Service Literature

UNIT INFORMATION LGH SERIES 3 to 6 ton Corp. 1605-L11

11-2016

7 to 21 kW

Ultra High Efficiency LGH036 through 074U

LGH036U, 048U, 060U, and 074U are ultra high efficiency gas packaged units equipped with variable speed direct drive blowers, an inverter-driven variable speed compressor, and a variable speed outdoor fan.

LGH036 units are available in 65,000 to 108,000 Btuh (19 to 31 kW) heating inputs. LGH048, 060 and 074 units are available in 65,000 to 150,000 Btuh (19 to 43.9 kW) heating inputs. Gas heat sections are designed with aluminized (stainless optional) steel tube heat exchangers. Cooling capacities range from 3 to 6 tons (7 to 21kW).

Information contained in this manual is intended for use by qualified service technicians only. All specifications are subject to change. Procedures outlined in this manual are presented as a recommendation only and do not supersede or replace local or state codes.

If the unit must be lifted for service, rig unit by attaching four cables to the holes located in the unit base rail (two holes at each corner). Refer to the installation instructions for the proper rigging technique.

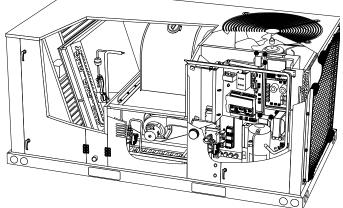
Improper installation, adjustment, alteration, service or maintenance can cause property damage, personal injury or loss of life. Installation and service must be performed by a licensed professional installer (or equivalent), service agency or the gas supplier.

AIMPORTANT

The Clean Air Act of 1990 bans the intentional venting of refrigerant (CFC's and HCFC's) as of July 1, 1992. Approved methods of recovery, recycling or reclaiming must be followed. Fines and/or incarceration may be levied for non-compliance.



Electric shock hazard. Can cause injury or death. Before attempting to perform any service or maintenance, turn the electrical power to unit OFF at disconnect switch(es). Unit may have multiple power supplies.



ELECTROSTATIC DISCHARGE (ESD) Precautions and Procedures

A CAUTION

Electrostatic discharge can affect electronic components. Take precautions during unit installation and service to protect the unit's electronic controls. Precautions will help to avoid control exposure to electrostatic discharge by putting the furnace, the control and the technician at the same electrostatic potential. Neutralize electrostatic charge by touching hand and all tools on an unpainted unit surface, such as the gas valve or blower deck, before performing any service procedure.

ACAUTION

As with any mechanical equipment, contact with sharp sheet metal edges can result in personal injury. Take care while handling this equipment and wear gloves and protective clothing.

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| OPTIONS / ACCES | SORIES | | | | | | |
|------------------------------|--|--------------------|----------|----------------|----------------|----------------|----------------|
| Item | | Model | Catalog | | Unit Mo | odel No | |
| Item | N | umber | Number | 036 | 048 | 060 | 074 |
| COOLING SYSTEM | | | | | | | |
| Condensate Drain Trap | PVC - C1TRAP | 20AD2 | 76W26 | OX | OX | OX | 0> |
| | Copper - C1TRAP | 10AD2 | 76W27 | OX | OX | OX | 0> |
| Drain Pan Overflow Switch | E1SNSR | 71AD1 | 68W88 | OX | OX | OX | 0> |
| Service valves | | | Factory | 0 | 0 | 0 | 0 |
| HEATING SYSTEM | | | | | | | |
| Bottom Gas Piping Kit | T1GPKT | 01AN1 | 19W50 | OX | OX | OX | 0> |
| Combustion Air Intake Extens | sions T1EXTN | 10AN1 | 19W51 | Х | Х | Х | Х |
| Gas Heat Input | Standard One-Stage - 65 kBtu | h input | Factory | 0 | 0 | 0 | 0 |
| | Standard Two-Stage - 53/70 kBtu | h input | Factory | ¹ O | ¹ O | ¹ O | ¹ C |
| | Medium One-Stage - 108 kBtu | h input | Factory | 0 | 0 | 0 | 0 |
| | Medium Two-Stage - 81/108 kBtu | h input | Factory | 0 | 0 | 0 | 0 |
| | High One-Stage - 150 kBtu | h input | Factory | | 0 | 0 | 0 |
| | High Two-Stage - 113/150 kBtu | h input | Factory | | 0 | 0 | 0 |
| | High Four-Stage - 28/81/113/150 kBtu | h input | Factory | | ¹ O | ¹ O | ¹ C |
| Low Temperature Vestibule H | leater 208/230V-1 or 3ph - E1LTVH1 | 0A-1Y | 54W23 | OX | OX | OX | 0) |
| | 460V-3ph - E1LTVH1 | 0A-1G | 54W24 | OX | OX | OX | 0) |
| LPG/Propane | For One-Stage models - C1PROP | 10AP2 | 11U62 | Х | Х | Х | Х |
| Conversion Kits | For Two-Stage Standard models - C1PROP | 28A11 | 21A01 | Х | Х | Х | Х |
| | For Two-Stage Medium and High models - C1PROP | 20AP2 | 11U63 | Х | Х | Х | Х |
| | For Four-Stage High models - C1PROP | 30A11 | 21A02 | | Х | Х | Х |
| Stainless Steel Heat Exchang | er (Furnished as Standard when Four-Stage Heat is Ord | dered) | Factory | 0 | 0 | 0 | 0 |
| Vertical Vent Extension | C1EXTN | , | 31W62 | Х | Х | Х | Х |
| BLOWER - SUPPLY AIR | | | | | | | |
| Motors | Direct Drive - 0 |).50 hp | Factory | 0 | | | |
| | Direct Drive - 0 |).75 hp | Factory | | 0 | | |
| | Direct Drive | • | Factory | | | 0 | 0 |
| CABINET | | | y | | | | |
| Combination Coil/Hail Guard | s C1GARD | 51AT1 | 13T03 | Х | Х | Х | Х |
| Corrosion Protection (indoor | coil / outdoor coil) | | Factory | 0 | 0 | 0 | 0 |
| CONTROLS | | | | | | | |
| Commercial Controls | CPC Einstein Inte | gration | Factory | 0 | 0 | 0 | 0 |
| Р | rodigy [®] Control System - BACnet [®] Module - C0CTRL6 | - | 59W51 | OX | OX | OX | 0) |
| | Prodigy [®] Control System - LonTalk [®] Module - C0CTRL | | 54W27 | OX | OX | OX | 0) |
| | Novar [®] 2051 - C0CTRL | | 14U39 | OX | OX | OX | 0) |
| | | r [®] LSE | Factory | 0 | 0 | 0 | 0 |
| | L Connection [®] Building Automation S | | | X | X | X | X |
| Dirty Filter Switch | ElSNSR | - | 53W66 | OX | OX | OX | 0) |
| General Purpose Control Kit | E1GPB | | 13J78 | X | X | X | Х |
| Fresh Air Tempering | C1SNSR | | 58W63 | OX | OX | OX | 0) |
| | Return (Power board and one sensor) C1SNSR | | 53W78 | OX | OX | OX | 0/ |
| Smoke Delector - Supply OF | | | | | _ | | 0/ |
| Smoke Detector - Supply and | Return (Power board and two sensors) C1SNSR | 130D1 | 53W79 | OX | OX | OX | |

NOTE - Catalog and model numbers shown are for ordering field installed accessories.

OX - Configure To Order (Factory Installed) or Field Installed O = Configure To Order (Factory Installed) X = Field Installed

OPTIONS / ACCESSORIES

| Item | Model | Catalog | | Unit Mo | odel No | |
|--|--|---------|-----|---------|---------|-----|
| | Number | Number | 036 | 048 | 060 | 074 |
| ELECTRICAL | | | | | | |
| Voltage 60 hz | 208/230V - 3 phase | Factory | 0 | 0 | 0 | 0 |
| | 460V - 3 phase | Factory | 0 | 0 | 0 | 0 |
| HACR Circuit Breakers | | Factory | 0 | 0 | 0 | 0 |
| Disconnect Switch | 80 amp - T2DISC080NH1 | 20W24 | OX | OX | OX | 0) |
| GFI Service Outlets 15 amp n | on-powered, field-wired - LTAGFIK10/15 | 74M70 | OX | OX | OX | 0) |
| Weatherproof Cover for GFI | C1GFCI99FF1 | 10C89 | Х | Х | Х | Х |
| ECONOMIZER | | | | | | |
| Standard Economizer With Outdoor Air Hood (S | ensible Control) (Not for Title 24) | | | | | |
| Standard Economizer - Includes Barometric Relief Exhaust Hood | Dampers and E1ECON30A-2- | 90W59 | OX | OX | OX | 0) |
| Standard Economizer - Includes Barometric Relief Exhaust Hood and Power Exhaust | Dampers and | Factory | 0 | 0 | 0 | 0 |
| Standard Economizer - No Exhaust Option | | Factory | 0 | 0 | 0 | С |
| High Performance Economizer With Outdoor Ai (Approved for California Title 24 Building Stand | | | | | | |
| High Performance Economizer - Includes Barometi with Exhaust Hood and Power Exhaust | ic Relief Dampers E1ECON17A-1 | 10U54 | OX | OX | OX | 0) |
| High Performance Economizer - No Exhaust Option | n | Factory | 0 | 0 | 0 | С |
| Economizer Accessories | | | | | | |
| Horizontal Economizer Conversion Kit | T1HECK00AN1 | 17W45 | Х | Х | Х | Х |
| Economizer Controls (Not for Title 24) | | | | | | |
| Differential Enthalpy | Order 2 - C1SNSR64FF1 | 53W64 | OX | OX | OX | 0 |
| Sensible Control | Sensor is Furnished | Factory | 0 | 0 | 0 | C |
| Single Enthalpy | C1SNSR64FF1 | 53W64 | OX | OX | OX | 0 |
| Global Control | Sensor Field Provided | Factory | 0 | 0 | 0 | C |
| Building Pressure Control | E1GPBK10C1 | 13J77 | Х | Х | Х | Х |
| Outdoor Air CFM Control | E1GPBK20C1 | 13J76 | Х | Х | Х | Х |
| OUTDOOR AIR | | | | | | |
| Outdoor Air Dampers With Outdoor Air Hood | | | | | | |
| Motorized | C1DAMP21A-1 | 15D17 | OX | OX | OX | 02 |
| Vanual | C1DAMP11A-2 | 15D18 | OX | OX | OX | 02 |
| POWER EXHAUST FAN | | | | | | |
| Standard Static | 208/230V-3ph - C1PWRE10A-1P | 79W87 | OX | OX | OX | 0) |
| Note: Factory installed Power Exhaust Fan includes Exhaust Hood. Barometric Relief Dampers without Exhaust Hood are required (order separately). | 460V-3ph - C1PWRE10A-1G | 79W88 | OX | OX | OX | 02 |
| Note: Field installed Power Exhaust Fans to not include Exhaust Hood. Barometric Relief Dampers with Exhaust Hood are equired (order separately). | | | | | | |
| BAROMETRIC RELIEF | | | | | | |
| ¹ Barometric Relief Dampers with Exhaust Hood | C1DAMP50A-1- | 74W38 | Х | Х | Х | Х |
| ² Barometric Relief Dampers without Exhaust Hood | C1DAMP50A-2- | 72W89 | Х | Х | Х | Х |
| ¹ Required when Economizer is factory installed (no exhaust option ² Required when Economizer is factory installed with factory inst | on) with field installed Power Exhaust Fan option. | | | | | |

NOTE - Catalog and model numbers shown are for ordering field installed accessories. OX - Configure To Order (Factory Installed) or Field Installed O = Configure To Order (Factory Installed) X = Field Installed

OPTIONS / ACCESSORIES

| Itom | | Model | Catalog | | Unit Mo | odel No | |
|--|--|--------------------|---------|-----|---------|---------|-----|
| Item | | Number | Number | 036 | 048 | 060 | 074 |
| INDOOR AIR QUALITY | | | | | | | |
| Air Filters | | | | | | | |
| Healthy Climate® High Efficiency Air Filters | MERV 8 (20 x 20 x 2 in | .) - C1FLTR15D-1- | 54W21 | OX | OX | OX | OX |
| Order 4 per unit | MERV 13 (20 x 20 x 2 in | .) - C1FLTR40D-1- | 52W39 | OX | OX | OX | OX |
| Replaceable Media Filter With Metal Mesh Frame (includes non-pleated filter media) | 20 x 20 x 2 in. (Order | 4) - K1FLTR30A-2 | 44N60 | Х | Х | Х | Х |
| Indoor Air Quality (CO ₂) Sensors | | | | | | | |
| Sensor - Wall-mount, off-white plastic cove | r with LCD display | C0SNSR50AE1L | 77N39 | Х | Х | Х | Х |
| Sensor - Wall-mount, off-white plastic cove | r, no display | C0SNSR52AE1L | 87N53 | Х | Х | Х | Х |
| Sensor - Black plastic case with LCD displa | y, rated for plenum mounting | C0SNSR51AE1L | 87N52 | Х | Х | Х | Х |
| Sensor - Wall-mount, black plastic case, no disp | lay, rated for plenum mounting | C0MISC19AE1 | 87N54 | Х | Х | Х | Х |
| $\mathrm{CO}_{\!_2}\mathrm{Sensor}\mathrm{Duct}\mathrm{Mounting}\mathrm{Kit}$ - for downfl | ow applications | C0MISC19AE1- | 85L43 | Х | Х | Х | Х |
| Aspiration Box - for duct mounting non-ple (87N53 or 77N39) | num rated CO ₂ sensors | C0MISC16AE1- | 90N43 | Х | Х | Х | Х |
| UVC Germicidal Lamps | | | | | | | |
| ¹ Healthy Climate [®] UVC Light Kit (208/230) | /-3ph) | C1UVCL10AN1- | 50W90 | OX | OX | OX | OX |
| ROOF CURBS | | | | | | | |
| Hybrid Roof Curbs, Downflow | | | | | | | |
| 8 in. height | | C1CURB70A-1 | 11F50 | Х | Х | Х | Х |
| 14 in. height | | C1CURB71A-1 | 11F51 | Х | Х | Х | Х |
| 18 in. height | | C1CURB72A-1 | 11F52 | Х | Х | Х | Х |
| 24 in. height | | C1CURB73A-1 | 11F53 | Х | Х | Х | Х |
| Adjustable Pitched Curb | | | | | | | |
| 14 in. height | | C1CURB55AT1 | 43W27 | Х | Х | Х | Х |
| Transition Curb | | | | ~ | ~ | ~ | ~ |
| Matches Energence [®] 036-074 Units to exis | ting L Series® Curbs | E1CURB60A-1 | 20W06 | Х | Х | Х | Х |
| CEILING DIFFUSERS | | LICONDOUA-1 | 20000 | ~ | ~ | ~ | ~ |
| | | DTD11 050 | 421/64 | Х | V | V | V |
| Step-Down - Order one | | RTD11-95S | 13K61 | | X | X | X |
| Flush - Order one | | FD11-95S | 13K56 | X | X | X | X |
| Transitions (Supply and Return) - Order or | | T1TRAN20N-1 | 17W54 | Х | Х | Х | Х |
| Sunsource® Commercial Energy | - | | | X | N/ | N/ | |
| | blar Module (silver frame), Or g System and One Enphase l | | 10U67 | Х | Х | Х | Х |
| Solar Power Entry with Disconnect | | | Factory | 0 | 0 | 0 | 0 |
| Enphase Envoy Communications Gateway | with Communications Boost | | 13L89 | Х | Х | Х | Х |
| Line Communication Filter (external) | | C1C400D11A | 10F93 | Х | Х | Х | Х |
| Transformer (5 kW) | E1TRFM15AD3Y (208Y | to 208 VAC Delta) | 11H71 | Х | Х | Х | Х |
| | E1TRFM15AD2 | 2Y (230 VAC Delta) | 11H28 | Х | Х | Х | Х |
| | E1TRFM15AD3G (460 | VAC Delta or Wye) | 11H29 | Х | Х | Х | Х |

¹ Lamps operate on 110-230V single-phase power supply. Step-down transformer may be ordered separately for 460V. Alternately, 110V power supply may be used to directly power the UVC ballast(s).

NOTE - Catalog and model numbers shown are for ordering field installed accessories. OX - Configure To Order (Factory Installed) or Field Installed O = Configure To Order (Factory Installed)

X = Field Installed

| SPECIFIC | CATIONS | | | | |
|---------------------|---|---------------------------------|---------------------------------|---------------------------------|---------------------------------|
| General Data | Nominal Tonnage | 3 Ton | 4 Ton | 5 Ton | 6 Ton |
| | Model Number | LGH036U4E | LGH048U4E | LGH060U4E | LGH074U4E |
| | Efficiency Type | Ultra | Ultra | Ultra | Ultra |
| | Blower Type | MSAV | MSAV | MSAV | MSAV |
| | | (Multi-Stage Air | (Multi-Stage Air | (Multi-Stage Air | (Multi-Stage Air |
| | | Volume) Direct Drive | Volume) Direct Drive | Volume) Direct Drive | Volume) Direct Drive |
| Cooling | Gross Cooling Capacity - Btuh | 35,300 | 48,500 | 59,500 | 72,000 |
| Performance | ¹ Net Cooling Capacity - Btuh | 34.500 | 47.000 | 58,000 | 70,000 |
| | AHRI Rated Air Flow - cfm | 1200 | 1550 | 1800 | 2050 |
| | Total Unit Power - kW | 2.3 | 3.4 | 4.5 | 5.8 |
| | SEER (Btuh/Watt) - 208/230V-3ph | 123.5 | 121.0 | 120.0 | |
| | SEER (Btuh/Watt) - 460V-3ph | 122.5 | 120.2 | ¹ 19.5 | |
| | EER (Btuh/Watt) - 208/230V-3ph | 115.0 | ¹ 14.0 | 13.0 | ² 12.0 |
| | EER (Btuh/Watt) - 460V-3ph | 13.0 | ¹ 13.7 | 12.5 | ² 12.0 |
| | IEER (Btuh/Watt) - 208/230V-3ph-3ph | | | | ² 22.0 |
| | IEER (Btuh/Watt) - 260/250 - 301-301 | | | | ² 22.0 |
| | Refrigerant Type | R-410A | R-410A | R-410A | R-410A |
| Pofrigorant Cl | • • • • • | 17 lbs. 0 oz. | 17 lbs. 0 oz. | 16 lbs. 11 oz. | 16 lbs. 11 oz. |
| Refrigerant Cl | Dptions Available - See page 6 | Standard | | andard (1 or 2 stag | |
| Gas neating C | Sprions Available - See page o | (1 or 2 stage), | | edium (1 or 2 stag | |
| | | Medium | | ligh (1, 2 or 4 Stag | |
| | | (1 or 2 stage) | | 1 | [|
| Compressor T | ſype (number) | Variable Capacity Scroll (1) | Variable Capacity Scroll (1) | Variable Capacity Scroll (1) | Variable Capacity Scroll (1) |
| Outdoor Coil | Net face area (total) - sq. ft. | 19.3 | 19.3 | 19.3 | 19.3 |
| | Tube diameter - in. | 3/8 | 3/8 | 3/8 | 3/8 |
| | Number of rows | 2 | 2 | 2 | 2 |
| | Fins per inch | 20 | 20 | 20 | 20 |
| Outdoor Coil | Motor - (No.) horsepower | (1) 1/3 (ECM) | (1) 1/3 (ECM) | (1) 1/3 (ECM) | (1) 1/3 (ECM) |
| Fan | Motor rpm | 550 - 850 | 600 - 900 | 700 - 950 | 700 - 1050 |
| | Total Motor Input - watts | 50 - 200 | 80 - 236 | 120 - 272 | 120 - 360 |
| | Diameter - (No.) in. | (1) 24 | (1) 24 | (1) 24 | (1) 24 |
| | Number of blades | 3 | 3 | 3 | 3 |
| | Total air volume - cfm | 2500 - 3850 | 2750 - 4100 | 3200 - 4300 | 3200 - 4700 |
| Indoor | Net face area (total) - sq. ft. | 9.72 | 9.72 | 9.72 | 9.72 |
| Coil | Tube diameter - in. | 3/8 | 3/8 | 3/8 | 3/8 |
| | Number of rows | 3 | 3 | 4 | 4 |
| | Fins per inch | 14 | 14 | 14 | 14 |
| | Drain connection (Number) and size - in. | | 1 in. NPT | r coupling | |
| | Expansion device type | | Balance port TX\ | /, removable head | |
| ² Indoor | Nominal motor HP | 0.50 (ECM) | 0.75 (ECM) | 1 (ECM) | 1 (ECM) |
| Blower | Blower wheel nominal diameter x width - in. | (1) 10 x 10 | (1) 10 x 10 | (1) 11 x 10 | (1) 11 x 10 |
| Filters | Type of filter | | Dispo | osable | 1 |
| | Number and size - in. | (4) 20 x 20 x 2 |
| Electrical cha | racteristics | | 208/230V or 4 | 60V - 3 phase | |
| | | | | | |

NOTE - Net capacity includes evaporator blower motor heat deduction. Gross capacity does not include evaporator blower motor heat deduction.

