39	1150	0.42	1192	0.45	1232	0.47	1270	0.5	1307	0.53	1345	0.56	1382	0.59	1420	0.62		
1000	1117	0.42	1162	0.45	1203	0.48	1242	0.51	1279	0.54	1316	0.57	1353	0.6	1390	0.63	1427	0.66	1465	0.7
1100	1126	0.46	1171	0.49	1212	0.52	1251	0.56	1288	0.59	1325	0.62	1361	0.65	1397	0.68	1433	0.71	1470	0.75
1200	1137	0.5	1180	0.54	1222	0.57	1260	0.6	1298	0.64	1334	0.67	1369	0.7	1404	0.73	1440	0.77	1477	0.8
1300	1149	0.55	1191	0.58	1232	0.62	1270	0.65	1307	0.69	1343	0.72	1378	0.76	1413	0.79	1449	0.82	1486	0.86
1400	1163	0.6	1204	0.63	1243	0.67	1281	0.71	1317	0.74	1353	0.78	1388	0.82	1423	0.85	1459	0.89	1496	0.92

BLOWER TABLE INCLUDES RESISTANCE FOR BASE UNIT ONLY WITH DRY INDOOR COIL AND AIR FILTERS IN PLACE.

FOR ALL UNITS ADD:

1 - Any factory installed options air resistance (heat section, economizer, etc.).

2 - Any field installed accessories air resistance (duct resistance, diffuser, etc.).

See page 20 for blower motors and drives and wet coil and options/accessory air resistance data.

HORIZONTAL

Air									Exter	nal Sta	atic (in	.w.g.)								
Volume (cfm)	0.	10	0.2	20	0.3	30	0.4	40	0.	50	0.6	60	0.	70	0.	80	0	.9	1.	.0
(0111)	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
700	440	0.07	510	0.1	585	0.12	657	0.14	726	0.17	793	0.2	856	0.23	915	0.25	967	0.28	1016	0.31
800	456	0.08	526	0.11	600	0.14	672	0.16	739	0.19	804	0.22	866	0.25	923	0.28	975	0.31	1025	0.34
900	474	0.1	544	0.13	617	0.16	688	0.18	754	0.21	818	0.24	877	0.27	932	0.3	984	0.33	1034	0.36
1000	495	0.12	565	0.15	637	0.18	707	0.21	771	0.23	832	0.27	889	0.3	943	0.33	993	0.36	1043	0.39
1100	518	0.14	588	0.18	659	0.21	727	0.23	789	0.26	848	0.3	903	0.33	954	0.37	1003	0.4	1052	0.43
1200	544	0.17	613	0.21	682	0.24	748	0.27	809	0.29	866	0.33	918	0.37	967	0.4	1014	0.43	1062	0.46
1300	572	0.21	640	0.24	707	0.27	771	0.3	830	0.33	884	0.37	934	0.41	981	0.44	1027	0.47	1073	0.5
1400	602	0.24	669	0.28	733	0.31	795	0.34	851	0.37	903	0.41	950	0.45	995	0.49	1040	0.52	1086	0.55
									Exter	nal Sta	atic (in	.w.g.)								
Air Volume (cfm)	1.	.1	1.	.2	1.	.3	1	.4	1.	.5	1.	.6	1	.7	1	.8	1	.9	2.	.0
(CIIII)	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	внр	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
700	1065	0.33																		
800	1075	0.36	1122	0.39	1164	0.42	1203	0.45	1241	0.47										
900	1086	0.39	1133	0.42	1174	0.45	1213	0.48	1250	0.51	1286	0.54	1322	0.57	1357	0.6	1392	0.64		
1000	1094	0.43	1142	0.46	1183	0.49	1222	0.52	1259	0.55	1295	0.58	1330	0.62	1365	0.65	1400	0.68	1435	0.71
1100	1102	0.46	1148	0.49	1191	0.53	1230	0.56	1267	0.6	1303	0.63	1338	0.66	1373	0.69	1408	0.73	1444	0.76
1200	1110	0.5	1156	0.53	1198	0.57	1238	0.61	1275	0.64	1311	0.68	1346	0.71	1381	0.74	1416	0.78	1452	0.81
1300	1120	0.54	1164	0.58	1207	0.62	1246	0.65	1283	0.69	1319	0.73	1354	0.76	1389	0.79	1424	0.83	1460	0.86
1400	1131	0.59	1175	0.63	1216	0.67	1255	0.7	1292	0.74	1327	0.78	1362	0.81	1397	0.84	1432	0.88	1468	0.91

BLOWER TABLE INCLUDES RESISTANCE FOR BASE UNIT ONLY WITH DRY INDOOR COIL AND AIR FILTERS IN PLACE. FOR ALL UNITS ADD:

1 - Any factory installed options air resistance (heat section, economizer, etc.).

2 - Any field installed accessories air resistance (duct resistance, diffuser, etc.).

See page 20 for blower motors and drives and wet coil and options/accessory air resistance data.

DOWNFLOW

									Exter	nal Sta	atic (in	.w.g.)								
Air Volume (cfm)	0.	10	0.2	20	0.3	30	0.4	40	0.	50	0.0	60	0.	70	0.8	80	0	.9	1.	.0
(Ciiii)	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
900	502	0.12	573	0.15	644	0.19	725	0.22	802	0.24	861	0.26	908	0.29	957	0.32	1009	0.34	1061	0.37
1000	528	0.14	598	0.18	668	0.22	747	0.24	821	0.27	877	0.3	923	0.33	971	0.35	1022	0.38	1074	0.4
1100	557	0.17	626	0.21	695	0.25	772	0.28	841	0.3	894	0.33	939	0.36	986	0.39	1037	0.41	1087	0.44
1200	589	0.21	657	0.25	725	0.28	798	0.31	864	0.33	913	0.37	956	0.4	1003	0.43	1052	0.45	1100	0.48
1300	625	0.25	692	0.28	759	0.32	827	0.34	887	0.37	933	0.41	975	0.44	1021	0.47	1068	0.49	1115	0.52
1400	665	0.29	730	0.32	794	0.35	857	0.38	911	0.42	953	0.45	995	0.49	1040	0.52	1086	0.54	1131	0.57
1500	706	0.33	768	0.36	829	0.39	886	0.43	934	0.46	974	0.5	1015	0.54	1060	0.56	1105	0.59	1149	0.62
1600	746	0.37	805	0.4	862	0.44	914	0.48	957	0.52	996	0.55	1037	0.59	1081	0.62	1126	0.64	1167	0.68
1700	784	0.42	840	0.45	893	0.49	940	0.53	980	0.57	1019	0.61	1060	0.64	1104	0.67	1147	0.7	1187	0.74
1800	821	0.47	874	0.51	923	0.55	967	0.59	1006	0.63	1044	0.67	1085	0.7	1128	0.73	1170	0.77	1208	0.82
1900	857	0.53	906	0.57	952	0.62	994	0.66	1032	0.7	1071	0.73	1112	0.76	1154	0.8	1194	0.85	1230	0.9
Air									Exter	nal Sta	atic (in	.w.g.)								
Volume (cfm)	1.	.1	1.	2	1.	3	1.	.4	1.	5	1.	.6	1.	.7	1.	.8	1	.9	2.	.0
	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
900	1111	0.39	1156	0.42	1197	0.45	1236	0.48	1275	0.51	1312	0.54	1349	0.56	1387	0.59	1424	0.62		
1000	1124	0.43	1168	0.46	1209	0.49	1247	0.52	1285	0.55	1322	0.58	1358	0.61	1395	0.64	1432	0.67	1470	0.7
1100	1134	0.47	1178	0.5	1219	0.53	1258	0.56	1295	0.6	1331	0.63	1367	0.66	1403	0.69	1439	0.72	1477	0.75
1200	1146	0.51	1189	0.54	1230	0.58	1268	0.61	1305	0.65	1341	0.68	1376	0.71	1411	0.74	1447	0.77	1485	0.81
1300	1159	0.55	1201	0.59	1241	0.63	1279	0.66	1315	0.7	1351	0.73	1386	0.77	1421	0.8	1457	0.83	1495	0.87
1400	1173	0.61	1214	0.64	1253	0.68	1290	0.72	1327	0.75	1362	0.79	1397	0.82	1432	0.86	1468	0.89	1506	0.93
1500	1189	0.66	1228	0.7	1266	0.74	1303	0.78	1339	0.81	1374	0.85	1409	0.89	1445	0.92	1481	0.96	1519	1
1600	1206	0.72	1244	0.76	1281	0.8	1317	0.84	1353	0.88	1388	0.92	1423	0.96	1459	1	1496	1.04	1535	1.08
1700	1224	0.79	1261	0.83	1298	0.87	1334	0.91	1369	0.95	1404	0.99	1440	1.03	1476	1.07	1513	1.12	1552	1.16
1800	1244	0.86	1280	0.91	1316	0.95	1352	0.99	1387	1.03	1422	1.07	1457	1.11	1494	1.16	1532	1.2	1570	1.24
1900	1265	0.95	1301	1	1336	1.04	1371	1.08	1406	1.12	1441	1.16	1477	1.2	1515	1.24	1553	1.29	1592	1.33

BLOWER TABLE INCLUDES RESISTANCE FOR BASE UNIT ONLY WITH DRY INDOOR COIL AND AIR FILTERS IN PLACE. FOR ALL UNITS ADD:

1 - Any factory installed options air resistance (heat section, economizer, etc.).

2 - Any field installed accessories air resistance (duct resistance, diffuser, etc.).

See page 20 for blower motors and drives and wet coil and options/accessory air resistance data.

HORIZONTAL

									Exter	nal Sta	atic (in	.w.g.)								
Air Volume (cfm)	0.	10	0.2	20	0.3	30	0.4	40	0.	50	0.	60	0.	70	0.8	80	0	.9	1.	.0
(0111)	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
900	483	0.1	554	0.13	627	0.16	699	0.19	765	0.22	826	0.24	882	0.27	935	0.3	986	0.33	1039	0.36
1000	505	0.12	576	0.16	648	0.19	719	0.21	784	0.24	842	0.27	896	0.3	947	0.33	998	0.37	1050	0.4
1100	530	0.15	601	0.18	671	0.21	741	0.24	804	0.27	860	0.3	912	0.34	961	0.37	1010	0.4	1060	0.43
1200	558	0.18	627	0.22	696	0.25	764	0.28	824	0.3	878	0.34	928	0.37	975	0.41	1023	0.44	1072	0.47
1300	588	0.22	656	0.25	723	0.28	788	0.31	846	0.34	897	0.38	945	0.42	990	0.45	1037	0.48	1084	0.51
1400	621	0.25	687	0.29	752	0.32	814	0.35	868	0.38	916	0.42	962	0.46	1006	0.5	1052	0.53	1098	0.56
1500	655	0.29	719	0.33	781	0.36	839	0.39	890	0.43	936	0.47	979	0.51	1023	0.55	1068	0.58	1113	0.61
1600	690	0.33	751	0.37	810	0.4	865	0.44	912	0.48	955	0.52	997	0.56	1041	0.6	1086	0.63	1129	0.66
1700	725	0.38	784	0.41	839	0.45	891	0.49	935	0.53	975	0.58	1017	0.62	1060	0.65	1104	0.68	1147	0.72
1800	761	0.42	816	0.46	868	0.5	916	0.55	957	0.59	997	0.64	1038	0.68	1081	0.71	1124	0.74	1165	0.79
1900	795	0.48	848	0.52	897	0.56	942	0.61	981	0.66	1020	0.7	1060	0.74	1103	0.77	1145	0.81	1183	0.85
Air									Exter	nal Sta	atic (in	.w.g.)								
Volume (cfm)	1.	.1	1.	2	1.	.3	1	.4	1	.5	1	.6	1	.7	1.	.8	1	.9	2	.0
	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
900	1091	0.4	1138	0.43	1180	0.46	1220	0.49	1257	0.53	1293	0.56	1329	0.59	1364	0.62	1400	0.65	1435	0.69
1000	1101	0.43	1149	0.46	1190	0.5	1229	0.53	1266	0.57	1302	0.6	1338	0.63	1373	0.66	1408	0.7	1444	0.73
1100	1110	0.46	1156	0.5	1199	0.54	1238	0.57	1275	0.61	1311	0.64	1346	0.67	1381	0.71	1416	0.74	1452	0.78
1200	1119	0.5	1165	0.54	1207	0.58	1247	0.62	1284	0.65	1319	0.69	1355	0.72	1389	0.75	1425	0.79	1460	0.82
1300	1130	0.55	1175	0.59	1216	0.63	1255	0.66	1292	0.7	1328	0.74	1363	0.77	1398	0.8	1433	0.84	1469	0.87
1400	1143	0.6	1186	0.63	1226	0.67	1265	0.71	1302	0.75	1337	0.79	1372	0.82	1406	0.85	1441	0.89	1477	0.93
1500	1156	0.65	1198	0.69	1237	0.73	1275	0.77	1311	0.8	1346	0.84	1381	0.88	1415	0.91	1450	0.95	1486	0.98
1600	1171	0.7	1211	0.74	1249	0.78	1286	0.82	1321	0.86	1356	0.9	1390	0.93	1425	0.97	1460	1.01	1496	1.05
1700	1186	0.76	1225	0.8	1262	0.84	1298	0.88	1333	0.92	1367	0.96	1401	1	1436	1.03	1471	1.07	1507	1.12
1800	1202	0.83	1240	0.87	1276	0.91	1311	0.95	1345	0.99	1380	1.03	1413	1.07	1448	1.11	1483	1.15	1520	1.19
1900	1220	0.9	1256	0.94	1291	0.99	1326	1.03	1360	1.07	1393	1.1	1427	1.14	1462	1.18	1497	1.22	1534	1.27

BLOWER TABLE INCLUDES RESISTANCE FOR BASE UNIT ONLY WITH DRY INDOOR COIL AND AIR FILTERS IN PLACE.

FOR ALL UNITS ADD:

1 - Any factory installed options air resistance (heat section, economizer, etc.).

2 - Any field installed accessories air resistance (duct resistance, diffuser, etc.).

See page 20 for blower motors and drives and wet coil and options/accessory air resistance data.

DOWNFLOW

Air									Exter	nal Sta	atic (in	.w.g.)								
Volume (cfm)	0.1	10	0.2	20	0.3	30	0.4	40	0.	50	0.0	60	0.	70	0.	80	0	.9	1	.0
	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
1100	529	0.17	591	0.21	653	0.24	724	0.26	810	0.26	886	0.26	942	0.28	982	0.32	1022	0.36	1064	0.40
1200	553	0.20	615	0.24	677	0.27	747	0.30	829	0.30	902	0.30	955	0.33	994	0.36	1034	0.40	1075	0.44
1300	579	0.23	640	0.27	701	0.31	770	0.33	850	0.34	918	0.35	969	0.37	1007	0.41	1047	0.45	1088	0.49
1400	609	0.27	669	0.31	729	0.34	796	0.37	871	0.38	936	0.39	983	0.41	1022	0.45	1061	0.49	1102	0.53
1500	658	0.28	715	0.32	771	0.36	832	0.39	898	0.41	955	0.43	999	0.46	1037	0.50	1077	0.54	1117	0.58
1600	720	0.28	769	0.33	819	0.37	871	0.41	926	0.44	975	0.47	1016	0.51	1054	0.55	1093	0.60	1133	0.63
1700	779	0.30	822	0.35	864	0.39	908	0.44	953	0.48	995	0.52	1034	0.57	1072	0.61	1111	0.65	1150	0.69
1800	828	0.34	864	0.39	901	0.43	938	0.48	977	0.53	1015	0.58	1053	0.63	1091	0.67	1130	0.71	1169	0.75
1900	857	0.41	892	0.45	927	0.50	962	0.55	999	0.60	1036	0.65	1074	0.69	1112	0.73	1150	0.77	1188	0.81
2000	879	0.47	913	0.52	948	0.56	984	0.61	1020	0.67	1058	0.72	1096	0.76	1134	0.80	1172	0.84	1210	0.88
2100	900	0.53	935	0.58	970	0.63	1007	0.69	1044	0.74	1081	0.79	1119	0.84	1157	0.88	1195	0.91	1233	0.95
2200	922	0.60	958	0.65	994	0.71	1031	0.76	1068	0.82	1106	0.87	1143	0.91	1180	0.95	1218	0.99	1255	1.03
2300	947	0.67	983	0.73	1020	0.79	1057	0.85	1094	0.90	1131	0.95	1168	1.00	1205	1.03	1242	1.07	1277	1.13
2400	974	0.76	1010	0.82	1047	0.88	1084	0.94	1120	0.99	1157	1.04	1193	1.08	1230	1.12	1267	1.16	1300	1.23
Air									Exter	nal Sta	atic (in	.w.g.)								
Volume (cfm)	1.	.1	1.	.2	1.	.3	1	.4	1.	.5	1.	.6	1.	.7	1.	.8	1	.9	2	.0
	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
1100	1106	0.44	1151	0.47	1197	0.49	1238	0.52	1272	0.56										
1200	1117	0.48	1161	0.51	1206	0.53	1245	0.57	1278	0.60	1312	0.64	1346	0.67	1380	0.71				
1300	1129	0.52	1172	0.55	1216	0.58	1254	0.61	1287	0.65	1320	0.69	1354	0.72	1388	0.76	1421	0.79	1455	0.82
1400	1143	0.57	1185	0.60	1227	0.63	1264	0.66	1296	0.70	1329	0.74	1363	0.77	1397	0.81	1430	0.85	1464	0.88
1500	1157	0.62	1199	0.65	1239	0.68	1275	0.71	1306	0.75	1339	0.79	1373	0.83	1406	0.87	1440	0.90	1473	0.94
1600	1173	0.67	1214	0.70	1253	0.73	1288	0.77	1318	0.81	1351	0.85	1384	0.89	1417	0.93	1451	0.96	1484	1.00
1700	1190	0.72	1230	0.76	1268	0.79	1301	0.83	1331	0.87	1363	0.92	1396	0.95	1429	0.99	1462	1.03	1495	1.07
1800	1208	0.78	1247	0.82	1285	0.86	1317	0.90	1345	0.94	1377	0.98	1410	1.02	1442	1.06	1475	1.10	1508	1.14
1900	1227	0.85	1267	0.88	1303	0.92	1333	0.97	1360	1.02	1392	1.06	1424	1.10	1457	1.14	1489	1.18	1522	1.22
2000	1248	0.92	1286	0.96	1321	1.00	1350	1.05	1377	1.10	1409	1.14	1441	1.18	1473	1.22	1505	1.26	1537	1.30
	1269	1.00	1306	1.04	1339	1.09	1367	1.14	1395	1.19	1426	1.23	1458	1.27	1490	1.31	1522	1.35	1554	1.39
2100								4.04	1112	1.28	1444	1 2 2	1476	1.36	1508	1.41	1540	1 15	4570	1.49
	1290	1.09	1324	1.14	1356	1.19	1385	1.24	1413	1.20	1444	1.52	1470	1.00	1500	1.41	10-0	1.45	1572	1.10
	1290 1310	1.09 1.20	1324 1343				1385 1403		1413					1.46	1527		1559	1.45	1572	1.59

BLOWER TABLE INCLUDES RESISTANCE FOR BASE UNIT ONLY WITH DRY INDOOR COIL AND AIR FILTERS IN PLACE.

FOR ALL UNITS ADD:

1 - Any factory installed options air resistance (heat section, economizer, etc.).

2 - Any field installed accessories air resistance (duct resistance, diffuser, etc.).

See page 20 for blower motors and drives and wet coil and options/accessory air resistance data.

HORIZONTAL

Air									Exte	mal Sta	atic (in.	w.g.)								
Volume (cfm)	0.	10	0.2	20	0.3	30	0.	40	0.	50	0.	60	0.	70	0.	80	0.	.9	1	.0
(ciiii)	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
1100	503	0.14	569	0.17	636	0.20	703	0.23	769	0.26	842	0.28	909	0.30	964	0.33	1008	0.36	1049	0.40
1200	525	0.16	590	0.20	657	0.23	722	0.26	787	0.29	857	0.31	921	0.34	974	0.37	1016	0.40	1056	0.43
1300	548	0.19	613	0.23	679	0.26	743	0.29	806	0.32	873	0.35	934	0.37	984	0.41	1026	0.44	1065	0.47
1400	574	0.22	638	0.26	702	0.30	765	0.33	827	0.36	891	0.39	949	0.41	996	0.45	1037	0.48	1076	0.51
1500	609	0.25	671	0.29	733	0.33	793	0.36	851	0.39	911	0.42	965	0.46	1010	0.49	1049	0.53	1088	0.56
1600	654	0.28	712	0.32	769	0.36	825	0.39	879	0.43	933	0.47	982	0.50	1024	0.54	1063	0.58	1101	0.61
1700	703	0.31	756	0.35	807	0.39	858	0.43	906	0.47	955	0.51	999	0.55	1039	0.59	1078	0.63	1117	0.66
1800	752	0.34	798	0.38	844	0.43	889	0.48	933	0.52	977	0.57	1017	0.61	1056	0.65	1094	0.68	1133	0.72
1900	796	0.38	837	0.43	878	0.48	918	0.53	958	0.58	997	0.62	1036	0.67	1074	0.71	1112	0.74	1151	0.77
2000	833	0.43	870	0.48	907	0.54	943	0.59	980	0.64	1018	0.69	1055	0.73	1093	0.77	1131	0.80	1170	0.83
2100	864	0.50	897	0.55	931	0.60	966	0.65	1002	0.71	1038	0.76	1075	0.80	1113	0.83	1151	0.87	1189	0.90
2200	887	0.57	920	0.62	953	0.67	988	0.73	1024	0.78	1060	0.83	1097	0.87	1135	0.90	1173	0.94	1210	0.98
2300	909	0.64	942	0.70	976	0.75	1011	0.81	1046	0.86	1083	0.91	1120	0.95	1157	0.98	1195	1.02	1231	1.06
2400	931	0.72	965	0.78	999	0.83	1035	0.89	1071	0.94	1108	0.99	1144	1.03	1181	1.07	1217	1.10	1252	1.15
Air									Exter	mal Sta	atic (in.	w.g.)								
Volume (cfm)	1	.1	1.	2	1.	.3	1	.4	1.	.5	1	.6	1.	.7	1.	.8	1.	.9	2	.0
	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
1100	1090	0.42	1132	0.45	1175	0.47	1216	0.50	1257	0.53	1296	0.56	1334	0.59	1370	0.62	1405	0.65	1439	0.69
1200	1097	0.46	1139	0.49	1181	0.51	1222	0.54	1263	0.57	1301	0.60	1338	0.63	1374	0.67	1409	0.70	1443	0.74
1300	1106	0.50	1147	0.53	1189	0.55	1230	0.58	1270	0.61	1307	0.65	1344	0.68	1379	0.72	1414	0.75	1447	0.79
1400	1116	0.54	1157	0.57	1198	0.60	1239	0.63	1278	0.66	1315	0.70	1351	0.74	1385	0.77	1419	0.81	1452	0.85
1500	1128	0.59	1168	0.62	1209	0.64	1249	0.68	1287	0.71	1323	0.75	1358	0.79	1393	0.83	1426	0.87	1458	0.91
1600	1141	0.64	1181	0.67	1222	0.70	1261	0.73	1298	0.77	1333	0.81	1367	0.85	1401	0.89	1433	0.93	1465	0.97
1700	1156	0.69	1196	0.72	1235	0.75	1273	0.79	1309	0.83	1344	0.87	1377	0.91	1410	0.96	1442	1.00	1473	1.04
1800	1172	0.75	1211	0.78	1250	0.81	1287	0.85	1322	0.90	1355	0.94	1388	0.98	1420	1.02	1451	1.07	1482	1.11
1900	1190	0.81	1228	0.84	1265	0.88	1301	0.92	1335	0.97	1367	1.01	1399	1.05	1431	1.10	1462	1.14	1492	1.18
2000	1208	0.87	1245	0.91	1281	0.96	1316	1.00	1349	1.04	1380	1.09	1412	1.13	1443	1.18	1473	1.22	1503	1.26
2100	1227	0.94	1263	0.99	1298	1.04	1331	1.08	1363	1.13	1394	1.17	1425	1.22	1455	1.26	1485	1.31	1515	1.35
2200	1246	1.02	1281	1.07	1315	1.12	1347	1.17	1379	1.22	1409	1.26	1439	1.31	1469	1.36	1499	1.40	1529	1.45
2300	1266	1.11	1300	1.16	1333	1.22	1364	1.27	1395	1.32	1424	1.36	1454	1.41	1484	1.46	1513	1.50	1543	1.55
	1						1382								1					1

BLOWER TABLE INCLUDES RESISTANCE FOR BASE UNIT ONLY WITH DRY INDOOR COIL AND AIR FILTERS IN PLACE. FOR ALL UNITS ADD:

1 - Any factory installed options air resistance (heat section, economizer, etc.).

2 - Any field installed accessories air resistance (duct resistance, diffuser, etc.).

