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THIS MANUAL MUST BE LEFT WITH THE OWNER FOR FUTURE REFERENCE

These instructions are intended as a general guide and do not supersede local codes in any way. Consult authorities having jurisdiction before installation.

As with any mechanical equipment, contact with sharp sheet metal edges can result in personal injury. Take care while handling this equipment and wear gloves and protective clothing.

OPERATION INSTRUCTIONS Outdoor Unit Service Console

VRF SYSTEMS 507958-03 08/2020

General

The outdoor unit service console provides system information and allows system setup from an easy to read LCD display.

No laptop or service checker software required. Read system performance data, diagnose faults, setup system parameters and perform service related testing all from the outdoor unit.

 System operational and performance data retrieval to inspect overall health of the system in minutes

The Data Menu allows the user to select 1 of 4 main menu points and cycle through 16 sub menu points.

• Current and past alarm codes to resolve a failure or intermittent issue

Up to 10 most recent Fault codes stored.

• System Settings and Configurations The Settings Menu allows the user to select one of the six main menu items to configure and or view the current dip switch and rotary settings

Services Perform performance related testing of the system.

System Setup

Use this manual to setup the VRB or VPB system. This manual provides step-by-step instructions for setting up the system. See Page 18.

View System Configuration

Using the Settings menu in the service console, you can view system settings. See Page 25.

View System Data

Use the Data menu in the service console to view system data such as sensor readings. See Page 31.

View Outdoor Unit Alarms

Use the Alarm screens in the service console to view system current alarms and history of previous alarms. See Page 40.

Perform Service on the System

Use the Services menu in the service console to perform system service by locking out local controllers and performing specified operations. See Page 6.

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- The Home screen displays when the service console is not otherwise in use. It will display incoming voltage, mode of operation, compressor(s) frequency, and operation status.
- Press the Home / Menu button once to exit sleep mode. the LCD will be blank upon first observation.
- Press the Home / Menu button to enter the service tool.
- Press the Home / Menu button to cycle through the Main Menu Selection Items (Data, Alarm, Setting, Services).
 Note that the small LED lights will illuminate as you pass through each main menu item. For example, the DATA light will be illuminated once the Data menu has been activated.
- Press the Back Button to return to the previous Main Menu item.
- Use the arrows to cycle through data and configuration options.
- Press Enter to change and/or to configure selected items.
- The Service Tool will return to the Home menu after 30 seconds of inactivity.
- Press and hold the Home / Menu button for 3 seconds to return to the Home screen display.

The service console is located inside the outdoor unit's left service door. See Figure 1.

- 1. Open the left service door.
- 2. Open the hinged access panel.



Figure 1. Access Service Console

- 3. Lift service console out of mounting brackets, being careful not to tangle the cable.
- 4. Release cable clips and reroute the cable through the square hole in door panel. Close the doors. See Figure 2.
- 5. Move to any convenient location away from the unit, within the 10 ft. cable range and begin to view performance data, configure system settings, view error codes or perform service testing.



Figure 2. Route Cable

NOTE - For accurate viewing of pressures, temperatures, amps, etc. the outdoor unit doors must be closed while the system is in operation.

Home Screen

The Home screen displays primary performance statistics while at rest.

If the screen is blank, touch any button to activate the Home screen.

The Home screen will display incoming voltage, mode of operation, compressor(s) frequency, and operation status.



Figure 3. Home Screen

Home Screen

Menu	Example Value	Description
MODE	HEATING	System operation mode: OFF/COOLING /HEATING /MIX COOLING/MIX HEATING
COMP	92+74HZ	Main compressor speed + Sub compressor speed
VOLTAGE	207V	Input voltage
STATUS	RUNNING	Current status. (acitve error(s)/defrosting/oil return/standby/running)

The system shown in this example is running and operating in the heating mode. It is an outdoor unit with dual compressors and its compressors are running at 92 and 74 hertz respectively. The incoming voltage to the outdoor unit is 207 volts AC. The outdoor unit's status is running.

Services Menu

Operation and configuration of the Services Menu should ONLY be performed by authorized service personnel.

Using the Services menu, up to 12 forced functions or specific modes can be enabled at a single time. Some functions will override the system for a period of one (1) hour while disabling all connected local and central controllers; all mode commands and capacity demands sent from the end user(s) will be ignored. Other functions within the Services menu will restore the LCD service console back to factory settings.

Follow these steps to access the Services menu.

- Press the Home / Menu button to exit the Home screen.
 NOTE If the LCD display is in sleep mode, press the Home button once to wake it and then once more to exit the Home screen.
- Press the Home button to cycle through the selection items until SERVICES is highlighted. Note that the small LEDs will illuminate as you pass through each main menu item. In this Case the SERVICES light will be illuminated once the Menu button has been activated. See Figure 6.
- 3. Press the Enter button.
 - Enter your four digit numerical password.
 - A. Use the arrow keys to dial in the first numerical value.
 - B. Once the correct value is displayed within the first box press the Enter button to advance to the second box.
 - C. Repeat steps A & B three additional times.
 - The factory default pass code is 0-0-0-0.
- 4. Use the arrows to cycle through the options.
- 5. Each option is explained in the upcoming pages.
- 6. Press the Back button to return to the top of the Services menu.
- 7. Press the Enter button to select the service you want to perform.
- 8. To exit the Services menu:

Press and hold the Home button to exit the Services menu.

or

Press the Back button to return to the Main menu.



Figure 4. Services Menu



Enter Service Mode

- **1. NOTE -** If the LCD display is in sleep mode, press the Home button once to wake it and then once more to exit the Home screen.
- 2. Press the Home button to cycle through the selection items until SERVICES is highlighted.
- Press the Enter button. Note that the small LEDs will illuminate as you pass through each main menu item. In this Case the SERVICES light will be illuminated once the Menu button has been activated.
- 4. Enter your four digit numerical password.
 - A. Use the arrow keys to dial in the first numerical value.
 - B. Once the correct value is displayed within the first box press the Enter button to advance to the second box. C. Repeat steps A & B three additional times.
- 5. Use the arrows to cycle through the options until SERVICE MODE is selected
- 6. Press the Enter button.
- Putting the system in services mode allows a service technician to make repairs to an indoor unit without service interruptions for 120 minutes.
- The system will continue to operate as normal for all units not "out of service".
- After 120 minutes the system will auto discover all configured addresses. Should an address not be discovered the system will then enter fault.

Perform Test Operations

- **1. NOTE -** If the LCD display is in sleep mode, press the Home button once to wake it and then once more to exit the Home screen.
- 2. Press the Home button to cycle through the selection items until SERVICES is highlighted.
- Press the Enter button.
 Note that the small LEDs will illuminate as you pass through each main menu item. In this Case the SERVICES light will be illuminated once the Menu button has been activated.
- 4. Enter your four digit numerical password.
 - A. Use the arrow keys to dial in the first numerical value.
 - B. Once the correct value is displayed within the first box press the Enter button to advance to the second box.
 - C. Repeat steps A & B three additional times.
- 5. Use the arrows to cycle through the options until TEST OPERATION is selected
- 6. Press the Enter button.
- 7. Use the arrows to cycle through the options YES or NO. Select YES to start.
- 8. Press the Enter button.

Putting the system in test operation forces the system to perform pre-start up tests. The outdoor unit will check the following:

Step	Test Item	Object	Malfunction Reason	Error Code
1	Capacity ratio	A=IDU capacity/ODU	A ≥ 135%	01U1
		capacity	A < 45%	02U1
	Indoor ambient temperature	Average T1	Average T1 ≥ 95°F (35°C)	02U2
2	Outdoor ambient temperature	T4	T4 ≤ 13°F (-25°C) or T4 ≥ 118°F (48°C)	01U2
2	Indoor and outdoor ambient temperature	T4 and average T1	Average T1 < 32°F (0°C), T4 ≥ 41°F (5°C) Average T1 ≥ 32°F (0°C), T4-T1 ≥ 86°F (30°C)	03U2
3	Gas/liquid valve is open or not	High/Low pressure	Pressure protection	Pres- sure protec- tion
4	Refrigerant and electrical signal are matching	Indoor unit addresses	The outdoor unit sends a message to each indoor unit address and receives a response from each one that is wired properly.	0U4

These are the same tests the system performs after a loss of power and the first time it is started up.