^{1,2} AHRI Certified to AHRI Standard ¹ 210/240 or ² 340/360: 95°F outdoor air temperature and 80°F db/67°F wb entering evaporator air; minimum external duct static pressure.

² Using total air volume and system static pressure requirements determine from blower performance tables rpm and motor output required. Maximum usable output of motors furnished are shown. In Canada, nominal motor output is also maximum usable motor output. If motors of comparable output are used, be sure to keep within the service factor limitations outlined on the motor nameplate.

| | Model No. | 036 048 060 074 | 036 048 060 074 | 036 048 060 074 | 036 048 060 074 | 048 060 074 | 048 060 074 | 048 060 074 |
|---|--------------|--------------------------|--|--------------------------|--------------------------|-------------------|-------------------|---|
| Hea | t Input Type | Standard (1 Stage) | ¹ Standard (2 Stage) Low NOx Only | Medium (1 Stage) | Medium (2 Stage) | High (1 Stage) | High (2 Stage) | ^{1, 2} High (4 Stage) Low NOx Only |
| Input | 1st Stage | 65,000 | 53,000 | 108,000 | 81,000 | 150,000 | 113,000 | 28,000 |
| Btuh | 2nd Stage | | 70,000 | | 108,000 | | 150,000 | 81,000 |
| | 3rd Stage | | | | | | | 113,000 |
| | 4th Stage | | | | | | | 150,000 |
| Output Btuh | 1st Stage | 52,000 | | 86,000 | 65,000 | 120,000 | 90,000 | |
| Standard Models | 2nd Stage | | | | 86,000 | | 120,000 | |
| | 3rd Stage | | | | | | | |
| | 4th Stage | | | | | | | |
| Output Btuh | 1st Stage | | 43,000 | 87,000 | 66,000 | 121,000 | 92,000 | 22,000 |
| Low NOx Models | 2nd Stage | | 57,000 | | 87,000 | | 121,000 | 66,000 |
| | 3rd Stage | | | | | | | 92,000 |
| | 4th Stage | | | | | | | 121,000 |
| Temp. Rise | 1st stage | 15-45 | 5-35 | 30-70 | 25-55 | 45-75 | 30-60 | 5-35 |
| Range- °F | 2nd Stage | | 15-45 | | 30-70 | | 45-75 | 35-65 |
| | 3rd Stage | | | | | | | 35-65 |
| | 4th Stage | | | | | | | 45-75 |
| ³ Thermal Efficiency | y - Standard | 80% | | 80% | 80% | 80% | 80% | |
| ³ Thermal Efficiency Gas Heat | y -Low NOx | 81% | 81% | 81% | 81% | 81% | 81% | 81% |
| Gas Supply Connect | ions | | | | 1/2 in. NPT | | | |
| Rec. Gas Supply P Nat./ LPG | ressure - | | | 7 iı | n.w.g. / 11 in.v | v.g. | | |

¹ Two-Stage Standard Heat and Four-Stage High Heat is only available with Low NOx Models.

² Stainless Steel Heat Exchanger is furnished as Standard when Four-Stage Heat is Ordered.

³ Thermal Efficiency at full input.

HIGH ALTITUDE DERATE

| | Heat Input Type | Altitude Feet | | old Pressure w.g. | Input Rate (Btuh) |
|---|--------------------|---------------|-------------|----------------------|--|
| NOTE - Units may be installed at altitudes | | | Natural Gas | LPG/ Propane | |
| up to 2000 ft. above sea level without any modifications. At altitudes above 2000 ft. | Standard (1 stage) | 2001 - 4500 | 3.0 | 9.0 | 60,000 |
| units must be derated to match information | Standard (2 stage) | 2001 - 4500 | 3.0/1.7 | 9.0/5.1 | 65,000 / 49,000 |
| in the table shown. At altitudes above 4500 | Medium (1 stage) | 2001 - 4500 | 3.0 | 9.0 | 100,000 |
| ft. unit must be derated 2% for each 1000 ft. above sea level. | Medium (2 stage) | 2001 - 4500 | 3.0/1.7 | 9.0/5.1 | 100,000 / 75,000 |
| NOTE - This is the only permissible derate | High (1 stage) | 2001 - 4500 | 3.0 | 9.0 | 139,000 |
| for these units. | High (2 stage) | 2001 - 4500 | 3.0/1.7 | 9.0/5.1 | 139,000 / 104,000 |
| | High (4 stage) | 2001 - 4500 | 3.0/1.7 | 9.0/5.1 | 139,000 / 104,000 / 75,000 / 26,000 |

BLOWER DATA - DIRECT DRIVE - 3 TON

036 DIRECT DRIVE BLOWER - BASE UNIT

BLOWER TABLE INCLUDES RESISTANCE FOR BASE UNIT ONLY WITH DRY INDOOR COIL AND AIR FILTERS IN PLACE.

FOR ALL UNITS ADD: 1 - Any factory installed options air resistance (heat section, economizer, etc.).

2 - Any field installed accessories air resistance (duct resistance, diffuser, etc.).

See page 10 or blower motors and drives and wet coil and options/accessory air resistance data.

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| DOWN | DOWNFLOW | 2 | | | | | | | | | | | | | | | | | | | | | | | | | | |
|------------|----------|-------|--------|--------|-----------|----------|-----------|--------|--------|-------|-------|--------|------------|----------|----------|----------------------------------|------|-------|-------|--------|--------|--------|---------|--------|---------|---------|-----------|---------|
| Exter- | | | | | | | | | | | | ٦ ٩ | ercenta | ge of Tc | stal Mot | Percentage of Total Motor Torque | en | | | | | | | | | | | |
| Static | - | 10% | | 20 | 20% | | 30% | .0 | | 40% | | | 50% | | | 60% | | | 70% | | | 80% | | 0, | %06 | | 100% | % |
| | Cfm Wi | Watts | RPM | Cfm Wa | Watts RPM | | Cfm Watts | ts RPM | / Cfm | Watts | s RPM | L Cfm | Watts | RPM | Cfm | Watts | RPM | Cfm / | Watts | RPM | Cfm | Watts | RPM | Cfm | Watts R | RPM C | Cfm Watts | tts RPM |
| 0.1 | 459 2 | 29 | 380 6 | 698 4 | 47 414 | - | 903 76 | 475 | 1069 | 110 | 539 | 1224 | 153 | 598 | 1374 | 195 | 632 | 1500 | 248 | 677 1 | 1617 3 | 312 | 723 1 | 1729 | 375 7 | 763 18 | 1821 447 | 7 803 |
| 0.2 | 357 3 | 32 | 464 5 | 596 5 | 55 520 | | 828 86 | 563 | 3 1023 | 3 120 | 597 | 1180 | 165 | 634 | 1331 | 210 | 685 | 1461 | 264 | 727 1 | 1590 | 325 7 | 757 1 | 1704 | 387 7 | 796 1. | 1796 460 | 0 835 |
| 0.3 | 255 | 30 | 554 5 | 521 6 | 61 596 | <u> </u> | 772 94 | 607 | 977 | 130 | 654 | 1137 | 177 | 706 | 1302 | 220 | 720 | 1435 | 274 | 776 1 | 1550 | 344 8 | 808 1(| 1666 4 | 406 8 | 843 1 | 1772 473 | 3 866 |
| 0.4 | 166 | 39 | 637 4- | 445 6 | 67 669 | | 716 102 | 2 694 | 916 | 143 | 728 | 1108 | 185 | 740 | 1258 | 235 | 772 | 1397 | 289 | 808 | 1523 | 356 8 | 841 1(| 1641 | 417 8 | 874 1 | 1735 492 | 2 911 |
| 0.5 | - | | | 369 7 | 72 739 | 9 661 | 61 111 | 1 759 | 869 | 153 | 782 | 1050 | 200 | 807 | 1214 | 249 | 822 | 1358 | 304 | 855 1 | 1483 | 372 8 | 889 1 | 1603 | 434 9 | 919 1 | 1710 504 | 4 940 |
| 0.6 | • | | • | : | : | - | | - | - 823 | 162 | 834 | 1006 | 212 | 856 | 1171 | 262 | 872 | 1319 | 318 | 900 | 1456 | 383 | 920 1 | 1565 | 450 9 | 962 1 | 1674 521 | 1 983 |
| 0.7 | • | - | • | : | : | ' | | - | - 762 | 175 | 901 | 963 | 223 | 903 | 1127 | 275 | 920 | 1280 | 331 | 944 | 1416 | 398 | 966 1! | 1540 4 | 460 9 | 991 1(| 1637 536 | 6 1024 |
| 0.8 | - | 1 | • | : | | | | - | - 716 | 184 | 950 | 905 | 237 | 964 | 1083 | 287 | 968 | 1241 | 344 | 986 1 | 1376 4 | 412 1 | 1011 1 | 1502 | 474 1(| 1032 16 | 1612 546 | 6 1050 |
| 6.0 | | 1 | • | : | : | • | | - | - 670 | 193 | 667 | 862 | 247 | 1007 | 1040 | 299 | 1014 | 1202 | 356 1 | 1027 1 | 1336 4 | 425 1 | 1054 1 | 1464 | 488 1(| 1072 1 | 1576 560 | 0 1088 |
| 1.0 | - | | | - | | - | | - | - 623 | 202 | 1043 | 818 | 257 | 1049 | 981 | 314 | 1074 | 1151 | 371 1 | 1079 1 | 1296 | 437 1 | 1095 1 | 1426 | 501 1 | 1110 1 | 1539 573 | 3 1125 |
| ÷. | - | 1 | • | | | - | | | : | : | ; | : | : | : | 938 | 325 | 1118 | 1112 | 382 | 1117 1 | 1256 4 | 447 1 | 1135 1: | 1388 | 513 1 | 1147 1 | 1490 589 | 9 1171 |
| 1:2 | - | | • | : | | ' | | : | ; | ; | | ; | : | : | | : | : | ; | : | - | 1215 4 | 457 1 | 1174 1: | 1344 | 526 1 | 1188 14 | 1453 600 | 0 1204 |
| HORIZONTAL | ONTA | Ļ | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Exter- | | | | | | | | | | | | Å | Percentage | ge of Tc | tal Mot | of Total Motor Torque | ne | | | | | | | | | | | |
| Static | - | 10% | | 20 | 20% | | 30% | ,0 | | 40% | _ | | 50% | | | 60% | | | 70% | | | 80% | | | %06 | | 100% | % |
| | Cfm | Watts | RPM | Cfm Wa | Watts RPM | | Cfm Watts | ts RPM | A Cfm | Watts | s RPM | Cfm | Watts | RPM | Cfm | Watts | RPM | Cfm / | Watts | RPM (| Cfm | Watts | RPM | Cfm | Watts R | RPM | Cfm Watts | tts RPM |
| 0.1 | 432 2 | 29 | 395 6. | 674 4 | 49 443 | | 882 79 | 511 | 1053 | 115 | 567 | 1211 | 156 | 617 | 1334 | 205 | 676 | 1463 | 260 | 725 1 | 1583 3 | 322 7 | 769 10 | 1692 | 391 8 | 813 1 | 1791 466 | 6 852 |
| 0.2 | 334 3 | 32 | 479 5 | 581 5 | 56 537 | | 822 87 | 582 | 2 1021 | 122 | 609 | 1178 | 165 | 659 | 1308 | 215 | 712 | 1439 | 270 | 758 1 | 1560 3 | 333 8 | 801 1(| 1670 | 402 8 | 843 1 | 1771 477 | 7 877 |
| 0.3 | 217 3 | 36 | 578 5 | 517 6 | 61 603 | | 763 96 | 651 | 953 | 137 | 696 | 1128 | 179 | 720 | 1265 | 230 | 768 | 1400 | 286 | 809 1 | 1522 | 350 8 | 850 1(| 1634 | 420 8 | 888 1. | 1737 494 | 4 920 |
| 0.4 | 149 | 39 | 636 4: | 436 6 | 68 684 | | 703 105 | 5 719 | 918 | 145 | 738 | 1079 | 193 | 781 | 1237 | 239 | 805 | 1374 | 297 | 842 1 | 1498 | 361 8 | 881 1 | 1611 | 431 9 | 917 1 | 1714 505 | 5 947 |
| 0.5 | | | 3 | 372 7 | 73 749 | | 644 114 | 4 786 | 867 | 155 | 799 | 1046 | 201 | 820 | 1194 | 254 | 858 | 1335 | 312 | 891 1 | 1460 | 377 \$ | 927 1 | 1576 | 447 9 | 960 1 | 1680 521 | 1 987 |
| 0.6 | - | | • | | : | 1 | | | - 816 | 166 | 858 | 662 | 214 | 879 | 1152 | 267 | 606 | 1296 | 326 | 938 1 | 1435 | 387 9 | 957 1 | 1552 | 457 9 | 987 1(| 1645 536 | 6 1026 |
| 0.7 | - | - | - | : | | | | | - 765 | 176 | 915 | 948 | 227 | 936 | 1109 | 280 | 959 | 1257 | 339 | 983 1 | 1398 4 | 401 1 | 1000 1 | 1517 | 471 1(| 1026 1 | 1611 550 | 0 1063 |
| 0.8 | - | | • | : | | | : | | - 714 | 185 | 970 | 915 | 235 | 974 | 1081 | 288 | 991 | 1231 | 348 1 | 1013 1 | 1360 4 | 415 1 | 1041 14 | 1482 | 484 10 | 1064 1 | 1588 558 | 8 1087 |
| 6.0 | | | | | | · - | | | - 663 | 194 | 1022 | 2 866 | 247 | 1030 | 1024 | 304 | 1052 | 1179 | 364 1 | 1070 1 | 1322 4 | 427 1 | 1081 14 | 1434 | 500 1 | 1112 1 | 1542 575 | 5 1133 |
| 1.0 | - | | • | | - | | | | - 611 | 203 | 1073 | 816 | 259 | 1085 | 981 | 315 | 1096 | 1140 | 376 | 1112 1 | 1285 | 438 1 | 1118 1 | 1399 | 511 1 | 1146 1 | 1508 586 | 6 1165 |
| 1.1 | | | | | | ' | | | | | | | | | 939 | 325 | 1138 | 1101 | 387 1 | 1152 1 | 1235 4 | 452 1 | 1166 1: | 1364 (| 521 1' | 1178 14 | 1474 596 | 6 1197 |
| 1.2 | • | | • | : | : | | | : | : | : | : | : | ; | | | : | ; | ; | : | | 1198 4 | 461 1 | 1200 1 | 1323 | 532 12 | 1214 14 | 1439 606 | 6 1227 |

BLOWER DATA - DIRECT DRIVE - 4 TON

048 DIRECT DRIVE BLOWER - BASE UNIT

BLOWER TABLE INCLUDES RESISTANCE FOR BASE UNIT ONLY WITH DRY INDOOR COIL AND AIR FILTERS IN PLACE.

FOR ALL UNITS ADD: 1 - Any factory installed options air resistance (heat section, economizer, etc.).

2 - Any field installed accessories air resistance (duct resistance, diffuser, etc.).