See page 20 for blower motors and drives and wet coil and options/accessory air resistance data.

DOWNFLOW

									Exte	mal Sta	atic (in	.w.g.)								
Air Volume (cfm)	0.	10	0.2	20	0.3	30	0.4	40	0.	50	0.	60	0.	70	0.8	80	0	.9	1.	.0
(ciiii)	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
1900	510	0.45	544	0.5	579	0.55	614	0.6	649	0.65	684	0.7	718	0.74	752	0.79	784	0.83	812	0.88
2000	526	0.49	560	0.55	595	0.6	629	0.65	663	0.7	697	0.75	730	0.79	763	0.84	794	0.88	820	0.93
2100	542	0.54	576	0.59	610	0.65	644	0.7	678	0.75	711	0.8	743	0.84	775	0.89	804	0.94	830	0.98
2200	560	0.59	593	0.64	627	0.7	660	0.75	693	0.8	725	0.85	757	0.9	787	0.94	814	0.99	840	1.03
2300	578	0.64	610	0.7	644	0.75	676	0.81	709	0.86	740	0.91	770	0.95	799	1	826	1.05	851	1.09
2400	597	0.7	629	0.75	661	0.81	693	0.86	725	0.91	755	0.96	784	1.01	812	1.06	838	1.11	862	1.15
2500	617	0.76	648	0.81	679	0.87	710	0.92	741	0.97	770	1.03	799	1.08	825	1.13	850	1.17	875	1.22
2600	637	0.82	667	0.87	698	0.93	728	0.98	758	1.04	786	1.09	814	1.15	839	1.2	864	1.24	887	1.28
2700	658	0.88	687	0.94	717	1	746	1.05	775	1.11	802	1.16	829	1.22	853	1.27	877	1.31	901	1.36
2800	679	0.95	708	1.01	736	1.07	764	1.12	792	1.18	819	1.24	844	1.3	868	1.35	892	1.39	915	1.43
2900	701	1.02	728	1.08	756	1.14	783	1.2	809	1.26	835	1.32	860	1.38	884	1.43	907	1.47	930	1.52
Air									Exte	rnal Sta	atic (in	w.g.)								
Volume (cfm)	1.	.1	1.	2	1.	.3	1	.4	1.	.5	1	.6	1	.7	1.	.8	1	.9	2	.0
	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
1900	837	0.92	861	0.96	886	1	913	1.04	939	1.07	966	1.11	992	1.16	1017	1.21	1041	1.27	1065	1.33
2000	845	0.97	870	1.01	895	1.05	921	1.09	948	1.12	974	1.17	999	1.22	1023	1.27	1047	1.33	1070	1.39
2100	855	1.02	879	1.06	904	1.1	930	1.14	956	1.18	982	1.22	1006	1.28	1030	1.34	1053	1.4	1075	1.46
2200	865	1.08	889	1.12	914	1.15	940	1.19	966	1.24	990	1.29	1014	1.34	1037	1.41	1059	1.47	1081	1.54
2300	875	1.13	900	1.17	925	1.21	951	1.25	976	1.3	999	1.35	1022	1.41	1044	1.48	1066	1.55	1087	1.62
2400	887	1.19	912	1.23	936	1.27	961	1.32	986	1.37	1009	1.43	1031	1.49	1052	1.57	1073	1.64	1094	1.71
2500	899	1.25	923	1.29	948	1.34	973	1.39	996	1.44	1018	1.51	1039	1.58	1060	1.65	1080	1.73	1101	1.8
2600	912	1.32	936	1.36	960	1.41	984	1.46	1007	1.52	1028	1.59	1049	1.67	1069	1.75	1089	1.82	1109	1.89
2700	925	1.4	949	1.44	973	1.49	996	1.55	1018	1.61	1038	1.69	1058	1.76	1078	1.84	1098	1.92	1118	1.99
2800	939	1.47	962	1.52	985	1.57	1008	1.64	1029	1.71	1049	1.79	1069	1.87	1088	1.94	1107	2.02	1127	2.09
2900	953	1.56	976	1.61	998	1.67	1020	1.73	1041 Page	1.81	1060	1.89	1079	1.98	1098	2.06	1117	2.13	1137	2.21

BLOWER TABLE INCLUDES RESISTANCE FOR BASE UNIT ONLY WITH DRY INDOOR COIL AND AIR FILTERS IN PLACE.

FOR ALL UNITS ADD:

1 - Any factory installed options air resistance (heat section, economizer, etc.).

2 - Any field installed accessories air resistance (duct resistance, diffuser, etc.).

See page 20 for blower motors and drives and wet coil and options/accessory air resistance data.

HORIZONTAL

| 0.1 | 10 | | |
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---|---|---|---|---
---|---|---|---|---|--|---|---|---
---|
| 1 | | 0.2 | 20 | 0.3
 | 30

 | 0.4 | 40 | 0. | 50 | 0.0
 | 60 | 0. | 70 | 0.8 | 80 | 0. | .9 | 1. | .0
 |
| RPM | BHP | RPM | BHP | RPM
 | BHP

 | RPM | BHP | RPM | BHP | RPM
 | BHP | RPM | BHP | RPM | BHP | RPM | BHP | RPM | BHP
 |
| 485 | 0.55 | 516 | 0.57 | 549
 | 0.59

 | 583 | 0.62 | 618 | 0.65 | 654
 | 0.69 | 689 | 0.73 | 724 | 0.77 | 758 | 0.82 | 790 | 0.86
 |
| 499 | 0.59 | 531 | 0.61 | 563
 | 0.63

 | 597 | 0.66 | 631 | 0.7 | 666
 | 0.73 | 701 | 0.77 | 734 | 0.82 | 767 | 0.86 | 798 | 0.91
 |
| 514 | 0.63 | 546 | 0.65 | 578
 | 0.68

 | 611 | 0.71 | 645 | 0.74 | 679
 | 0.78 | 712 | 0.82 | 745 | 0.86 | 777 | 0.91 | 806 | 0.96
 |
| 530 | 0.68 | 562 | 0.7 | 594
 | 0.73

 | 627 | 0.76 | 660 | 0.79 | 693
 | 0.83 | 725 | 0.87 | 757 | 0.92 | 787 | 0.96 | 816 | 1.01
 |
| 548 | 0.73 | 579 | 0.75 | 610
 | 0.78

 | 643 | 0.81 | 675 | 0.85 | 707
 | 0.88 | 738 | 0.93 | 769 | 0.97 | 798 | 1.02 | 826 | 1.06
 |
| 566 | 0.78 | 596 | 0.81 | 628
 | 0.84

 | 659 | 0.87 | 691 | 0.9 | 722
 | 0.94 | 752 | 0.98 | 782 | 1.03 | 810 | 1.08 | 837 | 1.12
 |
| 585 | 0.84 | 615 | 0.86 | 645
 | 0.9

 | 676 | 0.93 | 707 | 0.96 | 737
 | 1 | 767 | 1.05 | 795 | 1.09 | 822 | 1.14 | 848 | 1.19
 |
| 604 | 0.9 | 634 | 0.93 | 664
 | 0.96

 | 694 | 0.99 | 724 | 1.03 | 753
 | 1.07 | 781 | 1.11 | 809 | 1.15 | 835 | 1.2 | 861 | 1.25
 |
| 624 | 0.96 | 653 | 0.99 | 682
 | 1.02

 | 712 | 1.06 | 741 | 1.09 | 769
 | 1.13 | 796 | 1.18 | 823 | 1.22 | 849 | 1.27 | 873 | 1.32
 |
| 645 | 1.02 | 673 | 1.05 | 701
 | 1.09

 | 730 | 1.12 | 758 | 1.16 | 785
 | 1.2 | 812 | 1.25 | 838 | 1.29 | 862 | 1.34 | 886 | 1.39
 |
| 665 | 1.09 | 693 | 1.12 | 721
 | 1.16

 | 748 | 1.19 | 775 | 1.23 | 802
 | 1.27 | 827 | 1.32 | 852 | 1.36 | 877 | 1.41 | 900 | 1.46
 |
| | | | |
 |

 | | | Exte | nal Sta | atic (in.
 | w.g.) | | | | | | | |
 |
| 1. | 1 | 1. | .2 | 1.
 | .3

 | 1. | .4 | 1. | 5 | 1.
 | .6 | 1. | 7 | 1. | .8 | 1. | .9 | 2. | .0
 |
| RPM | BHP | RPM | BHP | RPM
 | BHP

 | RPM | BHP | RPM | BHP | RPM
 | BHP | RPM | BHP | RPM | BHP | RPM | BHP | RPM | BHP
 |
| 819 | 0.9 | 846 | 0.94 | 871
 | 0.98

 | 897 | 1.02 | 922 | 1.05 | 948
 | 1.09 | 974 | 1.13 | 999 | 1.18 | 1025 | 1.23 | 1050 | 1.28
 |
| 826 | 0.95 | 852 | 0.99 | 877
 | 1.03

 | 902 | 1.06 | 928 | 1.1 | 953
 | 1.14 | 979 | 1.18 | 1004 | 1.23 | 1029 | 1.28 | 1054 | 1.34
 |
| 834 | 1 | 859 | 1.04 | 884
 | 1.08

 | 909 | 1.12 | 934 | 1.15 | 960
 | 1.2 | 985 | 1.24 | 1010 | 1.29 | 1034 | 1.35 | 1058 | 1.4
 |
| 842 | 1.05 | 868 | 1.1 | 892
 | 1.13

 | 917 | 1.17 | 942 | 1.21 | 967
 | 1.26 | 992 | 1.3 | 1016 | 1.36 | 1040 | 1.41 | 1063 | 1.47
 |
| 852 | 1.11 | 877 | 1.15 | 901
 | 1.19

 | 926 | 1.23 | 950 | 1.27 | 975
 | 1.32 | 999 | 1.37 | 1023 | 1.42 | 1046 | 1.48 | 1069 | 1.54
 |
| 862 | 1.17 | 887 | 1.21 | 911
 | 1.25

 | 935 | 1.3 | 959 | 1.34 | 983
 | 1.39 | 1007 | 1.44 | 1030 | 1.5 | 1053 | 1.56 | 1075 | 1.62
 |
| 873 | 1.23 | 897 | 1.28 | 921
 | 1.32

 | 945 | 1.36 | 969 | 1.41 | 992
 | 1.46 | 1016 | 1.52 | 1038 | 1.58 | 1060 | 1.64 | 1082 | 1.7
 |
| 885 | 1.3 | 909 | 1.34 | 932
 | 1.39

 | 955 | 1.43 | 979 | 1.49 | 1002
 | 1.54 | 1025 | 1.6 | 1047 | 1.66 | 1069 | 1.73 | 1090 | 1.79
 |
| 897 | 1.37 | 920 | 1.41 | 944
 | 1.46

 | 967 | 1.51 | 990 | 1.57 | 1012
 | 1.62 | 1034 | 1.69 | 1056 | 1.75 | 1077 | 1.82 | 1098 | 1.89
 |
| 910 | 1.44 | 933 | 1.49 | 955
 | 1.54

 | 978 | 1.6 | 1001 | 1.65 | 1023
 | 1.72 | 1044 | 1.78 | 1066 | 1.85 | 1086 | 1.92 | 1107 | 1.99
 |
| 923 | 1.52 | 945 | 1.57 | 968
 | 1.63

 | 990 | 1.68 | 1012 | 1.75 | 1034
 | 1.81 | 1055 | 1.88 | 1076 | 1.95 | 1096 | 2.02 | 1116 | 2.09
 |
| | 14 30 48 66 85 04 24 45 65 11 12 45 65 11 12 13 14 19 26 334 42 52 62 73 85 97 10 | 14 0.63 14 0.63 30 0.68 48 0.73 66 0.78 85 0.84 04 0.9 24 0.96 45 1.02 65 1.09 71 0.96 42 0.96 43 0.91 24 0.96 45 1.02 65 1.09 71 0.91 26 0.95 34 1 19 0.9 26 1.05 34 1 42 1.05 52 1.11 62 1.23 85 1.37 97 1.37 10 1.44 | 14 0.63 546 30 0.68 562 48 0.73 579 66 0.78 596 85 0.84 615 04 0.9 634 24 0.96 653 45 1.02 673 65 1.09 693 71 1.02 673 65 1.09 693 71 1.02 673 65 1.09 693 71 1.02 673 65 1.09 693 71 1.05 852 34 1 859 42 1.05 868 52 1.11 877 62 1.17 887 73 1.23 897 85 1.37 920 97 1.37 920 10 1.44 933 | Image Image <t< td=""><td>Image Image <t< td=""><td>14 0.63 546 0.65 578 0.68 30 0.68 562 0.7 594 0.73 48 0.73 579 0.75 610 0.78 66 0.78 596 0.81 628 0.84 65 0.84 615 0.86 645 0.96 24 0.96 653 0.99 682 1.02 45 1.02 673 1.05 701 1.09 65 1.09 693 1.12 721 1.16 71 1.02 673 1.05 701 1.09 65 1.09 693 1.12 721 1.16 71 1.02 673 1.05 816 9.14 9.21 1.23 11 1.5 9.21 1.25 1.24 9.21 1.32 1.37 887</td><td>14 0.63 546 0.65 578 0.68 611 30 0.68 562 0.7 594 0.73 627 48 0.73 579 0.75 610 0.78 643 66 0.78 596 0.81 628 0.84 659 85 0.84 615 0.86 645 0.9 676 0.4 0.9 634 0.93 664 0.96 694 24 0.96 653 0.99 682 1.02 712 45 1.02 673 1.05 701 1.09 730 65 1.09 693 1.12 712 1.16 748 1.1 1.25 613 1.09 816 1.19 730 1.1 1.1 1.12 1.13 917 1.03 902 1.1 <</td><td>1 1</td><td>1 1</td><td>1 1</td><td>1 1</td><td>n n</td><td>1 1</td><td>1 0.6 0.6 0.6 0.6 0.6 0.6 0.6 0.6 0.6 0.7</td><td>n n< n n n</td><td>n n</td><td>n n</td><td>n n</td><td>n n</td></t<></td></t<> | Image Image <t< td=""><td>14 0.63 546 0.65 578 0.68 30 0.68 562 0.7 594 0.73 48 0.73 579 0.75 610 0.78 66 0.78 596 0.81 628 0.84 65 0.84 615 0.86 645 0.96 24 0.96 653 0.99 682 1.02 45 1.02 673 1.05 701 1.09 65 1.09 693 1.12 721 1.16 71 1.02 673 1.05 701 1.09 65 1.09 693 1.12 721 1.16 71 1.02 673 1.05 816 9.14 9.21 1.23 11 1.5 9.21 1.25 1.24 9.21 1.32 1.37 887</td><td>14 0.63 546 0.65 578 0.68 611 30 0.68 562 0.7 594 0.73 627 48 0.73 579 0.75 610 0.78 643 66 0.78 596 0.81 628 0.84 659 85 0.84 615 0.86 645 0.9 676 0.4 0.9 634 0.93 664 0.96 694 24 0.96 653 0.99 682 1.02 712 45 1.02 673 1.05 701 1.09 730 65 1.09 693 1.12 712 1.16 748 1.1 1.25 613 1.09 816 1.19 730 1.1 1.1 1.12 1.13 917 1.03 902 1.1 <</td><td>1 1</td><td>1 1</td><td>1 1</td><td>1 1</td><td>n n</td><td>1 1</td><td>1 0.6 0.6 0.6 0.6 0.6 0.6 0.6 0.6 0.6 0.7</td><td>n n< n n n</td><td>n n</td><td>n n</td><td>n n</td><td>n n</td></t<> | 14 0.63 546 0.65 578 0.68 30 0.68 562 0.7 594 0.73 48 0.73 579 0.75 610 0.78 66 0.78 596 0.81 628 0.84 65 0.84 615 0.86 645 0.96 24 0.96 653 0.99 682 1.02 45 1.02 673 1.05 701 1.09 65 1.09 693 1.12 721 1.16 71 1.02 673 1.05 701 1.09 65 1.09 693 1.12 721 1.16 71 1.02 673 1.05 816 9.14 9.21 1.23 11 1.5 9.21 1.25 1.24 9.21 1.32 1.37 887 | 14 0.63 546 0.65 578 0.68 611 30 0.68 562 0.7 594 0.73 627 48 0.73 579 0.75 610 0.78 643 66 0.78 596 0.81 628 0.84 659 85 0.84 615 0.86 645 0.9 676 0.4 0.9 634 0.93 664 0.96 694 24 0.96 653 0.99 682 1.02 712 45 1.02 673 1.05 701 1.09 730 65 1.09 693 1.12 712 1.16 748 1.1 1.25 613 1.09 816 1.19 730 1.1 1.1 1.12 1.13 917 1.03 902 1.1 < | 1 1 | 1 1 | 1 1 | 1 1 | n n | 1 1 | 1 0.6 0.6 0.6 0.6 0.6 0.6 0.6 0.6 0.6 0.7 | n n< n n n | n n | n n | n n | n n |

BLOWER DATA

BELT DRIVE KIT SPECIFICATIONS - 036-060

Model	Mote	or HP	No. of			Drive Kits and	d RPM Range		
No.	Nominal	Maximum	Speeds	A01	A02	A03	A05	A06	A07
036	0.75	0.86	2	low 449-673 high 673-1010					
	1	1.15	2				low 598-897 high 897-1346		
048	0.75	0.86	2		low 497-673 high 745-1117				
	2	2.3	2					low 714-953 high 1071-1429	
060	1	1.15	2			low 555-833 high 833-1250			
	2	2.3	2						low 808-1032 high 1212-1548

BELT DRIVE KIT SPECIFICATIONS - 072-074

Model	Mot	or HP	No. of	Driv	e Kits and RPM Ra	inge
No.	Nominal	Maximum	Speeds	AA01	AA02	AA03
072	1	1.15	1	522-784		
	2	2.3	1		632-875	798-1105
074	1	1.15	2	522-784		
	2	2.3	2		632-875	798-1105

FACTORY INSTALLED OPTIONS/FIELD INSTALLED ACCESSORY AIR RESISTANCE - in. w.g.

Air	1	Wet Indoor	Coil	Humiditrol	Gas H	eating		Filter	S
Volume cfm	036	048	060, 072, 074	Dehumidification Coil	Medium Heat	High Heat	Economizer	MERV 8	MERV 13
036-048 MOD	ELS				· · · · · ·				
800	0.01	0.01		0.00	0.02	0.02	0.04	0.04	0.05
1000	0.02	0.02		0.00	0.02	0.02	0.04	0.04	0.07
1200	0.03	0.04		0.01	0.02	0.02	0.04	0.04	0.07
1400	0.04	0.05		0.02	0.02	0.03	0.04	0.04	0.07
1600	0.05	0.06		0.03	0.03	0.04	0.04	0.04	0.07
1800	0.06	0.07		0.04	0.04	0.05	0.05	0.04	0.07
2000	0.08	0.09		0.04	0.04	0.06	0.05	0.05	0.08
060, 072, 074	MODELS								
1000			0.02	0.00	0.02	0.02	0.04	0.03	0.05
1200			0.04	0.00	0.02	0.02	0.04	0.03	0.07
1400			0.05	0.01	0.02	0.03	0.04	0.04	0.07
1600			0.07	0.02	0.03	0.04	0.04	0.04	0.07
1800			0.08	0.02	0.03	0.05	0.05	0.05	0.07
2000			0.10	0.03	0.04	0.06	0.05	0.05	0.07
2200			0.11	0.04	0.04	0.07	0.05	0.05	0.08
2400			0.13	0.04	0.05	0.08	0.05	0.05	0.08
2600			0.15	0.05	0.05	0.09	0.06	0.05	0.08
2800			0.16	0.05	0.06	0.10	0.06	0.05	0.08
3000			0.18	0.06	0.07	0.11	0.06	0.05	0.08

POWER EXHAUST FAN PERFORMANCE

Return Air System Static Pressure in. w.g.	Air Volume Exhausted cfm
0.00	2000
0.05	1990
0.10	1924
0.15	1810
0.20	1664
0.25	1507
0.30	1350
0.35	1210 Page 20

BLOWER DATA

CEILING DIFFUSERS AIR RESISTANCE (in. w.g.)

Air Volume	RTD9-65S Step-Down Diffuser			FD9-65S	RTD	11-95S Step-Dow	vn Diffuser	FD11-95S
cfm	2 Ends Open	1 Side & 2 Ends Open	All Ends & Sides Open	Flush Diffuser	2 Ends Open	1 Side & 2 Ends Open	All Ends & Sides Open	Flush Diffuser
800	0.15	0.13	0.11	0.11				
1000	0.19	0.16	0.14	0.14				
1200	0.25	0.20	0.17	0.17				
1400	0.33	0.26	0.20	0.20				
1600	0.43	0.32	0.20	0.24				
1800	0.56	0.40	0.30	0.30	0.13	0.11	0.09	0.09
2000	0.73	0.50	0.36	0.36	0.15	0.13	0.11	0.10
2200	0.95	0.63	0.44	0.44	0.18	0.15	0.12	0.12
2400					0.21	0.18	0.15	0.14
2600					0.24	0.21	0.18	0.17
2800					0.27	0.24	0.21	0.20
3000					0.32	0.29	0.25	0.25

CEILING DIFFUSER AIR THROW DATA

Air Volume - cfm	¹ Effective	Throw - ft.
Model No.	RTD9-65S	FD9-65S
800	10 - 17	14 - 18
1000	10 - 17	15 - 20
1200	11 - 18	16 - 22
1400	12 - 19	17 - 24
1600	12 - 20	18 - 25
1800	13 - 21	20 - 28
2000	14 - 23	21 - 29
2200	16 - 25	22 - 30
Model No.	RTD11-95S	FD11-95S
2600	24 - 29	19 - 24
2800	25 - 30	20 - 28
3000	27 - 33	21 - 29

¹ Effective throw based on terminal velocities of 75 ft. per minute.

ELECTRICAL DATA

3 TON HIGH EFFICIENCY (R-410A)

0 I OILTHOITEIT					LOHOOOI
¹ Voltage - 60hz		208/230V - 1 Ph	208/230V - 3 Ph	460V - 3 Ph	575V - 3 Ph
Compressor	Rated Load Amps	15.3	11.6	5.7	4
_	Locked Rotor Amps	83	73	38	25.6
Outdoor Fan Motor	Full Load Amps	4.1	4.1	2.1	1.6
Power Exhaust (1) 0.33 HP	Full Load Amps	2.4	2.4	1.3	1
Service Outlet 11	5V GFI (amps)	15	15	15	20
Indoor Blower	Horsepower	0.5	0.5	0.5	0.5
Motor –	Full Load Amps	4.3	4.3	2.2	1.7
² Maximum	Unit Only	40	30	15	15
Overcurrent Protection	With (1) 0.33 HP Power Exhaust	45	35	15	15
³ Minimum	Unit Only	28	23	12	9
Circuit – Ampacity	With (1) 0.33 HP Power Exhaust	30	26	13	10

NOTE - All units have a minimum Short Circuit Current Rating (SCCR) of 5000 amps.

¹ Extremes of operating range are plus and minus 10% of line voltage.

² HACR type breaker or fuse.

³ Refer to National or Canadian Electrical Code manual to determine wire, fuse and disconnect size requirements.

3 TON STANDAR	RD EFFICIENCY (R-410A)						LGH036S4
¹ Voltage - 60hz		208/230)V - 3 Ph	460V	- 3 Ph	575V - 3 Ph	
Compressor	Rated Load Amps	11	1.6	5	.7	4	
_	Locked Rotor Amps	7	'3	3	8	25	5.6
Outdoor Fan Motor	Full Load Amps	0	0.9		0.6		.5
Power Exhaust (1) 0.33 HP	Full Load Amps	2.4		1.3		1	
Service Outlet 11	5V GFI (amps)	1	5		5	20	
Indoor Blower	Horsepower	0.75	1	0.75	1	0.75	1
Motor –	Full Load Amps	3.5	4.6	1.6	2.1	1.3	1.7
² Maximum	Unit Only	30	30	15	15	15	15
Overcurrent [–] Protection	With (1) 0.33 HP Power Exhaust	30	30	15	15	15	15
³ Minimum	Unit Only	19	20	10	10	7	8
Circuit [–] Ampacity	With (1) 0.33 HP Power Exhaust	22	23	11	12	8	9

NOTE - All units have a minimum Short Circuit Current Rating (SCCR) of 5000 amps.

¹ Extremes of operating range are plus and minus 10% of line voltage.

² HACR type breaker or fuse.

³ Refer to National or Canadian Electrical Code manual to determine wire, fuse and disconnect size requirements.