Perform Cooling Test

- 1. **NOTE -** If the LCD display is in sleep mode, press the Home button once to wake it and then once more to exit the Home screen.
- 2. Press the Home button to cycle through the selection items until SERVICES is highlighted.
- Press the Enter button. Note that the small LEDs will illuminate as you pass through each main menu item. In this Case the SERVICES light will be illuminated once the Menu button has been activated.
- 4. Enter your four digit numerical password.
 - A. Use the arrow keys to dial in the first numerical value.
 - B. Once the correct value is displayed within the first box press the Enter button to advance to the second box.
 - C. Repeat steps A & B three additional times.
- 5. Use the arrows to cycle through the options until COOLING TEST is selected
- 6. Press the Enter button.
- 7. Use the arrows to cycle through the options YES or NO. Select YES to start.
- 8. Press the Enter button.
- Forced Cooling will override and disable all controllers restricting end-user(s) operation, this is to include centralized controllers as well.
- Compressor frequency, fan speeds, and EXV positions will be elevated and will operate semi-independently from refrigerant pressures and temperatures.
- Cooling and heating capacity demands will not be observed during this period.

Exit Force Cooling by pressing SW1 from the main outdoor unit PCB or through the LCD Console within the Services menu.

The system will exit cooling test mode after 120 minutes and resume normal operation.

Perform Heating Test

- **1. NOTE -** If the LCD display is in sleep mode, press the Home button once to wake it and then once more to exit the Home screen.
- 2. Press the Home button to cycle through the selection items until SERVICES is highlighted.
- 3. Press the Enter button. Note that the small LEDs will illuminate as

Note that the small LEDs will illuminate as you pass through each main menu item. In this Case the SERVICES light will be illuminated once the Menu button has been activated.

- 4. Enter your four digit numerical password.
 - A. Use the arrow keys to dial in the first numerical value.
 - B. Once the correct value is displayed within the first box press the Enter button to advance to the second box.
 - C. Repeat steps A & B three additional times.
- 5. Use the arrows to cycle through the options until HEATING TEST is selected
- 6. Press the Enter button.
- 7. Use the arrows to cycle through the options YES or NO. Select YES to start.
- 8. Press the Enter button.
- Forced Heating will override and disable all controllers restricting end-user(s) operation, this is to include centralized controllers as well.
- Compressor frequency, fan speeds, and EXV positions will be elevated and will operate semi-independently from refrigerant pressures and temperatures.
- Similar to Forced Cooling Operation, the system will enter cooling mode however the high pressure gas line on heat recovery systems will double as a vapor return. In all cases the Compressor(s) operation will be elevated to higher frequencies.
- Cooling and heating capacity demands will not be observed during this period.

Exit Force Heating through the LCD Console within the Services menu.

The system will exit heating test mode after 120 minutes and resume normal operation.

Perform Manual Defrost

- 1. **NOTE -** If the LCD display is in sleep mode, press the Home button once to wake it and then once more to exit the Home screen.
- 2. Press the Home button to cycle through the selection items until SERVICES is highlighted.
- Press the Enter button. Note that the small LEDs will illuminate as you pass through each main menu item. In this Case the SERVICES light will be illuminated once the Menu button has been activated.
- 4. Enter your four digit numerical password.
 - A. Use the arrow keys to dial in the first numerical value.
 - B. Once the correct value is displayed within the first box press the Enter button to advance to the second box.
 - C. Repeat steps A & B three additional times.
- 5. Use the arrows to cycle through the options until MANUAL DEFROST is selected
- 6. Press the Enter button.
- 7. Use the arrows to cycle through the options YES or NO. Select YES to start.
- 8. Press the Enter button.
- Use during low ambient heating & cooling operation in order to maintain appropriate refrigerant state and saturation temperatures.
- Similar to Forced Cooling Operation, the system will enter cooling mode however the high pressure gas line on heat recovery systems will double as a vapor return. In all cases the Compressor(s) operation will be elevated to higher frequencies.

The system will initiate its defrost sequence should one or more of the following conditions be met. Should these conditions not be met, the Defrost cycle can be manually entered within the Services menu.

1. If cumulative operating time is more than 40 min when the evaporator outlet temperature of outdoor unit, T3, is continuously below 0°C after the last defrost cycle or oil return cycle, the system will enter defrost operation according to T3 and ambient temperature T4.

2. If cumulative operating time is more than 40 min when the evaporator outlet temperature of outdoor unit, T3, is continuously below 0°C after the last defrost cycle or oil return cycle, the system will enter defrost operation according to T4 and cumulative operating time.

3. If there is excessive Icing within first 5 minutes of operation.

Recycle Refrigerant

- **1. NOTE -** If the LCD display is in sleep mode, press the Home button once to wake it and then once more to exit the Home screen.
- 2. Press the Home button to cycle through the selection items until SERVICES is highlighted.
- Press the Enter button. Note that the small LEDs will illuminate as you pass through each main menu item. In this Case the SERVICES light will be illuminated once the Menu button has been activated.
- 4. Enter your four digit numerical password.
 - A. Use the arrow keys to dial in the first numerical value.
 - B. Once the correct value is displayed within the first box press the Enter button to advance to the second box.
 - C. Repeat steps A & B three additional times.
- 5. Use the arrows to cycle through the options until **REFRI. RECYCLE MODE** is selected
- 6. Press the Enter button.
- 7. Use the arrows to cycle through the options RECYCLE TO OU, RECYCLE TO IU or RECYCLE TO PIPING. Select YES to start.
- 8. Press the Enter button.

The recycle refrigerant function allow automatic pump down of the system refrigerant to the outdoor unit, to the indoor units or to the system piping.

Recycle Function	Description
RECYCLE TO OU For systems operating with less than 30 pounds of additional trim charge per outdoor unit.	System goes into cooling, service technician closes liquid service valve. When the pressure drops to 29 psi (2MPa), the technician close other valves. The refrigerant is stored in the outdoor unit coil.
RECYCLE TO IU For systems operating with less than 30 pounds of additional trim charge per outdoor unit.	System goes into heating, service technician closes suction service valve. When the pressure drops to 29 psi (2MPa), the technician close other valves. The refrigerant is stored in the indoor unit coils and refrigerant piping.
RECYCLE TO PIPING	System Line Recovery. All outdoor unit service valves are to be manually closed by service technician. Same as evacuation mode. All EXVs and solenoid valves will open for evacuation and refrigerant recovery.

NOTE - If a refrigerant leak is suspected, all refrigerant shall be removed and weighed for comparison. Pressure testing and evacuation procedures will need to be repeated.

Assign Indoor Unit Addresses

- **1. NOTE -** If the LCD display is in sleep mode, press the Home button once to wake it and then once more to exit the Home screen.
- 2. Press the Home button to cycle through the selection items until SERVICES is highlighted.
- Press the Enter button.
 Note that the small LEDs will illuminate as you pass through each main menu item. In this Case the SERVICES light will be illuminated once the Menu button has been activated.
- 4. Enter your four digit numerical password.
 - A. Use the arrow keys to dial in the first numerical value.
 - B. Once the correct value is displayed within the first box press the Enter button to advance to the second box.
 - C. Repeat steps A & B three additional times.
- 5. Use the arrows to cycle through the options until ASSIGN IU ADDRESS is selected
- 6. Press the Enter button.
- 7. Use the arrows to cycle through the options YES or NO. Select YES to start.
- 8. Press the Enter button.