See page 10 for blower motors and drives and wet coil and options/accessory air resistance data.

| DOWNFLOW | FLOW | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|------------------|-------|-------|-----|-----|-------|-----|------|-------|-----|------|-------|------|------|------------|----------|----------------------------------|----------|--------|-------|---------|---------|-----------|--------|-----------|------------|-------|--------|-------|------|
| External | | | | | | | | | | | | | Per | Percentage | e of Tot | of Total Motor Torq | r Torque | е | | | | | | | | | | | |
| Static Press. | | 10% | | | 20% | | | 30% | | | 40% | | | 50% | | - | 60% | | | 70% | | 80% | % | | %06 | . 0 | | 100% | |
| in. w.g. | Cfm | Watts | RPM | Cfm | Watts | RPM | Cfm | Watts | RPM | Cfm | Watts | RPM | Cfm | Watts | RPM | Cfm | Watts | RPM | Cfm | Watts F | RPM CI | Cfm Watts | | RPM Cfm | n Watts | s RPM | 1 Cfm | Watts | RPM |
| 0.1 | 682 | 46 | 420 | 894 | 79 | 499 | 1148 | 131 | 579 | 1366 | 192 | 651 | 1551 | 268 | 726 | 1725 | 348 | 781 1 | 1885 | 445 8 | 840 20 | 2031 550 | | 893 2165 | 5 669 | 950 | 2290 | 790 | 993 |
| 0.2 | 583 | 52 | 510 | 836 | 87 | 562 | 1105 | 142 | 635 | 1329 | 204 | 697 | 1530 | 279 | 756 | 1695 | 368 | 827 1 | 1856 | 466 8 | 883 20 | 2006 567 | | 925 2149 | 9 683 | 972 | 2271 | 813 | 1023 |
| 0.3 | 484 | 59 | 601 | 778 | 96 | 629 | 1062 | 152 | 688 | 1292 | 217 | 744 | 1500 | 294 | 800 | 1675 | 380 | 856 1 | 1837 | 479 9 | 910 19 | 1981 585 | | 958 2125 | 5 704 | 1005 | 5 2252 | 834 | 1051 |
| 0.4 | 410 | 64 | 666 | 720 | 105 | 697 | 1019 | 162 | 739 | 1255 | 231 | 792 | 1469 | 309 | 841 | 1645 | 397 8 | 898 1 | 1808 | 498 (| 950 19 | 1956 603 | | 992 2100 | 0 723 | 1036 | 3 2233 | 851 | 1076 |
| 0.5 | | 1 | 1 | 662 | 114 | 764 | 961 | 176 | 805 | 1218 | 244 | 840 | 1428 | 327 | 895 | 1615 | 414 | 937 1 | 1780 | 515 9 | 987 19 | 1931 622 | | 1025 2076 | 6 741 | 1066 | 3 2205 | 874 | 1111 |
| 0.6 | | | | | | : | : | : | | 1182 | 257 | 887 | 1398 | 341 | 934 | 1585 | 429 | 974 1 | 1751 | 532 1 | 1022 19 | 1906 641 | | 1058 2052 | 52 758 | 1095 | 5 2186 | 886 | 1131 |
| 0.7 | | | | | | | | | | 1145 | 270 | 933 | 1367 | 354 | 972 | 1555 | 443 1 | 1009 1 | 1722 | 548 1 | 1056 18 | 1874 663 | | 1098 2028 | 8 774 | 1122 | 2148 | 903 | 1167 |
| 0.8 | | | | | | | | | | 1096 | 287 | 992 | 1326 | 372 | 1021 | 1515 | 462 1 | 1056 1 | 1693 | 564 1 | 1090 18 | 1850 679 | 9 1129 | 29 1996 | 96 792 | 1157 | 7 2111 | 913 | 1196 |
| 0.9 | | | | | | | : | : | | 1047 | 302 | 1047 | 1296 | 385 | 1058 | 1485 | 476 1 | 1090 1 | 1664 | 579 1 | 1123 18 | 1824 693 | 3 1157 | 57 1963 | 3 807 | 1188 | 3 2073 | 916 | 1219 |
| 1.0 | | | | | | | | | | 1010 | 312 | 1085 | 1255 | 403 | 1107 | 1455 | 491 1 | 1125 1 | 1635 | 594 1 | 1155 17 | 1787 710 | | 1195 1931 | 818 | 1216 | 3 2036 | 912 | 1236 |
| 1.1 | | | | | | | | : | | - | | | - | : | | 1425 | 505 1 | 1160 1 | 1606 | 609 1 | 1188 17 | 1762 717 | | 1216 1883 | 3 828 | 1250 | 1960 | 890 | 1260 |
| 1.2 | ; | | : | 1 | | : | : | | | | | ; | : | 1 | 1 | ; | | 1 | 1 | | 16 | 1687 715 | | 1254 1834 | 84 827 | 1275 | 5 1848 | 834 | 1274 |
| HORIZONTAL | DNTAL | _1 | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| External | | | | | | | | | | | | | Per | centage | e of Tot | Percentage of Total Motor Torque | r Torqu | е | | | | | | | | | | | |
| Static Press. | | 10% | | | 20% | | | 30% | | | 40% | | | 50% | |) | 60% | | | 70% | | 80% | % | | 60% | . 0 | | 100% | |
| in. w.g. | Cfm | Watts | RPM | Cfm | Watts | RPM | Cfm | Watts | RPM | Cfm | Watts | RPM | Cfm | Watts | RPM | Cfm V | Watts | RPM | Cfm V | Watts | RPM CI | Cfm Watts | | RPM Cfm | n Watts | s RPM | 1 Cfm | Watts | RPM |
| 0.1 | 641 | 46 | 443 | 875 | 82 | 522 | 1127 | 137 | 614 | 1334 | 202 | 691 | 1524 | 280 | 762 | 1694 | 367 8 | 827 1 | 1866 | 470 8 | 881 19 | 1997 581 | | 955 2119 | 669 6 | 1010 | 2241 | 830 | 1058 |
| 0.2 | 568 | 50 | 505 | 831 | 06 | 582 | 1097 | 144 | 650 | 1310 | 211 | 723 | 1504 | 290 | 793 | 1671 | 379 8 | 859 1 | 1829 | 484 (| 921 19 | 1977 600 | | 986 2106 | 06 715 | 1032 | 2227 | 846 | 1080 |
| 0.3 | 483 | 56 | 584 | 778 | 98 | 647 | 1050 | 155 | 706 | 1269 | 225 | 777 | 1470 | 308 | 844 | 1642 | 396 | 900 | 1799 | 498 | 957 19 | 1953 621 | | 1022 2079 | 9 743 | 1072 | 2 2199 | 873 | 1118 |
| 0.4 | 398 | 62 | 661 | 724 | 106 | 707 | 1004 | 167 | 764 | 1228 | 240 | 831 | 1436 | 325 | 891 | 1612 | 413 | 941 1 | 1777 | 511 9 | 985 19 | 1930 640 | | 1055 2062 | 32 758 | 1096 | 3 2181 | 888 | 1140 |
| 0.5 | : | : | : | 671 | 113 | 763 | 957 | 179 | 822 | 1201 | 250 | 867 | 1413 | 335 | 921 | 1588 | 427 | 973 1 | 1748 | 530 1 | 1025 19 | 1906 657 | | 1087 2036 | 86 777 | 1129 | 9 2153 | 904 | 1170 |
| 9.0 | 1 | | | 1 | | | | | | 1161 | 265 | 919 | 1378 | 350 | 964 | 1552 | 447 1 | 1019 1 | 1718 | 549 1 | 1064 18 | 1874 676 | | 1124 2000 | 962 00 | 1166 | 3 2115 | 917 | 1202 |
| 0.7 | | | | | | | | | | 1120 | 279 | 970 | 1344 | 365 | 1006 | 1529 | 459 1 | 1049 1 | 1696 | 564 1 | 1093 18 | 1850 688 | 8 1150 | 50 1974 | 4 805 | 1189 | 9 2078 | 922 | 1228 |
| 0.8 | | | | | | | | | | 1093 | 288 | 1003 | 1310 | 379 | 1047 | 1493 | 477 1 | 1091 1 | 1667 | 583 1 | 1131 18 | 1818 700 | 0 1180 | 80 1930 | 80 812 | 1220 | 2040 | 919 | 1246 |
| 0.9 | | : | | | : | : | ; | : | : | 1052 | 302 | 1051 | 1275 | 393 | 1087 | 1469 | 488 1 | 1118 1 | 1644 | 595 1 | 1158 17 | 1779 711 | | 1213 1896 | 96 812 | 1239 | 1984 | 903 | 1265 |
| 1.0 | | | | | | : | : | : | : | 1012 | 314 | 1096 | 1241 | 407 | 1128 | 1434 | 502 1 | 1155 1 | 1615 | 610 1 | 1191 17 | 1747 715 | | 1235 1843 | 3 802 | 1259 | 9 1910 | 865 | 1276 |
| ۲. | : | | | : | ; | - | ; | ; | - | | | - | - | | : | 1386 | 516 1 | 1201 1 | 1571 | 625 1 | 1232 16 | 1684 713 | | 1266 1738 | 88 760 | 1277 | 7 1760 | 775 | 1282 |
| 1.2 | : | : | : | 1 | : | : | : | : | : | : | | 1 | : | : | ; | : | 1 | : | ; | : | 16 | 1620 697 | | 1282 1633 | 3 707 | 1283 | 3 1667 | 736 | 1296 |

BLOWER DATA - DIRECT DRIVE - 5 AND 6 TON

060/074 DIRECT DRIVE BLOWER - BASE UNIT

BLOWER TABLE INCLUDES RESISTANCE FOR BASE UNIT ONLY WITH DRY INDOOR COIL AND AIR FILTERS IN PLACE.

FOR ALL UNITS ADD:

1 - Any factory installed options air resistance (heat section, economizer, etc.).

2 - Any field installed accessories air resistance (duct resistance, diffuser, etc.).

See page 10 for blower motors and drives and wet coil and options/accessory air resistance data.

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| DOWNFLOW | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|------------------|------|-------|-----|------|-------|-----|------|-------|-----|-------|-------|--------|--------|------------|---------|----------------------------------|---------|----------|--------|---------|-----------|-----------|----------|-----------|---------|----------|--------|--------|------|
| External | | | | | | | | | | | | | Perc | Percentage | of Tota | of Total Motor Torque | Torque | | | | | | | | | | | | |
| Static Press. | | 10% | | | 20% | | | 30% | | | 40% | | | 50% | | 9 | 60% | | 7 | 70% | | 80% | % | | %06 | ° | | 100% | |
| in. w.g. | Cfm | Watts | RPM | Cfm | Watts | RPM | Cfm | Watts | RPM | Cfm | Watts | RPM 0 | Cfm | Watts F | RPM (| Cfm W | Watts R | RPM C | Cfm | Watts R | RPM Cf | Cfm Watts | | RPM Cfm | n Watts | ts RPM | / Cfm | Natts | RPM |
| 0.1 | 743 | 58 | 428 | 992 | 100 | 492 | 1284 | 161 | 556 | 1526 | 231 | 607 1 | 1726 | 327 (| 678 1 | 1890 4 | 427 7 | 737 20 | 2072 5 | 557 8 | 800 2220 | 20 686 | | 848 2362 | 32 842 | 2 901 | 2478 | 3966 | 938 |
| 0.2 | 661 | 65 | 497 | 928 | 110 | 556 | 1231 | 175 | 610 | 1479 | 251 | 662 1 | 1685 3 | 348 | 726 1 | 1872 4 | 440 7 | 761 20 | 2052 | 574 8 | 827 2198 | 98 705 | | 876 2344 | 14 860 | 925 | 2468 | 3 1016 | 696 |
| 0.3 | 579 | 71 | 563 | 881 | 118 | 602 | 1179 | 188 | 663 | 1431 | 270 | 716 1 | 1658 | 362 | 757 1 | 1835 4 | 466 8 | 807 2(| 2024 | 597 8 | 863 21 | 2176 724 | | 903 2322 | 22 881 | 952 | 2448 | 3 1035 | 993 |
| 0.4 | 518 | 76 | 611 | 818 | 128 | 662 | 1126 | 202 | 716 | 1400 | 283 | 751 1 | 1618 | 383 8 | 802 1 | 1811 4 | 483 8 | 837 19 | 1995 (| 619 8 | 898 2153 | 53 743 | | 930 2301 | 01 900 | 978 | 2428 | 3 1053 | 1016 |
| 0.5 | | | | 754 | 138 | 719 | 1074 | 216 | 768 | 1352 | 301 | 801 1 | 1578 4 | 403 8 | 847 1 | 1775 5 | 507 8 | 881 19 | 1972 (| 636 9 | 925 2120 | 20 769 | | 968 2280 | 30 919 | 9 1002 | 2 2403 | 3 1074 | 1043 |
| 0.6 | | | 1 | | | | | : | : | 1305 | 319 | 850 1 | 1551 4 | 416 | 875 1 | 1738 5 | 529 9 | 922 19 | 1938 6 | 659 9 | 963 20 | 2098 785 | | 992 2248 | 18 945 | 5 1037 | 7 2383 | 3 1090 | 1064 |
| 0.7 | | | | | | | | | | 1273 | 330 | 882 1 | 1511 4 | 434 | 917 1 | 1714 5 | 544 9 | 948 19 | 1903 6 | 681 1(| 1000 2064 | 64 808 | | 1026 2227 | 27 961 | 1059 | 9 2353 | 3 1113 | 1094 |
| 0.8 | | 1 | 1 | | : | : | | | : | 1226 | 347 | 928 1 | 1470 4 | 453 | 957 1 | 1678 5 | 564 9 | 986 18 | 1869 7 | 701 10 | 1033 2031 | 31 830 | <u> </u> | 1058 2195 | 95 983 | 3 1090 | 0 2323 | 3 1133 | 1121 |
| 0.9 | 1 | 1 | 1 | 1 | 1 | 1 | | 1 | | 1178 | 363 | 972 1 | 1430 4 | 470 | 997 1 | 1641 5 | 583 1(| 1022 18 | 1835 7 | 720 10 | 1065 1998 | 98 849 | | 1088 2163 | 33 1004 | 4 1119 | 9 2293 | 3 1151 | 1147 |
| 1.0 | | 1 | 1 | | : | | | 1 | | 1147 | 374 | 1000 1 | 1390 4 | 487 1 | 1034 1 | 1605 6 | 601 1(| 1057 18 | 1800 | 737 10 | 1094 1953 | 53 873 | | 1125 2131 | 31 1022 | 2 1146 | 3 2263 | 3 1167 | 1170 |
| 1.1 | | 1 | | 1 | 1 | | | | | | 1 | | | | | 1556 6 | 623 1(| 1 099 1. | 1755 7 | 756 1 | 1129 1920 | 20 888 | | 1151 2089 | 39 1043 | 3 1177 | 7 2203 | 3 1193 | 1211 |
| 1.2 | | 1 | | 1 | 1 | | | | | 1 | | | | | 1 | - | | | : | | 18 | 1875 906 | 1181 | 81 2036 | 36 1063 | 3 1211 | 1 2169 | 9 1213 | 1227 |
| HORIZONTA | DNTA | Ļ | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| External | | | | | | | | | | | | | Perc | entage | of Tota | Percentage of Total Motor Torque | Torque | | | | | | | | | | | | |
| Static | | 10% | | | 20% | | | 30% | | | 40% | | | 50% | | é | 60% | | ~ | 70% | | 80% | % | | %06 | ~ | | 100% | |
| in. w.g. | Cfm | Watts | RPM | Cfm | Watts | RPM | Cfm | Watts | RPM | Cfm V | Watts | RPM | Cfm | Watts | RPM | Cfm W | Watts R | RPM C | Cfm | Watts R | RPM Cfm | m Watts | | RPM Cfm | n Watts | ts RPM | / Cfm | Watts | RPM |
| 0.1 | 695 | 49 | 431 | 1051 | 88 | 470 | 1280 | 157 | 562 | 1430 | 314 | 665 1 | 1615 4 | 420 | 753 1 | 1798 5 | 526 8 | 807 19 | 1957 6 | 656 8 | 873 2100 | 00 793 | | 925 2228 | 28 947 | 7 979 | 2351 | 1 1107 | 1022 |
| 0.2 | 610 | 55 | 495 | 973 | 96 | 543 | 1233 | 166 | 607 | 1382 | 332 | 715 1 | 1589 4 | 433 | 782 1 | 1762 5 | 547 8 | 847 19 | 1927 6 | 677 9 | 905 2079 | 79 808 | | 947 2207 | 07 965 | 5 1002 | 2 2332 | 2 1126 | 1043 |
| 0.3 | 525 | 61 | 560 | 914 | 104 | 612 | 1186 | 177 | 657 | 1347 | 345 | 752 1 | 1563 4 | 446 | 811 1 | 1738 5 | 561 8 | 873 19 | 1907 6 | 6 069 | 927 2047 | 47 830 | | 979 2186 | 36 982 | 2 1024 | 4 2308 | 3 1148 | 1069 |
| 0.4 | 461 | 99 | 611 | 856 | 115 | 695 | 1138 | 190 | 714 | 1312 | 358 | 788 1 | 1525 4 | 464 | 853 1 | 1702 5 | 581 9 | 911 18 | 1877 7 | 209 9 | 958 2026 | 26 844 | | 999 2165 | 35 998 | 3 1046 | 6 2289 | 1164 | 1088 |
| 0.5 | : | | 1 | 822 | 122 | 749 | 1095 | 202 | 772 | 1277 | 370 | 823 1 | 1486 4 | 482 | 893 1 | 1678 5 | 593 9 | 936 18 | 1847 7 | 726 9 | 987 1995 | 95 864 | | 1030 2144 | 1013 | 3 1067 | 7 2264 | 4 1182 | 1111 |
| 0.6 | : | | | | : | | : | : | ; | 1242 | 382 | 857 1 | 1460 4 | 494 | 919 1 | 1642 6 | 612 9 | 972 18 | 1827 7 | 738 10 | 1007 19 | 1974 877 | | 1050 2112 | 1035 | 5 1096 | 6 2239 | 9 1197 | 1133 |
| 0.7 | | | | | | | | | | 1194 | 398 | 901 1 | 1421 | 510 3 | 957 1 | 1618 6 | 624 9 | 995 17 | 1787 7 | 760 10 | 1044 1943 | 43 896 | | 1079 2091 | 91 1048 | 8 1115 | 5 2208 | 3 1213 | 1158 |
| 0.8 | : | | | | : | : | ; | ; | : | 1148 | 413 | 943 1 | 1382 (| 527 | 993 1 | 1582 6 | 641 1(| 1029 1 | 1757 7 | 775 10 | 1071 1912 | 12 914 | | 1107 2059 | 59 1065 | 5 1142 | 2 2184 | 4 1223 | 1176 |
| 0.9 | : | : | | | : | ł | ; | : | ; | 1112 | 424 | 974 1 | 1343 (| 542 1 | 1028 1 | 1546 6 | 657 1(| 1061 1 | 1727 7 | 789 10 | 1096 1880 | 80 932 | | 1135 2028 | 28 1081 | 1 1167 | 7 2147 | 7 1233 | 1200 |
| 1.0 | | | | | | | : | | | 1069 | 438 | 1011 1 | 1305 { | 557 1 | 1062 1 | 1510 6 | 673 10 | 1092 16 | 1687 8 | 807 11 | 1129 1849 | 49 948 | | 1162 1996 | 96 1095 | 5 1191 | 1 2110 | 1238 | 1221 |
| 1.1 | : | | | : | ; | ł | ; | ; | ; | : | ; | - | | - | - | 1474 6 | 688 1 | 1122 16 | 1652 8 | 822 11 | 1156 1818 | 18 964 | | 1188 1964 | 34 1107 | 7 1212 | 2 2060 | 1235 | 1243 |
| 1.2 | - | | | | : | | | : | : | | : | 1 | 1 | | 1 | - | - | 1 | : | ' ! | 1781 | 81 982 | | 1217 1912 | 1123 | 3 1245 | 5 2010 | 1221 | 1258 |

BLOWER DATA

| Air | Wet Ind | oor Coil | Gas H | leating | | Filt | ters |
|---------------|----------|----------|----------------|-----------|------------|--------|---------|
| Volume cfm | 036, 048 | 060, 074 | Medium Heat | High Heat | Economizer | MERV 8 | MERV 13 |
| 800 | 0.01 | | 0.02 | 0.02 | 0.04 | 0.04 | 0.05 |
| 1000 | 0.02 | 0.02 | 0.02 | 0.02 | 0.04 | 0.04 | 0.07 |
| 1200 | 0.03 | 0.04 | 0.02 | 0.02 | 0.04 | 0.04 | 0.07 |
| 1400 | 0.04 | 0.05 | 0.02 | 0.03 | 0.04 | 0.04 | 0.07 |
| 1600 | 0.05 | 0.07 | 0.03 | 0.04 | 0.04 | 0.04 | 0.07 |
| 1800 | 0.06 | 0.08 | 0.04 | 0.05 | 0.05 | 0.04 | 0.07 |
| 2000 | 0.08 | 0.10 | 0.04 | 0.06 | 0.05 | 0.05 | 0.08 |
| 2200 | | 0.11 | 0.04 | 0.07 | 0.05 | 0.05 | 0.08 |
| 2400 | | 0.13 | 0.05 | 0.08 | 0.05 | 0.05 | 0.08 |

FACTORY INSTALLED OPTIONS/FIELD INSTALLED ACCESSORY AIR RESISTANCE - in. w.g.