3 TON

LGH036H4

ELECTRICAL DATA

4 TON HIGH EFFICIENCY (R-410A)

					LOUIDHOU
¹ Voltage - 60hz		208/230V - 1 Ph	208/230V - 3 Ph	460V - 3 Ph	575V - 3 Ph
Compressor	Rated Load Amps	21.2	14	6.4	4.6
_	Locked Rotor Amps	104	83.1	41	33
Outdoor Fan Motor	Full Load Amps	4.1	4.1	2.1	1.6
Power Exhaust (1) 0.33 HP	Full Load Amps	2.4	2.4	1.3	1
Service Outlet 11	5V GFI (amps)	15	15	15	20
Indoor Blower	Horsepower	0.75	0.75	0.75	0.75
Motor –	Full Load Amps	6.1	6.1	3.1	2.4
² Maximum	Unit Only	50	40	15	15
Overcurrent [–] Protection	With (1) 0.33 HP Power Exhaust	60	40	20	15
³ Minimum	Unit Only	37	28	14	10
Circuit – Ampacity	With (1) 0.33 HP Power Exhaust	40	31	15	11

NOTE - All units have a minimum Short Circuit Current Rating (SCCR) of 5000 amps.

¹ Extremes of operating range are plus and minus 10% of line voltage.

² HACR type breaker or fuse.

³ Refer to National or Canadian Electrical Code manual to determine wire, fuse and disconnect size requirements.

4 TON STANDA	ARD EFFICIENCY (R-410A)					LGH048S4	
¹ Voltage - 60hz	<u>.</u>	208/230)V - 3 Ph	460V	- 3 Ph	575V	575V - 3 Ph	
Compressor	Rated Load Amps	1	14		.4	4	.6	
	Locked Rotor Amps	83	3.1	4	1	33		
Outdoor Fan Motor	Full Load Amps	1.7		1.1		0.7		
Power Exhaust (1) 0.33 HP	Full Load Amps	2.4		1.3		1		
Service Outlet 1	I15V GFI (amps)	1	5	15		20		
Indoor Blower	Horsepower	0.75	2	0.75	2	0.75	2	
Motor	Full Load Amps	3.5	7.5	1.6	3.4	1.3	2.7	
² Maximum	Unit Only	35	40	15	15	15	15	
Overcurrent	With (1) 0.33 HP	35	40	15	20	15	15	
Protection	Power Exhaust							
³ Minimum	Unit Only	23	27	11	13	8	10	
Circuit	With (1) 0.33 HP	26	30	12	14	9	11	
Ampacity	Power Exhaust							

NOTE - All units have a minimum Short Circuit Current Rating (SCCR) of 5000 amps.

¹ Extremes of operating range are plus and minus 10% of line voltage.

² HACR type breaker or fuse.

³ Refer to National or Canadian Electrical Code manual to determine wire, fuse and disconnect size requirements.

4 TON

LGH048H4

ELECTRICAL DA	ATA
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5 TON

LGH060H4

5 TON HIGH EFF	FICIENCY (R-410A)				LGH060H4
¹ Voltage - 60hz		208/230V - 1 Ph	208/230V - 3 Ph	460V - 3 Ph	575V - 3 Ph
Compressor	Rated Load Amps	27.1	16.5	7.2	5.5
_	Locked Rotor Amps	152.9	110	52	38.9
Outdoor Fan Motor	Full Load Amps	4.1	4.1	2.1	1.6
Power Exhaust (1) 0.33 HP	Full Load Amps	2.4	2.4	1.3	1
Service Outlet 11	5V GFI (amps)	15	15	15	20
Indoor Blower	Horsepower	1	1	1	1
Motor –	Full Load Amps	7.4	7.4	3.7	3
² Maximum	Unit Only	70	45	20	15
Overcurrent [–] Protection	With (1) 0.33 HP Power Exhaust	70	50	20	15
³ Minimum	Unit Only	46	33	15	12
Circuit [–] Ampacity	With (1) 0.33 HP Power Exhaust	48	35	17	13

NOTE - All units have a minimum Short Circuit Current Rating (SCCR) of 5000 amps.

¹ Extremes of operating range are plus and minus 10% of line voltage.

² HACR type breaker or fuse.

³ Refer to National or Canadian Electrical Code manual to determine wire, fuse and disconnect size requirements.

5 TON STANDA	RD EFFICIENCY (R-410A))					LGH060S4	
¹ Voltage - 60hz		208/230)V - 3 Ph	460V	460V - 3 Ph		575V - 3 Ph	
Compressor	Rated Load Amps	10	16.5		.2	5	.5	
-	Locked Rotor Amps	1	10	5	52	38	3.9	
Outdoor Fan Motor	Full Load Amps	2.4		1.3		1		
Power Exhaust (1) 0.33 HP	Full Load Amps	2.4		1.3		1		
Service Outlet 1	15V GFI (amps)	1	15		15		20	
Indoor Blower	Horsepower	1	2	1	2	1	2	
Motor	Full Load Amps	4.6	7.5	2.1	3.4	1.7	2.7	
² Maximum	Unit Only	40	45	15	20	15	15	
Overcurrent ⁻ Protection	With (1) 0.33 HP Power Exhaust	45	45	20	20	15	15	
³ Minimum	Unit Only	28	31	13	14	10	11	
Circuit Ampacity	With (1) 0.33 HP Power Exhaust	31	33	14	16	11	12	

NOTE - All units have a minimum Short Circuit Current Rating (SCCR) of 5000 amps.

¹ Extremes of operating range are plus and minus 10% of line voltage.

² HACR type breaker or fuse.

³ Refer to National or Canadian Electrical Code manual to determine wire, fuse and disconnect size requirements.

							• • • • • •	
6 TON HIGH EF	FICIENCY (R-410A)						LGH072H4	
¹ Voltage - 60hz		208/230)V - 3 Ph	460V	460V - 3 Ph		575V - 3 Ph	
Compressor	Rated Load Amps	19	19.6 8.2 6.6		8.2		.6	
_	Locked Rotor Amps	136		66	66.1		5.3	
Outdoor Fan Motor	Full Load Amps	2.4		1.3		1		
Power Exhaust (1) 0.33 HP	Full Load Amps	2.4		1.3		1		
Service Outlet 17	15V GFI (amps)	1	5	15		2	20	
Indoor Blower	Horsepower	1	2	1	2	1	2	
Motor	Full Load Amps	4.6	7.5	2.1	3.4	1.7	2.7	
² Maximum	Unit Only	50	50	20	20	15	15	
Overcurrent Protection	With (1) 0.33 HP Power Exhaust	50	50	20	20	15	15	
³ Minimum	Unit Only	32	35	14	15	11	12	
Circuit [–] Ampacity	With (1) 0.33 HP Power Exhaust	34	37	15	17	12	13	

6 TON

6 TON

NOTE - All units have a minimum Short Circuit Current Rating (SCCR) of 5000 amps.

¹ Extremes of operating range are plus and minus 10% of line voltage.

² HACR type breaker or fuse.

ELECTRICAL DATA

³ Refer to National or Canadian Electrical Code manual to determine wire, fuse and disconnect size requirements.

				U TON				
6 TON HIGH EFI	FICIENCY (R-410A)						LGH074H4	
¹ Voltage - 60hz		208/230V - 3 Ph		460V	460V - 3 Ph		575V - 3 Ph	
Compressor	Rated Load Amps	17	17.6 8.5 6.3		8.5		.3	
	Locked Rotor Amps	1;	36	6	5.1	55.3		
Outdoor Fan Motor	Full Load Amps	2.4		1.3		1		
Power Exhaust (1) 0.33 HP	Full Load Amps	2.4		1.3		1		
Service Outlet 11	I5V GFI (amps)	1	5		15		20	
Indoor Blower	Horsepower	1	2	1	2	1	2	
Motor	Full Load Amps	7.4	7.5	3.7	3.4	3	2.7	
² Maximum	Unit Only	45	45	20	20	15	15	
Overcurrent Protection	With (1) 0.33 HP Power Exhaust	50	50	25	25	15	15	
³ Minimum	Unit Only	32	32	16	16	12	12	
Circuit [—] Ampacity	With (1) 0.33 HP Power Exhaust	35	35	17	17	13	13	

NOTE - All units have a minimum Short Circuit Current Rating (SCCR) of 5000 amps.

¹ Extremes of operating range are plus and minus 10% of line voltage.

² HACR type breaker or fuse.

³ Refer to National or Canadian Electrical Code manual to determine wire, fuse and disconnect size requirements.

ELECTRICAL DATA

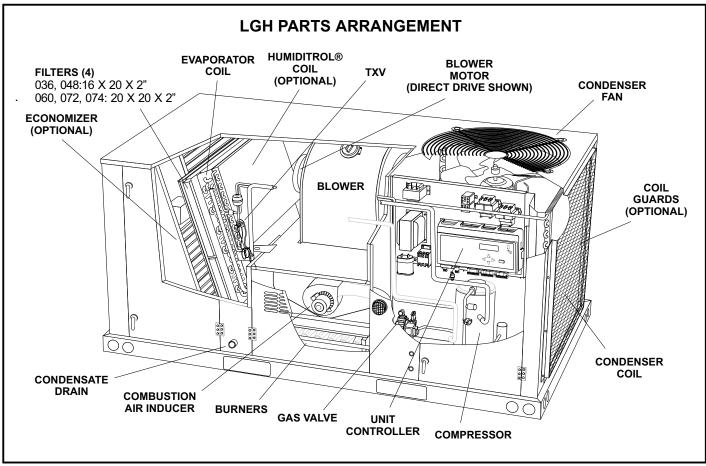


FIGURE 1

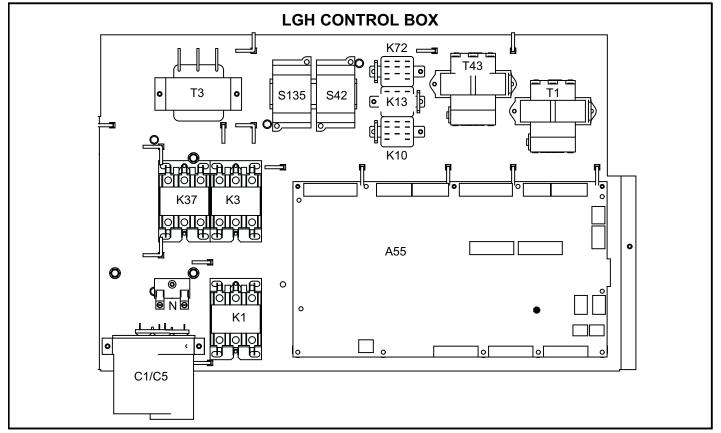


FIGURE 2

I-UNIT COMPONENTS

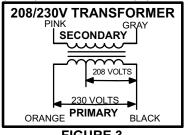
All 3 through 6 ton (7 through 21 kW) units are configure to order units (CTO). The LGH unit components are shown in figure 1. All units come standard with removable unit panels. All L1, L2, and L3 wiring is color coded; L1 is red, L2 is yellow, and L3 is blue.

A-Control Box Components

LGH control box components are shown in figure 2. The control box is located in the upper right portion of the compressor compartment.

1-Control Transformer T1

All use a single line voltage to 24VAC transformer mounted in the control box. Transformer supplies power to control circuits in the unit. The transformer is rated at 70VA and is protected by a 3.5 amp circuit breaker (CB8). The 208/230 (Y) voltage transformers use two



primary voltage taps as shown in figure 3, while

FIGURE 3

460 (G) and 575 (J) voltage transformers use a single primary voltage tap.

2-C. A. I. Transformers T3 (G, J voltage)

All (G) 460 and 575 (J) voltage units use transformer T3 mounted in the control box. The transformers have an output rating of 0.75A. T3 transformer supplies 230 VAC power to the combustion air inducer motor (B6).

3-Transformer T4 (G, J voltage)

All (G, J) 460, 575 voltage direct drive units use transformer T4 mounted in the control box. T4 is a line voltage to 230V transformer to power the indoor blower and outdoor fan motor. It is connected to line voltage and is powered at all times.

4-Transformer T43 (reheat units)

All reheat units and units with phase detection components are equipped with T43 located in the control box. Transformer is rated at 70VA. It is connected to line voltage and is powered at all times.

5-Unit Controller A55

The Unit Controller provides all unit control functions, unit status information, unit diagnostics, programmable parameters, and USB verification and profile sharing. Refer to the Unit Controller guide provided with the unit. Thermostat wires are connected to J297 on the Unit Controller.

6-Fan Capacitor C1 (three phase, belt drive)

Fan capacitor C1 is used to assist in the start up of condenser fan B4. Ratings will be on the side of capacitor or outdoor fan motor nameplate.

7-Compressor Capacitor C5

Compressor capacitor C5 is used to assist in the start up of compressor B1 in single phase units. Ratings will be on the side of capacitor or compressor nameplate.

8-Compressor Contactor K1

In all LGH units, K1 energizes compressor B1 in response to Unit Controller demand. Three phase units use three pole double break contactors with a 24 volt coil. Single phase units use single pole double break contactors with a 24 volt coil.

9-Blower Contactors K3, K37 (belt drive)

K3 and K37 are three-pole, double-break contactors with 24VAC coils. On -036, -048, -060 and -074 units, K3 energizes the B3 indoor blower motor on low speed and K37 energizes the blower motor on high speed. On -072 units, K3 energizes the B3 single-stage blower motor in response to blower demand.

10-Blower Overloads S42, S135 (Belt drive 072H units built before Nov 2011)

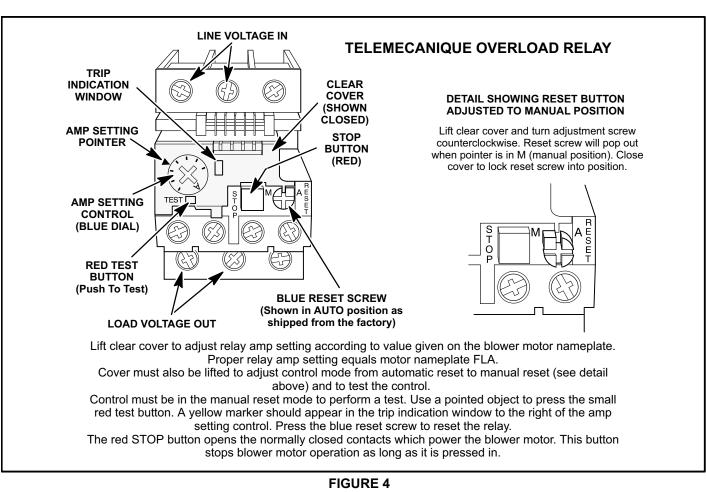
S42 and S135 are three phase thermal overload relays. See figure 4 or 5. Switches are connected in line with the blower motor to monitor the current flow to the motor. When the relay senses current exceeds the operating limits of the motor, a set of normally closed contacts open to de-energize the blower. On -036, -048, -060, -074 unit blowers, S42 is used on low speed and S135 is used on high speed. On -072 unit blowers, S42 is used on single speed. Overload should be set to the full load current ratings on the motor nameplate.

11-Condenser Fan Relay K10 (belt drive)

Outdoor fan relay K10 is an optional DPDT relay with a 24VAC coil. K10 energizes condenser fan B4.

12-Gas Relay K72 (two stage units)

Relay K72 is normally closed and controls combustion air inducer B6. K72 switches the inducer B6 to high speed in response to two stage heat demand.



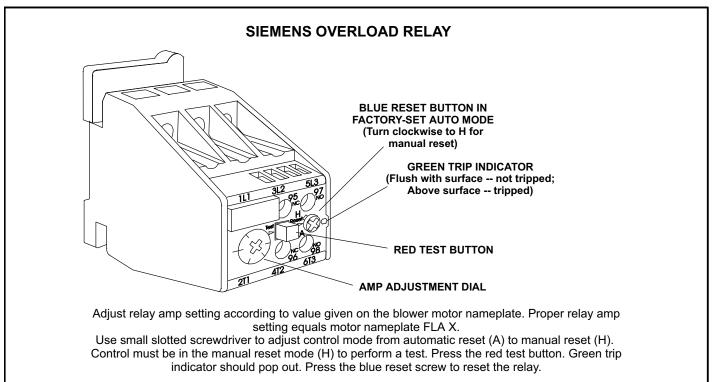


FIGURE 5



Shock hazard. Spark related components contain high voltage which can cause personal injury or death. Disconnect power before servicing. Control is not field repairable. Unsafe operation will result. If control is inoperable, simply replace the entire control.

The main control box houses the burner control A3 / A12. Figure 6 show the current UTEC control and figure 7 shows the Fenwal control used in earlier units but no longer available. The ignition control provides three main functions: gas valve control, ignition, and flame sensing. The control has a green LED to show control status (table 1).

TABLE 1

LED Flashes	Indicates
Steady Off	No power or control hardware fault.
Steady On	Power applied. Control OK.
3 Flashes	Ignition lockout from too many trials.
4 Flashes	Ignition lockout from too many flame losses within single call for heat.
5 Flashes	Control hardware fault detected.

Flame rectification sensing is used on all LGH units. Loss of flame during a heating cycle is indicated by an absence of flame signal (0 microamps). If this happens, the control will immediately restart the ignition sequence and then lock out if ignition is not gained after the third trial. See System Service Checks section for flame current measurement.

The control shuts off gas flow immediately in the event of a power failure. Upon restoration of gas and power, the control will restart the ignition sequence and continue until flame is established or system locks out.

Operation

On a heating demand, the ignition control checks for a closed limit switch. Once this check is complete and conditions are correct, the ignition control then allows 30 seconds for the combustion air inducer to vent exhaust gases from the burners. When the combustion air inducer is purging the exhaust gases, the combustion air prove switch closes proving that the combustion air inducer is operating before allowing the ignition control to energize. When the combustion air prove switch is closed and the delay is over, the ignition control activates the gas valve, the spark electrode and the flame sensing electrode. At the start of the ignition sequence, the adjustable 40 second (default) indoor blower delay period begins. Sparking stops immediately after flame is sensed or at the end of the 8 second trial for ignition. If flame is not sensed, the ignition control will wait 5 minutes before attempting ignition again. The unit will usually ignite on the first trial and A3 / A12 allows three trials for ignition before locking out. The lockout time is 1 hour. After lockout, the ignition control automatically resets and provides three more attempts at ignition. Manual reset after lockout requires holding the A55 Unit Controller left arrow key until the Unit Controller resets. See the Unit Controller manual provided with the unit.

Once the flame is sensed, the ignition control then proceeds to "steady state" mode where all inputs are monitored to ensure the limit switch, rollout switch and prove switch are closed as well as flame is present. When the heat call is satisfied the gas valve and combustion air inducer are de-energized. An adjustable 120-second (default) blower off delay begins.

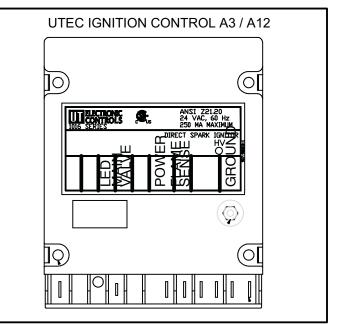


FIGURE 6

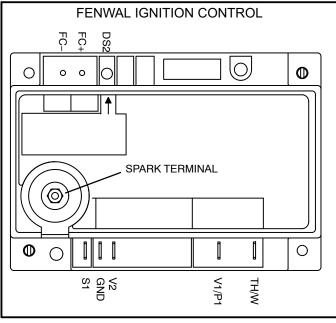


FIGURE 7

B-Cooling Components

All units use independent cooling circuits consisting of separate compressor, condenser coil and evaporator coil. See figure 8. One draw-through type condenser fan is used in LGH036/074 units. Units are equipped with belt-drive or direct drive blowers which draw air across the evaporator during unit operation.

Cooling may be supplemented by a factory- or fieldinstalled economizer. The evaporator coil is slab type and uses a thermostatic expansion valve as the primary refrigerant metering device. Each evaporator is also equipped with enhanced fins and rifled tubing. In all units each compressor is protected by a freezestat (S49) on the evaporator coil, a high pressure switch (S4) on the discharge line, and a low pressure switch (S87) on the suction line. See figure 8. A low ambient switch (S11) is standard.

1-Compressor B1

All LGH036, 048, 060 and 074 units use one two-stage scroll compressor. LGH072 units use one single-stage scroll compressor. See "SPECIFICATIONS" and "ELEC-TRICAL DATA" (table of contents) or compressor nameplate for compressor specifications.

A WARNING

Electrical shock hazard. Compressor must be grounded. Do not operate without protective cover over terminals. Disconnect power before removing protective cover. Discharge capacitors before servicing unit. Failure to follow these precautions could cause electrical shock resulting in injury or death.

Each compressor is energized by a corresponding compressor contactor.

NOTE-Refer to the wiring diagram section for specific unit operation.

2-Freezestat S49

Each unit is equipped with a low temperature switch (freezestat) located on a return bend of each evaporator coil.

The freezestat is wired to the A55 Unit Controller. The freezestat is a SPST N.C. auto-reset switch which opens at $29^{\circ}F \pm 3^{\circ}F$ (-1.7°C \pm 1.7°C) on a temperature drop and closes at $58^{\circ}F \pm 4^{\circ}F$ (14.4°C \pm 2.2°C) on a temperature rise. To prevent coil icing, freezestats open during compressor operation to temporarily disable the respective compressor until the coil temperature rises.

If the freezestats are tripping frequently due to coil icing, check the airflow / filters, economizer position and unit charge before allowing unit back in operation. Make sure to eliminate conditions which might promote evaporator ice buildup.

3-High Pressure Switch S4

The high pressure switch is a auto-reset SPST N.C. switch which opens on a pressure rise.

S4 is located in the compressor discharge line and wired to the A55 Unit Controller.

When discharge pressure rises to $640 \pm 10 \text{ psig} (4412 \pm 69 \text{ kPa})$ (indicating a problem in the system) the switch opens and the respective compressor is de-energized (the economizer can continue to operate). The switch automatically resets at $475 \pm 10 \text{ psig}$.

4-Low Ambient Switch S11

The low ambient switch is used to maintain cooling operation during low ambient temperatures. The switch opens to de-energize the outdoor fan (via A55) while mechanical cooling continues to operate. The reduced heat transfer across the outdoor coil results in higher refrigerant temperatures and prevents indoor coil icing.

The low ambient switch is an auto-reset SPST N.O. pressure switch and is located in the liquid line prior to the indoor coil section. The switch is wired to the A55 Unit Controller which uses the S11 input to control the outdoor fan when outdoor temperatures drop below 62° F. S11 opens when the liquid pressure drops below $240 \pm$ 10 psig (1655 ± 69 kPa). S11 closes when the liquid pressure rises to 450 ± 10 psig (3102 ± 69 kPa) psig. The S11 switch will continue to cycle the outdoor fan until the outdoor temperature rises to 65° F.

Units Equipped With Direct Drive Blowers -

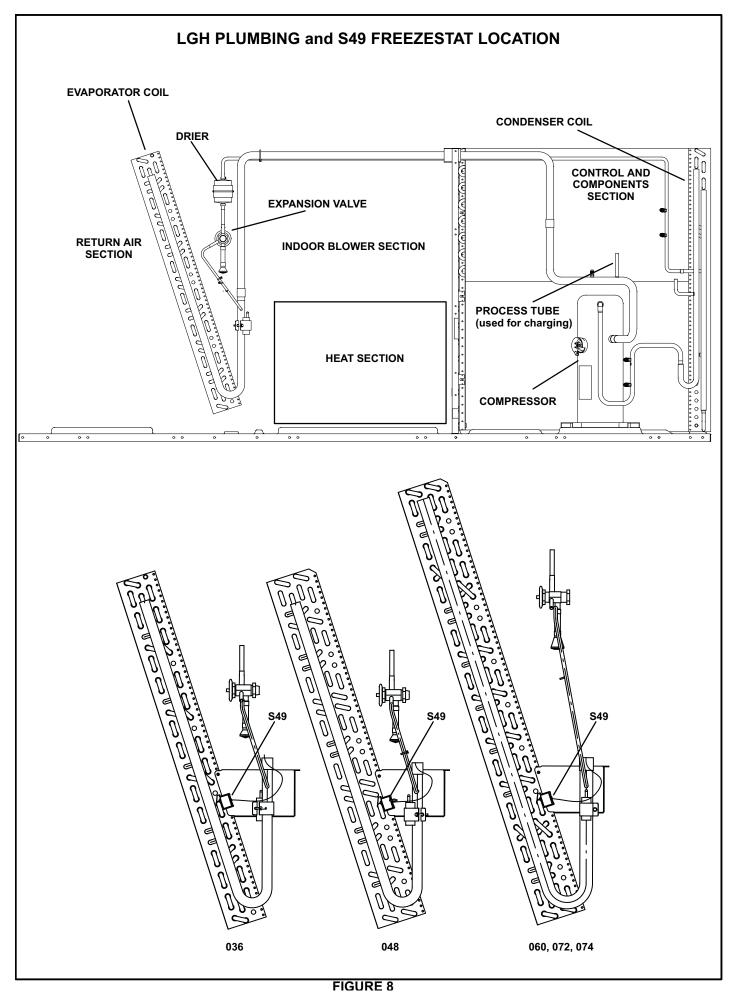
When the liquid pressure rises to 450 psig, the outdoor fan is energized at extra low RPM. This reduces the number of outdoor fan on/off cycles and refrigerant pressure fluctuations. The outdoor fan will continue to operate at extra low RPM until the outdoor temperature rises to 65°F.