The outdoor unit will assign each indoor unit an address beginning with "00". The mode selection boxes need to be manually addressed using a dial switch on the mode selection box main PCB.

Enter Economy Mode

- **1. NOTE -** If the LCD display is in sleep mode, press the Home button once to wake it and then once more to exit the Home screen.
- 2. Press the Home button to cycle through the selection items until SERVICES is highlighted.
- 3. Press the Enter button.

Note that the small LEDs will illuminate as you pass through each main menu item. In this Case the SERVICES light will be illuminated once the Menu button has been activated.

- 4. Enter your four digit numerical password.
 - A. Use the arrow keys to dial in the first numerical value.
 - B. Once the correct value is displayed within the first box press the Enter button to advance to the second box.
 - C. Repeat steps A & B three additional times.
- 5. Use the arrows to cycle through the options until ECO MODE is selected
- 6. Press the Enter button.
- 7. Use the arrows to cycle through the options YES or NO. Select YES to start.
- 8. Press the Enter button.

Energy saving control is used to adjust the target value of T2B/T2 to decrease compressor demand, according to indoor ambient temperature.

Compressor demand determines operating frequency, lower demand leads to lower electricity consumption. Target value of T2B increases with T1 decreasing in cooling mode, while target value of T2 decreases with T1 increasing in heating mode.

Target value of T2B/T2

T1 overege	<68°F	68°F - 73°F	73°F - 89°F	89°F - 86°F	≥86°F
	<20°C	20°C - 23°C	23°C - 26°C	26°C - 30°C	≥30°C
Target value of T2B in cooling	59°F	54°F	50°F 46°F		43°F
mode	15°C	12°C	10°C	8°C	6°C
Torget value of T2 in besting mode	115°F	111°F	108°F	104°F	100°F
Target value of 12 in heating mode	46°C	44°C	42°C	40°C	38°C

NOTE -

1. T1 average is the average value of all indoor ambient temperature detected by indoor units in operation mode (cooling/heating).

2. After system startup, target value of T2B/T2 is adjusted per 5 minutes.

Cancel LVM Forced Stop

- 1. **NOTE -** If the LCD display is in sleep mode, press the Home button once to wake it and then once more to exit the Home screen.
- 2. Press the Home button to cycle through the selection items until SERVICES is highlighted.
- Press the Enter button. Note that the small LEDs will illuminate as you pass through each main menu item. In this Case the SERVICES light will be illuminated once the Menu button has been activated.
- 4. Enter your four digit numerical password.
 - A. Use the arrow keys to dial in the first numerical value.
 - B. Once the correct value is displayed within the first box press the Enter button to advance to the second box.
 - C. Repeat steps A & B three additional times.
- 5. Use the arrows to cycle through the options until CANCEL LVM STOP is selected
- 6. Press the Enter button.
- 7. Use the arrows to cycle through the options YES or NO. Select YES to cancel the emergency (forced) stop command from the LVM.
- 8. Press the Enter button.

An emergency stop command can be sent from the LVM centralized controller to the outdoor unit. Select YES to cancel the emergency stop command. The outdoor unit will display 0A0 during forced stop.

Clear Indoor Unit Addresses

- **1. NOTE -** If the LCD display is in sleep mode, press the Home button once to wake it and then once more to exit the Home screen.
- 2. Press the Home button to cycle through the selection items until SERVICES is highlighted.
- 3. Press the Enter button.

Note that the small LEDs will illuminate as you pass through each main menu item. In this Case the SERVICES light will be illuminated once the Menu button has been activated.

- 4. Enter your four digit numerical password.
 - A. Use the arrow keys to dial in the first numerical value.
 - B. Once the correct value is displayed within the first box press the Enter button to advance to the second box.
 - C. Repeat steps A & B three additional times.
- 5. Use the arrows to cycle through the options until CLEAR IU ADDRESS is selected
- 6. Press the Enter button.
- 7. Use the arrows to cycle through the options YES or NO. Select YES to start.
- 8. Press the Enter button.
- All indoor unit addresses will be set to 00.
- All indoor unit addresses will be removed and a communication errors will be displayed at the indoor unit, central and local controls.
- This function would be used to avoid duplicate indoor unit addresses or to readdress a system due to indoor unit PCB failure should wireless remote or local controller not be available.

Restore Factory Setting

- **1. NOTE -** If the LCD display is in sleep mode, press the Home button once to wake it and then once more to exit the Home screen.
- 2. Press the Home button to cycle through the selection items until SERVICES is highlighted.
- Press the Enter button. Note that the small LEDs will illuminate as you pass through each main menu item. In this Case the SERVICES light will be illuminated once the Menu button has been activated.
- 4. Enter your four digit numerical password.
 - A. Use the arrow keys to dial in the first numerical value.
 - B. Once the correct value is displayed within the first box press the Enter button to advance to the second box.
 - C. Repeat steps A & B three additional times.
- 5. Use the arrows to cycle through the options until FACTORY SETTING is selected
- 6. Press the Enter button.
- 7. Use the arrows to cycle through the options YES or NO. Select YES to start.
- 8. Press the Enter button.

NOTE - Should the factory reset be enabled, if not manually configured at ODU PCB, all settings and configurations will need to be re-entered.

Setting Menu

Use the Settings screens to setup the outdoor unit during system start up or to view or change system settings. Follow these steps to access the Settings screens.

- 1. Press the Home / Menu button to enter the service tool.
- 2. Press the Home button to cycle through the selection items until SETTING is highlighted.
- Press the Enter button.
 Note that the small LEDs will illuminate as you pass through each main menu item. In this Case the SETTING would be illuminated once the Menu button has been activated.
- 4. Use the arrows to cycle through the options. Each option is explained in the upcoming pages.
- 5. Press the Enter button to select the service you want to perform.
- 6. To exit the Services menu:

Press and hold the Home button to exit the Settings menu. or

Press the Back button to return to the Main menu.



Figure 5. Settings Screen

6 Main Menu Points	26 Inspection Points
26 Sub Menu Points	

System settings and configurations.

The Settings Menu allows you to select one of the six main menu items to configure and or view the current dip switch and rotary settings.

- Installation View/Input system charge information and date of start up.
- **Dip Switch** –The dip switch menu allows the user to view and or configure the system settings. When settings are reconfigured the outdoor PCB will provide digital conformation along with the on-board service tool.

INSTALLATION	DIP SWITCH	I	DIP SWITCH	ł	DIP SWITCH	I
CHARGE INFO. 1/1 START-UP DATE	•ODU ADDRESS ENC 1:	1/6	• LL PIPE LENGTH >= 295' FEET S9 – 1 YES 📿 / NO 📿	1/5	•INDOOR QTY. S12 & ENC 3	1/3
	•ODU MODEL ENC 2:	2/6	• ODU SERIES S2 208/230 VAC 460VAC		• VERIFY INDOOR C S7 YES / NO	2TY.
	•SILENCE MODE	3/6	• HR 🛛 or HP 🗹	2/5		2/3
			• SKIP TEST OPERA YES 2 / NO 2		• MODE PRIORITY S5	
	•ODU ESP S4:	4/6	• NET ADDRESS ENC 4	3/5		3/3
	•ODU GUARD TIME S8:	5/6		4/5		
			• T10 SENSOR IN- STALLED			
	•LOW AMBIENT KIT S9-2 YES / NO /	6/6	YES 🗌 / NO 🗌	5/5		

System settings and configurations.

- Functional Specific function that is configurable within the LCD console and or on the outdoor unit main PCB.
- **Password –** Default Password 0-0-0. Password Override must be provided through VRF Technical Support.

NOTE - Some configurations within the LCD Console do not require additional configuration at the main outdoor unit PCB, however these backup settings are recommended should factory settings be restored. The manual PCB configurations will be auto-detected through the LCD Console.