POWER EXHAUST FAN PERFORMANCE

| Return Air System Static Pressure in. w.g. | Air Volume Exhausted cfm |
|--|--------------------------|
| 0.00 | 2000 |
| 0.05 | 1990 |
| 0.10 | 1924 |
| 0.15 | 1810 |
| 0.20 | 1664 |
| 0.25 | 1507 |
| 0.30 | 1350 |
| 0.35 | 1210 |

CEILING DIFFUSERS AIR RESISTANCE (in. w.g.)

| | RT | D11-95S Step-Down Dif | fuser | FD11-95S |
|------------------|----------------|-------------------------|-----------------------|-------------------|
| Air Volume - cfm | 2 Ends Open | 1 Side & 2 Ends Open | All Ends & Sides Open | Flush Diffuser |
| 1800 | 0.13 | 0.11 | 0.09 | 0.09 |
| 2000 | 0.15 | 0.13 | 0.11 | 0.10 |
| 2200 | 0.18 | 0.15 | 0.12 | 0.12 |
| 2400 | 0.21 | 0.18 | 0.15 | 0.14 |
| 2600 | 0.24 | 0.21 | 0.18 | 0.17 |
| 2800 | 0.27 | 0.24 | 0.21 | 0.20 |
| 3000 | 0.32 | 0.29 | 0.25 | 0.25 |

CEILING DIFFUSER AIR THROW DATA

| Air Volume - cfm | ¹ Effective | Throw - ft. |
|------------------|------------------------|-------------|
| | RTD11-95S | FD11-95S |
| 2600 | 24 - 29 | 19 - 24 |
| 2800 | 25 - 30 | 20 - 28 |
| 3000 | 27 - 33 | 21 - 29 |

¹ Effective throw based on terminal velocities of 75 ft. per minute.

ELECTRICAL DATA

3 TON ULTRA EFFICIENCY (R-410A)

| ¹ Voltage - 60hz | | 208/230V - 3 Ph | 460V - 3 Ph |
|------------------------------|-----------------------------------|-----------------|-------------|
| Compressor | Rated Load Amps | 9.1 | 5.1 |
| Outdoor Fan Motor | Full Load Amps | 4.1 | 2.1 |
| Power Exhaust (1) 0.33 HP | Full Load Amps | 2.4 | 1.3 |
| Service Outlet 115 | 5V GFI (amps) | 15 | 15 |
| Indoor Blower | Horsepower | 0.5 | 0.5 |
| Motor | Full Load Amps | 4.3 | 2.2 |
| ² Maximum | Unit Only | 25 | 15 |
| Overcurrent — Protection | With (1) 0.33 HP Power Exhaust | 30 | 15 |
| ³ Minimum | Unit Only | 20 | 11 |
| Circuit — Ampacity | With (1) 0.33 HP Power Exhaust | 23 | 12 |

NOTE - All units have a minimum Short Circuit Current Rating (SCCR) of 5000 amps.

¹ Extremes of operating range are plus and minus 10% of line voltage.

² HACR type breaker or fuse.

³ Refer to National or Canadian Electrical Code manual to determine wire, fuse and disconnect size requirements.

ELECTRICAL DATA

4 TON

3 TON

LGH036U4E

| 4 TON ULTRA | EFFICIENCY (R-410A |) | LGH048U4E |
|--|-----------------------------------|-----------------|-------------|
| ¹ Voltage - 60hz | | 208/230V - 3 Ph | 460V - 3 Ph |
| Compressor | Rated Load Amps | 13.8 | 6.5 |
| Outdoor Fan Motor | Full Load Amps | 4.1 | 2.1 |
| Power Exhaust (1) 0.33 HP | Full Load Amps | 2.4 | 1.3 |
| Service Outlet 11 | 5V GFI (amps) | 15 | 15 |
| Indoor Blower | Horsepower | 0.75 | 0.75 |
| Motor – | Full Load Amps | 6.1 | 3.1 |
| ² Maximum | Unit Only | 40 | 15 |
| Overcurrent [–] Protection | With (1) 0.33 HP Power Exhaust | 40 | 20 |
| ³ Minimum | Unit Only | 28 | 14 |
| Circuit [–] Ampacity | With (1) 0.33 HP Power Exhaust | 30 | 15 |

NOTE - All units have a minimum Short Circuit Current Rating (SCCR) of 5000 amps.

¹ Extremes of operating range are plus and minus 10% of line voltage.

² HACR type breaker or fuse.

³ Refer to National or Canadian Electrical Code manual to determine wire, fuse and disconnect size requirements.

ELECTRICAL DATA

5 TON ULTRA EFFICIENCY (R-410A)

| ¹ Voltage - 60hz | | 208/230V - 3 Ph | 460V - 3 Ph |
|--|-----------------------------------|-----------------|-------------|
| Compressor | Rated Load Amps | 14.6 | 7 |
| Outdoor Fan Motor | Full Load Amps | 4.1 | 2.1 |
| Power Exhaust (1) 0.33 HP | Full Load Amps | 2.4 | 1.3 |
| Service Outlet 11 | 5V GFI (amps) | 15 | 15 |
| Indoor Blower | Horsepower | 1 | 1 |
| Motor – | Full Load Amps | 7.4 | 3.7 |
| ² Maximum | Unit Only | 40 | 20 |
| Overcurrent [–] Protection | With (1) 0.33 HP Power Exhaust | 45 | 20 |
| ³ Minimum | Unit Only | 30 | 15 |
| Circuit – Ampacity | With (1) 0.33 HP Power Exhaust | 33 | 16 |

NOTE - All units have a minimum Short Circuit Current Rating (SCCR) of 5000 amps.

¹ Extremes of operating range are plus and minus 10% of line voltage.

² HACR type breaker or fuse.

³ Refer to National or Canadian Electrical Code manual to determine wire, fuse and disconnect size requirements.

ELECTRICAL DATA

6 TON

5 TON

LGH060U4E

| 6 TON ULTRA E | EFFICIENCY (R-410A | A) | LGH074U4E |
|------------------------------|-----------------------------------|-----------------|-------------|
| ¹ Voltage - 60hz | | 208/230V - 3 Ph | 460V - 3 Ph |
| Compressor | Rated Load Amps | 16.9 | 8.3 |
| Outdoor Fan Motor | Full Load Amps | 4.1 | 2.1 |
| Power Exhaust (1) 0.33 HP | Full Load Amps | 2.4 | 1.3 |
| Service Outlet 115 | V GFI (amps) | 15 | 16 |
| Indoor Blower | Horsepower | 1 | 1 |
| Motor | Full Load Amps | 7.4 | 3.7 |
| ² Maximum | Unit Only | 45 | 20 |
| Overcurrent Protection | With (1) 0.33 HP Power Exhaust | 50 | 25 |
| ³ Minimum | Unit Only | 33 | 17 |
| Circuit — Ampacity | With (1) 0.33 HP | 36 | 18 |

Power Exhaust
NOTE - All units have a minimum Short Circuit Current Rating (SCCR) of 5000 amps.

¹ Extremes of operating range are plus and minus 10% of line voltage.

² HACR type breaker or fuse.

³ Refer to National or Canadian Electrical Code manual to determine wire, fuse and disconnect size requirements.

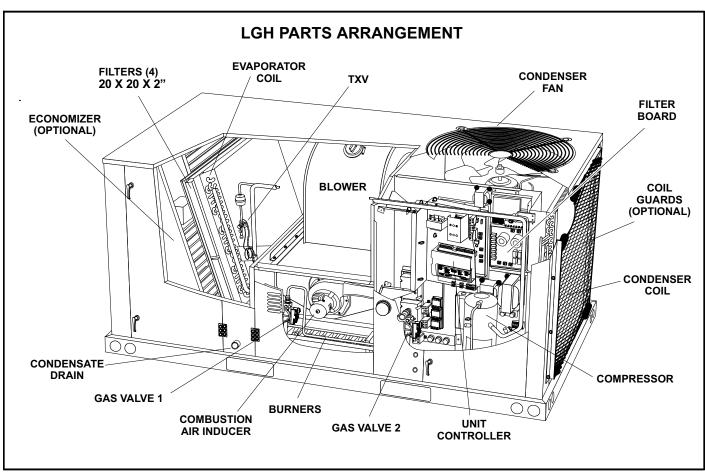


FIGURE 1

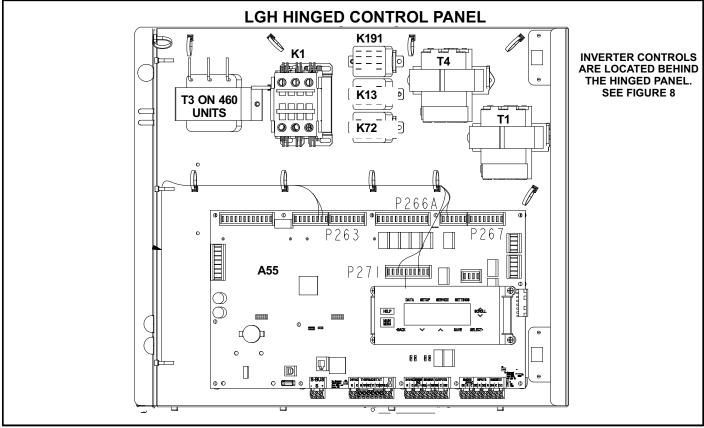


FIGURE 2

I-UNIT COMPONENTS

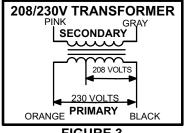
All 3 through 6 ton (7 through 21 kW) units are configure to order units (CTO). The LGH unit components are shown in figure 1. All units come standard with hinged unit panels. All L1, L2, and L3 wiring is color coded; L1 is red, L2 is yellow, and L3 is blue.

A-Control Box Components

LGH control box components are shown in figure 2. The control box is located in the upper right portion of the compressor compartment.

1-Control Transformer T1

All use a single line voltage to 24VAC transformer mounted on the hinged control panel. Transformer supplies power to control circuits in the unit. The transformer is rated at 70VA and is protected by a 3.5 amp circuit breaker (CB8). The 208/230 (Y) voltage transformers



use two primary voltage taps as shown in figure 3, while the 460 (G) voltage transformer use a single primary voltage tap.

FIGURE 3

2-C.A.I. Transformers T3 (G voltage)

All (G) 460 voltage units use transformer T3 mounted on the hinged control panel. The transformers have an output rating of 0.75A. T3 transformer supplies 230 VAC power to the combustion air inducer motor (B6).

3-Transformer T4 (G voltage)

All units use transformer T4 mounted in the back panel in the compressor section. T4 is a line voltage to 230V transformer to power the indoor blower and outdoor fan motor. It is connected to line voltage and is powered at all times.

4-Unit Controller A55

The Unit Controller provides all unit control functions, unit status information, unit diagnostics, programmable parameters, and USB verification and profile sharing. Refer to the Unit Controller guide provided with the unit.

The Unit Controller uses input from a zone/room sensor cooling, a thermostat, or a third-party controller to operate the unit. When a zone/room sensor (most efficient) is used, the compressor, blower, and condenser fan motor speed is variable. The motor speed depends on how far room/zone temperature is from setpoint. When a thermostat or thirdparty controller are used, the compressor, blower, and condenser fan motor speed is 2-stage. Zone/room sensor, thermostat, and third-party controller wires are connected to J297 on the Unit Controller.

Many default Unit Controller settings are adjustable. Refer to the unit installation instruction or the Unit Controller manual provided with the unit.

The Unit Controller is configured to identify optional kits and accessories for proper function. Each character in the configuration ID represents a different option. Refer to the unit installation instruction or the Unit Controller manual provided with the unit.

5-Compressor Contactor K1

The Unit Controller closes n.o. K1 contacts to provide power to the inverter control board (A192). The contactor does not energize the compressor in the same manner as a traditional cooling system. Three phase units use three pole double break contactors with a 24 volt coil.

6-Crankcase Heater Relay K191

All units use relay K191 to control crnkcase heater HR1.

7-Combustion Air Inducer Relay K13

Relay K13 is normally open and controls combution air inducer B6. K13 supplies power to B6.

B-Cooling Components

All units use a single cooling circuit consisting of a variable speed compressor, fin/tube condenser coil and evaporator coil. See figure 4. All units use one draw-through type condenser fan and a single direct drive blower. The blower draws air across the evaporator during unit operation.

Cooling may be supplemented by a factory- or field-installed economizer. The evaporator coil is slab type and uses a thermostatic expansion valve as the primary refrigerant metering device. The evaporator is also equipped with enhanced fins and rifled tubing. The compressor is protected by a freezestat (S49) on the evaporator coil, a high pressure switch (S4) on the discharge line, a high temperature limit switch (S5) on the compressor, and a low pressure switch (S87) on the suction line. See figure 4. A low ambient switch (S11) and a supply air temperature sensor (RT6) are standard.

1-Freezestat S49

Each unit is equipped with a low temperature switch (freezestat) located on a return bend of each evaporator coil.

The freezestat is wired to the A55 Unit Controller. The freezestat is a SPST N.C. auto-reset switch which opens at $29^{\circ}F \pm 3^{\circ}F (-1.7^{\circ}C \pm 1.7^{\circ}C)$ on a temperature drop and closes at $58^{\circ}F \pm 4^{\circ}F (14.4^{\circ}C \pm 2.2^{\circ}C)$ on a temperature rise. To prevent coil icing, freezestats open during compressor operation to temporarily disable the compressor until the coil temperature rises.

If the freezestat is tripping frequently due to coil icing, check the airflow / filters, economizer position and unit charge before allowing unit back in operation. Make sure to eliminate conditions which might promote evaporator ice buildup.

2-High Pressure Switch S4

The high pressure switch is an auto-reset SPST N.C. switch which opens on a pressure rise.

S4 is located in the compressor discharge line and wired to the A55 Unit Controller.

When discharge pressure rises to $640 \pm 10 \text{ psig} (4412 \pm 69 \text{ kPa})$ (indicating a problem in the system) the switch opens and the compressor inverter is de-energized (the economizer can continue to operate). The switch automatically resets at $475 \pm 10 \text{ psig}$.

3-Low Pressure Switch S87

The compressor circuit is protected by a loss of charge switch located on the suction line. Switch opens at 40 psig \pm 5 psig (276 \pm 34 kPa) and automatically resets at 90 psig \pm 5 psig (621 kPa \pm kPa).

4-High Temperature Limit Switch S5

Each variable speed compressor is equipped with a compressor-mounted normally closed temperature switch that prevents compressor damage due to overheating caused by internal friction. The switch is located on top of the compressor casing. This switch senses the compressor casing temperature and opens at 239-257°F to shut-off compressor operation. The auto-reset switch closes when the compressor casing temperature falls to 151-187°F, and the compressor is re-energized. This switch is a single-pole, single-throw (SPST) bi-metallic switch and is wired to the A55 Unit Controller.

5-Low Ambient Switch S11

The low ambient switch is an auto-reset SPST N.O. pressure switch and is located in the liquid line prior to the indoor coil section. The switch is wired to the A55 Unit Controller which uses the S11 input to control the outdoor fan when outdoor temperatures drop below 62°F. S11 opens when the liquid pressure drops below 240 ± 10 psig (1655 ± 69 kPa). S11 closes when the liquid pressure rises to 450 ± 10 psig (3102 ± 69 kPa) psig.

The low ambient switch is used to cycle outdoor fan operation between low speed and off during low ambient temperatures. The reduced heat transfer across the outdoor coil results in higher refrigerant temperatures and prevents indoor coil icing.

The following is a summary of low ambient operation assuming there is a cooling demand:

Outdoor Temperature Initiated Low Ambient Operation* -

When outdoor air temperature drops below 62° F, the Unit Controller will operate the outdoor fan at low speed.

*Assuming S11 low ambient pressure switch it closed.

Low Ambient Operation Cycles Between Outdoor Fan Off & Low Speed* -

If S11 low ambient switch opens, indicating liquid pressure has dropped below 240psig, the Unit Controller will de-energize the outdoor fan but continue mechanical cooling. If S11 closes, indicating liquid pressure has risen to 450psig, the Unit Controller will operate the outdoor fan at low speed.

*Assuming outdoor temperature remains below 65°F.

Low Ambient Operation Termination -

If outdoor air temperature rises above $65^{\circ}F$ ($62^{\circ}F + 3^{\circ}F$ deadband), the Unit Controller will operate the outdoor fan at the customary variable speed until the outdoor temperature drops below $62^{\circ}F$.

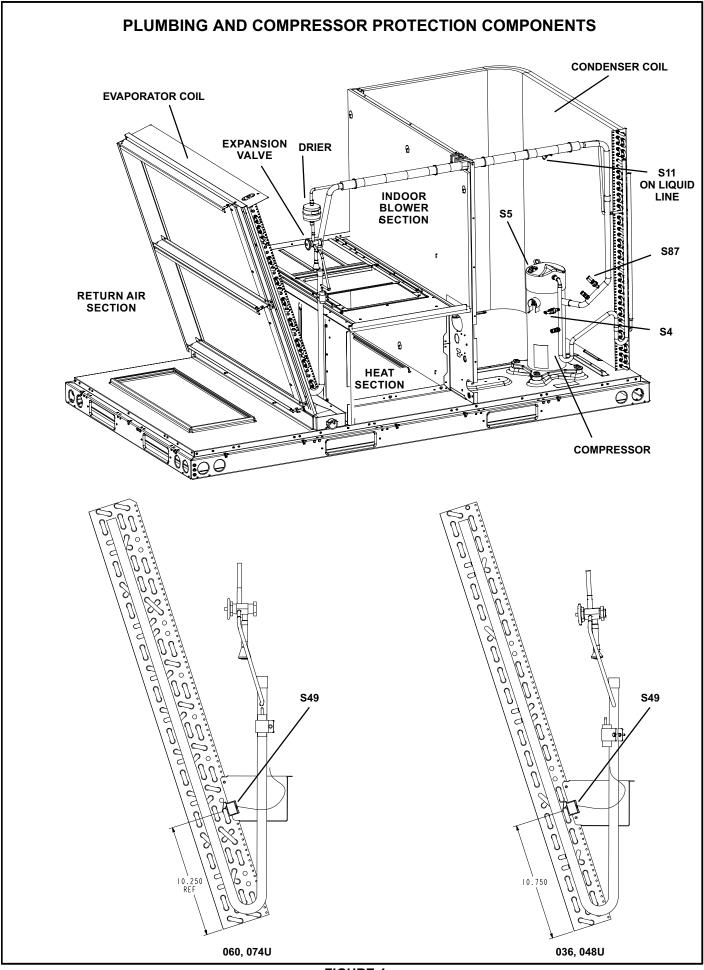
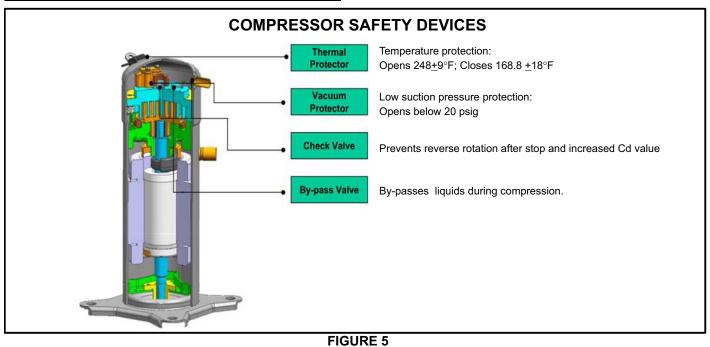


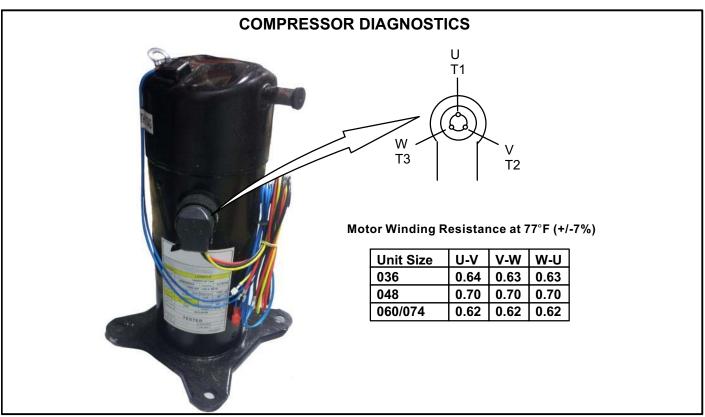
FIGURE 4 Page 16

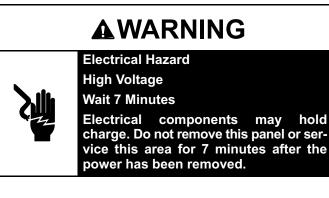
Electrical shock hazard. Compressor must be grounded. Do not operate without protective cover over terminals. Disconnect power before removing protective cover. Discharge capacitors before servicing unit. Failure to follow these precautions could cause electrical shock resulting in injury or death.