5-Low Pressure Switch S87

The compressor circuit is protected by a loss of charge switch located on the suction line. Switch opens at 40 psig \pm 5 psig (276 \pm 34 kPa) and automatically resets at 90 psig \pm 5 psig (621 kPa \pm kPa).

6-Crankcase Thermostat S40

Switch opens when discharge line temperature reaches $94^{\circ}F\pm5$ ($34^{\circ}C\pm3$) and closes when temperature falls below $74^{\circ}F\pm5$ ($23^{\circ}C\pm3$). Prevents crankcase heater operation in warm weather.



Page 31

C-Blower Compartment

LGH036H, 048H, and 060H units are equipped with direct drive blowers. LGH036S, 048S, 060S and 074H units are equipped with two-speed, belt drive blowers. LGH072H units are equipped with a single-speed belt drive blower. See unit nameplate for blower type. The blower compartment in all LGH036/072 units is located between the evaporator coil and the compressor compartment.

1-Blower Wheels

See table 2 for blower wheel type and size.

TABLE 2					
BLOWER WHEELS					
LGH Unit	Туре	Size - in. (mm)			
036S, 048S, 060S	Belt	10 X 10 (254 X 254)			
036H, 048H	Direct	10 × 10 (234 × 234)			
060H	Direct	11 X 10 (279 X 254)			
072S, 074H	Belt	15 X 9 (381 X 229)			

2-Indoor Blower Motor B3

All direct drive blower motors are electronically commutated, brushless, DC motors. Belt drive blower motors are single (6-ton) or two-speed (3, 4, 5 and 6 ton) integral motors. Low speed is approximately 2/3 of high speed. CFM adjustments on belt drive units are made by adjusting the motor pulley (sheave). CFM adjustments on direct drive units are made by changing ECTO parameters as shown in the Unit Controller manual provided with each unit. Motors are equipped with sealed ball bearings. All motor specifications are listed in the SPECIFICATIONS (table of contents) in the front of this manual. Units may be equipped with motors manufactured by various manufacturers, therefore electrical FLA and LRA specifications will vary. See unit rating plate for information specific to your unit.

Three phase scroll compressors must be phased sequentially for correct compressor and blower rotation. Follow "COOLING START-UP" section of installation instructions to ensure proper compressor and blower operation.

A-Blower Operation

Refer to the Unit Controller Installation and Setup Guide to energize blower. Use the menu navigation arrows and select button; see *Service - Test*.

B-Determining Unit CFM

1- The following measurements must be made with air filters in place. IMPORTANT - On units equipped with direct drive blowers, determine and adjust high speed CFM before low speed CFM. Low speed CFM should be adjusted to 2/3 of high speed CFM. A low speed adjustment less than 2/3 of high speed will improve humidity removal; refer to product data for more information.

- 2- With all access panels in place, measure static pressure external to unit (from supply to return). Pressure tap locations should be approximately one foot from openings. See figure 9.
- 3- Measure the indoor blower wheel RPM. RPM can be read from the A55 Unit Controller display on direct drive blowers. See Unit Controller manual.
- 4- Referring to Page 11 through Page 18, use static pressure and RPM readings to determine unit CFM. Use Page 19 and Page 20 when installing units with any of the options or accessories listed.

C-Adjusting Unit CFM - Direct Drive Blowers

The supply CFM can be adjusted by changing Unit Controller settings; see the Unit Controller guide provided with the unit. Refer to table 3. Adjustments can also be made by using optional software. Record any CFM changes on the ECTO Settings label located on the inside of the compressor access panel.

D-Adjusting Unit CFM - Belt Drive Blowers

The blower RPM can be adjusted at the motor pulley. Loosen Allen screw and turn adjustable pulley clockwise in 1/2-turn increments to increase CFM. Turn counterclockwise in 1/2-turn increments to decrease CFM. See figure 10. Do not exceed minimum and maximum number of pulley turns as shown in table 4.

E-Blower Belt Adjustment - Belt Drive

Maximum life and wear can be obtained from belts only if proper pulley alignment and belt tension are maintained. Tension new belts after a 24-48 hour period of operation. This will allow belt to stretch and seat grooves. Make sure blower and motor pulley are aligned as shown in figure 11.

- 1- Loosen four bolts securing motor base to mounting frame. See figure 10.
- 2- To increase belt tension -

Slide blower motor downward to tighten the belt. This increases the distance between the blower motor and the blower housing.

- 3- *To loosen belt tension* -Slide blower motor upward to loosen the belt. This decreases the distance between the blower motor and the blower housing.
- 4- Tighten four bolts securing motor base to the mounting frame.

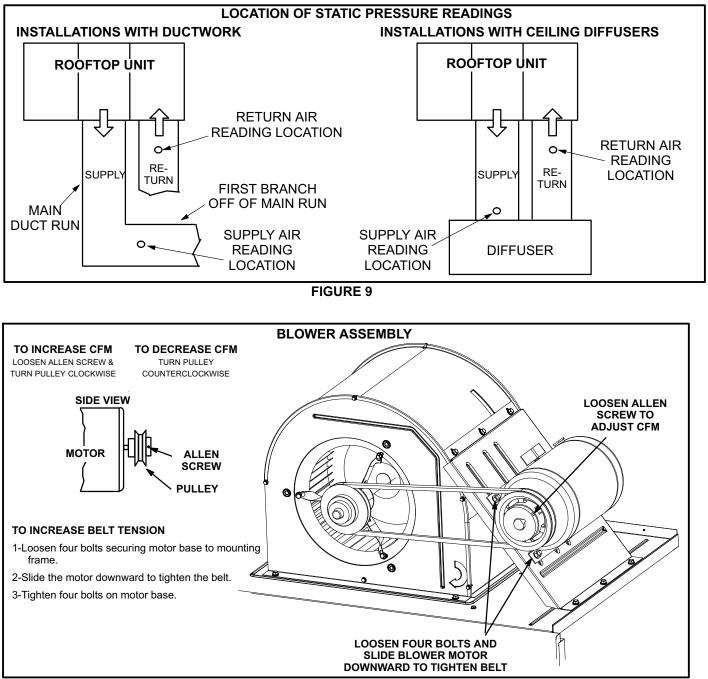


FIGURE 10

TABLE 3 ECTO SETTINGS

		LG	H/LCH U	nit Facto	ory Settings			
Unit Controller "SETTINGS- CONTROL-MSAV" Menu	ECTO	036 H4E	048 H4E	060 H4E	036-060 S4T	Field Setting	Description	
SMOKE SPEED	0.02	55	58	59	Not Applicable		% torque for indoor blower smoke speed.	
HIGH SPEED	0.04	55	58	59	Not Applicable		% torque for indoor blower high speed.	
LOW SPEED	0.05	28	33	36	Not Applicable		% torque for indoor blower low speed.	
Unit Controllor "CETTINCS		LG	H/LCH U	nit Facto	ory Settings			
Unit Controller "SETTINGS- SETPOINTS-DAMPER" Menu	ЕСТО	LG 036 H4E	H/LCH U 048 H4E	nit Facto 060 H4E	ory Settings 036-060 S4T	Field Setting	Description	
	ECTO 0.09	036	048	060	036-060	Field Setting	Description Damper minimum position during low in- door blower.	

*101 setting allows manual potentiometer control on the A55 Unit Controller.

Installer: Circle applicable unit model number and record any ECTO changes under "Field Setting" column. Settings need to be recorded by installer for use when unit controller is replaced or reprogrammed. Refer to unit controller guide "Setting" menu path or use optional software to change settings.

TABLE 4 MINIMUM AND MAXIMUM PULLEY ADJUSTMENT

Belt	Min. Turns Open	Maxi. Turns Open
A Section	No minimum	5

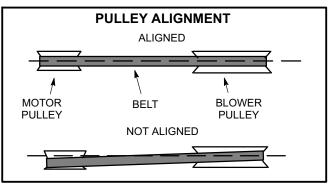


FIGURE 11

F-Blower Belt Adjustment - Units Equipped With An Optional Belt Tensioner

- 1- Remove blower belt.
- 2- Remove bracket from blower housing. See figure 12.
- 3- Remove the screw from the back side of the bracket.
- 4- Move the tensioner to the appropriate adjustment hole and reinstall screw.
- 5- Replace bracket.
- 6- Replace blower belt. See figure 13.

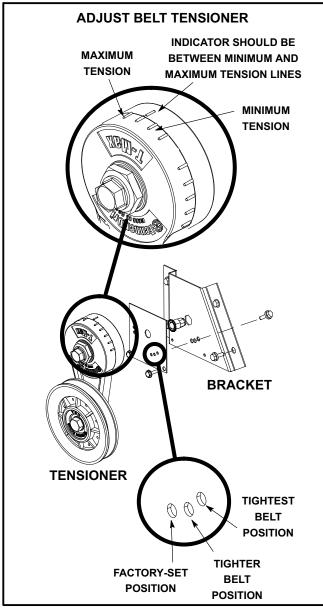
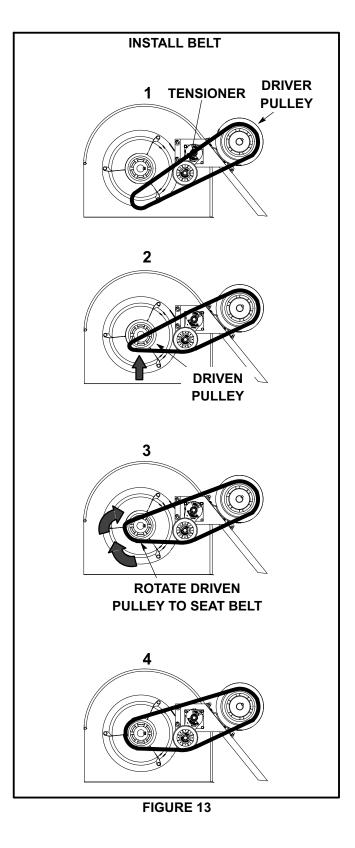


FIGURE 12



G-Check Belt Tension

Overtensioning belts shortens belt and bearing life. Check belt tension as follows:

- 1- Measure span length X. See figure 14.
- 2- Apply perpendicular force to center of span (X) with enough pressure to deflect belt 1/64" for every inch of span length or 1.5mm per 100mm of span length.

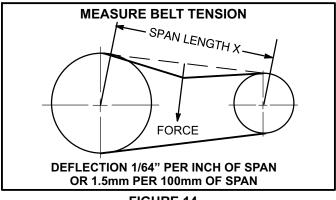


FIGURE 14

Example: Deflection distance of a 40" span would be 40/64" or 5/8".

Example: Deflection distance of a 400mm span would be 6mm.

3- Measure belt deflection force. For a used belt, the deflection force should be 5 lbs. (35kPa). A new belt deflection force should be 7 lbs. (48kPa).

A force below these values indicates an undertensioned belt. A force above these values indicates an overtensioned belt.

H-Field-Furnished Blower Drives

For field-furnished blower drives, use Page 11 through Page 18 to determine BHP and RPM required. Reference figure 5 to determine the drive kit number.

TABLE 5
MANUFACTURER'S DRIVE COMPONENT NUMBERS

	DRIVE COMPONENTS								
Drive No.	Motor Pulley		BI	ower Pulley	Belt				
	Supplier No.	OEM Part No.	Supplier No.	OEM Part No.	Supplier No.	OEM Part No.			
A01	1VP34x7/8	31K6901	AK54 x 1	100244-19	A40	100245-17			
A02	1VP34x7/8	31K6901	AK49 x 1	100244-18	A39	100245-16			
A03	1VP34x7/8	31K6901	AK44 x 1	100244-16	A39	100245-16			
A05	1VP34x7/8	31K6901	AK41 x 1	100244-15	A39	100245-16			
A06	1VP44x7/8	P-8-1488	AK51 x 1	18L2201	A41	100245-18			
A07	1VP50x7/8	P-8-2187	AK54 x 1	100244-19	AX43	73K8201			
AA01	1VP34x7/8	31K6901	AK69 x 1	37L4701	AX51	13H0101			
AA02	1VP40x7/8	79J0301	BK80H ¹	100788-03	A53	P-8-4951			
AA03	1VP40x7/8	79J0301	AK59 x 1	31K6801	A50	100245-29			
AA04	1VP44x7/8	P-8-1488	AK59 x 1	31K6801	AX51	13H0101			
A01T ²	1VP34x7/8	31K6901	AK54 x 1	100244-19	A41	100245-18			
A02T ²	1VP34x7/8	31K6901	AK49 x 1	100244-18	A40	100245-17			
A03T ²	1VP34x7/8	31K6901	AK44 x 1	100244-16	A40	100245-17			
A05T ²	1VP34x7/8	31K6901	AK41 x 1	100244-15	A41	100245-18			
A06T ²	1VP44x7/8	P-8-1488	AK51 x 1	18L2201	A41	100245-18			
A07T ²	1VP50x7/8	P-8-2187	AK54 x 1	100244-19	AX43	73K8201			
AA01T ²	1VP34x7/8	31K6901	AK69 x 1	37L4701	A50	100245-29			
AA02T ²	1VP40x7/8	79J0301	BK80H*	100788-03	A52	100245-30			
AA03T ²	1VP40x7/8	79J0301	AK59 x 1	31K6801	A49	100245-32			
AA04T ²	1VP44x7/8	P-8-1488	AK59 x 1	31K6801	A50	100245-29			

NOTES: ¹ Requires split taper bushing, Browning no. H1; OEM no. 100073-04 ² Includes tension assembly, Fenner no. FS0590; OEM no. 101994-02

D-GAS HEAT COMPONENTS

LGH036 units are available in 65,000 BTUH (19 kW) and 108,000 BTUH (31 kW) heat sizes. LGH048, 060, 072 and 074 are available in 65,000 BTUH (19 kW), 108,000 BTUH (31 kW) and 150,000 BTUH (44 kW) heat sizes.

Two stage heat is available in units with 70,000 BTUH (20.5 Kw), 108,000 BTUH (31Kw) and 150,000BTUH (43.9 Kw).

Four stage heat is available only on LGH060H4 with 150,000 BTUH (43.9 Kw) capacity.

1-Heat Exchanger Figures 15 & 16

The LGH units use aluminized steel inshot burners with tubular aluminized (stainless is optional) steel heat exchangers and redundant gas valve. Burners in all units use a burner venturi to mix gas and air for proper combustion. Combustion takes place at each tube entrance. As hot combustion gases are drawn upward through each tube by the combustion air inducer, exhaust gases are drawn out the top and fresh air/gas mixture is drawn in at the bottom. Heat is transferred to the air stream from all surfaces of the heat exchanger tubes. The supply air blower forces air across the tubes to extract the heat of combustion. The shape of the tubes ensures maximum heat exchange.

The gas valves on two stage units accomplish staging by allowing more or less gas to the burners as called for by heating demand.

The gas valves on four-stage units operate as follows: Stage 1 - GV1 Two Left Burners - Low Heat Stage 2 - GV3 Five Right Burners - Low Heat Stage 3 - GV1 & GV3 - All Burners - Low Heat Stage 4 - GV1 & GV3 - All Burners - High Heat

Note - See table 8 or the sequence of operation in the back of this manual for complete heating operation.

2-Burner Box Assembly Figures 17 & 18

The burner assembly consists of a spark electrode, flame sensing electrode and gas valve. Ignition board A3/12 controls all functions of the assembly.

Burners

All units use inshot burners. Burners are factory set and do not require adjustment. A peep hole with cover is furnished in the heating access panel for flame viewing. Always operate the unit with the access panel in place. Burners can be removed individually for service. Burner maintenance and service is detailed in the SERVICE CHECKS section of this manual. See figure 21 or 22 for burner number and orientation.

Orifice

Each burner uses an orifice which is matched to the burner input. The orifice is threaded into the burner manifold. The burner is supported by the orifice and will easily slide off for service once the mounting screws are removed from the burners.

NOTE- On four-stage units, the five right orifices (GV3) are larger than the two left orifices (GV1). Orifices are **not** interchangeable.

NOTE-Do not use thread sealing compound on the orifices. Using thread sealing compound may plug the orifices.

Each orifice and burner are sized specifically to the unit. .

3-Primary High Temperature Limit S10, S99

S10 and S99 are SPST N.C. high temperature primary limits for gas heat. S99 is used on 4-stage units only. Limits are located on the vestibule panel. See figure 15 or 16.

Limits are wired to the A55 Unit Controller. N.C. contacts open to de-energize the ignition control when excessive temperature is reached in the blower compartment.

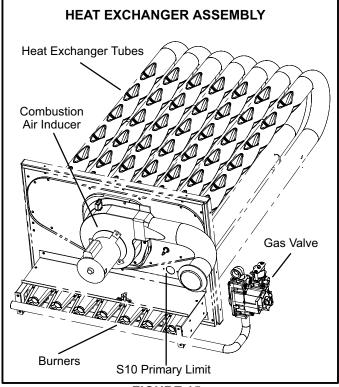


FIGURE 15

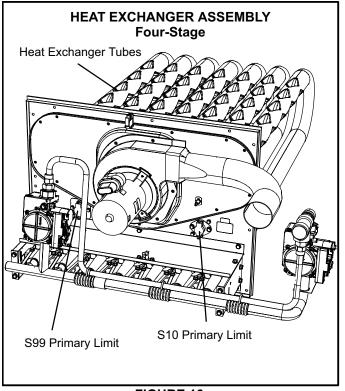


FIGURE 16

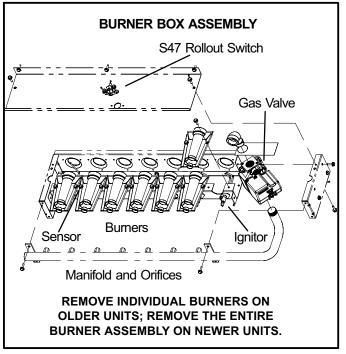


FIGURE 17

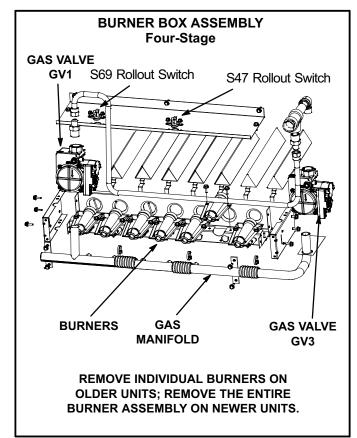


FIGURE 18

4-Flame Rollout Limit Switch S47 & S69

S47 and S69 (four stage only) are SPST N.C. high temperature limits located just above the burner air intake opening in the burner enclosures (see figure 17 or 18). Switches are wired to the A55 Unit Controller. When the limit switch(s) senses flame roll-out (indicating a blockage in the combustion air passages), the flame roll-out limit trips, and the Unit Controller immediately closes the gas valve(s).

Limits are factory preset to open at $340^{\circ}F \pm 16^{\circ}F$ on a temperature rise on all units. All flame roll-out limits are manual reset.

5-Combustion Air Prove Switch S18

Prove switch S18 is a SPST N.O. switch located to the right of the induced draft assembly. S18 monitors combustion air inducer operation. Switch S18 is wired to the ignition control A3 or A12. The switch closes at *negative* 0.10"W.C. \pm 0.05" (24.8 Pa \pm 12.4 Pa) on pressure fall. This negative pressure fall and switch actuation allows the ignition sequence to continue (proves, by closing, that the combustion air inducer is operating before allowing the gas valve to open.) The combustion air prove switch is factory set and not adjustable.

6-Combustion Air Inducer B6

Combustion air inducers provide air to the corresponding burners while clearing the combustion chamber of exhaust gases. The inducer begins operating immediately upon receiving a thermostat demand and is de-energized when thermostat demand is satisfied.

The inducer uses a 208/230V single-phase PSC motor and a 5.24 in. x .96in. blower wheel. All motors operate at 3300RPM and are equipped with auto-reset overload protection. Two-speed units have reduced RPM for low speed. Inducers are supplied by various manufacturers. Ratings may vary by manufacturer. Specific inducer electrical ratings can be found on the unit rating plate.

On a heating demand (W1), the A55 Unit Controller through the ignition control A3 initiates the heating cycle. A3 /A12then allows 30 to seconds for the combustion air inducer to vent exhaust gases from the burners. When the combustion air inducer is purging the exhaust gases, the combustion air prove switch closes, proving that the combustion air inducer is operating before allowing the ignition sequence to continue. When the combustion air prove switch is closed and the delay is over, the A55 Unit Controller through the ignition control activates the appropriate stage operator of the gas valve, the spark and the flame sensing electrode. Sparking stops immediately after flame is sensed or at the end of the eight second trial for ignition.

On two stage natural gas units the inducer will operate on low speed for first stage heat (W1) and ramp up to high speed for second stage heat (W2).

On four-stage natural gas units, the inducer will operate on low speed for first-, second-, and third-stage heat. The inducer will ramp up to high speed for fourth-stage heat.

All combustion air inducer motors are sealed and cannot be oiled. The inducer cannot be adjusted but can be removed from the heat section for cleaning.

7-Combustion Air Motor Capacitor C3

The combustion air inducer motors in all LGH units require run capacitors. Capacitor C3 is connected to combustion air inducer B6. Ratings will be on side of capacitor or combustion air motor nameplate.

8-Gas Valves GV1 & GV3

One- and two-stage gas units are equipped with either a 1or 2-stage gas valve, respectively. Four-stage gas units are equipped with two, 2-stage gas valves. When a heating demand is present, the valve(s) are energized in low fire by the ignition control at the same time as the spark electrode. On two- and four-stage units, if the heating demand increases, the high fire signal is provided directly to the gas valve(s) by A55 without the use of the ignition control. Both the low fire and high fire signals are required for the gas valve(s) to operate in high fire.

Both low fire and high fire (if applicable) valve outputs are adjustable. Figures 23 and 24 show gas valve components. Table 6 shows factory gas valve operating manifold pressures.

ΤA	BL	Е	6

Operating Manifold Pressure			
Natural L.P.			
Low	High	Low High	
2.0 <u>+</u> 0.3" W.C.	3.5 <u>+</u> 0.3" W.C.	5.9" <u>+</u> 0.3" W.C	10.5" <u>+</u> 0.5" W.C.

The gas manifold pressure should be adjusted when the unit is installed at altitudes higher than 2000 feet . See table 7 for the proper setting.

TABLE 7 HIGH ALTITUDE DERATE

Altitude Ft.*	Gas Manifold Pressure
2000-4500	See Unit Nameplate
4500 And Above	Derate 2% / 1000 Ft. Above Sea Level

NOTE - This is the only permissible derate for these units. 9-Spark Electrode (Ignitor) Figure 19

An electrode assembly is used for ignition spark. The electrode is mounted through holes under the right most burner location. See figure 21 or 22 for location. The electrode tip protrudes into the flame envelope of the adjacent burner. The electrode assembly is fastened to burner supports and can be removed for service without removing any part of the burners.

During ignition, spark travels through the spark electrode (figure 19) and ignites the right burner. Flame travels from burner to burner until all are lit.

The spark electrode is connected to the ignition control by a 8 mm silicone-insulated stranded high voltage wire. The wire uses 1/4" (6.35 mm)female quick connect on both ends of the wire.

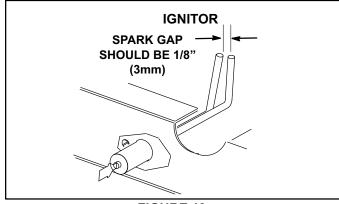
NOTE - If electrode wire must be replaced, wire and suppression must be same type cable

The spark electrode assembly can be removed for inspection by removing the screw securing the electrode assembly and sliding it out of unit.

For proper unit operation, electrodes must be positioned and gapped correctly.

Spark gap may be checked with appropriately sized twist drills or feeler gauges. Disconnect power to the unit and remove electrode assembly. The gap should be between $0.125" \pm 0.015"$ (3.2 mm \pm .4 mm). See figure 19.

In order to maximize spark energy to electrode, high voltage wire should touch unit cabinet as little as possible.





The flame sensor is mounted through a hole in the burner support and the tip protrudes into the flame envelope of the appropriate burner. See figure 21 or 22 for location. The sensor assembly is fastened to burner supports and can be removed for service without removing any part of the burners.

When flame is sensed by the flame sensor (indicated by microamp signal through the flame) sparking stops immediately or after the eight second trial for ignition. During operation, flame is sensed by current passed along the ground electrode (located on the spark electrode), through the flame and into the sensing electrode. The ignition control allows the gas valve to stay open as long as a flame signal (current passed through the flame) is sensed.