FUNCTIONAL



Legend S = Dip Switch # = Switch Bank # - # = Pin number configured within associated dip switch bank ENC = Rotary Dial For example: LOW AMBIENT KIT S9-2 is dip switch S9, pin number 2.

Setup System

Follow these steps to setup the system.

- 1. Press the Home / Menu button to enter the service tool.
- 2. Press the Home button to cycle through the selection items until SETTING is highlighted.
- Press the Enter button. Note that the small LEDs will illuminate as you pass through each main menu item. In this Case the SETTING would be illuminated once the Menu button has been activated.
- 4. Use the arrows to cycle through the options. Each option is explained below.
- 5. Press the Enter button to select an item that you want to set or change.
- 6. Press the arrow buttons to cycle through the options for that setting.
- 7. Press the Enter button to move to the next setting.
- 8. Press the Back button when you are done and want to return to the Home screen.

INSTALLATION





•ODU MODEL S2:	2/6		Enter the outdoor unit model - Heat Pump or Heat Recovery. The default is heat recovery.
		<	The corresponding dip switch is S2.
			Make the setting using either the service console or the dip switch.









MODE PRIORITY			Select the option that bests suits the application for the indoor unit operation mode that is to receive priority. This setting is how the outdoor unit determines mode of operation. VPB units only. The corresponding dip switch is S5.					
S5	3/3		T4 Priority	The T4 outd mode priorit T4 sensor. If ambient te value of aml cooling prior If ambient te outdoor unit Ta Setting 1 2 3	oor ambient te y. If the T10 se emperature T4 bient temperat ity mode. emperature T4 is in heating p T4/T10 (°F) 50 60 70	emperature se ensor is used, (T10) is no le ure Ta (°C), th (T10) is less priority mode. T4/T10 (°C) 10 15.5 21	ensor will determine it will override the ss than preset ne outdoor unit is in than Ta-3 (°C),	
			Cooling Priority	Calls for cooling will have priority. Indoor units calling for heating will be in stand by until the cooling calls are satis- fied.				
			VIP	The indoor unit designated as VIP controls the mode of operation. The VIP indoor unit setting is made on screen 3 of 3 in the Functional Setting menu. All indoor units calling for the opposing mode of operation will be in stand by until the units calling for the priority mode are satisfied. If there is no VIP indoor unit, the outdoor unit will operate in the mode of the majority of the number indoor unit calls (voting).				
			Cooling Only	The outdoor indoor units	unit will only calling for hea	respond to cal iting will be in	ls for cooling. Any stand by.	
			Heating Only	The outdoor unit will only respond to calls for heating. Any indoor units calling for cooling will be in stand by.			ls for heating. Any stand by.	
			Heating Priority	Calls for hea cooling will b fied.	ating will have be in stand by	priority. Indoo until the heati	r units calling for ng calls are satis-	
		Demand Priority	Priority is de of the indoor of the indoor provide cool	etermined by th r units calling t r units calling t ling operation.	ne larger dema for cooling exc for heating, the	and. If the capacity ceed the capacity e outdoor unit will		







View System Settings

Follow these steps to view system settings. These settings control system operation. They can be overridden by the physical dip switches on the outdoor unit.

- 1. Press the Home / Menu button to enter the service tool.
- 2. Press the Home button to cycle through the selection items until SETTING is highlighted.
- Press the Enter button. Note that the small LEDs will illuminate as you pass through each main menu item. In this Case the SETTING would be illuminated once the Menu button has been activated.
- 4. Use the arrows to cycle through the options. Each option is explained below.
- 5. Press the Enter button to select an item that you want to set or change.
- 6. Press the arrow buttons to cycle through the options for that setting.
- 7. Press the Enter button to move to the next setting.
- 8. Press the Back button when you are done and want to return to the Home screen.







•SILENCE MODE 3, ENC 5:	/6	 This is night silent mode setting that was selected during startup. This setting reduces noise by reducing the outdoor unit fan speed during night time operation. The default is None. The corresponding dial switch is ENC 5. This setting can be overridden by the physical dip switch on the PCB. 					
		0	Silence mode 1				
		1	Silence mode 2				
		2	Silence mode 3				
		3	3 Silence mode 4				
		4	4 None (factory default)				
		5	None				
		6	None				
		7	None				
		8	Silent mode				
		9	None				
		A	Super silence mode				
		В	None				
		F	Reserved				



The corresponding dip switch is S9-2. Set ODU static pressure on S4. This setting can be overridden by the physical dip switch on the PCB.

YES 🛛 / NO 🖂

DIP SWITCH This setting indicates if the pipe length between the outdoor unit and the first branch is \geq 295 feet. Ensures that liquid refrigerant does not enter • LL PIPE LENGTH the compressor during defrost when there is a large system charge. >= 295' FEET The corresponding dip switch is S9-1. This setting can be overridden by S9 - 2the physical dip switch on the PCB. YES 🔽 / NO 🔽 1/5 ODU SERIES This is the outdoor unit voltage supply and the system type. S2 The corresponding dip switch is S2. This setting can be overridden by 208/230 VAC the physical dip switch on the PCB. 460VAC • HR 🗹 or HP 🗹 2/5 SKIP TEST OPERATION YES 🛛 / NO 🖂 3/5 Select Yes to cause the outdoor unit to skip the start-up tests that are performed automatically after a loss of power and when starting the system for the first time. The corresponding dip switch is S6-2. Error **Test Item** Object Step **Malfunction Reason** Code A=IDU capacity/ A ≥ 135% 01U1 1 Capacity ratio ODU A < 45% 02U1 capacity Indoor ambient 02U2 Average T1 Average T1 \geq 95°F (35°C) temperature T4 ≤ 13°F (-25°C) or T4 ≥ 118°F Outdoor ambient Τ4 01U2 temperature (48°C) 2 Average T1 < 32°F (0°C), T4 ≥ Indoor and outdoor 41°F (5°C) T4 and average T1 03U2 ambient Average T1 ≥ 32°F (0°C), T4-T1 temperature ≥ 86°F (30°C) Pres-Gas/liquid valve is sure High/Low pressure 3 Pressure protection protecopen or not tion The outdoor unit sends a mes-Refrigerant and Indoor unit addresssage to each indoor unit address 4 electrical signal 0U4 and receives a response from es are matching

each one that is wired properly.



		This is the heat pump outdoor unit operation mode priority that was set during startup. This setting is how the outdoor unit determines mode of operation. VPB units only. The corresponding dip switch is S5. This setting can be overridden by the physical dip switch on the PCB				
3/3	3/3	T4 Priority	The T4 outd mode priorit T4 sensor. If ambient te value of ami cooling prior If ambient te outdoor unit Ta Setting	oor ambient to y. If the T10 so emperature T4 bient temperat rity mode. emperature T4 is in heating p T4/T10 (°F) 50	emperature se ensor is used, (T10) is no le ture Ta (°C), th (T10) is less priority mode. T4/T10 (°C) 10	nsor will determine it will override the ss than preset he outdoor unit is in than Ta-3 (°C),
			3	60 70	15.5 21	
		Cooling Priority	Calls for cooling will have priority. Indoor units calling for heating will be in stand by until the cooling calls are satis-			
		VIP	The indoor unit designated as VIP controls the mode of operation. The VIP indoor unit setting is made on screen 3 of 3 in the Functional Setting menu. All indoor units calling for the opposing mode of operation will be in stand by until the units calling for the priority mode are satisfied. If there is no VIP indoor unit, the outdoor unit will operate in the mode of the majority of the number indoor unit calls (voting).			
		Cooling Only	The outdoor unit will only respond to calls for cooling. Any indoor units calling for heating will be in stand by.			
		Heating Only	The outdoor unit will only respond to calls for heating. Any indoor units calling for cooling will be in stand by.			
		Heating Priority	Priority Calls for heating will have priority. Indoor units calling for cooling will be in stand by until the heating calls are sat fied.			r units calling for ng calls are satis-
		Demand Priority	Priority is de of the indoo of the indoo provide cool	etermined by th r units calling r units calling ling operation.	he larger dema for cooling exc for heating, the	and. If the capacity ceed the capacity e outdoor unit will

FUNCTIONAL



Data Menu

Outdoor Unit Data

Follow these steps to view outdoor unit data.