6-Variable Speed Compressor B1

All units use one variable speed scroll compressor. See "SPECIFICATIONS" and "ELECTRICAL DATA" (table of contents) or compressor nameplate for compressor specifications. Refer to figure 5 for compressor safety devices and figure 6 for compressor diagnostics.







See figure 8 for compressor inverter controls located behind the hinged control panel.

The inverter varies the compressor speed (capacity) by converting an AC input signal to a pulse width modulation (PWM) output. To initiate cooling operation, the Unit Controller (A55) supplies a control signal to the inverter (A192) via a MODBUS protocol. Inverter status and diagnostics are continuously monitored and reported to the Unit Controller such as:

- -Improper Unit Controller input voltage compared to unit model number
- -High input voltage
- -Low input voltage
- -Imbalanced input voltage

-A communication issue - check MODBUS communication wire for good connections between the Unit Controller and the inverter board.

An example of the Unit Controller displaying alarm 187 is shown in figure 7. See table 1 for inverter-related alarms. Inverter component wire routing is shown in figure 9.

Electrical shock hazard. Variable speed compressor components must be grounded. Failure to follow these precautions could cause electrical shock resulting in injury or death.

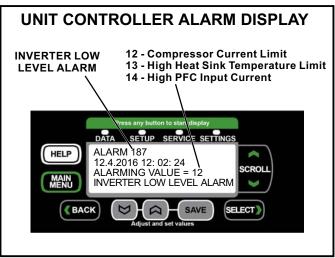


FIGURE 7

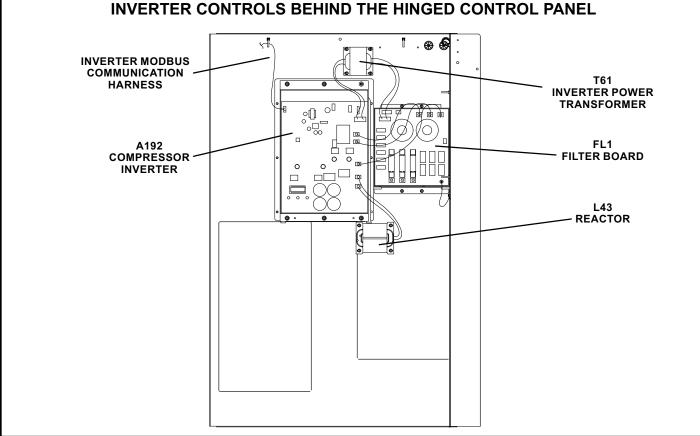




TABLE 1

| | | INVERTER-RELATED ALARMS |
|---------------|------------------------------------|---|
| ALARM CODE | DISPLAY MESSAGE | EVENT ACTION |
| | | Possible alarming values for Prodigy Alarm 187 are: |
| | | 12 - High compressor input current |
| | | 13 - High heat sink temperature |
| | | 14 - High PFC input current |
| 187 | INVERTER LOW LEVEL ALARM | Alarm might be caused by outdoor fan abnormal operation, high ambient conditions, dirty outdoor coil, refrigerant overcharge, or a blocked heat sink. |
| | | The compressor speed will slow down until the temperature or current lowers, then the compressor will speed up again. |
| | | If the alarm continues after outdoor conditions have moderated, check the fan, charge and coil. Alarm 187 will automatically clear when minimum off time expires. REFER TO TROUBLE SHOOTING GUIDE IN SERVICE MANUAL FOR MORE INFORMATION. |
| | | Possible alarming values for Prodigy Alarm 188 are: |
| | | 21 - Peak DC current - Intelligent Power Module (IPM) fault condition (follow 12) |
| | | 22 - Maximum current reached lockout |
| | | 23 - DC link low voltage |
| | | 26 - Locked rotor |
| | | 28 - DC link high voltage |
| 188 | INVERTER HIGH LEVEL | 29 - Compressor over-current |
| | ALARINI | 61 - Low outdoor ambient inverter lockout |
| | | 62 - High heat sink temperature lockout |
| | | 75 - Low input voltage |
| | | No action required. Compressor stops for the duration of the minimum run time (anti-short-cycle delay of 180 seconds). Unit shuts down after ten occurrences in one hour and Alarm 189 is initiated. Alarm 188 will automatically clear when inverter error clears. REFER TO TROUBLE SHOOTING GUIDE IN SERVICE MANUAL FOR MORE INFORMATION. |
| | | Possible alarming values for Prodigy Alarm 189 are the same as alarm 188. |
| 189 | INVERTER FATAL ALARM | Alarm 189 will clear upon manual reset. REFER TO TROUBLE SHOOTING GUIDE IN SERVICE MANUAL FOR MORE INFORMATION. |
| 190 | INVERTER COMMUNICATION ERROR | Unable to communicate with inverter. Unit Controller will disable compressor operation. Replace communication cable between inverter and M3 unit controller. If alarm continues, replace M3 unit controller or inverter. |
| 191 | INVERTER VOLTAGE MISMATCH | Unit Controller will disable compressor operation. Replace with correct inverter part. |

8-Filter Board FL1

The filter, also called a line or noise filter, is used to prevent static interference from outside sources. In addition, the filter prevents electrical interference from transferring to other appliances. The input voltage should read the same value as the output voltage. The same filter is used on all unit sizes and voltages.

9-Inverter Transformer T61

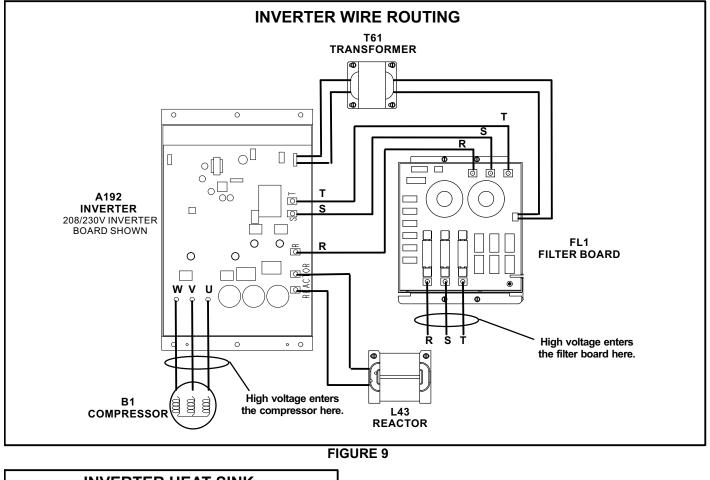
This transformer is used to supply power to the inverter's low voltage logic circuit. It also provides electrical isolation to protect sensitive components from electrical surges.

10-Reactor L43

The reactor (inductor or choke) is used to improve the power factor. This passive, two-terminal electrical component has a magnetic field that stores energy. Reactors are one of the basic components used in electronics where current and voltage change with time (due to the ability of inductors to delay and reshape alternating currents). This component is connected to the compressor inverter A192. A 2mH reactor is used on 208/230V units and a 13mH reactor is used on 460V units.

11-Inverter Heat Sink

An inverter heat sink is located on the back side of the wall between the compressor and outdoor fan sections. The outdoor fan draws air across the heat sink to cool inverter control board components. See figure 10.



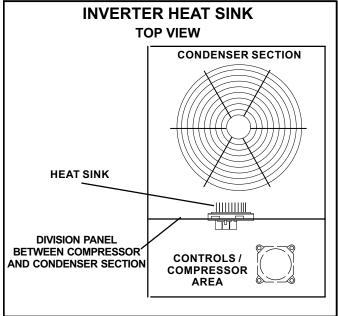


FIGURE 10

C-GAS HEAT COMPONENTS

LGH048U, 060U, and 074U are available with four-stages of gas heat. All units are available with one- or two-stage gas heat.

1-Ignition Control A3 & A12

See figure 11 for ignition control location. Also refer to figure 12.

The ignition control provides three main functions: gas valve control, ignition, and flame sensing. The control has a red LED to show control status (table 2).

TABLE 2

| LED Flashes | Indicates |
|----------------|--|
| Steady Off | No power or control hardware fault. |
| Steady On | Power applied. Control OK. |
| 3 Flashes | Ignition lockout from too many trials. |
| 4 Flashes | Ignition lockout from too many flame losses within single call for heat. |
| 5 Flashes | Control hardware fault detected. |

Flame rectification sensing is used on all LGH units. Loss of flame during a heating cycle is indicated by an absence of flame signal (0 microamps). If this happens, the control will immediately restart the ignition sequence and then lock out if ignition is not gained after the third trial. See System Service Checks section for flame current measurement.

The control shuts off gas flow immediately in the event of a power failure. Upon restoration of gas and power, the control will restart the ignition sequence and continue until flame is established or system locks out.



Shock hazard. Spark related components contain high voltage which can cause personal injury or death. Disconnect power before servicing. Control is not field repairable. Unsafe operation will result. If control is inoperable, simply replace the entire control.

FOUR-STAGE HEATING COMPONENTS ON THE COMPRESSOR BACK WALL

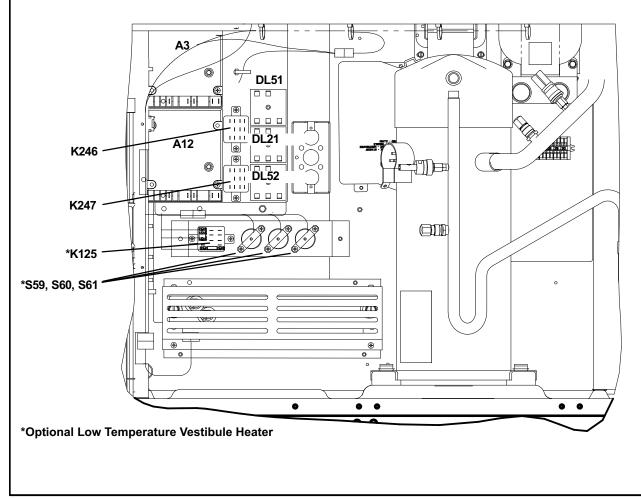


FIGURE 11

Operation

On a heating demand, the ignition control checks for a closed limit switch. Once this check is complete and conditions are correct, the ignition control then allows 30 seconds for the combustion air inducer to vent exhaust gases from the burners. When the combustion air inducer is purging the exhaust gases, the combustion air prove switch closes proving that the combustion air inducer is operating before allowing the ignition control to energize. When the combustion air prove switch is closed and the delay is over, the ignition control activates the gas valve(s), the spark electrode and the flame sensing electrode. At the start of the ignition sequence, the adjustable 40 second (default) indoor blower delay period begins. Sparking stops immediately after flame is sensed or at the end of the 8 second trial for ignition. If flame is not sensed, A3 or A12 will wait 5 minutes before attempting ignition again. If the third trial fails, A3 or A12 will lock-out for one hour. The A55 counts this as a first strike. After the first lock-out hour elapses, A3 or A12 will attempt ignition three more times. If flame is still not sensed, A3 or A12 will lock-out for the second hour. A55 counts this as the second strike. After the second lockout hour, A3 or A12 will attempt ignition three more times. If ignition fails, A55 considers this the third strike and will lock-out unit operation. Service relay contacts close and alarm 59 or 69 is displayed. The unit will remain in lock-out until:

1-A55 is reset

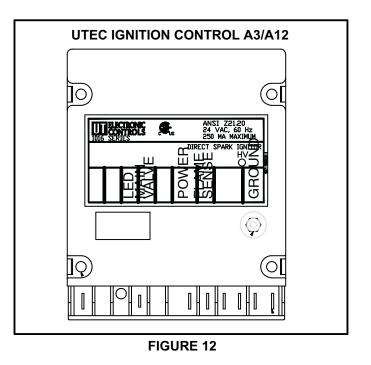
or

2-The alarm condition is cleared **AND** the alarm status is read through the SBUS command.

Once the flame is sensed, the ignition control then proceeds to "steady state" mode where all inputs are monitored to ensure the limit switch, roll-out switch and prove switch are closed as well as flame is present. When the heat call is satisfied the gas valve and combustion air inducer are de-energized. An adjustable 120-second (default) blower off delay begins.

2-Primary High Temperature Limits S10, S99

S10 and S99 are SPST N.C. high temperature primary limits for gas heat. S99 is used on 4-stage units only. Limits are located on the vestibule panel. See figure 13 or 14. Limits are wired to the A55 Unit Controller. N.C. contacts open to de-energize the ignition control when excessive temperature is reached in the blower compartment.



3-Heat Exchanger Figure 13 or 14

The LGH units use aluminized steel inshot burners with tubular aluminized (stainless is optional) steel heat exchangers and redundant gas valve. Burners in all units use a burner venturi to mix gas and air for proper combustion. Combustion takes place at each tube entrance. As hot combustion gases are drawn upward through each tube by the combustion air inducer, exhaust gases are drawn out the top and fresh air/gas mixture is drawn in at the bottom. Heat is transferred to the air stream from all surfaces of the heat exchanger tubes. The supply air blower forces air across the tubes to extract the heat of combustion. The shape of the tubes ensures maximum heat exchange.

The gas valves on two stage units accomplish staging by allowing more or less gas to the burners as called for by heating demand.

The gas valves on four-stage units operate as follows: Stage 1 - GV1 Two Left Burners - Low Heat Stage 2 - GV3 Five Right Burners - Low Heat Stage 3 - GV1 & GV3 - All Burners - Low Heat Stage 4 - GV1 & GV3 - All Burners - High Heat

Note - See table 7 or the sequence of operation in the back of this manual for complete heating operation.

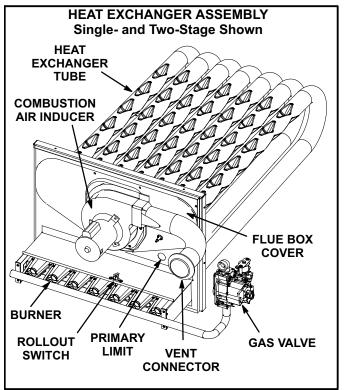


FIGURE 13

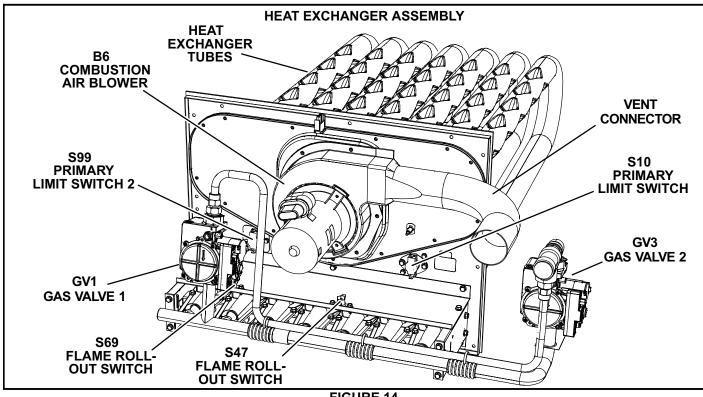


FIGURE 14

4-Burner Box Assembly Figure 15 and 16

The burner assembly consists of a spark electrode, flame sensing electrode and gas valve. Ignition board A3 and A12 control all functions of the assembly.

Burners

All units use inshot burners. Burners are factory set and do not require adjustment. A peep hole with cover is furnished in the heating access panel for flame viewing. Always operate the unit with the access panel in place.

Burners can be removed individually for service on older units. On newer units, burners are connected and the entire assembly can be removed. Burner maintenance and service is detailed in the SER-VICE CHECKS section of this manual. See figure 17 or 18 for number of burners.

Orifice

Each burner uses an orifice which is matched to the burner input. The orifice is threaded into the burner manifold. The burner is supported by the orifice and will easily slide off for service once the mounting screws are removed from the burners.

NOTE - Do not use thread sealing compound on the orifices. Using thread sealing compound may plug the orifices.

NOTE - On four-stage units, the five right orifices (GV3) are larger than the two left orifices (GV1). Orifices are not interchangeable.