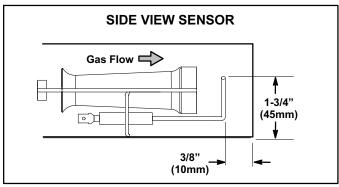
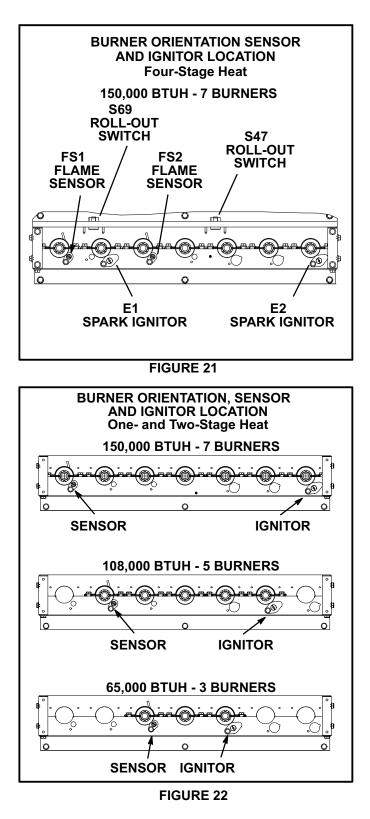


FIGURE 20



11-First-Stage Gas Heat Off Delay DL51 (4-stage units)

On a W1 demand, this delay routes 24VAC to A3 ignition control for 10 minutes. After 30 seconds, A3 will energize GV1 for the remaining 9-1/2 minutes (1st-stage heating, two left heat exchanger tubes).

12-Gas Relay K246 (four-stage units)

On a W2 call, this relay bypasses the DL21 and DL51 timers and allows A55 to power A3 and A12 directly. (3rd-stage heating, all seven heat exchanger tubes on low fire).

13-Second-Stage Gas Heat On Delay DL21 (4-stage units)

On a W1 demand, this delay routes 24VAC to A12 ignition control after 9-1/2 minutes elapses. After 30 more seconds, A12 will energize GV3 unless the heating demand changes (2nd stage heating, five right heat exchanger tubes).

14-Fourth-Stage Gas Heat On Delay DL52 (4-stage units)

On a W2 demand, this delay routes 24VAC to high heat on both gas valves after 10 minutes elapses. (4th-stage heating, all seven heat exchanger tubes on high fire).

15-Gas Relay K247 (four-stage units)

K247 maintains a feedback loop to the Unit Controller.

GAS HEAT TROUBLESHOOTING

Refer to the following scenarios when troubleshooting gas heat operation.

No operation with W1 demand:

- •Verify 24VAC at K13 relay and 208/230VAC at P/J19 terminal 1 & 3
- •Verify pressure switch S18 closes and trial for ignition begins
- •Verify 24VAC at A55 terminal J266A-2, DL51 terminals 1 and 2, and A3 PWR (red LED on ignition controller will illuminate). If voltage is present at A3, after 30 seconds, verify voltage at GV1 "MV" during ignition trial
- •Verify spark present at left side ignitor during trial for ignition
- •Verify flame sensor connections are not reversed
- •Verify inlet gas pressure is be between 4.5" and 10.5 " w.c.
- •Verify manifold pressure is 2.0 <u>+</u>.3" w.c.

No Stage 3 operation with W2:

- •Verify 24VAC at A55 terminal J266A-3 and relay K246 terminal A
- •Verify voltage at ignition module A3 PWR and A12 PWR (both red LEDs will illuminate)

Heating does not move from stage 3 to stage 4 operation after 10 minutes:

- •Verify voltage at DL52 terminals 1 and 2 and relay K72 terminal A
- •Verify voltage at GV1 & GV3 'HI' terminal

•Verify inlet gas pressure is be between 4.5" and 10.5 " w.c.

•Verify manifold pressure is 3.5 <u>+</u>.3" w.c.

II-PLACEMENT AND INSTALLATION

Make sure the unit is installed in accordance with the installation instructions and all applicable codes. See accessories section for conditions requiring use of the optional roof mounting frame (T1CURB-AN or C1CURB-AN).

III-START UP - OPERATION

A-Preliminary and Seasonal Checks

- 1- Make sure the unit is installed in accordance with the installation instructions and applicable codes.
- 2- Inspect all electrical wiring, both field and factory installed for loose connections. Tighten as required. Refer to unit diagram located on inside of unit compressor access panel.
- 3- Check to ensure that refrigerant lines are in good condition and do not rub against the cabinet or other refrigerant lines.
- 4- Check voltage at the disconnect switch. Voltage must be within the range listed on the nameplate. If not, consult the power company and have the voltage corrected before starting the unit.
- 5- Recheck voltage and amp draw with unit running. If voltage is not within range listed on unit nameplate, stop unit and consult power company. Refer to unit nameplate for maximum rated load amps.
- 6- Inspect and adjust blower belt (see section on Blower Compartment Blower Belt Adjustment).

B-Heating Start up

FOR YOUR SAFETY READ BEFORE LIGHTING

Electric shock hazard. Can cause injury or death. Do not use this unit if any part has been under water. Immediately call a qualified service technician to inspect the unit and to replace any part of the control system and any gas control which has been under water.



Danger of explosion. Can cause injury or product or property damage. If overheating occurs or if gas supply fails to shut off, shut off the manual gas valve to the appliance before shutting off electrical supply.



Electric shock hazard. Can cause injury or death. Before attempting to perform any service or maintenance, turn the electrical power to unit OFF at disconnect switch(es). Unit may have multiple power supplies.

SMOKE POTENTIAL

The heat exchanger in this unit could be a source of smoke on initial firing. Take precautions with respect to building occupants and property. Vent initial supply air outside when possible.

BEFORE LIGHTING smell all around the appliance area for gas. Be sure to smell next to the floor because some gas is heavier than air and will settle on the floor.

The gas valve may be equipped with either a gas control lever or gas control knob. Use only your hand to push the lever or turn the gas control knob. Never use tools. If the the lever will not move or the knob will not push in or turn by hand, do not try to repair it. Call a qualified service technician. Force or attempted repair may result in a fire or explosion.



Danger of explosion. Can cause injury or death. Do not attempt to light manually. Unit has a direct spark ignition system.

This unit is equipped with an automatic spark ignition system. There is no pilot. In case of a safety shutdown, move thermostat switch to **OFF** and return the thermostat switch to **HEAT** to reset ignition control.

A-Placing Unit In Operation



injury or product or property damage. You must follow these instructions exactly.

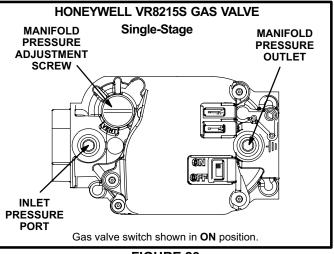
Gas Valve Operation (figures 23 and 24)

- 1- Set thermostat to lowest setting.
- 2- Turn off all electrical power to appliance.
- 3- This appliance is equipped with an ignition device(s) which automatically lights the burner. Do **not** try to light the burner by hand.
- 4- Open or remove the heat section access panel.
- 5- Move gas valve switch(es) to OFF. See figure 23 or 24.

- 6- Wait five (5) minutes to clear out any gas. If you then smell gas, STOP! Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions. If you do not smell gas, go to the next step.
- 7- Move gas valve switch(es) to ON. See figure 23 or 24.
- 8- Close or replace the control access panel.
- 9- Turn on all electrical power to appliance.
- 10- Set thermostat to desired setting.

NOTE - When unit is initially started, steps 1 through 9 may need to be repeated to purge air from gas line.

- 11- The ignition sequence will start.
- 12- If the furnace does not light the first time (gas line not fully purged), it will attempt up to two more ignitions before locking out.
- 13- If lockout occurs, repeat steps 1 through 10.
- 14- If the appliance will not operate, follow the instructions "Turning Off Gas to Appliance" and call your service technician or gas supplier.





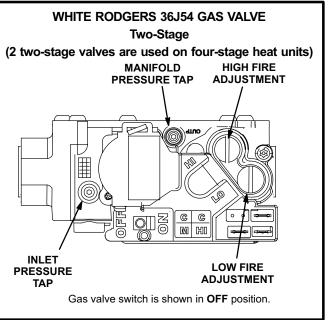




TABLE 8 FOUR-STAGE HEATING OPERATION

Heating Stage	Thermostat Demand		Gas Valve	Burners	CAB Speed	Indoor Blower Motor Speed
1	W1	GV1 Low Fire	GV3 Off	Two Left Burners On	Low	Low
2	W1 ¹	GV1 Off	GV3 Low Fire	Five Right Burners On	Low	Low
3	W2 ²	GV1 Low Fire	GV3 Low Fire	All Seven Burners On	Low	High
4	W2 ³	GV1 High Fire	GV3 High Fire	All Seven Burners On	High	High

¹After 10 minutes with W1 demand in Stage 1.

²W2 is initiated via thermostat input or upstage timer expiration via Unit Controller.

³ After 10 minutes with W2 demand in Stage 3.

Four-Stage Heating Operation

Table 8 is a summary of four-stage heating operation. See the Heating Sequence of Operation in the back of this manual for details.

Turning Off Gas to Unit

- 1- If using an electromechanical thermostat, set to the lowest setting.
- 2- Before performing any service, turn off all electrical power to the appliance.
- 3- Open or remove the control access panel.
- 4- Move gas valve switch(es) to OFF.
- 5- Close or replace the control access panel.

C-Cooling Start up

Operation

- 1- Initiate first and second stage cooling demands according to instructions provided with thermostat.
- 2- No Economizer Installed in Unit -

A first-stage cooling demand (Y1) will energize firststage compressor and the condenser fan (low speed on direct drive blowers). An increased cooling demand (Y2) will energize second stage compressor and condenser fan (high speed on units with direct drive blowers).

Units Equipped With Economizer -

When outdoor air is acceptable, a first-stage cooling demand (Y1) will energize the economizer. An increased cooling demand (Y2) will energize firststage compressor and and the condenser fan (low speed on units with direct drive blowers). When outdoor air is not acceptable unit will operate as though no economizer is installed.

- 3- Units contain one refrigerant circuit.
- 4- Unit is charged with R-410A refrigerant. See unit rating plate for correct amount of charge.
- 5- Refer to Cooling Operation and Adjustment section for proper method to check refrigerant charge.

Three Phase Scroll Compressor Voltage Phasing

Three phase scroll compressors must be phased sequentially to ensure correct compressor and blower rotation and operation. Compressor and blower are wired in phase at the factory.

- 1- Observe suction and discharge pressures and blower rotation on unit start-up.
- 2- Suction pressure must drop, discharge pressure must rise, and blower rotation must match rotation marking.

If pressure differential is not observed or blower rotation is not correct:

- 3- Disconnect all remote electrical power supplies.
- 4- Reverse any two field-installed wires connected to the line side of K1 contactor. <u>Do not reverse wires at blower contactor.</u>
- 5- Make sure the connections are tight.

Discharge and suction pressures should operate at their normal start-up ranges.

D-Safety or Emergency Shutdown

Turn off power to unit. Close manual and main gas valves. **IV-CHARGING**

WARNING-Do not exceed nameplate charge under any condition.

A-Refrigerant Charge and Check - Fin/Tube Coil

This unit is factory charged and should require no further adjustment. If the system requires additional refrigerant, <u>re-claim the charge, evacuate the system</u>, and <u>add required</u> <u>nameplate charge</u>.

NOTE - System charging is not recommended below 60° F (15°C). In temperatures below 60° F (15°C), the charge **must** be weighed into the system.

If weighing facilities are not available, or to check the charge, use the following procedure:

- 1- Attach gauge manifolds and operate unit in cooling mode on **HIGH SPEED** with economizer disabled until system stabilizes (approximately five minutes). Make sure outdoor air dampers are closed.
- 2- Use a thermometer to accurately measure the outdoor ambient temperature.

- 3- Apply the outdoor temperature to tables 9 through 17 to determine normal operating pressures. Pressures are listed for sea level applications at 80°F dry bulb and 67°F wet bulb return air.
- 4- Compare the normal operating pressures to the pressures obtained from the gauges. Minor variations in these pressures may be expected due to differences in installations. Significant differences could mean that the system is not properly charged or that a problem exists with some component in the system. Correct any system problems before proceeding.
- 5- If discharge pressure is high, remove refrigerant from the system. If discharge pressure is low, add refrigerant to the system.
 - Add or remove charge in increments.
 - Allow the system to stabilize each time refrigerant is added or removed.
- 6- Use one of the following charge verification methods along with the normal operating pressures to confirm readings.

B-Charge Verification - Fin/Tube Coil - AHRI TESTING Approach Method - Standard and High Efficiency Units

- 1- Using the same thermometer, compare liquid temperature to outdoor ambient temperature.
 Approach Temperature = Liquid temperature (at condenser outlet) minus ambient temperature.
- 2- Approach temperature should match values in table 18. An approach temperature greater than value shown indicates an undercharge. An approach temperature less than value shown indicates an overcharge.
- 3- The approach method is not valid for grossly over or undercharged systems. Use tables 9 through 17 as a guide for typical operating pressures.

TABLE 9		
LG/LC 036S/H NORMAL OPERATING PRESSURES		

Outdoor Coil Entering Air Temp	Discharge <u>+</u> 10 psig	Suction <u>+</u> 5 psig
65° F	265	140
75° F	299	143
85° F	348	145
95° F	394	148
105° F	445	150
115° F	500	153

TABLE 10 LG/LC 036S/H REHEAT NORMAL OPERATING PRESSURES

Outdoor Coil Entering Air Temp	Discharge <u>+</u> 10 psig	Suction <u>+</u> 5 psig
65° F	262	139
75° F	300	141
85° F	342	144
95° F	388	148
105° F	437	150
115° F	491	153

TABLE 11 LG/LC 048S/H NORMAL OPERATING PRESSURES

Outdoor Coil Entering Air Temp	Discharge <u>+</u> 10 psig	Suction <u>+</u> 5 psig		
65° F	258	126		
75° F	299	135		
85° F	343	143		
95° F	389	147		
105° F	440	154		
115° F	495	157		

LG/LC 048S/H REHEAT NORMAL OPERATING PRESSURES

Outdoor Coil Entering Air Temp	Discharge <u>+</u> 10 psig	Suction <u>+</u> 5 psig
65° F	260	139
75° F	299	142
85° F	341	145
95° F	389	148
105° F	440	151
115° F	496	154

TABLE 13 LG/LC 060S/H NORMAL OPERATING PRESSURES

Outdoor Coil Entering Air Temp	Discharge <u>+</u> 10 psig	Suction <u>+</u> 5 psig
65° F	253	135
75° F	291	138
85° F	333	141
95° F	379	145
105° F	428	148
115° F	481	151

TABLE 14

LG/LC 060S/H REHEAT NORMAL OPERATING PRESSURES

Outdoor Coil Entering Air Temp	Discharge <u>+</u> 10 psig	Suction <u>+</u> 5 psig
65° F	263	139
75° F	300	142
85° F	339	143
95° F	383	146
105° F	431	148
115° F	483	151

TABLE 15 LGH072H NORMAL OPERATING PRESSURES

Outdoor Coil Entering Air Temp	Discharge <u>+</u> 10 psig	Suction <u>+</u> 5 psig
65° F	271	136
75° F	312	139
85° F	357	141
95° F	405	144
105° F	458	147
115° F	515	151

TABLE 16
LG072H REHEAT NORMAL OPERATING PRESSURES

Outdoor Coil Entering Air Temp	Discharge <u>+</u> 10 psig	Suction <u>+</u> 5 psig
65° F	272	137
75° F	312	139
85° F	356	140
95° F	403	142
105° F	453	145
115° F	507	148

TABLE 17

LG/LC 074H STD. & REHEAT NORMAL OPERATING PRESSURES

Outdoor Coil Entering Air Temp	Discharge <u>+</u> 10 psig	Suction <u>+</u> 5 psig									
65° F	287	139									
75° F	325	141									
85° F	366	143									
95° F	411	146									
105° F	460	149									
115° F	513	152									

B-Charge Verification - Approach Method - AHRI Testing

1- Using the same thermometer, compare liquid temperature to outdoor ambient temperature.

Approach Temperature = Liquid temperature (at condenser outlet) minus ambient temperature.

- 2- Approach temperature should match values in table 18. An approach temperature greater than value shown indicates an undercharge. An approach temperature less than value shown indicates an overcharge.
- 3- The approach method is not valid for grossly over or undercharged systems. Use tables 9 through 17 as a guide for typical operating pressures.

LGH/LCH Unit	Liquid Temp. Minus Ambient Temp.
036S & H Std.; 036S & H Reheat; 048S & H Std.; 072H Std.; 074H Std.	6°F <u>+</u> 1 (3.3°C <u>+</u> 0.5)
048S & H Reheat; 072H Reheat; 074H Reheat	7°F <u>+</u> 1 (3.9°C <u>+</u> 0.5)
060S & H Std.; 060S/H Reheat	8°F <u>+</u> 1 (4.4°C <u>+</u> 0.5)

TABLE 18 APPROACH TEMPERATURE

C-Refrigerant Charge and Check - All-Aluminum Coil WARNING-Do not exceed nameplate charge under any condition. This unit is factory charged and should require no further adjustment. If the system requires additional refrigerant, <u>re-claim the charge</u>, <u>evacuate the system</u>, and <u>add required</u> <u>nameplate charge</u>.

NOTE - System charging is not recommended below 60° F (15°C). In temperatures below 60° F (15°C), the charge **must** be weighed into the system.

If weighing facilities are not available, or to check the charge, use the following procedure:

IMPORTANT - Charge unit in standard cooling mode high stage only.

- Make sure outdoor coil is clean. Attach gauge manifolds and operate unit at full CFM in cooling mode with economizer disabled until system stabilizes (approximately five minutes). Make sure all outdoor air dampers are closed.
- 2- Compare the normal operating pressures (see tables 19 - 27) to the pressures obtained from the gauges. Check unit components if there are significant differences.
- 3- Measure the outdoor ambient temperature and the suction pressure. Refer to the appropriate circuit charging curve to determine a target liquid temperature.

Note - Pressures are listed for sea level applications.

- 4- Use the same thermometer to accurately measure the liquid temperature (in the outdoor section).
 - If measured liquid temperature is higher than the target liquid temperature, add refrigerant to the system.

• If measured liquid temperature is lower than the target liquid temperature, recover some refrigerant from the system.

- 5- Add or remove charge in increments. Allow the system to stabilize each time refrigerant is added or removed.
- 6- Continue the process until measured liquid temperature agrees with the target liquid temperature. Do not go below the target liquid temperature when adjusting charge. Note that suction pressure can change as charge is adjusted.
- 7- Example LGH/LCH036H: At 95°F outdoor ambient and a measured suction pressure of 130psig, the target liquid temperature is 98°F. For a measured liquid temperature of 106°F, add charge in increments until measured liquid temperature agrees with the target liquid temperature.

TABLE 19 LGH/LCH036S/H NORMAL OPERATING PRESSURES - ALL-ALUMINUM COIL

	Outdoor Coil Entering Air Temperature														
65	65 °F 75 °F		°F	85 °F		95 °F		105 °F		115	۶°F				
Suct (psig)	Disc (psig)	Suct (psig)	Disc (psig)	Suct (psig)	Disc (psig)	Suct (psig)	Disc (psig)	Suct (psig)	Disc (psig)	Suct (psig)	Disc (psig)				
114	239	117	279	118	329	119	381	122	441	124	516				
121	242	123	284	126	328	128	379	129	442	132	517				
138	252	142	291	145	335	148	382	151	434	152	506				
156	266	160	301	164	344	168	393	172	446	175	503				

TABLE 20

LGH/LCH036S/H REHEAT NORMAL OPERATING PRESSURES - ALL-ALUMINUM COIL

				Outdoor	Coil Enteri	ng Air Tem	perature				
65	°F	75	°F	85 °F		95 °F		105 °F		115 °F	
Suct (psig)	Disc (psig)										
113	236	116	273	117	316	119	362	119	415	121	480
121	240	124	276	126	318	129	363	130	414	132	475
138	251	142	288	144	330	147	375	150	425	153	482
153	268	159	301	164	342	168	388	171	439	175	496

TABLE 21

LGH/LCH048S/H NORMAL OPERATING PRESSURES - ALL-ALUMINUM COIL

	Outdoor Coil Entering Air Temperature														
65	65 °F 75 °F		°F	85 °F		95 °F		105 °F		115 °F					
Suct (psig)	Disc (psig)	Suct (psig)	Disc (psig)	Suct (psig)	Disc (psig)	Suct (psig)	Disc (psig)	Suct (psig)	Disc (psig)	Suct (psig)	Disc (psig)				
114	244	117	282	116	329	116	383	118	457	119	551				
123	249	125	288	125	332	125	382	127	446	134	486				
139	259	142	298	146	341	148	388	148	447	155	499				
155	274	161	313	164	357	168	404	171	457	176	511				

TABLE 22

LGH/LCH048S/H REHEAT NORMAL OPERATING PRESSURES - ALL-ALUMINUM COIL

	Outdoor Coil Entering Air Temperature														
65	°F	75	°F	85	°F	95 °F		105 °F		115 °F					
Suct (psig)	Disc (psig)	Suct (psig)	Disc (psig)	Suct (psig)	Disc (psig)	Suct (psig)	Disc (psig)	Suct (psig)	Disc (psig)	Suct (psig)	Disc (psig)				
112	250	115	288	118	331	120	380	119	445	121	533				
122	254	124	292	127	333	126	391	129	447	130	551				
139	264	143	302	146	344	149	392	151	444	154	502				
157	280	161	318	166	360	170	406	173	457	176	512				

TABLE 23 LGH/LCH060S/H NORMAL OPERATING PRESSURES - ALL-ALUMINUM COIL

	Outdoor Coil Entering Air Temperature														
65	65 °F 75 °F				°F	95 °F		105 °F		115 °F					
Suct (psig)	Disc (psig)	Suct (psig)	Disc (psig)	Suct (psig)	Disc (psig)	Suct (psig)	Disc (psig)	Suct (psig)	Disc (psig)	Suct (psig)	Disc (psig)				
111	238	114	274	115	316	117	364	119	420	121	488				
128	233	122	278	124	320	126	367	128	422	130	486				
137	253	141	292	144	329	146	375	148	427	150	486				
154	267	160	300	163	344	167	389	170	438	173	494				

TABLE 24 LGH/LCH060S/H REHEAT NORMAL OPERATING PRESSURES - ALL-ALUMINUM COIL

	Outdoor Coil Entering Air Temperature														
65	65 °F 75 °F		°F	85 °F		95 °F		105 °F		115 °F					
Suct (psig)	Disc (psig)	Suct (psig)	Disc (psig)	Suct (psig)	Disc (psig)	Suct (psig)	Disc (psig)	Suct (psig)	Disc (psig)	Suct (psig)	Disc (psig)				
112	248	114	285	115	327	117	378	119	436	122	500				
121	253	124	289	125	331	127	378	129	432	131	496				
139	264	142	301	145	342	147	390	149	445	151	508				
158	280	162	315	166	356	170	402	173	452	177	509				

TABLE 25

LGH/LCH072H NORMAL OPERATING PRESSURES - ALL-ALUMINUM COIL

	Outdoor Coil Entering Air Temperature														
65	65 °F 75 °F		°F	85 °F		95 °F		105 °F		115 °F					
Suct (psig)	Disc (psig)	Suct (psig)	Disc (psig)	Suct (psig)	Disc (psig)	Suct (psig)	Disc (psig)	Suct (psig)	Disc (psig)	Suct (psig)	Disc (psig)				
113	261	115	300	116	347	118	402	119	492	123	512				
122	266	124	307	126	349	126	402	128	467	132	518				
140	277	143	316	145	360	147	411	149	472	151	540				
159	291	161	329	164	375	168	423	172	478	174	537				

TABLE 26 LGH/LCH072H REHEAT NORMAL OPERATING PRESSURES - ALL-ALUMINUM COIL

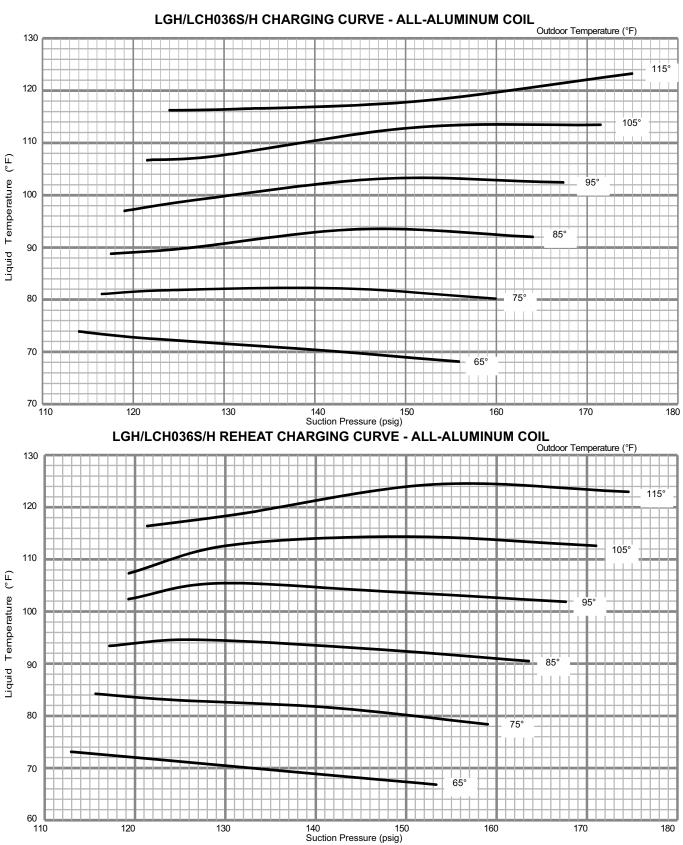
				Outdoor	Coil Enteri	ing Air Tem	perature				
65	°F	75	°F	85 °F		95 °F		105 °F		115 °F	
Suct (psig)	Disc (psig)										
109	260	111	300	112	348	114	403	118	459	119	524
122	270	120	304	121	351	124	405	126	463	128	526
135	279	139	318	142	362	144	408	145	470	148	540
154	299	158	336	162	378	165	425	169	476	172	533