- 1. Press the Home / Menu button to enter the service tool.
- 2. Press the Home button to cycle through the selection items until DATA is highlighted.
- Press the Enter button. Note that the small LEDs will illuminate as you pass through each main menu item. In this Case the DATA would be illuminated once the Menu button has been activated.
- 4. Use the arrows to cycle through the options. Each option is explained below.
- 5. Press the Enter button to select an item that you want to set or change.
- 6. Press the Enter button to move to the next setting.
- 7. To exit the Data menu:
 - Press and hold the Home button to exit the Data menu.

or

Press the Back button to return to the Main menu.



Figure 6. Data Menu

3 Main Menu	16 Configuration Points
Points	
16 Sub Menu	
Points	10 Functional Points

System operational and performance data retrieval to inspect overall health of the system in minutes. The Data Menu allows the user to select 1 of 4 main menu points and cycle through 16 sub menu points.

- System Provides set-up configurations, indoor units in cooling Mode, indoor units in heating mode, and system status.
- **Operational** Provides refrigerant pressure, compressor frequency, fan speed (steps), EXV throttle position, & outdoor unit coil state.
- **Temp. Sensor** Provides temperature feed back from all points throughout the system.
- **Electrical** Provides compressor current & line feed voltage.

T10

	SYSTEMS OPERATIONAL				TEMP. SENSO)R	ELECI	RICA	
•	OU ADDRES	s 1/3	• HI PRESSURE : 1/3	• T	T2 AVG.	1/5	• COMP A	Amp	1/1
•	OU CAPACIT	Y	LOW PRESSURE	• T	T2B AVG.		• COMP B	_Amp	
•	SYSTEM CAR	PACITY	• COMP A Hz	• L	EFT CON T3A		• VOLTAGE:		
•	OU QTY.	2/3	• COMP B Hz 2/3	• F	RIGHT CON T3B	2/5			
•	IU QTY		• FAN STEP:	• A	AMBIENT T4				
•	COOLING IU	QTY.	• EXV A: /480p	• T	^г 6А				
•	HEATING IU	QTY. 3/3	• EXV B:/480p 3/3	• T	Г6В	3/5			
•	MODE :		• EXV C:/480p	• T	T7C1				
•	STATUS :		• EXCHANGER + +	• T	7C2				
	T2 AVERAGE	Average of all in sensors.	ndoor unit coil temperature	• T	C	4/5			
	T2B AVERAGE	Average of all ir sensors.	ndoor unit coil outlet temperature	. т	F				
	LEFTCON. T3A	Outdoor left exc	changer temperature sensor.	li	_				
	RIGHTCON. T3B	Outdoor right ex	xchanger temperature sensor.	• т	F1				
	AMBIENT T4	Outdoor ambier	nt temperature sensor.						
	T6A	Outdoor unit su	bcooler inlet temperature sensor.	• т	F2	5/5			
	T6B	Outdoor unit su	bcooler outlet temperature sensor.						
	T7C1	Main compressor discharge temperature sensor.		• D	SH				
	T7C2	Sub compressor discharge temperature sensor.							
	ТС	System condensation temperature sensor.		• T	10				
	TE	System evaporation temperature sensor.							
	TF1 Main compressor inverter module temperature sensor.								
	TF2	Sub compresso sensor.	or inverter module temperature						
	DSH Discharge temperature superheat sensor.								

External outdoor ambient temperature sensor.

SYSTEMS

• OU ADDRESS 1/3	Outdoor unit address. Main - 0, Sub1 - 1, Sub2 - 2
OU CAPACITY	Outdoor unit capacity.
SYSTEM CAPACITY	
	System capacity. Main + Sub + Sub



• HEATING IU QTY.	3/3	Quantity of indoor units in the Heating mode.
MODE :	-	Outdoor unit mode of operation.
• STATUS :	_	Outdoor unit status.

OPERATIONAL



TEMP. SENSOR

• T2 AVG.	1/5	Current average of all indoor unit coil temperature sensors.
T2B AVG.		Current average of all indoor unit coil outlet tem- perature sensors.
		Current value of the outdoor left exchanger tempera- ture sensor.
• RIGHT CON T3B _	2/5	Current value of the outdoor right exchanger tem- perature sensor.
 • AMBIENT T4 • T6A 		Current value of the outdoor ambient temperature sensor.
		Current value of the outdoor unit subcooler inlet temperature sensor.
• T6B	3/5	Current value of the outdoor unit subcooler outlet temperature sensor.
T7C1T7C2		Current value of the main compressor discharge temperature sensor.
		Current value of the sub compressor discharge tem- perature sensor.
• TC	4/5	Current value of the system condensation tempera-
• TE • TF1		Current value of the system evaporation tempera- ture sensor.
		Current value of the main compressor inverter mod- ule temperature sensor.
• TF2	5/5	Current value of the sub compressor inverter mod- ule temperature sensor.
DSHT10		Current value of the discharge temperature super- heat sensor.
		Current value of the external outdoor ambient sen- sor temperature sensor.

ELECTRICAL



Name	Abbreviation	Major Function
Inverter compressor	INV1	Variable Speed compressor(s) that operate @ 0 - 100 Hz
	INV2	based on total capacity demand.
Gas-liquid separator	ACC	 Used to separate liquid refrigerant from gas refrigerant. Refrigerant storage.
Oil separator	O/S	Recovers refrigerant oil that may escape through compres- sor discharge.
High pressure sensor	PH	Prevention of High Head Pressure above 638 PSI.
Low pressure sensor	PL	Low Refrigerant Pressure Cut-out 7.25 PSI.
High pressure switch	HPS	This switch are used to prevent abnormal increase of high pressure, to which will activate at 4.4MPa and shut down compressors.
Low pressure switch	LPS	This switch are used to prevent abnormal decrease of low pressure, to which will activate at 0.05MPa and shut down compressors.
Thermistor (Heat exchanger defrosting)	T3A T3B	Defrost Control Sensors.
Thermistor (Outside air)	T4	Used to detect outdoor air temperature.
Thermistor (Subcooler heat	T6A	
exchanger)	T6B	Inlet/Outlet Temperature Sensors for Plate Exchanger.
Thermistor (INV1 discharge pipe)	T7C1	Compressor Discharge Sensor Compressor A.
Thermistor (INV2 discharge pipe)	T7C2	Compressor Discharge Sensor Compressor B.
Thermistor (remote outside air)	T10	Used to detect outdoor air temperature when outdoor unit is installed indoors
Thermistor (INV1 module)	TF1	Inverter Drive Module Temperature Sensor A.
Thermistor (INV2 module)	TF2	Inverter Drive Module Temperature Sensor B.
	SV2	Discharge temperature protection
	SV4	 Used for control the amount of oil from the oil separator to the compressor Oil balance control of parallel outdoor units
Solenoid valve	SV5	 High pressure prevention Fast defrosting Medium pressure bypass
	SV7	Discharge bypass
	SV8A	Refrigerant injection
Electronic expansion valve	EXVA	Left Coil Discharge temperature and sub-cooled control
(Heat exchanger)	EXVB	Right Coil Discharge temperature and sub-cooled control
Electronic expansion valve (Subcooler heat exchanger)	EEVC	Refrigerant flow control of subcooling heat exchanger bypass
	ST1 ST2	Switch the heat exchanger mode between condenser and evaporator
4-way valve	ST3	 Close high pressure gas pipe in cooling mode Open high pressure gas pipe in heating mode and mixed mode
Heater band (INV1)	Heater band (INV1) HEAT1 Crank case heater operation.	
Heater band (Base)	HEAT3	Base pan heat operation.