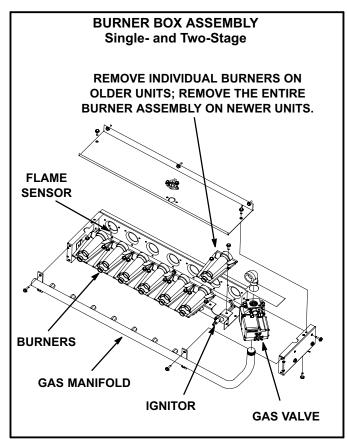


FIGURE 15

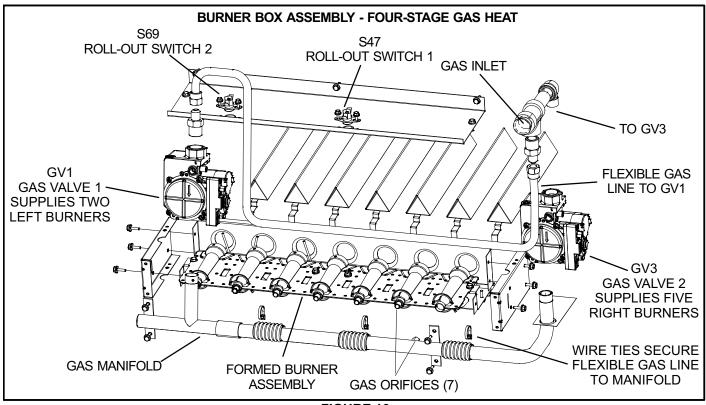
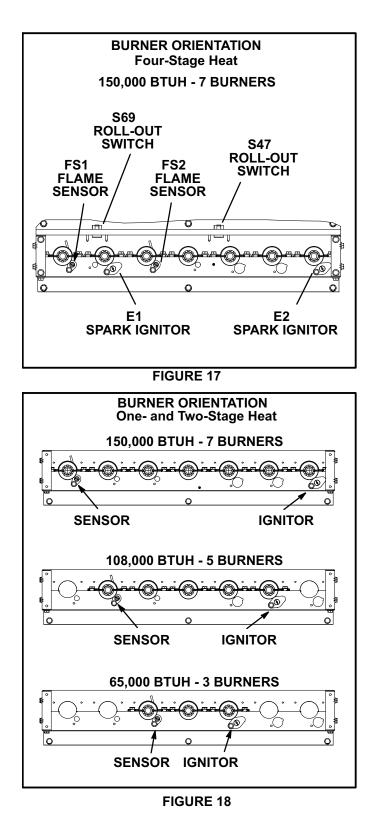


FIGURE 16



5-Flame Roll-out Limit Switch S47, S69

S69 is used on four-stage gas heat units only. Flame roll-out limit switches are SPST N.C. high temperature limits located just above the burner air intake opening in the burner enclosures (see figure 15 or 16). switches are wired to the A55 Unit Controller. When the limit switch(s) senses flame roll-out (indicating a blockage in the combustion air passages), the flame roll-out limit trips, and the Unit Controller immediately closes the gas valve.

Limit is factory preset to open at $340^{\circ}F \pm 16^{\circ}F$ on a temperature rise on all units. All flame roll-out limits are manual reset.

6-Combustion Air Prove Switch S18

Prove switch S18 is a SPST N.O. switch located to the right of the induced draft assembly. See figure 19. S18 monitors combustion air inducer operation. Switch S18 is wired to A55 Unit Controller via J271-8 and -9. A55 reads the status of S18 and provides power to A3/A12 if B6 is functioning normally. The switch closes at *negative* 0.10"W.C. \pm 0.05" (24.8 Pa \pm 12.4 Pa) on pressure fall. This negative pressure fall and switch actuation allows the ignition sequence to continue (proves, by closing, that the combustion air inducer is operating before allowing the gas valve to open.) The combustion air prove switch is factory set and not adjustable.

7-Combustion Air Motor Capacitor C3

The combustion air inducer motors in all LGH units require run capacitors. Capacitor C3 is connected to combustion air inducer B6. Ratings will be on side of capacitor or combustion air motor nameplate.

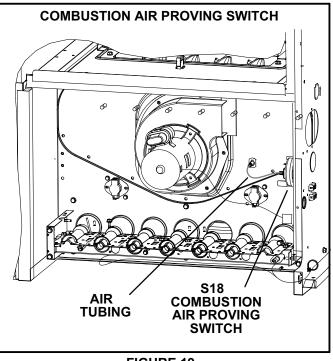


FIGURE 19

8-Combustion Air Inducer B6

Combustion air inducers provide air to the corresponding burners while clearing the combustion chamber of exhaust gases. The inducer begins operating immediately upon receiving a thermostat demand and is de-energized when thermostat demand is satisfied.

The inducer uses a 208/230V single-phase PSC motor and a 5.24 in. x .96in. blower wheel. All motors operate at 3300RPM and are equipped with auto-reset overload protection. Two-speed units have reduced RPM for low speed. Inducers are supplied by various manufacturers. Ratings may vary by manufacturer. Specific inducer electrical ratings can be found on the unit rating plate.

The A55 Unit Controller energizes K13 relay to route power to the combustion air blower motor. A3 then allows 30 to seconds for the combustion air inducer to vent exhaust gases from the burners. When the combustion air inducer is purging the exhaust gases, the combustion air prove switch closes, proving that the combustion air inducer is operating before allowing the ignition sequence to continue. When the combustion air prove switch is closed and the delay is over, the A55 Unit Controller through the ignition control activates the appropriate stage operator of the gas valve, the spark and the flame sensing electrode. Sparking stops immediately after flame is sensed or at the end of the eight second trial for ignition.

On two-stage natural gas units, the inducer will operate on low speed for first stage heat (W1) and ramp up to high speed for second stage heat (W2).

On four-stage natural gas units, the inducer will operate on low speed for first-, second-, and third-stage heat. The inducer will ramp up to high speed for fourth-stage heat.

All combustion air inducer motors are sealed and cannot be oiled. The inducer cannot be adjusted but can be removed from the heat section for cleaning.

9-Gas Valves GV1, GV3

One- and two-stage gas units are equipped with either a 1or 2-stage gas valve, respectively. Four-stage gas units are equipped with two, 2-stage gas valves. When a heating demand is present, the valve(s) are energized in low fire by the ignition control at the same time as the spark electrode.

On two- and four-stage units, if the heating demand increases, the high fire signal is provided directly to the gas valve(s) by A55 without the use of the ignition control. Both the low fire and high fire signals are required for the gas valve(s) to operate in high fire.

A shut-off knob/switch is provided on the valve for manual shut-off. The shut-off knob/switch will immediately close both stages without delay.

Both low fire and high fire (if applicable) valve outputs are adjustable. Figures 23 and 24 show gas valve components. Table 3 shows factory gas valve operating manifold pressures.

| | TAI | BLE 3 | |
|------------------------|------------------------|------------------------|--------------------------|
| | Operating Ma | inifold Pressu | re |
| Nat | ural | | L.P. |
| Low | High | Low | High |
| 2.0 <u>+</u> 0.3" W.C. | 3.5 <u>+</u> 0.3" W.C. | 5.9" <u>+</u> 0.3" W.C | 10.5" <u>+</u> 0.5" W.C. |

The gas manifold pressure should be adjusted when the unit is installed at altitudes higher than 2000 feet. See table 4 for the proper setting.

TABLE 4 HIGH ALTITUDE DERATE

| Altitude Ft.* | Gas Manifold Pressure |
|----------------|--------------------------------------|
| 2000-4500 | See Unit Nameplate |
| 4500 And Above | Derate 2% / 1000 Ft. Above Sea Level |

NOTE - This is the only permissible derate for these units.

10-Spark Electrode (Ignitor) Figure 20

An electrode assembly is used for ignition spark. The electrode is inserted through holes in the burner support. The electrode tip protrudes into the flame envelope of the adjacent burner. The electrode assembly is fastened to burner supports and can be removed for service without removing any part of the burners.

During ignition, spark travels through the spark electrode (figure 20) and ignites the appropriate burner depending on the heating stage. Flame travels from burner to burner until all are lit.

The spark electrode is connected to the ignition control by a 8 mm silicone-insulated stranded high voltage wire. The wire uses 1/4" (6.35 mm)female quick connect on both ends of the wire.

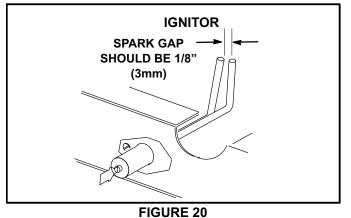
NOTE - If electrode wire must be replaced, wire and suppression must be same type cable.

The spark electrode assembly can be removed for inspection by removing the screw securing the electrode assembly and sliding it out of unit.

For proper unit operation, electrodes must be positioned and gapped correctly.

Spark gap may be checked with appropriately sized twist drills or feeler gauges. Disconnect power to the unit and remove electrode assembly. The gap should be between $0.125" \pm 0.015"$ (3.2 mm \pm .4 mm). See figure 20.

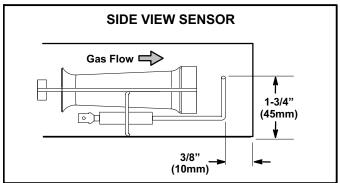
In order to maximize spark energy to electrode, high voltage wire should touch unit cabinet as little as possible.



11-Flame Sensor Figure 21

The flame sensor is mounted through a hole in the burner support and the tip protrudes into the flame envelope of the appropriate burner. See figure 17 or 18 for location. The sensor assembly is fastened to burner supports and can be removed for service without removing any part of the burners.

When flame is sensed by the flame sensor (indicated by microamp signal through the flame) sparking stops immediately or after the eight second trial for ignition. During operation, flame is sensed by current passed along the ground electrode (located on the spark electrode), through the flame and into the sensing electrode. The ignition control allows the gas valve to stay open as long as a flame signal (current passed through the flame) is sensed.





12-First-Stage Gas Heat Off Delay DL51 (4-stage units)

On a W1 demand, this delay routes 24VAC to A3 ignition control for 10 minutes. After 30 seconds, A3 will energize GV1 for the remaining 9-1/2 minutes (1st-stage heating, two left heat exchanger tubes).

13-Gas Relay K246 (four-stage units)

On a W2 call, this relay bypasses the DL21 and DL51 timers and allows A55 to power A3 and A12 directly. (3rd-stage heating, all seven heat exchanger tubes on low fire).

14-Second-Stage Gas Heat On Delay DL21 (4-stage units)

On a W1 demand, this delay routes 24VAC to A12 ignition control after 9-1/2 minutes elapses. After 30 more seconds, A12 will energize GV3 unless the heating demand changes (2nd stage heating, five right heat exchanger tubes).

15-Fourth-Stage Gas Heat On Delay DL52 (4-stage units)

On a W2 demand, this delay routes 24VAC to high heat on both gas valves after 10 minutes elapses. (4th-stage heating, all seven heat exchanger tubes on high fire).

16-Gas Relay K247 (four-stage units)

K247 maintains a feedback loop to the Unit Controller.

D-GAS HEAT TROUBLESHOOTING

Refer to the following scenarios when troubleshooting gas heat operation.

No operation with W1 demand:

•Verify 24VAC at K13 relay and 208/230VAC at P/J19 terminal 1 & 3

•Verify pressure switch S18 closes and trial for ignition begins

 Verify 24VAC at A55 terminal J266A-2, DL51 terminals 1 and 2, and A3 PWR (red LED on ignition controller will illuminate). If voltage is present at A3, after 30 seconds, verify voltage at GV1 "MV" during ignition trial

•Verify spark present at left side ignitor during trial for ignition

•Verify flame sensor connections are not reversed

•Verify inlet gas pressure is be between 4.5" and 10.5 " w.c.

•Verify manifold pressure is 2.0 <u>+</u>.3" w.c.

No Stage 3 operation with W2:

- •Verify 24VAC at A55 terminal J266A-3 and relay K246 terminal A
- •Verify voltage at ignition module A3 PWR and A12 PWR (both red LEDs will illuminate)

Heating does not move from stage 3 to stage 4 operation after 10 minutes:

•Verify voltage at DL52 terminals 1 and 2 and relay K72 terminal A

•Verify voltage at GV1 & GV3 'HI' terminal

•Verify inlet gas pressure is be between 4.5" and 10.5 " w.c.

•Verify manifold pressure is 3.5 ±.3" w.c.

E-BLOWER COMPARTMENT

Ultra high efficiency units are equipped with a variable speed, direct drive blower. The installer is able to enter the design-specified supply air CFM into the Unit Controller for optimal efficiency. The Unit Controller calibrates the supply air volume which eliminates the need to manually take duct static measurements.

1-Blower Wheels

See table 5 for blower wheel type and size.

| TABLE 5 | | | | |
|---------------|--------|---------------------|--|--|
| BLOWER WHEELS | | | | |
| LGH Unit | Туре | Size - in. (mm) | | |
| 036U, 048U | Direct | 10 X 10 (254 X 254) | | |
| 060U, 074U | Direct | 11 X 10 (279 X 254) | | |

2-Indoor Blower Motor B3

All direct drive blower motors are electronically commutated, brushless, DC motors. Low speed is approximately 2/3 of high speed. CFM adjustments are made by changing Unit Controller parameters. Motors are equipped with sealed ball bearings. All motor specifications are listed in the SPECIFICATIONS (table of contents) in the front of this manual. Units may be equipped with motors manufactured by various manufacturers, therefore electrical FLA and LRA specifications will vary. See unit rating plate for information specific to your unit.

Three phase scroll compressors must be phased sequentially for correct compressor and blower rotation. Follow "COOLING START-UP" section of installation instructions to ensure proper compressor and blower operation.

A-Blower Operation

Refer to the Unit Controller Installation and Setup Guide to energize blower. Use the menu navigation arrows and select button; see *Service - Test*.

B-Determining Unit CFM

1- The following measurements must be made with air filters in place.

IMPORTANT - A low speed adjustment less than 2/3 of high speed will improve humidity removal; refer to product data for more information.

2- With all access panels in place, measure static pressure external to unit (from supply to return). Blower performance data is based on static pressure readings taken in locations shown in figure 22. Note - Static pressure readings can vary if not taken where shown.

- 3- Measure the indoor blower wheel RPM. RPM can be read from the A55 Unit Controller display on direct drive blowers. See Unit Controller manual.
- 4- Referring to the blower tables in the front of this manual, use static pressure and RPM readings to determine unit CFM. Apply the optional accessory air resistance.

C-Adjusting Unit CFM

The supply CFM can be adjusted by changing Unit Controller settings. Refer to table 6 for menu paths and default settings. Record any CFM changes on the parameter settings label located on the inside of the compressor access panel.

The BLOWER CALIBRATION process starts the indoor blower at operational speeds and closes the economizer damper blades. Before starting this process, replace any access panels and close all unit doors except compressor compartment door.

Blower calibration is required only on units that are newly installed or if there is a change in the duct work or air filters after installation. After the new CFM values are entered, use the down and up arrow buttons to select START CALIBRATION. Push SAVE to start calibration. The blower calibration status is displayed as a % complete. Upon successful completion, the Unit Controller will display CALIBRATION SUCCESS and go back to the blower calibration screen. Press the MAIN MENU button to go to the main menu and press the BACK button to go to the status screen.

If only the CFM values are updated, use the down and up arrow buttons to select "CALIBRATION DONE". Push SAVE to enter the updated values. This selection will not initiate calibration, resulting in less setup time. Press the MAIN MENU button to go to the main menu and press the BACK button to go to the status screen.

IMPORTANT - The default value for Cooling Low CFM is lower than a traditional singe- or two-speed unit. If operating the unit with a 2- or 3-stage controller (2- or 3-stage thermostat, DDC controller, etc.), it is recommended to increase the Cooling Low CFM default value to a suitable level for part load cooling (typically 60% of full load CFM).

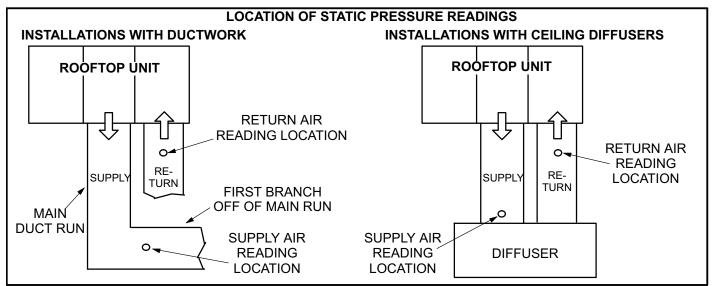


FIGURE 22

TABLE 6 036, 048, 060, 074U DIRECT DRIVE PARAMETER SETTINGS

| LGH/LCH036-074U4E Default Parameter Settings | | | | | | |
|--|---|---|--|--|---|--|
| Factory Setting | | Field | Description | | | |
| 036 | 048 | 060 | 074 | Setting | Description | |
| Note: Any changes to Smoke CFM setting must be adjusted before the other CFM settings. Use SETTINGS > RTU OPTIONS > EDIT PARA METERS = 12 | | | | | | |
| 1200 | 1600 | 2000 | 2400 | CFM | Smoke blower speed | |
| BLOWE | R | | | | | |
| 1200 | 1600 | 2000 | 2000 | CFM | High heat blower speed | |
| N/A | 1250 | 1250 | 1250 | CFM | Low heat blower speed (applies to 150kBtuh 4-stg. gas heat only) | |
| 1100 | 1450 | 1825 | 2200 | CFM | High cooling blower speed | |
| 575 | 750 | 950 | 950 | CFM | Low cooling blower speed | |
| 575 | 750 | 950 | 1150 | CFM | Ventilation blower speed | |
| SETUP > TEST & BALANCE > DAMPER | | | | | | |
| 0% | 0% | 0% | 0% | % | Minimum damper position for high speed blower operation. | |
| 0% | 0% | 0% | 0% | % | Minimum damper position for low speed blower operation. | |
| 50% | 50% | 50% | 50% | % | Minimum damper position for power exhaust operation. | |
| SETTINGS > RTU OPTIONS > EDIT PARAMETERS = 216 | | | | | | |
| 10% | 10% | 10% | 10% | % | Deadband % for power exhaust operation. | |
| DIT PA | RAME | rer = 1 | 0 (App | lies to Thermost | tat Mode ONLY) | |
| 300 sec. | 300 sec. | 300 sec. | 300 sec. | sec | Number of seconds to hold indoor blower at low speed before switching to indoor blower at high speed. | |
| | FM set 1200 3LOWE 1200 N/A 1100 575 575 0MPE 0% 0% 50% DIT PA 10% DIT PA 300 | Factory 036 048 FM setting mu 1200 1600 3LOWER 1250 1200 1600 N/A 1250 1100 1450 575 750 575 750 O% 0% 0% 0% 0% 50% DIT PARAMET 10% 10% DIT PARAMET 300 300 | Factory Setting 036 048 060 FM setting must be a 1200 1600 2000 3LOWER 1200 1600 2000 1200 1600 2000 N/A 1250 1250 1100 1450 1825 575 750 950 575 750 950 O% 0% 0% 0% 0% 0% 50% 50% 50% DIT PARAMETERS = 10% 10% DIT PARAMETER = 1 300 300 300 | Factory Setting 036 048 060 074 FM setting must be adjusted 1200 1600 2000 2400 3LOWER 2000 2000 2000 1200 1600 2000 2000 N/A 1250 1250 1250 1100 1450 1825 2200 575 750 950 950 575 750 950 1150 DMMPER 0% 0% 0% 0% 50% 50% 50% 50% 50% DIT PARAMETERS = 216 10% 10% 10% 01T PARAMETER = 10 (Appl 300 300 300 300 | Factory Setting Field Setting 036 048 060 074 Field Setting FM setting must be adjusted before the oth 1200 1600 2000 2400 CFM 3LOWER 1200 1600 2000 2000 CFM 1200 1600 2000 2000 CFM N/A 1250 1250 1250 CFM 1100 1450 1825 2200 CFM 575 750 950 950 CFM 575 750 950 1150 CFM 0% 0% 0% 0% % 0% 0% 0% 0% % 0% 0% 0% 0% % 0% 0% 0% 0% % 0% 0% 0% 0% % 0% 0% 0% % % 0% 0% 0% % | |

Installer: Circle applicable unit model number and record any parameter changes under "Field Setting" column. Settings need to be recorded by installer for use when Unit Controller is replaced or reprogrammed.