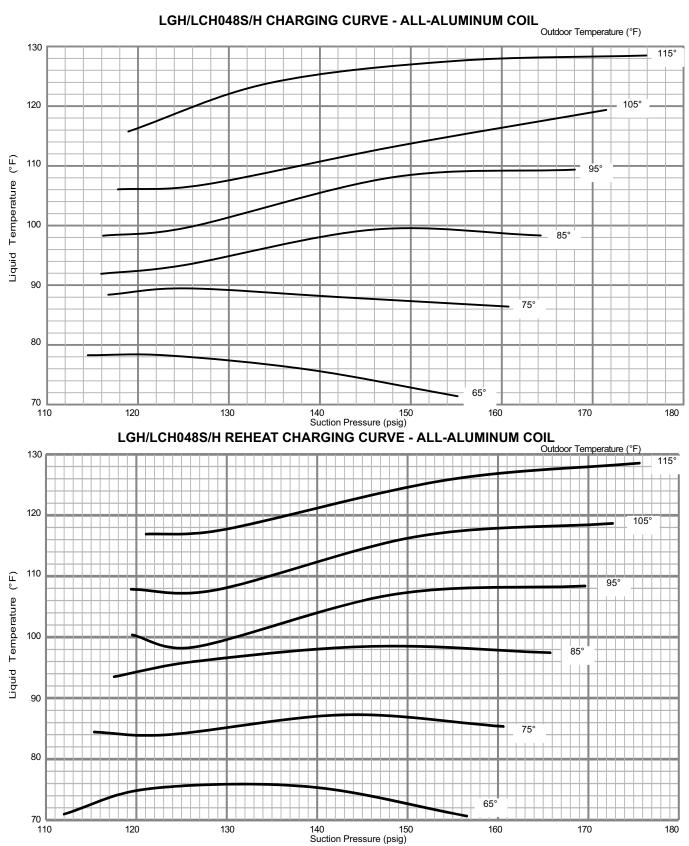
TABLE 27 LGH/LCH074H NORMAL OPERATING PRESSURES - ALL-ALUMINUM COIL

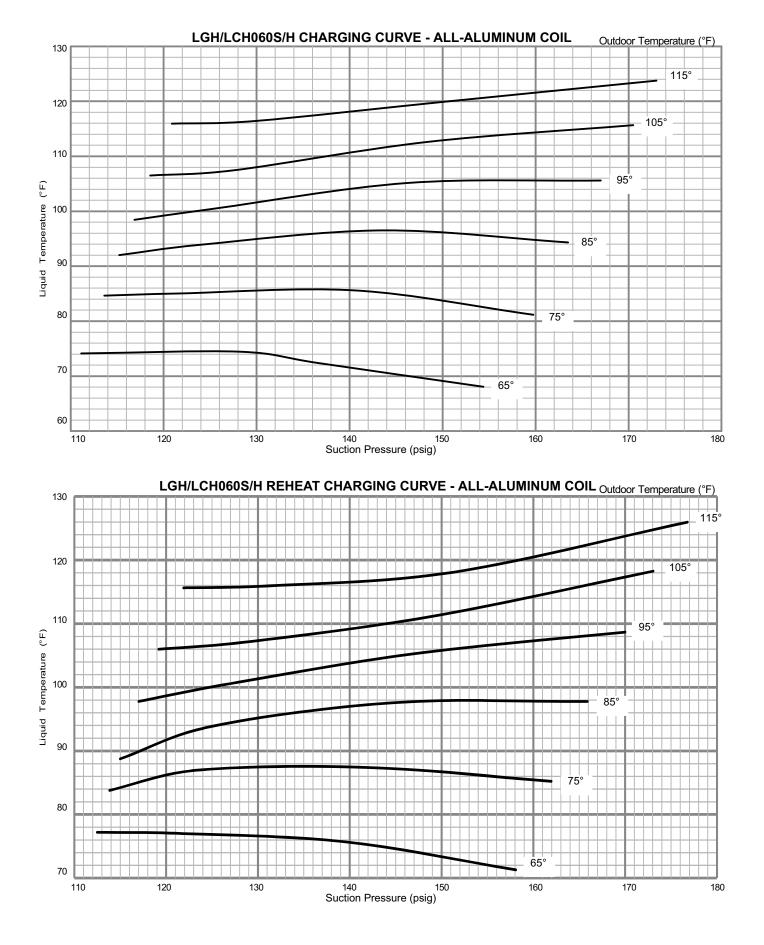
				Outdoor	Coil Enteri	ng Air Tem	perature				
65	65 °F 75 °F		85 °F		95 °F		105 °F		115 °F		
Suct (psig)	Disc (psig)										
112	257	113	298	114	348	116	403	118	476	121	602
120	261	122	301	123	347	124	403	127	466	129	556
136	271	140	310	143	354	145	401	145	460	147	525
154	290	157	327	161	370	165	416	168	468	171	526

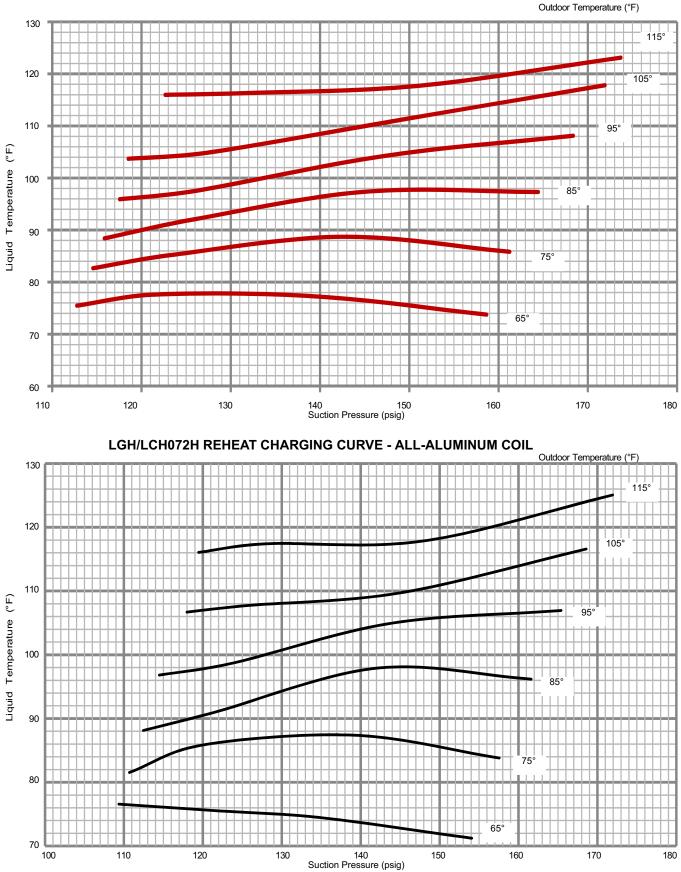
TABLE 28 LGH/LCH074H REHEAT NORMAL OPERATING PRESSURES - ALL-ALUMINUM COIL

				Outdoor	Coil Enteri	ng Air Tem	perature				
65	65 °F 75 °F			85 °F		95 °F		105 °F		115 °F	
Suct (psig)	Disc (psig)										
113	261	113	301	116	349	117	403	119	463	121	521
121	266	123	305	124	351	126	404	128	460	130	538
139	248	143	285	146	326	148	372	148	467	151	532
158	300	161	336	165	379	170	428	173	478	175	537

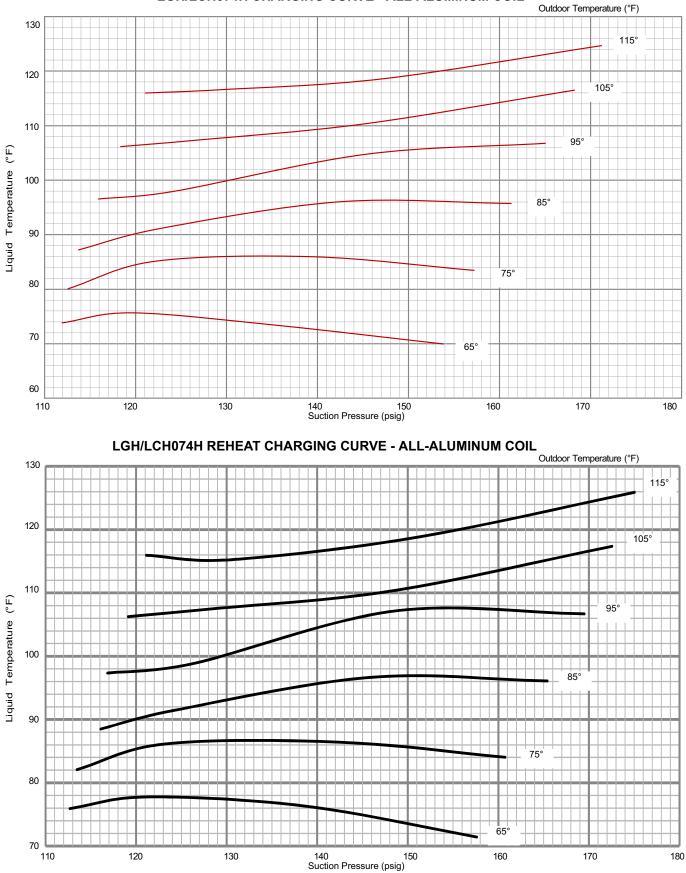








LGH/LCH072H CHARGING CURVE - ALL-ALUMINUM COIL



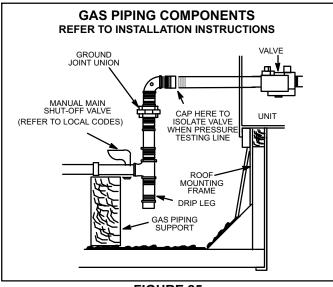
LGH/LCH074H CHARGING CURVE - ALL-ALUMINUM COIL

V- SYSTEMS SERVICE CHECKS

A-Heating System Service Checks

All LGH units are C.S.A. design certified without modification.

Before checking piping, check with gas company or authorities having jurisdiction for local code requirements. Refer to the LGH Installation instruction for more information.





1-Gas Piping

Gas supply piping must not allow more than 0.5"W.C. (124.3 Pa) drop in pressure between the gas meter and the unit. Supply gas pipe must not be smaller than the unit gas connection. Refer to installation instructions for details.

2-Testing Gas Piping

NOTE-In case shutdown is required, turn off the main manual shut-off valve and disconnect the main power to the unit. These controls should be properly labeled by the installer.

When pressure testing gas lines, the gas valve must be disconnected and isolated. Gas valves can be damaged if subjected to more than 0.5 psig [14"W.C. (3481 Pa)]. See figure 25.

When checking piping connection for gas leaks, use the preferred means. Common kitchen detergents can cause harmful corrosion on various metals used in gas piping. The use of specialty Gas Leak Detector is strongly recommended. It is available under part number 31B2001. See CORP 8411-L10, for further details.

Do not use matches, candles, flame or any other source of ignition to check for gas leaks.

3-Testing Gas Supply Pressure

When testing gas supply pressure, connect test gauge to the inlet pressure tap located on unit gas valve GV1. Test supply gas pressure with unit firing at maximum rate (both stages energized). Make sure the reading falls within the range of the following values. Low pressure may result in erratic operation or "under fire." High pressure can result in permanent damage to the gas valve or "over fire." For natural gas units, operating pressure at the unit gas connection must be between 4.5"W.C. and 10.5"W.C. For L.P. gas units, operating pressure at the unit gas connection must be between 10.5"W.C. and 13.0"W.C.

On multiple unit installations, each unit should be checked separately while operating at maximum rate, beginning with the one closest to the supply gas main and progressing to the one furthest from the main. Multiple units should also be tested with and without the other units operating. Supply pressure must fall within the range listed in the previous paragraph.

4-Check and Adjust Manifold Pressure

After line pressure has been checked and adjusted, check manifold pressure. Move test gauge to the outlet pressure tap located on unit gas valve GV1. See figure 23 or 24 for location of pressure tap on the gas valve.

The manifold pressure is factory set and should not require adjustment. See table 6. If manifold pressure is incorrect and no other source of improper manifold pressure can be found, the valve must be replaced. See figure 23 or 24 for location of gas valve (manifold pressure) adjustment screw.

All gas valves are factory regulated. The gas valve should completely and immediately cycle off in the event of gas or power failure. The manual shut-off knob/switch can be used to immediately shut off gas supply.

For safety, connect a shut-off valve between the manometer and the gas tap to permit shut off of gas pressure to the manometer.

Manifold Adjustment Procedure

- Connect test gauge to the outlet pressure tap on the gas valve. Start the unit (call for second stage heat) and allow five minutes for the unit to reach steady state.
- 2- While waiting for the unit to stabilize, notice the flame. The flame should be stable without flashback and should not lift from the burner heads. Natural gas should burn basically blue with some clear streaks. L.P. gas should burn mostly blue with some clear yellow streaks.

3- After allowing the unit to stabilize for five minutes, record the manifold pressure and compare to the values given in table 6. On two-stage units, check low fire, make adjustments, and recheck high fire before recording values.

Combustion gases

Flue products must be analyzed and compared to the unit specifications. Problems detected during the inspection may make it necessary to temporarily shut down the furnace until the items can be repaired or replaced.

5-Proper Gas Flow

Furnace should operate at least 5 minutes before checking gas flow. Determine time in seconds for two revolutions of gas through the meter. (Two revolutions assures a more accurate time.) Divide by two and compare to time in table 29. Seconds in table 29 are based on a 1 ft.³. dial and gas value of 1000 Btu/ft³ for natural and 2500 Btu/ft³' for LP. Adjust manifold pressure on gas valve to match time needed.

NOTE - To obtain accurate reading, shut off all other gas appliances connected to meter.

Seconds for Natural	Seconds for Propane					
55	138					
51	129					
33	83					
24	60					
	Natural 55 51 33					

TABLE 29

MIPORTANT

Disconnect heating demand as soon as an accurate reading has been obtained.

6-Heat Exchanger

To Access or Remove Heat Exchanger From Unit:

- 1- Turn off gas and electric power.
- 2- Remove access panel(s) and unit center mullion.
- 3- Remove gas valve, manifold assembly and burners.

- 4- Remove combustion air inducer. Pay careful attention to the order in which gaskets and orifice are removed.
- 5- Support heat exchanger (to prevent it from falling when final screws are removed.)
- 6- Remove screws supporting heat exchanger.
- 7- To install heat exchanger, reverse procedure. Be sure to secure all wires and check plumbing and burner plate for airtight seal. Screws must be torqued to 35 in.-lbs. to ensure proper operation.

7-Flame Sensing

Flame current is an electrical current which passes from the ignition control through the sensor electrode during unit operation. The current passes from the sensor through the flame to the ground electrode (located on the flame electrode) to complete a safety circuit. The electrodes should be located so the tips are at least 1/2" (12.7 mm) inside the flame envelope. Do not bend electrodes. To measure flame current, follow the procedure on the following page:

NOTE-Electrodes are not field adjustable. Any alterations to the electrode may create a hazardous condition that can cause property or personal injury.

- 1- Disconnect power to unit.
- 2- Remove lead from sensing electrode and install a 0-50DC microamp meter in series between the sensing electrode and the sensing lead.
- 3- Reconnect power and adjust thermostat for heating demand.
- 4- When flame is established, microamp reading should be 0.5 to 1.0. Do not bend electrodes. Drop out signal is .09 or less.
- 5- Disconnect power to unit before disconnecting meter. Make sure sensor wire is securely reconnected before reconnecting power to unit.

NOTE-If the meter scale reads 0, the leads are reversed. Disconnect power and reconnect leads for proper polarity.

B-Cooling System Service Checks

LGH units are factory charged and require no further adjustment; however, charge should be checked periodically using the approach method. The approach method compares actual liquid temperature with the outdoor ambient temperature. See section IV- CHARGING.

VI-MAINTENANCE

The unit should be inspected once a year by a qualified service technician.



Label all wires prior to disconnection when servicing controls. Wiring errors can cause improper and dangerous operation. Verify proper operation after servicing.

A-Filters

Units are equipped with temporary filters which must be replaced prior to building occupation. See table 30 for correct filter size. Refer to local codes or appropriate jurisdiction for approved filters.

Approved filters should be checked monthly and replaced when necessary. Take note of air flow direction marking on filter when reinstalling filters.

Unit	Qty	Filter Size - inches (mm)
036, 048	4	16 X 20 X 2 (406 X 508 X 51)
060, 072, 074	4	20 X 20 X 2 (508 X 508 X 51)

TABLE 30

NOTE-Filters must be U.L.C. certified or equivalent for use in Canada.

B-Lubrication

All motors are lubricated at the factory. No further lubrication is required.

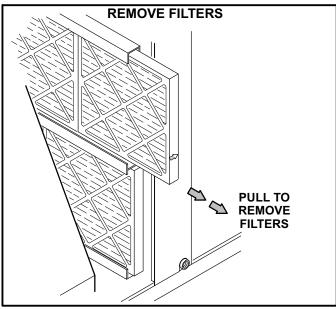


FIGURE 26

C-Burners

Periodically examine burner flames for proper appearance during the heating season. Before each heating season examine the burners for any deposits or blockage which may have occurred.

Clean burners as follows:

- 1- Turn off both electrical power and gas supply to unit.
- 2- Remove burner compartment access panel.
- 3- Remove top burner box panel.
- 4- Remove two screws securing burners to burner support and lift the burners from the orifices. See figure 17. Clean as necessary.

Danger of explosion. Can cause injury or death. Do not overtighten main burner mounting screws. Snug tighten only.

D-Combustion Air Inducer

A combustion air proving switch checks combustion air inducer operation before allowing power to the gas controller. Gas controller will not operate if inducer is obstructed.

Under normal operating conditions, the combustion air inducer wheel should be checked and cleaned prior to the heating season. However, it should be examined periodically during the heating season to establish an ideal cleaning schedule.

Clean combustion air inducer as follows:

- 1- Shut off power supply and gas to unit.
- 2- Remove the mullion on the right side of the heat section.
- 3- Disconnect pressure switch air tubing from combustion air inducer port.

- 4- Remove and retain screws securing combustion air inducer to flue box. Remove vent connector. See figure 15.
- 5- Clean inducer wheel blades with a small brush and wipe off any dust from housing. Take care not to damage exposed fan blades. Clean accumulated dust from front of flue box cover.
- Return combustion air inducer motor and vent connector to original location and secure with retained screws.
 It is recommended that gaskets be replaced during reassembly.
- 7- Replace mullion.
- 8- Clean combustion air inlet louvers on heat access panel using a small brush.

E-Flue Passageway and Flue Box

Remove flue box cover only when necessary for equipment repair. Clean inside of flue box cover and heat exchanger tubes with a wire brush when flue box cover has to be removed. Install a new flue box cover gasket and replace cover. Make sure edges around flue box cover are tightly sealed.

F-Evaporator Coil

Inspect and clean coil at beginning of each cooling season. Clean using mild detergent or commercial coil cleanser. Flush coil and condensate drain with water taking care not to get insulation, filters and return air ducts wet.

G-Condenser Coil

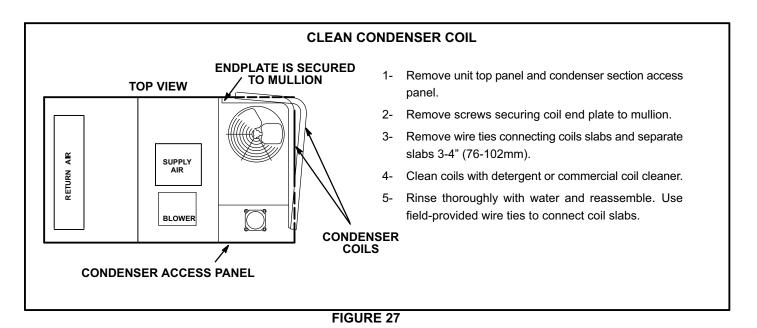
Clean condenser coil annually with detergent or commercial coil cleaner and inspect monthly during the cooling season.

Condenser coils are made of single and two formed slabs. On units with two slabs, dirt and debris may become trapped between the slabs. To clean between slabs, carefully separate coil slabs and wash them thoroughly. See figure 27. Flush coils with water following cleaning.

Note - Remove all screws and gaskets prior to cleaning procedure and replace upon completion.

H-Supply Blower Wheel

Annually inspect supply air blower wheel for accumulated dirt or dust. Turn off power before attempting to remove access panel or to clean blower wheel.



VII-ACCESSORIES

The accessories section describes the application of most of the optional accessories which can be factory- or field-installed to the LGH units.

A-C1/T1CURB

When installing the LGH units on a combustible surface for downflow discharge applications, the C1/T1CURB 8 inch, 14-inch, 18 inch or 24-inch height roof mounting frame is used. The roof mounting frames are recommended in all other applications but not required. If the LGH units are not mounted on a flat (roof) surface, they MUST be supported under all edges and under the middle of the unit to prevent sagging. The units MUST be mounted level within 1/16" per linear foot or 5mm per meter in any direction.

The assembled mounting frame is shown in figure 28. Refer to the roof mounting frame installation instructions for details of proper assembly and mounting. The roof mounting frame MUST be squared to the roof and level before mounting. Plenum system MUST be installed before the unit is set on the mounting frame. Typical roof curbing and flashing is shown in figure 29. Refer to the roof mounting frame installation instructions for proper plenum construction and attachment.

B-Transitions

Optional supply/return transitions T1TRAN10AN1 is available for use with the LGH 3, 4 and 5 ton units and the T1TRAN20N-1 is available for the 6 ton units utilizing optional T1CURB roof mounting frames. Transition must be installed in the C1/T1CURB mounting frame before mounting the unit to the frame. Refer to the manufacturer's instructions included with the transition for detailed installation procedures.

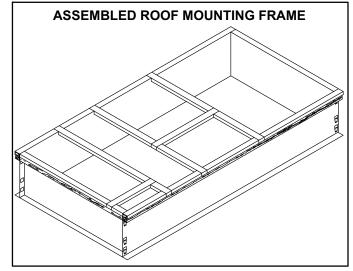
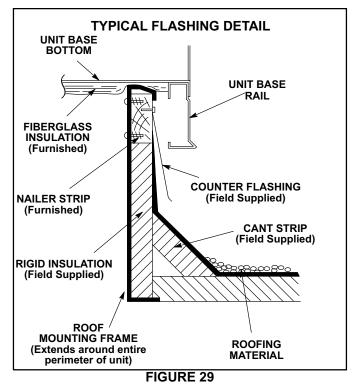


FIGURE 28



C-Outdoor Air Dampers

E1DAMP11A-1 manually operated outdoor air damper and E1DAMP21A-1 motorized outdoor air damper is available for LGH 3 and 4 ton units (see figure 30 or 31). E1DAMP11AT-1 manually operated outdoor air damper and E1DAMP21AT-1 motorized outdoor air damper is available for LGH 5 and 6 ton units. Both sets include the outdoor air hood. The manual damper is set at a fixed point to bring outside air into the building anytime the blower is operating. The motorized damper opens when the blower is operating and the thermostat is sending an occupied signal to the Unit Controller. If the thermostat signal is unoccupied, the motorized damper will not open. Washable filter supplied with the outdoor air dampers can be cleaned with water and a mild detergent. It should be sprayed with Filter Handicoater when dry prior to reinstallation. Filter Handicoater is R.P. Products coating no. 418 and is available as Part No. P-8-5069.