View Outdoor Unit Address

Follow these steps to view the outdoor unit address.

- 1. Press the Home / Menu button to enter the service tool.
- 2. Press the Home button to cycle through the selection items until DATA is highlighted.
- Press the Enter button. Note that the small LEDs will illuminate as you pass through each main menu item. In this Case the DATA would be illuminated once the Menu button has been activated.
- 4. Use the arrows to cycle to OU ADDRESS. The value shown is the Main or Sub 1 or Sub 2 Configuration.
- 5. Press the Enter button to move to the next data point.
- 6. Press the Back button when you are done and want to return to the Home screen.

View Outdoor Unit Capacity

Follow these steps to view the outdoor unit capacity.

- 1. Press the Home / Menu button to enter the service tool.
- 2. Press the Home button to cycle through the selection items until DATA is highlighted.
- Press the Enter button. Note that the small LEDs will illuminate as you pass through each main menu item. In this Case the DATA would be illuminated once the Menu button has been activated.
- 4. Use the arrows to cycle to OU CAPACITY. The value shown is the single outdoor unit capacity.
- 5. Press the Enter button to move to the next data point.
- 6. Press the Back button when you are done and want to return to the Home screen.

View System Capacity

Follow these steps to view the system (Main + Sub 1 + Sub 2) capacity.

- 1. Press the Home / Menu button to enter the service tool.
- 2. Press the Home button to cycle through the selection items until DATA is highlighted.
- Press the Enter button. Note that the small LEDs will illuminate as you pass through each main menu item. In this Case the DATA would be illuminated once the Menu button has been activated.
- 4. Use the arrows to cycle to SYSTEM CAPACITY. The value shown is the total system modular capacity. For example, Main + Sub + Sub = __.
- 5. Press the Enter button to move to the next data point.
- 6. Press the Back button when you are done and want to return to the Home screen.

View Outdoor Unit Quantity

Follow these steps to view the number of outdoor units connected together. (Main + Sub + Sub)

- 1. Press the Home / Menu button to enter the service tool.
- 2. Press the Home button to cycle through the selection items until DATA is highlighted.
- Press the Enter button.
 Note that the small LEDs will illuminate as you pass through each main menu item. In this Case the DATA would be illuminated once the Menu button has been activated.
- 4. Use the arrows to cycle to OU QTY. The value shown is the modular number of outdoor units connected to system.
- 5. Press the Enter button to move to the next data point.
- 6. Press the Back button when you are done and want to return to the Home screen.

View Indoor Unit Quantity

Follow these steps to view the number of indoor units in the system.

- 1. Press the Home / Menu button to enter the service tool.
- 2. Press the Home button to cycle through the selection items until DATA is highlighted.
- 3. Press the Enter button.

Note that the small LEDs will illuminate as you pass through each main menu item. In this Case the DATA would be illuminated once the Menu button has been activated.

- 4. Use the arrows to cycle to IU QTY. The value shown is the total quality. of indoor units configured.
- 5. Press the Enter button to move to the next data point.
- 6. Press the Back button when you are done and want to return to the Home screen.

View Indoor Units in Cooling Quantity

Follow these steps to view the number of indoor units in cooling.

- 1. Press the Home / Menu button to enter the service tool.
- 2. Press the Home button to cycle through the selection items until DATA is highlighted.
- Press the Enter button. Note that the small LEDs will illuminate as you pass through each main menu item. In this Case the DATA would be illuminated once the Menu button has been activated.
- 4. Use the arrows to cycle to COOLING IU QTY. The value shown is the number of indoor units in cooling mode.
- 5. Press the Enter button to move to the next data point.
- 6. Press the Back button when you are done and want to return to the Home screen.

View Indoor Units in Heating Quantity

Follow these steps to view the number of indoor units in heating.

- 1. Press the Home / Menu button to enter the service tool.
- 2. Press the Home button to cycle through the selection items until DATA is highlighted.
- Press the Enter button. Note that the small LEDs will illuminate as you pass through each main menu item. In this Case the DATA would be illuminated once the Menu button has been activated.
- 4. Use the arrows to cycle to HEATING IU QTY. The value shown is the number of indoor units in heating mode.
- 5. Press the Enter button to move to the next data point.
- 6. Press the Back button when you are done and want to return to the Home screen.

View Outdoor Unit Mode

Follow these steps to view the outdoor unit mode of operation.

- 1. Press the Home / Menu button to enter the service tool.
- 2. Press the Home button to cycle through the selection items until DATA is highlighted.
- Press the Enter button.
 Note that the small LEDs will illuminate as you pass through each main menu item. In this Case the DATA would be illuminated once the Menu button has been activated.
- 4. Use the arrows to cycle to MODE. The value shown is the outdoor unit mode of operation.
- 5. Press the Enter button to move to the next data point.
- 6. Press the Back button when you are done and want to return to the Home screen.

View Outdoor Unit Status

Follow these steps to view the current operating status of the outdoor unit.

- 1. Press the Home / Menu button to enter the service tool.
- 2. Press the Home button to cycle through the selection items until DATA is highlighted.
- Press the Enter button. Note that the small LEDs will illuminate as you pass through each main menu item. In this Case the DATA would be illuminated once the Menu button has been activated.
- 4. Use the arrows to cycle to STATUS. The value shown is the current operating status outdoor unit.
- 5. Press the Enter button to move to the next data point.
- 6. Press the Back button when you are done and want to return to the Home screen.

View Hi/Low Pressure

Follow these steps to view the current high pressure and low pressure sensor readings.

- 1. Press the Home / Menu button to enter the service tool.
- 2. Press the Home button to cycle through the selection items until DATA is highlighted.
- Press the Enter button. Note that the small LEDs will illuminate as you pass through each main menu item. In this Case the DATA would be illuminated once the Menu button has been activated.
- 4. Use the arrows to cycle to HI PRESSURE or LOW PRESSURE. The value shown is the current system high or low pressure sensor reading.
- 5. Press the Enter button to move to the next data point.
- 6. Press the Back button when you are done and want to return to the Home screen.

View Compressor Speed

Follow these steps to view the compressor(s) speed. Six through ten ton units have one compressor. Twelve through Sixteen ton units have two compressors.

- 1. Press the Home / Menu button to enter the service tool.
- 2. Press the Home button to cycle through the selection items until DATA is highlighted.
- Press the Enter button. Note that the small LEDs will illuminate as you pass through each main menu item. In this Case the DATA would be illuminated once the Menu button has been activated.
- 4. Use the arrows to cycle to COMP A ____ Hz or COMP B ____ Hz. The value shown is the compressor speed.
- 5. Press the Enter button to move to the next data point.
- 6. Press the Back button when you are done and want to return to the Home screen.

View Outdoor Unit Fan Speeds

Follow these steps to view the outdoor unit fan speed. The speed is shown in steps.

- 1. Press the Home / Menu button to enter the service tool.
- 2. Press the Home button to cycle through the selection items until DATA is highlighted.
- Press the Enter button. Note that the small LEDs will illuminate as you pass through each main menu item. In this Case the DATA would be illuminated once the Menu button has been activated.
- 4. Use the arrows to cycle to FAN STEP. The value shown is the fan speed. Both fans operate at the same speed.
- 5. Press the Enter button to move to the next data point.
- 6. Press the Back button when you are done and want to return to the Home screen.

View Outdoor Unit EXV Positions

Follow these steps to view the outdoor unit coil statuses.

- 1. Press the Home / Menu button to enter the service tool.
- 2. Press the Home button to cycle through the selection items until DATA is highlighted.
- 3. Press the Enter button.

Note that the small LEDs will illuminate as you pass through each main menu item. In this Case the DATA would be illuminated once the Menu button has been activated.