II-PLACEMENT AND INSTALLATION

Make sure the unit is installed in accordance with the installation instructions and all applicable codes. See accessories section for conditions requiring use of the optional roof mounting frame (T1CURB-AN or C1CURB-AN).

III-START UP - OPERATION

A-Preliminary and Seasonal Checks

- 1- Make sure the unit is installed in accordance with the installation instructions and applicable codes.
- 2- Inspect all electrical wiring, both field and factory installed for loose connections. Tighten as required. Refer to unit diagram located on inside of unit compressor access panel.
- 3- Check to ensure that refrigerant lines are in good condition and do not rub against the cabinet or other refrigerant lines.
- 4- Check voltage at the disconnect switch. Voltage must be within the range listed on the nameplate. If not, consult the power company and have the voltage corrected before starting the unit.
- 5- Recheck voltage and amp draw with unit running. If voltage is not within range listed on unit nameplate, stop unit and consult power company. Refer to unit nameplate for maximum rated load amps.

B-Heating Start up

FOR YOUR SAFETY READ BEFORE LIGHTING

BEFORE LIGHTING smell all around the appliance area for gas. Be sure to smell next to the floor because some gas is heavier than air and will settle on the floor.



Electric shock hazard. Can cause injury or death. Do not use this unit if any part has been under water. Immediately call a qualified service technician to inspect the unit and to replace any part of the control system and any gas control which has been under water.



Danger of explosion. Can cause injury or product or property damage. If overheating occurs or if gas supply fails to shut off, shut off the manual gas valve to the appliance before shutting off electrical supply.



Electric shock hazard. Can cause injury or death. Before attempting to perform any service or maintenance, turn the electrical power to unit OFF at disconnect switch(es). Unit may have multiple power supplies.

A WARNING SMOKE POTENTIAL

The heat exchanger in this unit could be a source of smoke on initial firing. Take precautions with respect to building occupants and property. Vent initial supply air outside when possible.

The gas valve may be equipped with either a gas control lever or gas control knob. Use only your hand to push the lever or turn the gas control knob. Never use tools. If the the lever will not move or the knob will not push in or turn by hand, do not try to repair it. Call a qualified service technician. Force or attempted repair may result in a fire or explosion.



Danger of explosion. Can cause injury or death. Do not attempt to light manually. Unit has a direct spark ignition system.

This unit is equipped with an automatic spark ignition system. There is no pilot. In case of a safety shutdown, move thermostat switch to **OFF** and return the thermostat switch to **HEAT** to reset ignition control.

Placing Unit In Operation



Danger of explosion and fire. Can cause injury or product or property damage. You must follow these instructions exactly.

Gas Valve Operation (figure 23 or 24)

- 1- Set thermostat to lowest setting.
- 2- Turn off all electrical power to appliance.
- 3- This appliance is equipped with an ignition device(s) which automatically lights the burner. Do **not** try to light the burner by hand.
- 4- Open or remove the heat section access panel.
- 5- Move gas valve switch(es) to OFF. See figure 23 or 24.
- 6- Wait five (5) minutes to clear out any gas. If you then smell gas, STOP! Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions. If you do not smell gas, go to the next step.

- 7- Move gas valve switch(es) to ON. See figure 23 or 24.
- 8- Close or replace the control access panel.
- 9- Turn on all electrical power to appliance.
- 10- Set thermostat to desired setting.

NOTE - When unit is initially started, steps 1 through 9 may need to be repeated to purge air from gas line.

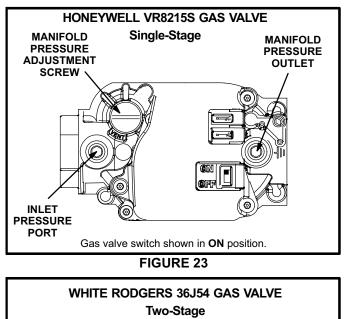
- 11- The ignition sequence will start.
- 12- If the furnace does not light the first time (gas line not fully purged), it will attempt up to two more ignitions before locking out.
- 13- If lockout occurs, repeat steps 1 through 10.
- 14- If the appliance will not operate, follow the instructions "Turning Off Gas to Appliance" and call your service technician or gas supplier.

Turning Off Gas to Unit

- 1- If using an electromechanical thermostat, set to the lowest setting.
- 2- Before performing any service, turn off all electrical power to the appliance.
- 3- Open or remove the control access panel.
- 4- Move gas valve switch(es) to OFF.
- 5- Close or replace the control access panel.

AWARNING

Danger of explosion. Can cause injury or death. Do not attempt to light manually. Unit has a direct spark ignition system.



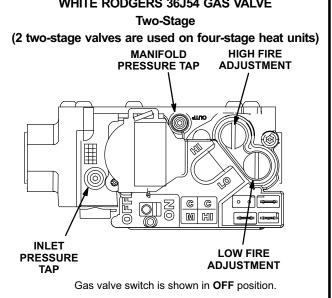


FIGURE 24

Four-Stage Heating Operation

Table 7 is a summary of four-stage heating operation. See the Heating Sequence of Operation in the back of this manual for details.

TABLE 7 FOUR-STAGE HEATING OPERATION

| Heating Stage | Thermostat Demand | | Gas Valve | Burners | CAB Speed | Indoor Blower Motor Speed |
|------------------|----------------------|---------------|---------------|-----------------------|-----------|------------------------------|
| 1 | W1 | GV1 Low Fire | GV3 Off | Two Left Burners On | Low | Low |
| 2 | W1 ¹ | GV1 Off | GV3 Low Fire | Five Right Burners On | Low | Low |
| 3 | W2 ² | GV1 Low Fire | GV3 Low Fire | All Seven Burners On | Low | High |
| 4 | W2 ³ | GV1 High Fire | GV3 High Fire | All Seven Burners On | High | High |

¹ After 10 minutes with W1 demand in Stage 1.

²W2 is initiated via thermostat input or upstage timer expiration via Unit Controller.

³ After 10 minutes with W2 demand in Stage 3.

C-Cooling Start up LGH036-074U Sequence of Operation Summary - Default Unit Controller Parameters Only

<u>Blower</u>

Unit Controller A55 energizes the blower motor B3 by sending a PWM signal from P259.

Zone Sensor:

Blower motor B3 modulates CFM between High Cool CFM and Low Cool CFM (based on the difference between the zone/room temperature and set point).

Exception: If the cooling demand is very low (small difference between room setpoint and temperature), the Unit Controller will modulate the blower between off and Low Cool CFM.

Exception: If a dehumidification switch A91 is installed, there is no cooling demand, AND the room temperature is 2°F less than the room temperature setpoint (Over-cool limit default), the Unit Controller will energize the blower at Low Cool CFM.

2-Stage Thermostat:

No Economizer / Outdoor Air Not Suitable

| T'Stat Demand | Blower Speed* |
|---------------|---------------|
| Y1 | Low |
| Y2 | High |

3-Stage Thermostat:

No Economizer / Outdoor Air Not Suitable

| T'Stat Demand | Blower Speed* |
|---------------|---------------|
| Y1 | Low |
| Y2 | High |
| Y3 | High |

*70% when there is a dehumidification demand.

Economizer / Outdoor Air Suitable

| T'Stat Demand | Blower Speed* |
|---------------|---------------|
| Y1 | Low |
| Y2 | Low |

Economizer / Outdoor Air Suitable

| T'Stat Demand | Blower Speed* |
|---------------|---------------|
| Y1 | Low |
| Y2 | Low |
| Y3 | High |

Compressor

Unit Controller A55 communicates compressor speed to inverter A192 via P358 (MODBUS communication). **Zone Sensor:**

Compressor B1 speed varies (based on the difference between discharge air temperature and setpoint).

2-Stage Thermostat:

No Economizer / Outdoor Air Not Suitable

| T'Stat Demand | Compressor Speed |
|---------------|-------------------|
| Y1 | 60% of full speed |
| Y2 | Full speed |

3-Stage Thermostat:

No Economizer / Outdoor Air Not Suitable

| T'Stat Demand | Compressor Speed |
|---------------|-------------------|
| Y1 | 60% of full speed |
| Y2 | Full speed |
| Y3 | Full speed |

Economizer / Outdoor Air Suitable

| T'Stat Demand | Compressor Speed |
|---------------|-------------------|
| Y1 | Off |
| Y2 | 60% of full speed |

Economizer / Outdoor Air Suitable

| T'Stat Demand | Compressor Speed |
|---------------|-------------------|
| Y1 | Off |
| Y2 | 60% of full speed |
| Y3 | Full speed |

Outdoor Fan

Unit Controller A55 energizes outdoor fan B4 by sending a PWM signal from P259. **Zone Sensor:**

Outdoor fan speed varies (with the compressor speed).

2-Stage Thermostat:

No Economizer / Outdoor Air Not Suitable

| T'Stat Demand | Fan Speed |
|---------------|------------|
| Y1 | Low speed |
| Y2 | High speed |

3-Stage Thermostat:

No Economizer / Outdoor Air Not Suitable

| T'Stat Demand | Fan Speed | |
|---------------|------------|--|
| Y1 | Low speed | |
| Y2 | High speed | |
| Y3 | High speed | |

Economizer / Outdoor Air Suitable

| T'Stat Demand | Fan Speed |
|---------------|-----------|
| Y1 | Off |
| Y2 | Low speed |

Economizer / Outdoor Air Suitable

| T'Stat Demand Fan Spee | | |
|------------------------|------------|--|
| Y1 | Off | |
| Y2 | Low speed | |
| Y3 | High speed | |

Three Phase Scroll Compressor Voltage Phasing

Three phase scroll compressors must be phased sequentially to ensure correct compressor and blower rotation and operation. Compressor and blower are wired in phase at the factory.

- 1- Observe suction and discharge pressures and blower rotation on unit start-up.
- 2- Suction pressure must drop, discharge pressure must rise, and blower rotation must match rotation marking.

If pressure differential is not observed or blower rotation is not correct:

- 3- Disconnect all remote electrical power supplies.
- 4- Reverse any two field-installed wires connected to the line side of K1 contactor. <u>Do not reverse wires at blower contactor.</u>
- 5- Make sure the connections are tight.

Discharge and suction pressures should operate at their normal start-up ranges.

D-Safety or Emergency Shutdown

Turn off power to unit. Close manual and main gas valves.

IV-CHARGING

D-Refrigerant Charge and Check - Fin/Tube Coil

WARNING-Do not exceed nameplate charge under any condition.

This unit is factory charged and should require no further adjustment. If the system requires additional refrigerant, <u>reclaim the charge, evacuate the system</u>, and <u>add required</u> <u>nameplate charge</u>.

NOTE - System charging is not recommended below 60°F (15°C). In temperatures below 60°F (15°C), the charge **must** be weighed into the system.

If weighing facilities are not available, or to check the charge, use the following procedure:

- 1- Operate unit in cooling mode on HIGH SPEED. Use Unit Controller menu path SERVICE > TEST > COOL
 > COOL 3 for 036, 048 and 060U units. Use COOL 4 for 074U units.
- 2- Attach gauge manifolds wait until system stabilizes (approximately five minutes). Make sure economizer is disabled and outdoor air dampers are closed.
- 3- Use a thermometer to accurately measure the outdoor ambient temperature.
- 4- Apply the outdoor temperature to tables 8 through 11 to determine normal operating pressures. Pressures are listed for sea level applications at 80°F dry bulb and 67°F wet bulb return air.
- 5- Compare the normal operating pressures to the pressures obtained from the gauges. Minor variations in these pressures may be expected due to differences in installations. Significant differences could mean that the system is not properly charged or that a problem exists with some component in the system. **Correct any system problems before proceeding.**
- 6- If discharge pressure is high, remove refrigerant from the system. If discharge pressure is low, add refrigerant to the system.
 - Add or remove charge in increments.
 - Allow the system to stabilize each time refrigerant is added or removed.
- 7- Use one of the following charge verification methods along with the normal operating pressures to confirm readings.

| LG/LC 036U NORMAL OPERATING PRESSURES | | |
|---------------------------------------|-------------------------------|----------------------------|
| Outdoor Coil Entering Air Temp | Discharge <u>+</u> 10 psig | Suction <u>+</u> 5 psig |
| 65° F | 238 | 146 |
| 75° F | 277 | 149 |
| 85° F | 317 | 150 |
| 95° F | 363 | 151 |
| 105° F | 416 | 151 |
| 115° F | 474 | 154 |

TABLE 8 G/LC 036U NORMAL OPERATING PRESSURES.

TABLE 9 LG/LC 048U NORMAL OPERATING PRESSURES

| Outdoor Coil Entering Air Temp | Discharge <u>+</u> 10 psig | Suction <u>+</u> 5 psig |
|-----------------------------------|-------------------------------|----------------------------|
| 65° F | 252 | 142 |
| 75° F | 289 | 145 |
| 85° F | 332 | 147 |
| 95° F | 379 | 149 |
| 105° F | 428 | 151 |
| 115° F | 484 | 153 |

TABLE 10 LG/LC 060U NORMAL OPERATING PRESSURES

| Outdoor Coil Entering Air Temp | Discharge <u>+</u> 10 psig | Suction <u>+</u> 5 psig |
|-----------------------------------|-------------------------------|----------------------------|
| 65° F | 261 | 135 |
| 75° F | 299 | 138 |
| 85° F | 341 | 140 |
| 95° F | 388 | 142 |
| 105° F | 441 | 144 |
| 115° F | 499 | 146 |

TABLE 11 LG/LC 074U NORMAL OPERATING PRESSURES

| Outdoor Coil Entering Air Temp | Discharge <u>+</u> 10 psig | Suction <u>+</u> 5 psig |
|-----------------------------------|-------------------------------|----------------------------|
| 65° F | 268 | 128 |
| 75° F | 307 | 134 |
| 85° F | 351 | 137 |
| 95° F | 399 | 140 |
| 105° F | 450 | 142 |
| 115° F | 505 | 144 |

Subcooling Method

1- Attach gauge manifold to the liquid line. With the economizer disabled, operate the unit in **cooling mode at high speed** using the following Unit Controller menu path:

SERVICE > TEST > COOL > COOL 3 (COOL 4 on 074U units)

- 2- Use the liquid line pressure and a PT chart to determine the saturated liquid temperature.
- 3- Measure the liquid line temperature at the condenser outlet.

Subcooling Temperature = Liquid Saturated Temperature Minus Liquid Temperature.

4- The subcooling temperature should be as shown in table 12. A subcooling temperature greater than this value indicates an overcharge. A subcooling temperature less than this value indicates an undercharge.

| IABLE12 SUBCOOLING TEMPERATURE | | |
|-----------------------------------|--|--|
| CH Unit | Liquid Saturated Temp. Mir Liquid Temperature | |

| LGH/LCH Unit | Liquid Saturated Temp. Minus Liquid Temperature | |
|--------------|--|--|
| 036U; 060U | 15°F <u>+</u> 1 (8.3°C <u>+</u> 0.5) | |
| 048U | 15.5°F <u>+</u> 1 (8.6°C <u>+</u> 0.5) | |
| 074U | 16°F <u>+</u> 1 (8.8°C <u>+</u> 0.5) | |

V- SYSTEMS SERVICE CHECKS

A-Heating System Service Checks

All LGH units are C.S.A. design certified without modification.

Before checking piping, check with gas company or authorities having jurisdiction for local code requirements. Refer to the LGH Installation instruction for more information.

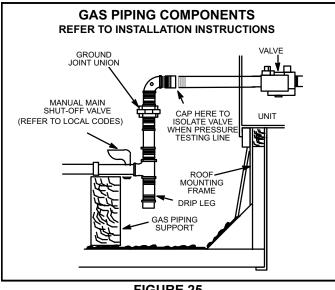


FIGURE 25

1-Gas Piping

Gas supply piping must not allow more than 0.5"W.C. (124.3 Pa) drop in pressure between the gas meter and the unit. Supply gas pipe must not be smaller than the unit gas connection. Refer to installation instructions for details.

2-Testing Gas Piping

NOTE-In case shutdown is required, turn off the main manual shut-off valve and disconnect the main power to the unit. These controls should be properly labeled by the installer.

When pressure testing gas lines, the gas valve must be disconnected and isolated. **Gas valves can be damaged if subjected to more than 0.5 psig [14"W.C. (3481 Pa)]**. See figure 26.

When checking piping connection for gas leaks, use the preferred means. Common kitchen detergents can cause harmful corrosion on various metals used in gas piping. The use of specialty Gas Leak Detector is strongly recommended.

Do not use matches, candles, flame or any other source of ignition to check for gas leaks.

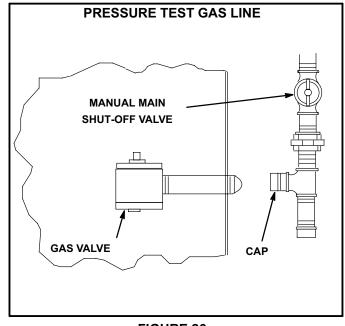


FIGURE 26

3-Testing Gas Supply Pressure

When testing gas supply pressure, connect test gauge to the inlet pressure tap located on unit gas valve GV1. Test supply gas pressure with unit firing at maximum rate (both stages energized). Make sure the reading falls within the range of the following values. Low pressure may result in erratic operation or "under fire." High pressure can result in permanent damage to the gas valve or "over fire." For natural gas units, operating pressure at the unit gas connection must be between 4.5"W.C. and 10.5"W.C. For L.P. gas units, operating pressure at the unit gas connection must be between 10.5"W.C. and 13.0"W.C.

On multiple unit installations, each unit should be checked separately while operating at maximum rate, beginning with the one closest to the supply gas main and progressing to the one furthest from the main. Multiple units should also be tested with and without the other units operating. Supply pressure must fall within the range listed in the previous paragraph.

4-Check and Adjust Manifold Pressure

After line pressure has been checked and adjusted, check manifold pressure. Move test gauge to the outlet pressure tap located on unit gas valve GV1. See figure 23 or 24 for location of pressure tap on the gas valve.

The manifold pressure is factory set and should not require adjustment. See table 3. If manifold pressure is incorrect and no other source of improper manifold pressure can be found, the valve must be replaced. See figure 23 or 24 for location of gas valve (manifold pressure) adjustment screw.

All gas valves are factory regulated. The gas valve should completely and immediately cycle off in the event of gas or power failure. The manual shut-off knob/switch can be used to immediately shut off gas supply.

For safety, connect a shut-off valve between the manometer and the gas tap to permit shut off of gas pressure to the manometer.

Manifold Adjustment Procedure

- 1- Connect test gauge to the outlet pressure tap on the gas valve. Start the unit (call for second stage heat) and allow five minutes for the unit to reach steady state.
- 2- While waiting for the unit to stabilize, notice the flame. The flame should be stable without flashback and should not lift from the burner heads. Natural gas should burn basically blue with some clear streaks. L.P. gas should burn mostly blue with some clear yellow streaks.
- 3- After allowing the unit to stabilize for five minutes, record the manifold pressure and compare to the values given in table 3. On two-stage units, check low fire, make adjustments, and recheck high fire before recording values.