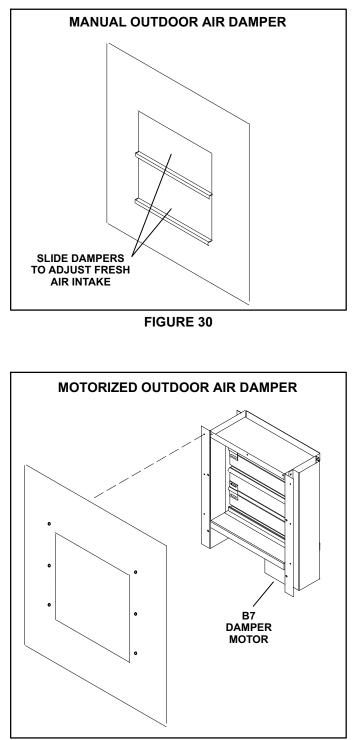


FIGURE 31

D-Supply and Return Diffusers

Optional flush mount diffuser/return FD9-65 and FD11-95 and extended mount diffuser/return RTD9-65 and RTD11-95 are available for use with all LGH units. Refer to manufacturer's instructions included with transition for detailed installation procedures.

E-Economizer

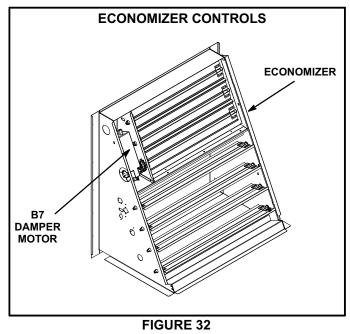
(Field- or Factory-Installed)

Unit may contain an optional economizer. See figure 32. The economizer uses outdoor air for free cooling when the temperature is suitable.

Outdoor Air Suitability

Sensors or a global input are used to determine outdoor air suitability for free cooling. See table 31. Once outdoor air suitability is enabled, the factory-installed discharge air temperature sensor (RT6) is used to modulate dampers to 55°F (13°C) discharge air. See the Unit Controller guide to adjust this setpoint.

NOTE - Free cooling can also be enabled by a message from an energy management system (EMS). These systems may require additional field-provided sensors; refer to manufacturers instructions.



Sensors

The appropriate sensors are provided when the economizer is factory-installed. When the economizer is field-installed, the ODE mode requires additional field-provided sensor(s). See table 31. The TEMP mode uses sensors provided with all units.

DIP Switches

Damper mode is selected using the Unit Controller at unit start-up. Refer to the Unit Controller guide provided with each unit. See figure 33 for switch location and figure 34 for DIP switch settings.

TABLE 31

Mode	DIP Switch	Outdoor air is suitable for free cooling when:
TEMP (offset)	TEMP	Outdoor air temperature (RT17) is less than return air temperature (RT16) minus the offset value (0 to 40°F).
TEMP (setpoint)	TEMP	Outdoor air temperature (RT17) is less than the setpoint value (41 to 70°F).
ENTH (differential)	ODE	Outdoor air enthalpy* (A7) is less than return air enthalpy (A62). Enthalpy setpoint potentiometer is set to DIFF
ENTH (setpoint)	ODE	Outdoor air enthalpy (A7) is less than enthalpy setpoint potentiometer position A, B, C, or D.
GLOBAL	GLO	Global input is energized by (P297-9). This setting is also used for outdoor air damper applications. Global input also brings on the blower. (This mode is NOT used when OAS signal is provided via network connection. GLO is only used when a 24VAC signal is used to energize the P297-9 GLO input.)
*Enthalpy includes	effects of both	n temperature and humidity.

Outdoor Air Suitability LED

A yellow LED which is labeled OAS provides economizer status. A steady yellow LED indicates that outdoor air is suitable for free cooling. A flashing yellow OAS light indicates the IAQ sensor requires outdoor air. (A flashing yellow LED can also mean that the economizer dampers are open to bring in fresh air while a compressor is on.) If the economizer is already operating, a flashing yellow OAS light indicates the IAQ sensor requires more outdoor air than is suitable for free cooling. See figure 33.

Optional Sensor

An optional IAQ sensor (A63) may be used to lower operating costs by controlling outdoor air based on CO_2 level or room occupancy (also called demand control ventilation or DCV). Damper minimum position can be set lower than traditional minimum air requirements; dampers open to traditional ventilation requirements when CO_2 level reaches DCV (IAQ) setpoint.

Refer to instructions provided with sensors for installation.

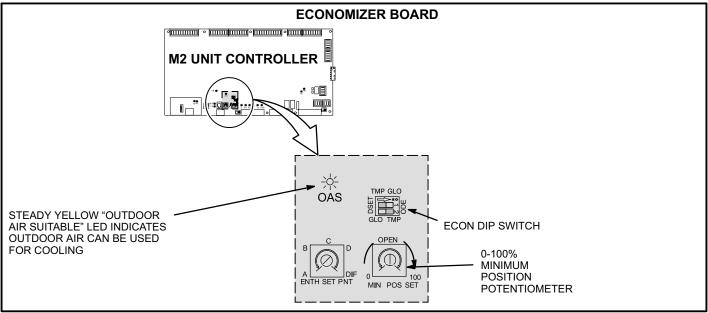
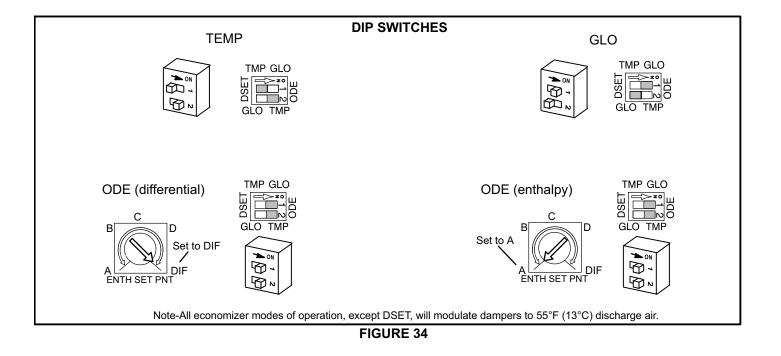


FIGURE 33



DIRECT DRIVE AND BELT DRIVE SYSTEM OPERATION (3 THROUGH 6 TONS):

Note: Direct drive units feature ECM condenser fans that are staged to match the compressor's capacity. When the compressor is operating at first stage, the condenser fan is operating at low speed. The condenser fan switches to high speed when the compressor switches to second stage to match operation.

Modulating Outdoor Air Damper:

Damper minimum positions #1 and 2 are adjusted during unit setup to provide minimum fresh air requirements at the indicated supply fan speeds per ASHRAE 62.1.

-Supply fan is off and the outdoor air damper is closed

-Supply fan is on low speed and the outdoor air damper is at minimum position 1

-Supply fan is on high speed and the outdoor air damper is at minimum position 2

¹Outdoor Air is Suitable

Note: When outdoor air is not suitable during the occupied time period, damper modulates to minimum position. When outdoor air is not suitable during the unoccupied time period, damper modulates closed.

Cooling - Thermostat or Zone Sensor Mode (Up to 3 stages Y1, Y2, Y3)

Y1 demand:

1st-Compressor is off, supply fan is on low speed, economizer modulates (minimum to maximum open position) to maintain 55°F supply air temperature (default unit controller setting)

2nd-After 5 minutes (default unit controller setting), supply fan switches to high speed. Economizer continues modulating with supply fan on high speed to maintain 55°F supply air temperature

Y2 demand:

1st-Compressor is off, supply fan is on high speed, and economizer modulates to maintain 55°F supply air temperature

2nd-Economizer opens to maximum. If economizer stays at maximum open for 3 minutes (default unit controller setting) compressor is energized and operates at first stage while supply fan stays on high speed.

¹Outdoor air suitability is determined by the energy state of outdoor ambient (enthalpy or sensible) and its ability to achieve the desired free cooling effects. Outdoor air suitability can also be determined by a third party controller and provided to the RTU via a network connection.

Y3 demand:

1st-Economizer is at maximum open and compressor operates at first stage. If economizer stays at maximum open for 3 minutes (default unit controller setting) compressor switches to second stage operation while supply fan stays on high speed

Outdoor Air Damper and Economizer Operation (continued)

SINGLE STAGE UNIT OPERATION (6 TON):

Modulating Outdoor Air Damper:

Damper minimum positions are adjusted during unit setup to provide minimum fresh air requirements at the indicated supply fan speeds per ASHRAE 62.1.

-Supply fan is off and the outdoor air damper is closed -Supply fan is on and the outdoor air damper is at minimum position

¹Outdoor Air is Suitable

Note: When outdoor air is not suitable during the occupied time period, damper modulates to minimum position. When outdoor air is not suitable during the unoccupied time period, damper modulates closed.

Cooling - Thermostat or Zone Sensor (Up to 2 stages Y1, Y2)

Y1 demand:

1st-Compressor is off, supply fan is on, economizer modulates (minimum to maximum open position) to maintain 55°F supply air temperature (default unit controller setting)

Y2 demand:

1st-Economizer goes to maximum open position and if the damper stays open for three minutes (default unit controller setting) the compressor is energized.

F-Power Exhaust Relay K65 (power exhaust units)

Power exhaust relay K65 is a DPDT relay with a 24VAC coil. K65 is used in all LGH units equipped with the optional power exhaust dampers. K65 is energized by the Unit Controller after the economizer dampers reach 50% open (adjustable). When K65 closes, exhaust fan B10 is energized.

G-Power Exhaust Fans

E1PWRE10A available for LGH 3 and 4 ton units and ET1PWRE10N available for 5 and 6 ton units, provide exhaust air pressure relief. See figure 35 and installation instructions for more detail.

H-Optional UVC Lights

The Healthy Climate[®] germicidal light emits ultraviolet (UVC) energy that has been proven effective in reducing microbial life forms (viruses, bacteria, yeasts, and molds) in the air.

UVC germicidal lamps greatly reduce the growth and proliferation of mold and other bio-aerosols (bacteria and viruses) on illuminated surfaces.

Germicidal lamps are NOT intended to be used for removal of active mold growth. Existing mold growth must be appropriately removed PRIOR to installation of the germicidal lamp. Refer closely to UVC light installation instruction warnings when servicing units.

I-Optional Cold Weather Kit

An electric heater is available to automatically control the minimum temperature in the gas burner compartment. Heater is C.S.A. certified to allow cold weather operation of unit down to -60° F (-50° C).

The kit includes the following parts:

- 1- The strip heater (HR6) is located as close as possible to the gas valve. The strip heater is rated at 500 Watts
- 2- A thermostat mounting box is installed on the wall of the compressor compartment. Included in the box are the following thermostat switches:
 - a Thermostat switch (S59) is an auto-reset SPST N.C. switch which opens on a temperature drop. The switch is wired in series with 24v power and the combustion air blower switch. When the temperature drops below -30° F (-35° C) the switch opens and the gas heat section is de-energized. The switch automatically resets when the heating compartment temperature reaches -10° F (-12° C).
 - b Thermostat switch (S60) is an auto-reset SPST N.C. switch which opens on a temperature rise. The switch is wired in series with HR6. When the temperature rises above 20° F (-7° C) the switch opens and the electric heater is de-energized. The switch automatically resets when the heating compartment temperature reaches -10° F (23.3° C).

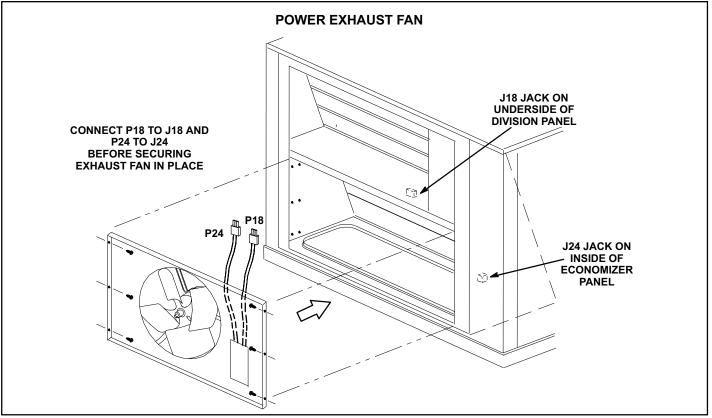


FIGURE 35

c -Thermostat switch (S61) is an auto-reset SPST N.O. switch which closes on a temperature drop. The switch is wired in series with HR6. When temperature drops below 20° F (-7° C) the switch closes and electric heater is energized. The switch automatically opens when heating compartment temperature reaches 70° F (21° C).

J-Control Systems

The A55 Unit Controller provides all control function for the rooftop unit. Default operation requires a standard room thermostat or direct digital controller (DDC). The A55 can also control the unit from a zone temperature sensor. The A55 Unit Controller is a network controller when daisy-chained to the L Connection[®] Network Control System. For ease of configuration, the A55 can be connected to a PC with Unit Controller PC software installed.

K-Smoke Detectors A171 and A172

Photoelectric smoke detectors are a factory- or field-installed option. The smoke detectors can be installed in the supply air duct (A172), return air section (A171), or in both the supply duct and return air section.

L-Dirty Filter Switch S27

The dirty filter switch senses static pressure increase indicating a dirty filter condition. The switch is N.O. and closes at 1" W.C. (248.6 Pa) The switch is mounted in the supply air section on the evaporator coil seal.

M-Indoor Air Quality (CO₂) Sensor A63

The indoor air quality sensor monitors CO_2 levels and reports the levels to the Unit Controller. The Unit Controller adjusts the economizer dampers according to the CO_2 levels. The sensor is mounted next to the indoor thermostat or in the return air duct. Refer to the indoor air quality sensor installation instructions for proper adjustment.

N-LP / Propane Kit

All units operated on LP/Propane require a natural to LP /propane kit. The kit for single stage units include one LP spring , seven burner orifices, and three stickers. Two stage kits include the same but has a prove switch used to lock out first stage on the combustion air inducer. For more detail refer to the natural to LP gas changeover kit installation instructions.

O-Drain Pan Overflow Switch S149 (optional)

The overflow switch is used to interrupt cooling operation when excessive condensate collects in the drain pan. The N.O. overflow switch is controlled by K220 and DL46 relays, located in the unit control panel. When the overflow switch closes, 24VAC power is interrupted and after a five-second delay unit compressors are de-energized. Once the condensate level drops below the set level, the switch will open. After a five-minute delay the compressor will be energized.

P-SunSource® Commercial Energy System

LGH036-072 packaged units are available with optional factory-installed components which make them Sun-Source[®] Solar-Ready. These specially-equipped units can be matched with solar modules and other optional equipment so that they can become part of a SunSource[®] Commercial Energy System.



Solar energy is first used to meet cooling/heating demands. When the unit is not operating, the system powers lighting, appliances and other electronic devices in the building. Any surplus power is sent back to the utility company for a possible credit (check your local utility company for policies).

The SunSource ${}^{\ensuremath{\mathbb{B}}}$ Commercial Energy System consists of the following components:

- Energence[®] 3-6 ton SunSource[®] Solar-Ready packaged electric/electric (LCH036-072) HVAC units.
- Solar modules (1 to 21 may be used to vary the amount of electricity generated on three-phase units; 15 modules maximum on single-phase units).
- Envoy Communications Gateway monitors solar power performance.

All components must be ordered separately.

Wiring runs from the roof-mounted solar modules to the unit. From there, power travels to the electrical service panel using the existing HVAC unit power wiring.

Q-Factory Installed-Hot Gas Reheat (optional) General

Hot Gas Reheat units provide a dehumidifying mode of operation. These units contain a reheat coil adjacent to and downstream of the evaporator coil. Reheat coil solenoid valve, L14, routes hot discharge gas from the compressor to the reheat coil. Return air pulled across the evaporator coil is cooled and dehumidified; the reheat coil adds heat to supply air. See figure 36 for reheat refrigerant routing and figure 37 for standard cooling refrigerant routing.

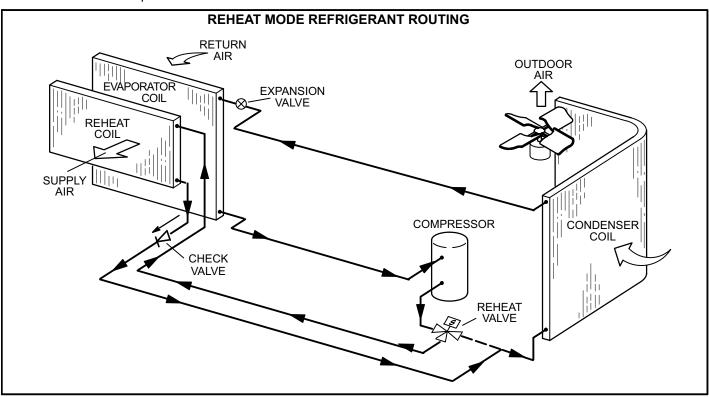


FIGURE 36

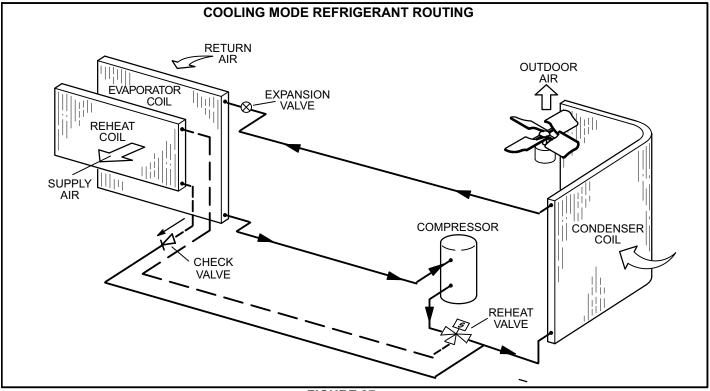


FIGURE 37

L14 Reheat Coil Solenoid Valve

When Unit Controller input (Unit Controller J298-5 or J299-8) indicates room conditions require dehumidification, L14 reheat valve is energized (Unit Controller P269-3) and refrigerant is routed to the reheat coil.

Reheat Setpoint

Reheat is factory-set to energize when indoor relative humidity rises above 60% (default). The reheat setpoint can be adjusted by changing Unit Controller *Settings - Control* menu. A setting of 100% will operate reheat from an energy management system digital output. The reheat setpoint can also be adjusted using an optional Network Control Panel (NCP).

Reheat will terminate when the indoor relative humidity falls 3% (57% default) or the digital output de-energizes. The reheat deadband can be adjusted at *Settings - Control* menu.

Check-Out

Test Hot Gas Reheat operation using the following procedure.

- 1- Make sure reheat is wired as shown in wiring section.
- 2- Make sure unit is in local thermostat mode.
- 3- Select Unit Controller Service Test.

The blower and compressor 1 (reheat) should be operating. Reheat mode will be appear on the Unit Controller display.

4- Deselect Unit Controller Service - Test.

Compressor 1 (reheat) and blower should de-energize.

Default Reheat Operation

 TABLE 32

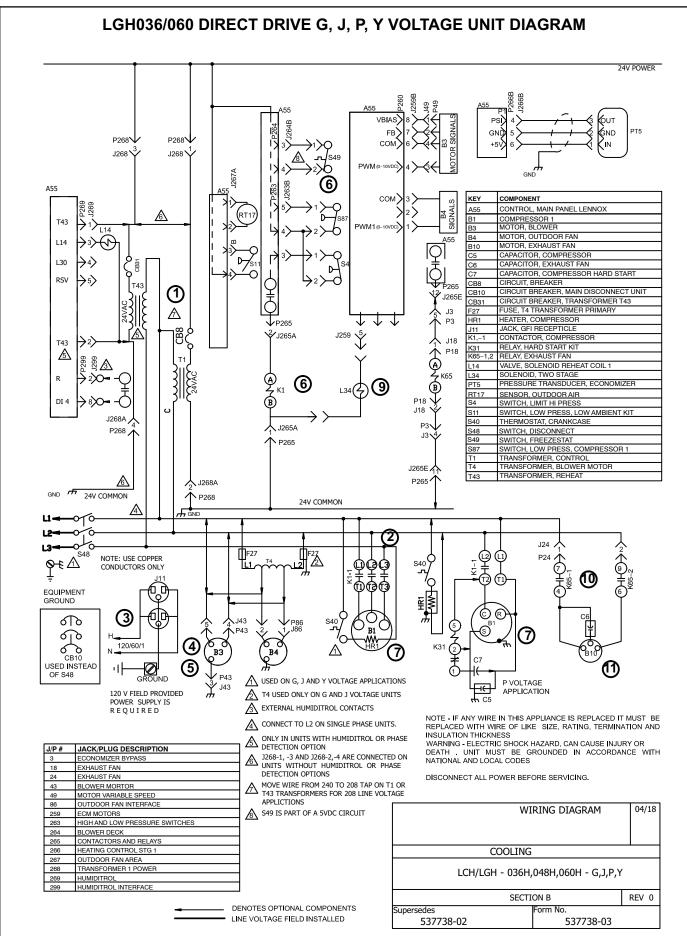
 Reheat Operation - Two Cooling Stages - Default

T'stat and Hu- midity Demands	Operation
Reheat Only	Reheat
Reheat & Y1	Cooling*
Reheat & Y1 & Y2	Cooling**

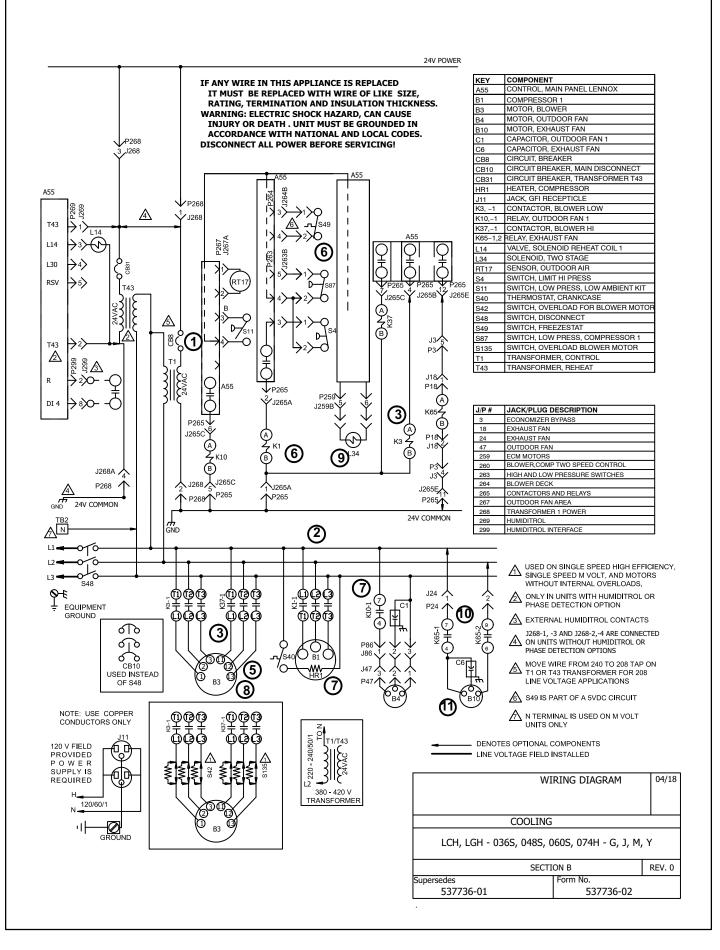
*If there is no reheat demand and outdoor air is suitable free cooling will operate.

**If there is no reheat demand and outdoor air is suitable, free cooling and compressor 1 will operate.

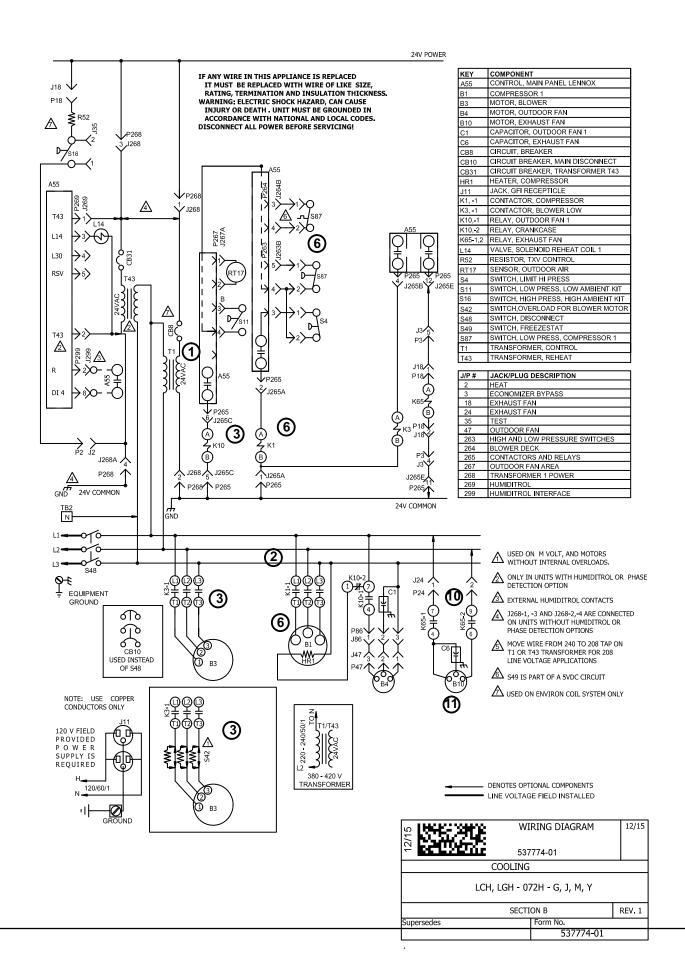
TABLE 33							
Use SETTIN	Use SETTINGS > RTU OPTIONS > EDIT PARAMETERS						
Parameter	Factory Setting	Description					
105	6	Hot Gas Reheat Option 6: Reheat is only possible if blower is energized during occupied periods. Controlled by RH sensor (A91) connect- ed to input A55_P298_5 and set point set at parameter 106 (default 60%).					
10 sec. (-036,-048, 414 -060 All Alu- minum Coils Only)		HI CL REHEAT TMOUT: Number of seconds Reheat Valve remains energized up- on thermostat call for high stage cooling (default 0 sec- onds).					