- 4. Use the arrows to cycle to EXV A: __/480p, EXV B: __/480p, or EXV C: __/480p. The value shown is the EXV position out of 480 steps; 480p is the maximum pulse width position.
- 5. Press the Enter button to move to the next data point.
- 6. Press the Back button when you are done and want to return to the Home screen.

View Outdoor Unit Coil Status

Follow these steps to view the positions of the three outdoor unit EXVs.

- 1. Press the Home / Menu button to enter the service tool.
- 2. Press the Home button to cycle through the selection items until DATA is highlighted.
- Press the Enter button. Note that the small LEDs will illuminate as you pass through each main menu item. In this Case the DATA would be illuminated once the Menu button has been activated.
- 4. Use the arrows to cycle to EXCHANGER __ + __. The values shown are the coil's mode of operation.
- 5. Press the Enter button to move to the next data point.
- 6. Press the Back button when you are done and want to return to the Home screen.

View Temperature Sensor Data

Temperature Sensor Data

Follow these steps to view the readings of temperature sensors in the system.

- 1. Press the Home / Menu button to enter the service tool.
- 2. Press the Home button to cycle through the selection items until DATA is highlighted.
- Press the Enter button. Note that the small LEDs will illuminate as you pass through each main menu item. In this Case the DATA would be illuminated once the Menu button has been activated.
- 4. Use the arrows to cycle to the name of the sensor you want to view, see the table below for sensor names and descriptions. The value shown is the selected temperature sensor reading.
- 5. Press the Enter button to move to the next data point.
- 6. Press the Back button when you are done and want to return to the Home screen.

	Sensor	Description	Recorded Value
	T2 AVERAGE	Average of all indoor units in the heating mode coil temperature	
	T2B AVERAGE	Average of all indoor units in the cooling mode coil outlet temperature	
	LEFTCON. T3A	Outdoor left exchanger temperature	
	RIGHTCON. T3B	Outdoor right exchanger temperature	
	AMBIENT T4	Outdoor ambient temperature	
	T6A	Outdoor unit subcooler inlet temperature	
Temp Sensor Data	T6B	Outdoor unit subcooler outlet temperature	
	T7C1	Main compressor discharge temperature	
	T7C2	Sub compressor discharge temperature	
	ТС	System condenser temperature	
	TE	System evaporator temperature	
	TF1	Inverter module A temperature	
	TF2	Inverter module B temperature	
	DSH	Discharge temperature superheat	
	T10	Outdoor Temperature Sensor (Enclosure Applications)	

View Compressor Amp Draw

Follow these steps to view the amp draw of the compressor(s). Six through ten ton units have one compressor. Twelve through Sixteen ton units have two compressors.

- 1. Press the Home / Menu button to enter the service tool.
- 2. Press the Home button to cycle through the selection items until DATA is highlighted.
- Press the Enter button. Note that the small LEDs will illuminate as you pass through each main menu item. In this Case the DATA would be illuminated once the Menu button has been activated.
- 4. Use the arrows to cycle to COMP A ____Amp or COMP B ____Amp. The value shown is the amp draw of the compressor.
- 5. Press the Enter button to move to the next data point.
- 6. Press the Back button when you are done and want to return to the Home screen.

View Incoming Voltage to the Outdoor Unit

Follow these steps to view the incoming power supply voltage to the outdoor unit.

- 1. Press the Home / Menu button to enter the service tool.
- 2. Press the Home button to cycle through the selection items until DATA is highlighted.
- Press the Enter button. Note that the small LEDs will illuminate as you pass through each main menu item. In this Case the DATA would be illuminated once the Menu button has been activated.
- 4. Use the arrows to cycle to VOLTAGE: ___. The value shown is measured between L2 and L3 only.
- 5. Press the Enter button to move to the next data point.
- 6. Press the Back button when you are done and want to return to the Home screen.

Alarm Screen

Outdoor Fault Codes

Follow these steps to view outdoor unit fault codes or to clear the fault code history.

- 1. Press the Home / Menu button to enter the service tool.
- 2. Press the Home button to cycle through the selection items until ALARM is highlighted.
- Press the Enter button. Note that the small LEDs will illuminate as you pass through each main menu item. In this Case the ALARM would be illuminated once the Menu button has been activated.
- 4. Use the arrows to cycle through the past ten fault codes. See the out
- 5. Press the Enter button to select an item that you want to set or change.
- 6. Press the Enter button to move to the next setting.
- 7. Press the Back button when complete to exit to the Home screen.



Figure 7. Alarm Screens

Present Fault. With
Past 9 Triggers

Current and past alarm codes to resolve a failure or intermittent issue.

- •
- Up to 10 most recent Fault codes stored. Troubleshoot the fault codes using the VRF mobile App •



2/10	5/10	8/10

3/10	6/10	9/10

View Recent System Fault Codes

Follow these steps to view outdoor unit data.

- 1. Press the Home / Menu button to enter the service tool.
- 2. Press the Home button to cycle through the selection items until ALARM is highlighted.
- 3. Press the Enter button. Note that the small LEDs will illuminate as you pass through each main menu item. In this Case the ALARM would be illuminated once the Menu button has been activated.
- 4. Use the arrows to cycle through the fault codes.
- 5. Press the Enter button to select a fault code and see its description.
- 6. Press the Back button when complete to exit to the Home screen.
- 7. For detailed fault code descriptions and step by step trouble shooting instructions, see the outdoor unit manual, the service manual or the VRF and Mini-Splits mobile device app.

Clear Fault Code History

Follow these steps to view outdoor unit data.

- 1. Press the Home / Menu button to enter the service tool.
- 2. Press the Home button to cycle through the selection items until ALARM is highlighted.
- Press the Enter button. Note that the small LEDs will illuminate as you pass through each main menu item. In this Case the ALARM would be illuminated once the Menu button has been activated.
- 4. Use the arrows to cycle to CLEAR HISTORY.
- 5. Press the Enter button.
- 6. Press the Back button when complete to exit to the Home screen.

	1	1	,	
1st Level Menu	2nd Level Menu	Display	Recorded Value	Description
		OU ADDRESS		Outdoor unit address: 0/1/2
		OU CAPACITY		Outdoor capacity/Ton
		SYS.CAPACITY		System capacity/Ton
		OU QUANTITY		Outdoor unit quantity in the system
		IU QTY.		Indoor unit quantity in the system
	System Data	COOLING IU QTY.		Indoor unit quantity in cooling in the system
		HEATING IU QTY.		Indoor unit quantity in heating in the system
		MODE		System operation mode: OFF/COOLING /HEATING / MIX COOLING/MIX HEATING
		STATUS		Current status, LASTEST ERROR CODE/ DEFROSTING/OIL RETURN/STANDBY/RUNNING
		HIPRESSURE		System high pressure
		LOPRESSURE		System low pressure
		COMPRESSOR A		Main compressor speed
		COMPRESSOR B		Sub compressor speed
		FAN STEP		Outdoor left and right fan motor speed step:0~25
	Operational Data	EXVA		EXV A opening: current opening/fully opening
		EXVB		EXV B opening: current opening/fully opening
		EXVC		EXV C opening: current opening/fully opening
DATA		EXCHANGER		Outdoor left and right exchanger status: COND+COND/ COND+ OFF/EVAP+OFF/EVAP+EVAP/ COND + EVAP (COND-CONDENSER,EVAP- EVAPORATOR)
		T2 AVERAGE		Average of all indoor unit coil temperature
		T2B AVERAGE		Average of all indoor unit coil outlet temperature
		LEFTCON. T3A		Outdoor left exchanger temperature
		RIGHTCON. T3B		Outdoor right exchanger temperature
		AMBIENT T4		Outdoor ambient temperature
		T6A		Outdoor unit subcooler inlet temperature
		Т6В		Outdoor unit subcooler outlet temperature
	Temp Sensor Data	T7C1		Main compressor discharge temperature
		T7C2		Sub compressor discharge temperature
		тс		System condensation temperature
		TE		System evaporation temperature
		TF1		Main compressor inverter module temperature
		TF2		Sub compressor inverter module temperature
		DSH		Discharge temperature superheat
		T10		External outdoor ambient sensor temperature
		COMPRESSOR A		Main compressor current
	Electrical Data	COMPRESSOR B		Sub compressor current
		VOLTAGE		Input voltage
	Firm Ware Version	MAIN SOFTWARE		Main control PCB software version
		LCD SOFTWARE		LCD module software version
ALARM CODE	LATEST ALARM CODE			
	CLEAR HISTORY			Clear all the error code record

	INSTALLATION	TOTAL CHARGE	Field input	
	INFO	COMMISSION	Field input	
	DIP SWITCH READING			
		INDOOR TEMP UNIT	Command, can change all the indo temperature unit to C/F	oor unit
		T4 PRIORITY	Field setting, options:50F/60F/70F	
	FUNCTION SETTINGS	COMP. LOCKOUT	Ambient temperature for compress setting in heating mode.	or lockout
SETTINGS		T2 TARGET	Field setting, options: 104/108/111/115(DEFAULT)/119/12	22F
		T2B TARGET	Field setting, options: 43/47/50(DEFAULT)/53/56/59F	
		DEMAND CONTROL	Field setting, options: 100%/90%/80%/70%/60%/50%/40	%
		VIP ADDRESS	Field setting, options: 0~63, OXFF indoor	- no VIP
		SNOW MODE	Field setting, options: NONE/HEA	/Y/LIGHT
	CHANGE PASSWORD		Default password is 0000	
	SERVICE MODE		Command, select "YES" to enter a to exit and press "Enter" to confirm command.	nd "NO" i the
	TEST OPERATION		Command, select "YES" to enter a to exit and press "Enter" to confirm command.	nd "NO" the
	COOLING TEST		Command, select "YES" to enter a to exit and press "Enter" to confirm command.	nd "NO" i the
	HEATING TEST		Command, select "YES" to enter a to exit and press "Enter" to confirm command.	nd "NO" the
	MANUAL DEFROST		Command, select "YES" to enter a to exit and press "Enter" to confirm command.	nd "NO" the
	REFRIGERANT RECYCLE MODE	RECYCLE TO ODU	Command, select "YES" to enter a to exit and press "Enter" to confirm command.	nd "NO" the
		RECYCLE TO IDU	Command, select "YES" to enter a to exit and press "Enter" to confirm command.	nd "NO" the
		RECYCLE TO PIPING	Command, select "YES" to enter a to exit and press "Enter" to confirm command.	nd "NO" the
	ASSIGN IDU ADDRESS		Command, automatically assign ac to the indoor units in the system.	dresses
	ECO MODE		Field setting.	
	CANCEL LVM E-STOP		Command, clear the emergency st from LVM in case LVM is broken.	op status
	CLEAR IDU ADDRESS		Command, clear all indoor unit add the system.	dresses in
	FACTORY SETTINGS		Command	

Record Your System Information

System Data

Use the forms on the following pages to record your system information, data checks and alarm codes.

Retain a copy of the initial setup configuration for your records.

Retain a copy of the initial setup configuration with the outdoor unit for future service information.

 3 Main Menu Points
 16 Configuration Points

 16 Sub Menu Points
 10 Functional Points

System operational and performance data retrieval to inspect overall health of the system in minutes.

The Data Menu allows the user to select 1 of 4 main menu points and cycle through 16 sub menu points.

- **System** Provides set-up configurations, indoor units in cooling Mode, indoor units in heating mode, and system status.
- **Operational** Provides refrigerant pressure, compressor frequency, fan speed (steps), EXV throttle position, & outdoor unit coil state.
- Temp. Sensor Provides temperature feed back from all points throughout the system.
- Electrical Provides compressor current & line feed voltage.

Data

SYSTEMS		MS	OPERATIONAL	TEMP. SENSO	R	ELECTRICAL
•	OU ADDRESS	1/3	• HI PRESSURE : 1/3	• T2 AVG	1/5	• COMP AAmp 1/1
•	OU CAPACITY		LOW PRESSURE	• T2B AVG		COMP B Amp
•	SYSTEM CAPA	ACITY	• COMP A Hz	LEFT CON T3A		• VOLTAGE:
•	OU QTY.	2/3	• COMP B Hz 2/3	• RIGHT CON T3B _	2/5	
•	IU QTY		• FAN STEP:	AMBIENT T4		
•	COOLING IU Q	ΩTY.	• EXV A:/480p	• T6A		
•	HEATING IU Q	TY. 3/3	• EXV B:/480p 3/3	• T6B	3/5	
•	MODE :		• EXV C:/480p	• T7C1		
•	STATUS :		• EXCHANGER x x	• T7C2		
		Average of all	indeer unit cell temperature	• тс	4/5	
║┠			indoor unit coil outlet temperature			
║┠	LEFTCON, T3A	Outdoor left ex	changer temperature	• TE		
║┟	RIGHTCON. T3B	Outdoor right e	exchanger temperature			
	AMBIENT T4	Outdoor ambie	ent temperature	• IF1		
	T6A	Outdoor unit s	ubcooler inlet temperature			
	T6B	Outdoor unit s	ubcooler outlet temperature	• TE2	5/5	
	T7C1	Main compress	sor discharge temperature			
	T7C2 Sub compress		or discharge temperature	• DSH		
	TC System conde		nsation temperature			
	TE System evapo		ration temperature	• T10		
TF1 Main compres		Main compress	sor inverter module temperature			
	TF2 Sub compress		or inverter module temperature			
DSH Discharge tem		External outdo	or ambient sensor temperature			

Present Fault. With Past 9 Triggers

Current and past alarm codes to resolve a failure or intermittent issue.

- Up to 10 most recent Fault codes stored.
- Troubleshoot the fault codes using the VRF mobile App



Setting

6 Main Menu Points	26 Inspection Points
26 Sub Menu Points	

System settings and configurations.

The Settings Menu allows the user to select one of the six main menu items to configure and or view the current dip switch and rotary settings

- Installation View/Input system charge information and date of start up.
- **Dip Switch** –The dip switch menu allows the user to view and or configure the system settings. When settings are reconfigured the outdoor PCB will provide digital conformation along with the on-board service tool.

INSTALLATION	DIP SWITCH	DIP SWITCH	DIP SWITCH
CHARGE INFO. 1/1 START-UP DATE	•ODU ADDRESS 1/6 ENC 1:	• LL PIPE LENGTH >= 295' FEET S9 – 1 YES / NO 1/5	• INDOOR QTY. S12 & ENC 3
	•ODU MODEL 2/6 ENC 2:	ODU SERIES S2 208/230 VAC 460VAC	• VERIFY INDOOR QTY. S7 YES / NO
	•SILENCE MODE 3/6 ENC 5:	2/5	2/3
	•ODU ESP 4/6 S4:	• SKIP TEST OPERATION YES / NO 3/5	• MODE PRIORITY S5 3/3
	•ODU GUARD TIME 5/6 S8:	• NET ADDRESS ENC 4	
	•LOW AMBIENT KIT 5/6 S9-2 YES / NO	• T10 SENSOR INSTALLED S3 YES / NO 5/5	

Setting Cont.

System settings and configurations.

- Functional allows the person to change coil target temperatures, capacity demand control %.
- **Password –** change password.

FUNCTIONAL		н
• INDOOR TEMP UNIT 1/3	•ODU ADDRESS	1/1
• T4 PRIORITY	ENC 1:	
• COMP. LOCKOUT		
• T2 TARGET 2/3		
• T2B TARGET		
DEMAND CONTROL		
• VIP ADDRESS 3/3		
SNOW MODE		

Services

1 Main Menu Points

12 Configurable Service Points

4 Sub Menu Points



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Download the app from the Apple App Store or the Google Play store.