LGH036/074 BELT DRIVE G, J, M, Y VOLTAGE UNIT DIAGRAM



LGH072H BELT DRIVE G, J, M, Y VOLTAGE UNIT DIAGRAM



LGH036-074 G, J, P, M, & Y Voltage Sequence of Operation

Power:

- 1. Line voltage from unit disconnect energizes transformer T1. T1 provides 24VAC power to the A55 Unit Controller. A55 provides 24VAC to the unit cooling, heating and blower controls.
- 2 Line voltage from unit disconnect provides voltage to compressor crankcase heaters HR1 (through discharge line thermostat) and compressor contactor K1.

A-Belt Drive Units - Voltage is distributed to blower motor contactors K3 (single & two speed systems) and K37 (two speed systems) and condenser fan relay K10.

B-Direct Drive Units: Voltage is distributed directly to blower motor B3 and outdoor fan motor B4.

Blower Operation:

The A55 Unit Controller receives a demand from thermostat terminal G. A55 energizes blower motor circuit follows:

3 Belt Drive:

A-Single-Speed Systems (072 units): A55 energizes blower contactor K3 with 24VAC. N.O. contacts K3-1 close energizing blower B3.

B-Two-Speed Systems (036, 048, 060 and 074 units): A55 energizes blower low speed contactor K3 with 24VAC. N.O. contacts, K3-1, close energizing blower B3 on low speed (default). A55 can be programmed to direct 24VAC to blower high speed contactor K37 to energize blower B3 on high speed.

4 Direct Drive:

A-A55, through motor control board energizes blower B3 via programmed motor settings. Motor settings are field-adjustable.

First-Stage Cooling

- 5 A55 Unit Controller receives a Y1 and G cooling demand and energizes blower B3 (low speed on two-speed belt and direct drive blowers).
- 6 After A55 proves n.c. low pressure switch S87, n.c. freezestat S49, and n.c. high pressure switch S4, compressor contactor K1 is energized.
- 7 N.O. contacts K1-1 close energizing the compressor B1. On two-speed systems (3, 4, and 5 tons) compressor is energized on low speed.

A-Belt Drive Blowers - S11 n.o contacts close below 62°F. A55 energizes n.o. contacts K10-1 closed to start condenser fan B4.

B-Direct Drive Blowers - S11 n.o. contact close below 62°F. A55 energizes outdoor fan motor B4 on low speed.

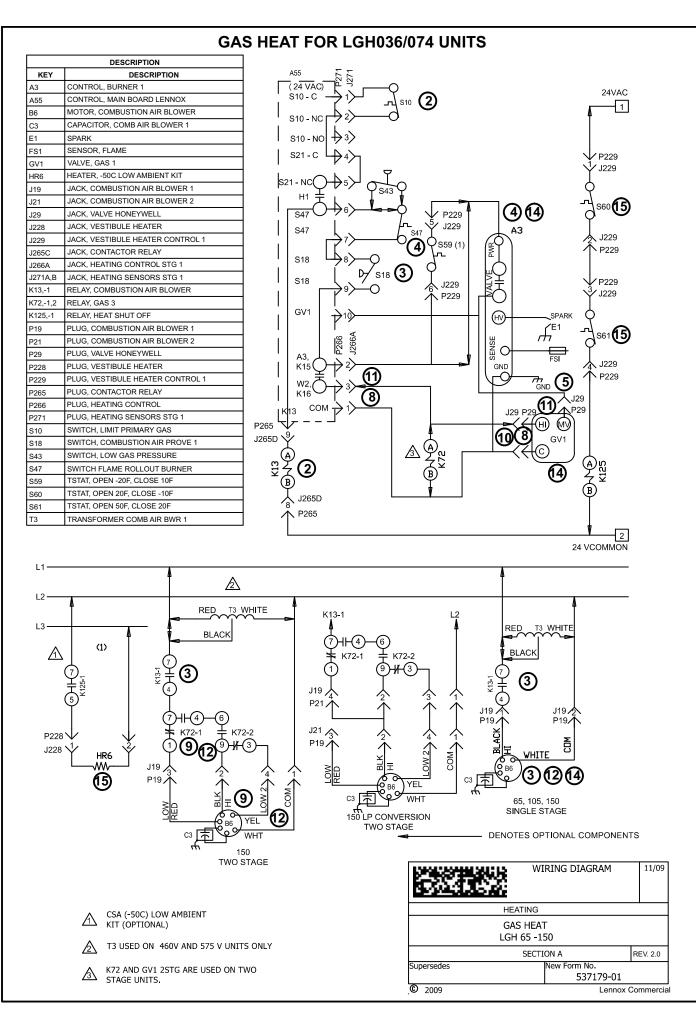
Second-Stage Cooling

- 8 A55 receives a Y2 and G cooling demand and energizes blower B3 (high speed on two-speed belt and direct drive blowers).
- 9 On two-speed systems (036, 048, 060 aand 074), A55 energizes compressor solenoid L34, switching compressor to high speed.

A-Direct Drive Blowers - A55 energizes outdoor fan motor B3 on high speed.

Power Exhaust Fan Operation

- 10 A55 receives a position feedback signal from the economizer damper motor and energizes exhaust fan relay K65 with 24VAC at 50% outside air damper open (adjustable).
- 11 N.O. contact K65-1 & 2 close, energizing exhaust fan motor B10.



GAS HEAT SEQUENCE OF OPERATION

First Stage Heat:

- 1. The thermostat initiates W1 heating demand.
- 2. 24VAC is routed to A55 Unit Controller. After A55 proves N.C. primary limit S10, the combustion air blower relay K13 is energized.
- 3. N.O. K13-1 contacts close allowing voltage to energize combustion air inducer B6. After B6 has reached full speed, the combustion air blower proving switch S18 contact close.
- 4. A55 routes 24VAC through n.c. burner flame rollout switch S47 and the closed contacts of combustion air proving switch S18 to energize the ignition module A3.
- 5. After a 30 second delay A3 energizes the ignitor and gas valve GV1 on first stage.

Second Stage Heat:

- 6. With first stage heat operating, an additional heating demand from the thermostat initiates W2.
- 7. A second stage heating demand is received by A55.
- 8. A55 energizes HI terminal (high fire) of gas valve.
- 9. Relay K72-1 terminals 1 and 7 open, 7 and 4 close. K72-2 terminals 6 and 9 close and 9 and 3 open, energizing combustion air inducer B6 on high speed.

End of Second Stage Heat:

- 10. Heating demand is satisfied. Terminal HI (second stage) is de-energized.
- 11. Second stage heat is de-energized on GV1 A55.
- 12. K72 terminals 4 and 7 open and 1 and 7 close. K72 terminals 6 and 9 open, 9 and 3 close. Combustion air inducer B6 is now on low speed.

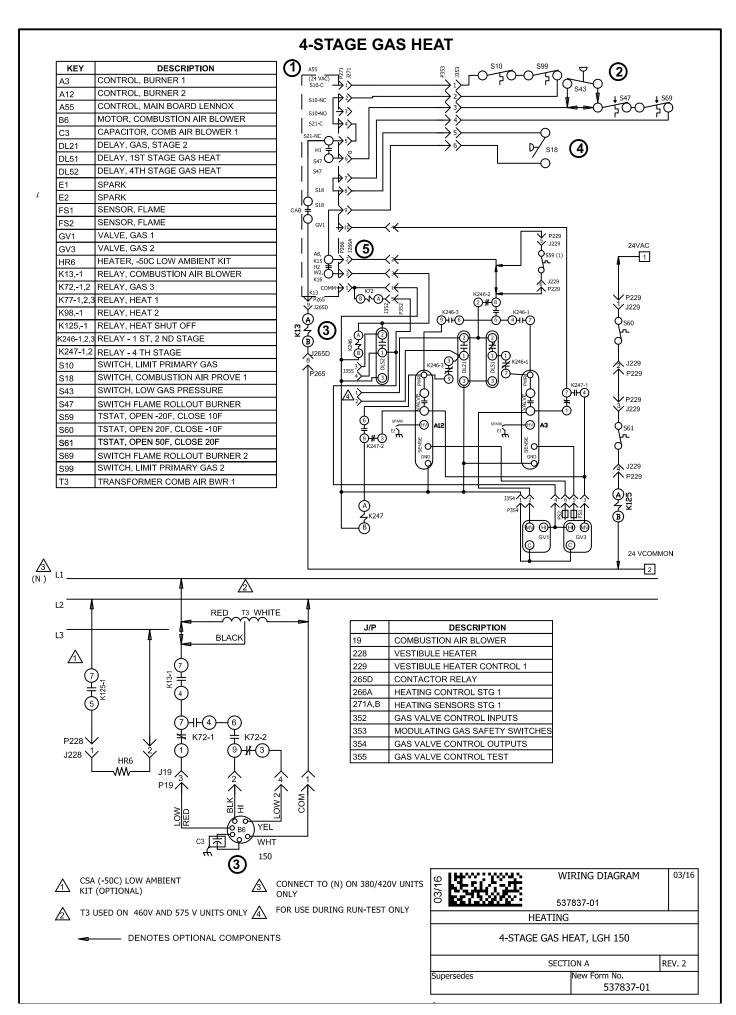
End of First Stage Heat:

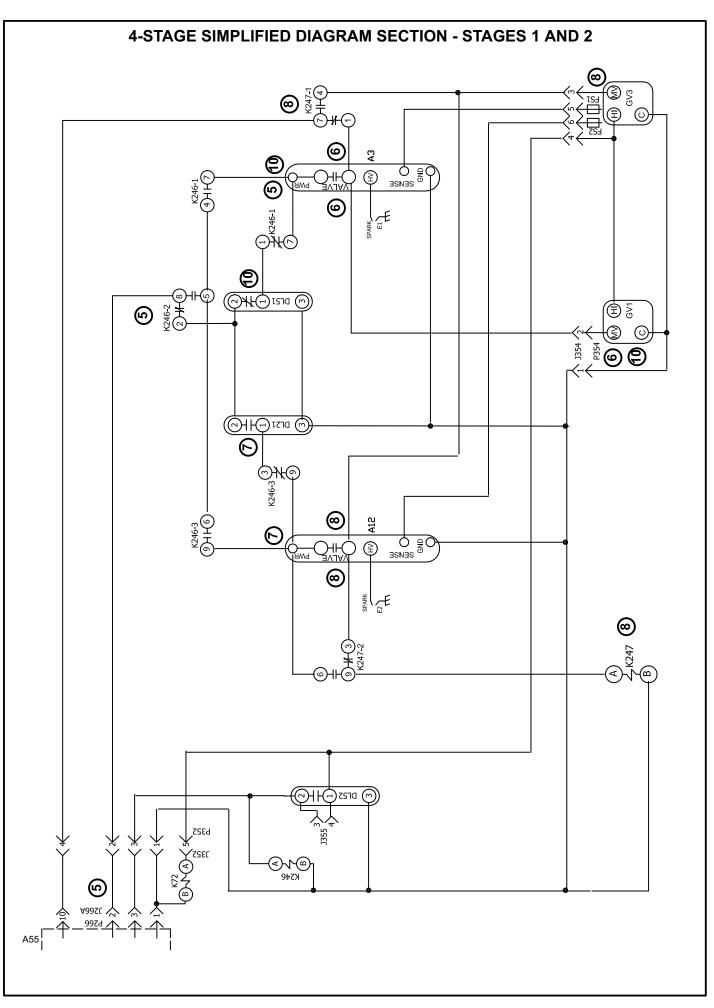
- 13. Heating demand is satisfied. Terminal W1 (first stage) is de-energized.
- 14. Ignition A3 is de-energized in turn de-energizing gas valve GV1 and combustion air inducer B6.

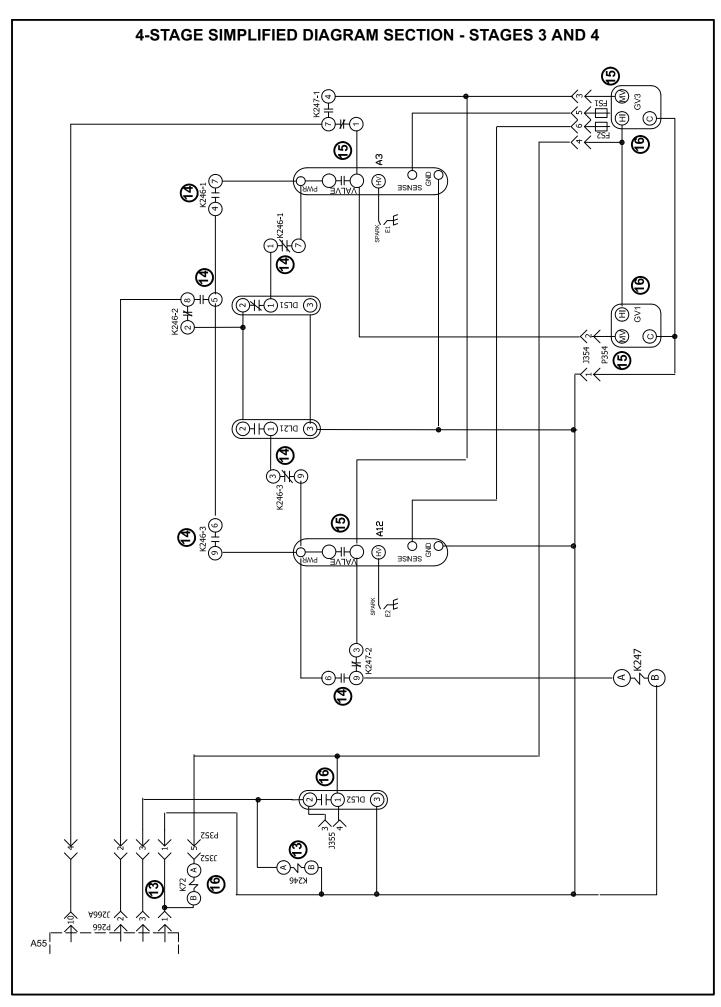
Optional Low Ambient Kit:

(C.S.A. -50° C Low Ambient Kit)

15. Line voltage is routed through the N.C. low ambient kit thermostats S60 and S61, to energize low ambient kit heater HR6.







4-STAGE GAS HEAT SEQUENCE OF OPERATION

NOTE – The 4-stage modulating 150kBtuh, seven- tube high heat exchanger is split into two sections. One 2-stage gas valve (GV1) supplies fuel to the two left tubes and a second 2-stage gas valve (GV3) supplies fuel to the right five tubes. A W1 results in 1st and 2nd stage and W2 results in 3rd and 4th stage. First Stage Heat:

- 1- W1 demand is initiated.
- 2- 24VAC is routed to A55 Unit Controller. After A55 proves N.C. primary limits S10 and S99, it checks the status of the N.C. roll-out switches S47 and S69 and also the status of the N.O. combustion air proving switch S18. If the switches are closed and the CAB proving switch is open, the normal starting sequence is continued. Otherwise, an A55 alarm will be set.
- 3- The combustion air blower relay K13 is energized and the B6 CAB is activated on low speed.
- 4- If the CAB prove switch closes within 30 seconds of CAB activation, normal operation continues. Otherwise, an A55 alarm is set.
- 5- A55 routes 24VAC from J266A-2 through N.C. relay K246-2 terminals 8 and 2 to time delay DL51 and DL21 terminal
 2. DL51 (10-minute delay-**OFF** timer) N.C. contacts transfer 24VAC through K246-1 N.C. contacts terminal 1 and
 7 to energize ignition module A3. DL21 (9.5-minute delay-**ON** timer) will provide no output at this time.
- 6- After a 30-second delay, A3 energizes the gas valve GV1 on low-fire. DL51 will maintain low-fire (via A3 and GV1) for 9 minutes and 30 seconds unless the heating demand is satisfied. A3 also routes power through K247-1 N. C. contacts 1 and 7 to provide a feedback loop to A55 P266A-10. The A55 Unit Controller operates the supply air blow-er B3 at Heating Low CFM. TWO LEFT BURNERS ON LOW FIRE

Second Stage Heat:

- 7- Approximately 9 minutes after the W1 demand, time delay-**ON** relay DL21 terminals 1 and 2 close, routing 24VAC through K246-3 N.C. terminals 3 and 9 to A12.
- 8- After a 30-second delay, A12 energizes gas valve GV3 on low-fire. A12 also routes power through K247-2 N.C. terminals 3 and 9 and energizes K247 relay coil. This closes K247-1 N.O. terminals 4 and 7 to maintain a signal to A55 P266A-10 to prevent Unit Controller alarm 58. FIVE RIGHT BURNERS ON LOW FIRE
- 9- At this point DL51 will maintain 1st stage heating for approximately 30 more seconds. Depending on component tolerances, for less than 30 seconds, both A3 and A12 output signals will overlap, energizing K247-1 contacts (this maintains the feedback loop to A55 P266A-10 and prevents Unit Controller alarm 58). Both GV1 and GV3 will operate on low speed briefly.
- 10- Ten minutes after the W1 demand, time delay-OFF DL51 opens terminals 1 and 2, de-energizing A3 and turning off GV1.
- 11- Unit will operate in second-stage until the W1 demand is satisfied or a W2 is initiated (either by A55 or thermostat input). The A55 continues to operate the supply air blower at Heating Low CFM.
- 12- A55 will automatically upstage a W1 demand to a W2 demand if the setpoint has not been achieved within a default 20 minutes (adjustable).

Third Stage Heat:

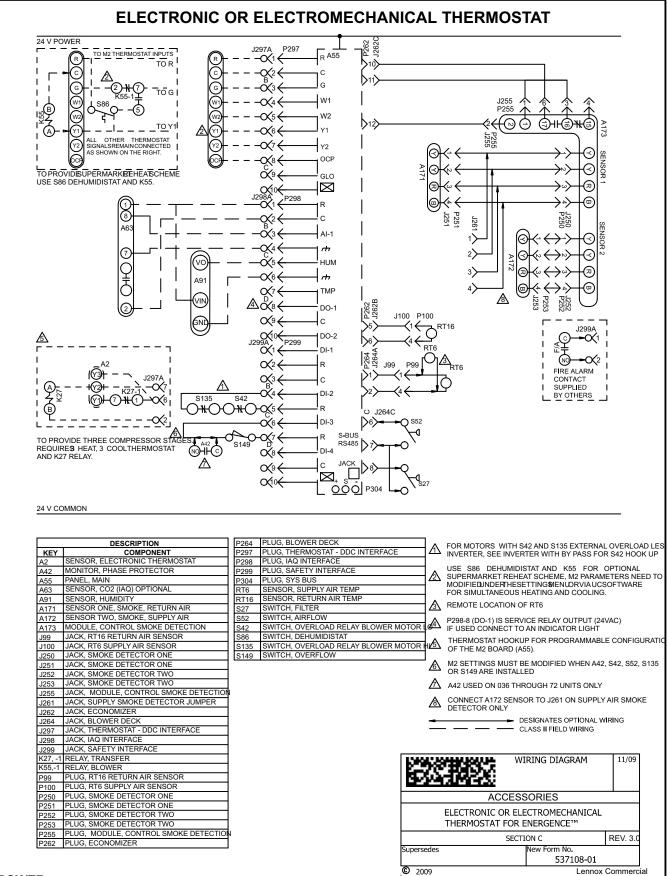
- 13- A W2 heating demand is initiated from J226A-3. (GV3 already operating in 2nd stage low speed.)
- 14- 24VAC is routed to K246-A relay coil. The N.C. K246 relay terminals 1 and 7, 2 and 8, and 3 and 9 terminals open. N.O. K246 relay terminals terminals 4 and 7, 5 and 8, and 6 and 9 close. 24VAC is routed to both ignition modules A3 and A12. Power to DL51 and DL21 is discontinued.
- 15- After a 30-second delay, A3 will energize gas valve GV1 on low fire. Both ignition modules and gas valves will operate for 10 minutes unless the heating demand is satisfied. The CAB will remain on low speed. The A55 changes the supply air blower speed to Heating High CFM. **ALL SEVEN BURNERS ON LOW FIRE**

Fourth Stage Heat:

- 16- After 10 minutes, time delay-ON DL52 terminals 1 and 2 close. Gas relay K72 is energized. N.C. K72-1 terminals 1 and 7 open, and N.O. terminals 4 and 7 close. K72-2 terminals N.C. 3 and 9 open, and N.O. 6 and 9 close. Combustion air blower B6 is energized on high speed. At the same time, gas valve GV1 and GV3 terminal HI is energized. The Unit Controller continues to operate the supply air blower at Heating High CFM. ALL SEVEN BURNERS ON HIGH FIRE
- 17- The system will remain in fourth stage as long as a W2 demand is present.

End of Third and Fourth Stage Heat:

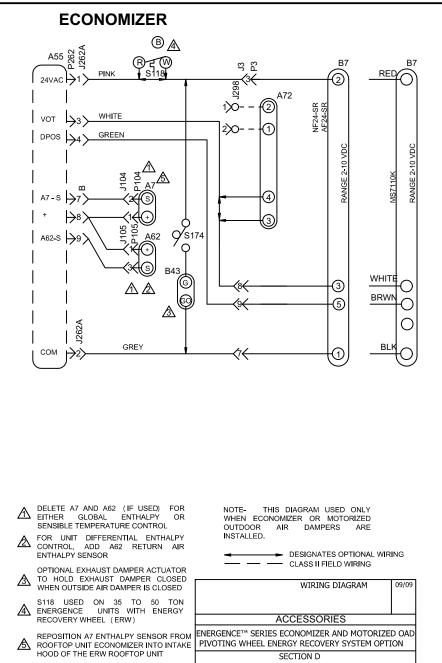
18- W2 demand is satisfied, W1 demand is still present. DL51 and DL21 relays are reset by W1 (via K246-2 N.C. Terminals 2 and 8); DL51 will maintain A3/GV1 operation and DL21 will delay-**ON** A12/GV3 operation in the same manner as stage 2. Combustion air blower B6 is on low-speed. The Unit Controller will operate the indoor blower in Heat Low CFM after a 90 second delay from Heat High CFM.



POWER:

- 1. A55 Unit Controller, located in the main control box, supplies thermostat components with 24VAC. **OPERATION:**
- 2. A55 receives data from the electronic thermostat A2 (Y1, Y2, W1, W2, G) and energizes the appropriate components for heat or cool demand.

	DESCRIPTION					
KEY	COMPONENT					
A7	SENSOR, SOLID STATE ENTHALPY					
A130	CONTROL, ERS					
A55	CONTROL, MAIN PANEL LENNOX					
A62	SENSOR, ENTHALPY INDOOR					
A72	CONTROL, REMOTE MIN POS (OPT)					
B7	MOTOR, DAMPER ECONOMIZER					
B43	MOTOR, EXHAUST DAMPER					
J3	JACK, UNIT ECONOMIZER					
J104	JACK, SENSOR OUTDOOR ENTHALPY					
J105	JACK, SENSOR RETURN AIR ENTHALP					
J153	JACK, ENTHALPY / DAMPER MOTOR					
J193	JACK, ENTHALPY SENSOR					
J298A	JACK, IAQ INTERFACE					
J262A	JACK, DAMPER MOTOR					
J262B	JACK, ENTHALPY SENSORS					
P3	PLUG, ECONOMIZER BYPASS					
P153	PLUG, ENTHALPY / DAMPER MOTOR					
P193	PLUG, ENTHALPY SENSOR					
P262	PLUG, ECONOMIZER OUTPUT					
S118	THERMOSTAT, DESICANT DEFROST					
S174	SWITCH, EXHAUST DAMPER					



Supersedes

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REMOVE JUMPER WHEN INSTALLING OPTIONAL LOW AMBIENT SWITCH

Lennox Commercial

ew Form No 537189-01

SEQUENCE OF OPERATION

POWER:

1. A55 Unit Controller energizes the economizer components with 24VAC.

OPERATION:

P153

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9X

1**9**C 8 1104

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J153

ENERGY RECOVERY WHEEL HOOK UP

A130

TB37

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4

5

6

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KC

- Sensor(s), a global input, or a communication signal communicates to A55 when to power the damp-2. er motor B7.
- A55 supplies B7 with 0 10 VDC to control the positioning of economizer. 3.
- 4. The damper actuator provides 2 to 10 VDC position feedback.