Combustion gases

Flue products must be analyzed and compared to the unit specifications. Problems detected during the inspection may make it necessary to temporarily shut down the furnace until the items can be repaired or replaced.

5-Proper Gas Flow

Furnace should operate at least 5 minutes before checking gas flow. Determine time in seconds for two revolutions of gas through the meter. (Two revolutions assures a more accurate time.) Divide by two and compare to time in table 13. Seconds in table 13 are based on a 1 ft.³. dial and gas value of 1000 Btu/ft³ for natural and 2500 Btu/ft³' for LP. Adjust manifold pressure on gas valve to match time needed.

NOTE - To obtain accurate reading, shut off all other gas appliances connected to meter.

| IADEL IS | | |
|-----------------|------------------------|------------------------|
| Unit Input Rate | Seconds for Natural | Seconds for Propane |
| 65,000 | 55 | 138 |
| 105,000 | 34 | 86 |
| 150,000 | 24 | 60 |

TABLE 13

A IMPORTANT

Disconnect heating demand as soon as an accurate reading has been obtained.

6-Heat Exchanger

- To Access or Remove Heat Exchanger From Unit:
- 1- Turn off gas and electric power.
- 2- Remove access panel(s) and unit center mullion.
- 3- Remove gas valve, manifold assembly and burners.
- 4- Remove combustion air inducer. Pay careful attention to the order in which gaskets and orifice are removed.
- 5- Support heat exchanger (to prevent it from falling when final screws are removed.)
- 6- Remove screws supporting heat exchanger.
- 7- To install heat exchanger, reverse procedure. Be sure to secure all wires and check plumbing and burner plate for airtight seal. Screws must be torqued to 35 in.-lbs. to ensure proper operation.

7-Flame Sensing

Flame current is an electrical current which passes from the ignition control through the sensor electrode during unit operation. The current passes from the sensor through the flame to the ground electrode (located on the flame electrode) to complete a safety circuit. The electrodes should be located so the tips are at least 1/2" (12.7 mm) inside the flame envelope. Do not bend electrodes. To measure flame current, follow the procedure on the following page:

NOTE-Electrodes are not field adjustable. Any alterations to the electrode may create a hazardous condition that can cause property or personal injury.

- 1- Disconnect power to unit.
- 2- Remove lead from sensing electrode and install a 0-50DC microamp meter in series between the sensing electrode and the sensing lead.
- 3- Reconnect power and adjust thermostat for heating demand.
- 4- When flame is established, microamp reading should be 0.5 to 1.0. Do not bend electrodes. Drop out signal is .09 or less.
- 5- Disconnect power to unit before disconnecting meter. Make sure sensor wire is securely reconnected before reconnecting power to unit.

NOTE-If the meter scale reads 0, the leads are reversed. Disconnect power and reconnect leads for proper polarity.

B-Cooling System Service Checks

LGH units are factory charged and require no further adjustment; however, charge should be checked periodically using the approach method. The approach method compares actual liquid temperature with the outdoor ambient temperature. See section IV- CHARGING.

NOTE-When unit is properly charged discharge line pressures should approximate those in tables 8 through 11.

VI-MAINTENANCE

The unit should be inspected once a year by a qualified service technician.



Electric shock hazard. Can cause injury or death. Before attempting to perform any service or maintenance, turn the electrical power to unit OFF at disconnect switch(es). Unit may have multiple power supplies.

Label all wires prior to disconnection when servicing controls. Wiring errors can cause improper and dangerous operation. Verify proper operation after servicing.

This product contains a chemical known to the State of California to cause cancer, birth defects, or other reproductive harm.

A-Filters

Units are equipped with temporary filters which must be replaced prior to building occupation. See figure 27. All units have 20 X 20 X 2 in. (508 X 508 X 51mm) filters. Refer to local codes or appropriate jurisdiction for approved filters.

NOTE-Filters must be U.L.C. certified or equivalent for use in Canada.

B-Lubrication

All motors are lubricated at the factory. No further lubrication is required.

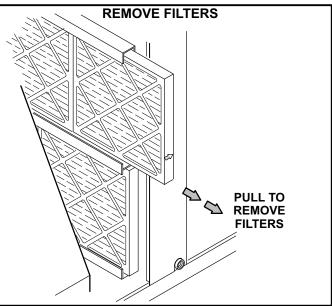


FIGURE 27

C-Burners

Periodically examine burner flames for proper appearance during the heating season. Before each heating season examine the burners for any deposits or blockage which may have occurred.

Clean burners as follows:

- 1- Turn off both electrical power and gas supply to unit.
- 2- Remove burner compartment access panel.
- 3- Remove top burner box panel.
- 4- Remove two screws securing burners to burner support and lift the burners from the orifices. See figure 15 and 16. Clean as necessary.



Danger of explosion. Can cause injury or death. Do not overtighten main burner mounting screws. Snug tighten only.

D-Combustion Air Inducer

A combustion air proving switch checks combustion air inducer operation before allowing power to the gas controller. Gas controller will not operate if inducer is obstructed.

Under normal operating conditions, the combustion air inducer wheel should be checked and cleaned prior to the heating season. However, it should be examined periodically during the heating season to establish an ideal cleaning schedule.

Clean combustion air inducer as follows:

- 1- Shut off power supply and gas to unit.
- 2- Remove the mullion on the right side of the heat section.
- 3- Disconnect pressure switch air tubing from combustion air inducer port.
- 4- Remove and retain screws securing combustion air inducer to flue box. Remove vent connector. See figure 13 or 14.
- 5- Clean inducer wheel blades with a small brush and wipe off any dust from housing. Take care not to damage exposed fan blades. Clean accumulated dust from front of flue box cover.
- 6- Return combustion air inducer motor and vent connector to original location and secure with retained screws. It is recommended that gaskets be replaced during reassembly.
- 7- Replace mullion.
- 8- Clean combustion air inlet louvers on heat access panel using a small brush.

E-Flue Passageway and Flue Box

Remove flue box cover only when necessary for equipment repair. Clean inside of flue box cover and heat exchanger tubes with a wire brush when flue box cover has to be removed. Install a new flue box cover gasket and replace cover. Make sure edges around flue box cover are tightly sealed.

F-Evaporator Coil

Inspect and clean coil at beginning of each cooling season. Clean using mild detergent or commercial coil cleanser. Flush coil and condensate drain with water taking care not to get insulation, filters and return air ducts wet.

G-Condenser Coil

Clean condenser coil annually with detergent or commercial coil cleaner and inspect monthly during the cooling season.

Condenser coils are made of single and two formed slabs. On units with two slabs, dirt and debris may become trapped between the slabs. To clean between slabs, carefully separate coil slabs and wash them thoroughly. See figure 28. Flush coils with water following cleaning.

Note - Remove all screws and gaskets prior to cleaning procedure and replace upon completion.

H-Supply Blower Wheel

Annually inspect supply air blower wheel for accumulated dirt or dust. Turn off power before attempting to remove access panel or to clean blower wheel.

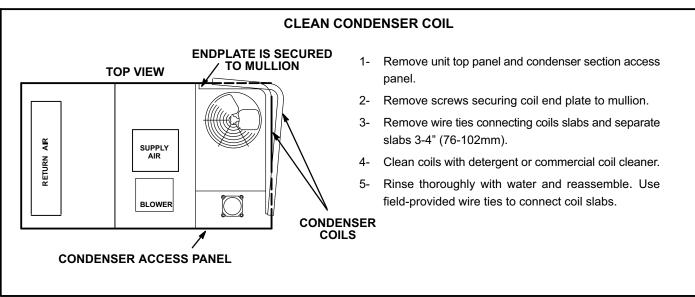


FIGURE 28

VII-ACCESSORIES

The accessories section describes the application of most of the optional accessories which can be factory- or field-installed to the LGH units.

A-C1/T1CURB

When installing the LGH units on a combustible surface for downflow discharge applications, the C1/T1CURB 8 inch, 14-inch, 18 inch or 24-inch height roof mounting frame is used. The roof mounting frames are recommended in all other applications but not required. If the LGH units are not mounted on a flat (roof) surface, they MUST be supported under all edges and under the middle of the unit to prevent sagging. The units MUST be mounted level within 1/16" per linear foot or 5mm per meter in any direction.

The assembled mounting frame is shown in figure 29. Refer to the roof mounting frame installation instructions for details of proper assembly and mounting. The roof mounting frame MUST be squared to the roof and level before mounting. Plenum system MUST be installed before the unit is set on the mounting frame. Typical roof curbing and flashing is shown in figure 30. Refer to the roof mounting frame installation instructions for proper plenum construction and attachment.

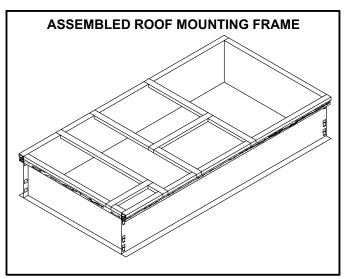
B-Transitions

Optional supply/return transitions T1TRAN10AN1 is available for use with the LGH 3, 4 and 5 ton units and the T1TRAN20N-1 is available for the 6 ton units utilizing optional T1CURB roof mounting frames. Transition must be installed in the C1/T1CURB mounting frame before mounting the unit to the frame. Refer to the manufacturer's instructions included with the transition for detailed installation procedures.

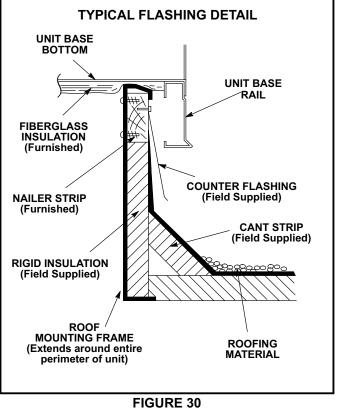
C-Outdoor Air Dampers

E1DAMP11A-1 manually operated outdoor air damper and E1DAMP21A-1 motorized outdoor air damper is available for LGH 3 and 4 ton units (see figure 31 or 32). E1DAMP11AT-1 manually operated outdoor air damper and E1DAMP21AT-1 motorized outdoor air damper is available for LGH 5 and 6 ton units. Both sets include the outdoor air hood. The manual damper is set at a fixed point to bring outside air into the building anytime the blower is operating. The motorized damper

opens when the blower is operating and the thermostat is sending an occupied signal to the Unit Controller. If the thermostat signal is unoccupied, the motorized damper will not open. Washable filter supplied with the outdoor air dampers can be cleaned with water and a mild detergent. It should be sprayed with Filter Handicoater when dry prior to re-installation. Filter Handicoater is R.P. Products coating no. 418 and is available as Part No. P-8-5069.







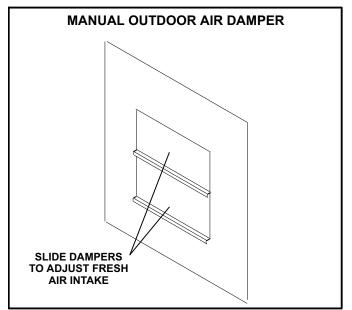


FIGURE 31

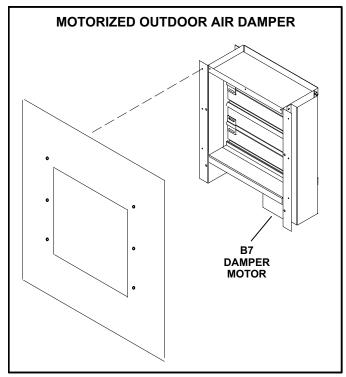


FIGURE 32 D-Supply and Return Diffusers

Optional flush mount diffuser/return FD9-65 and FD11-95 and extended mount diffuser/return RTD9-65 and RTD11-95 are available for use with all LGH units. Refer to manufacturer's instructions included with transition for detailed installation procedures.

E-Economizer

(Optional Field- or Factory-Installed)

The economizer uses outdoor air for free cooling when temperature is suitable. See figure 33.

When outdoor air is suitable, the Unit Controller will modulate the economizer dampers to maintain 55°F discharge air (RT6). Use the following menu to adjust the discharge air temperature setpoint between 45-67°F.

RTU OPTION > DAMPER > FREE COOLING SUPPLY AIR SETPOINT = 55°F

Sensors

Units are equipped with the following factory-installed, CEC Title 24 approved sensors:

RT17 - Outside Air Temperature RT16 - Return Air Temperature RT6 - Discharge Air Temperature

See figure 34 for sensor location.

Optional field-provided sensors may be used instead of unit sensors to determine whether outdoor air is suitable for free cooling. Refer to table 14. TEMP OFFSET is the default mode.

Note - Network OAS signal and California Title 24 Compliance options use either TEMPERATURE OFFSET or TEMPERATURE SETPT mode.

Minimum Position

The Unit Controller will move the dampers to minimum position during the following:

> Ventilation mode (G demand only) Outdoor air is NOT suitable for free cooling

Two blower speeds are available during damper minimum position:

1-Minimum Position -

When blower CFM is closer to the High Cool/Heat CFM

OR

When Ventilation CFM is closer to the High Cool/Heat CFM

2-Minimum Position Low Blower -

When blower CFM is closer to the Low Cool/Heat CFM

OR

When Ventilation CFM is closer to the Low Cool/Heat CFM

GED (Gravity Exhaust / Barometric Relief Dampers) Field-Installed Option

The GED is located in the economizer except in downflow applications or when a PEF (power exhaust fan) is NOT installed. In horizontal airflow applications or when a PEF is installed, the GED is located in the exhaust air hood.

Horizontal Air Discharge Economizers

The economizer is located in the unit the same as downflow applications but note the position of the return air duct. The duct attaches to a duct transition and duct inlet on the end of the unit. An optional GED is located in the duct transition. See figure 35.

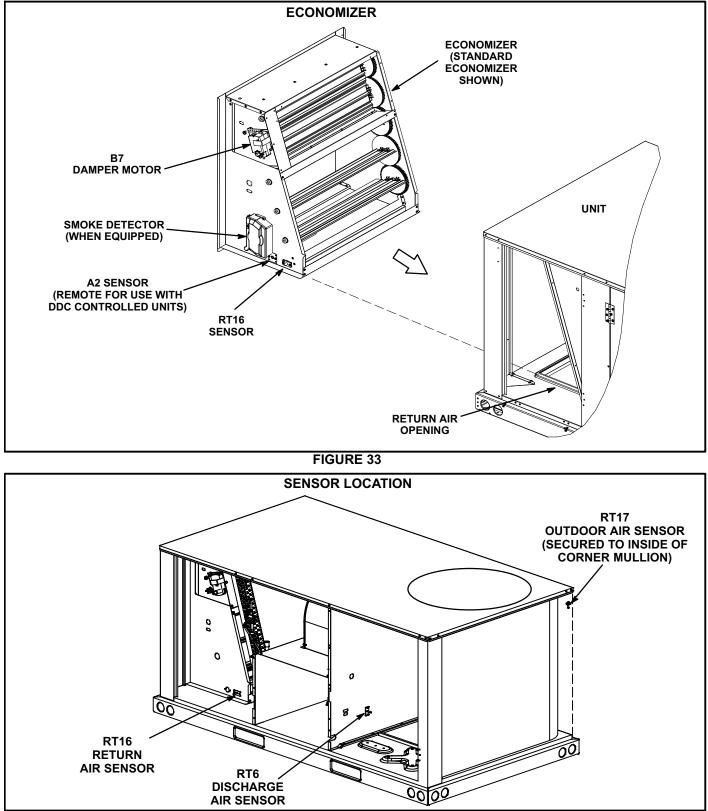


FIGURE 34

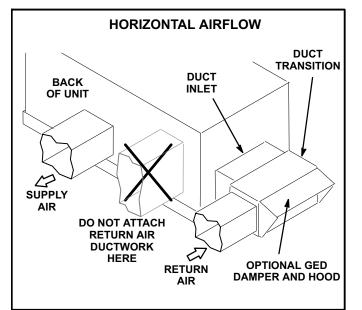


FIGURE 35

TABLE 14 ECONOMIZER MODES AND SETPOINT

| Free Cooling Mode | Free Cooling Setpoint | Field- Provided Sensors | Dampers will modulate to 55°F discharge air (RT6) when outdoor air is suitable: | Permitted Inputs |
|-------------------------|-----------------------------|----------------------------------|--|---------------------|
| TEMP | OFFSET | None Needed | Outdoor air temperature (RT17) is less than return air temperature (RT16) by at least the OFFSET value. | 0-40°F |
| TEMP | OAT STPT | None Needed | Outdoor air temperature (RT17) is less than the OAT STPT value. | 41-75°F |
| Remote | Remote | Energy Management System** | Either of the TEMP modes can be used when a network OAS signal is provided by an energy management or building control system, via BACnet, LonTalk, or L Con- nection. The network can command OAS, NOT OAS, or AUTO. AUTO returns to local control of OAS, which is the selected TEMP mode. | NA |
| ENTH | DIFF OFFSET | (Two) C7400 | Outdoor air enthalpy* (A7) is less than return air enthalpy (A62) by at least the OFFSET value. | 0mA-4mA |
| ENTH | ODE STPT | C7400 | Outdoor air enthalpy (A7) is less than free cooling setpoint. | 12-19mA |
| GLOBAL | GLOBAL | 24VAC Input Signal | Global input is energized by (P297-9). This setting is also used for outdoor air damper applications. Global input also brings on the blower. (This mode is NOT used when OAS signal is provided via network connection. GLO is only used when a 24VAC signal is used to energize the P297-9 GLO input.) | NA |

*Enthalpy includes effects of both temperature and humidity.

**Energy management systems may require additional field-provided sensors; refer to manufacturer's instructions.

DIRECT DRIVE DRIVE SYSTEM OPERATION:

Note: Direct drive units feature ECM condenser fans that are staged to match the compressor's capacity. When the compressor is operating at first stage, the condenser fan is operating at low speed. The condenser fan switches to high speed when the compressor switches to second stage to match operation.

Modulating Outdoor Air Damper:

Damper minimum positions #1 and 2 are adjusted during unit setup to provide minimum fresh air requirements at the indicated supply fan speeds per ASHRAE 62.1.

-Supply fan is off and the outdoor air damper is closed

- -Supply fan is on low speed and the outdoor air damper is at minimum position 1
- -Supply fan is on high speed and the outdoor air damper is at minimum position 2

¹Outdoor Air is Suitable

Note: When outdoor air is not suitable during the occupied time period, damper modulates to minimum position. When outdoor air is not suitable during the unoccupied time period, damper modulates closed.

Cooling - Thermostat or Zone Sensor Mode (Up to 3 stages Y1, Y2, Y3)

Y1 demand:

1st-Compressor is off, supply fan is on low speed, economizer modulates (minimum to maximum open position) to maintain 55°F supply air temperature (default unit controller setting)

2nd-After 5 minutes (default unit controller setting), supply fan switches to high speed. Economizer continues modulating with supply fan on high speed to maintain 55°F supply air temperature

Y2 demand:

1st-Compressor is off, supply fan is on high speed, and economizer modulates to maintain 55°F supply air temperature

2nd-Economizer opens to maximum. If economizer stays at maximum open for 3 minutes (default unit controller setting) compressor is energized and operates at first stage while supply fan stays on high speed.

¹Outdoor air suitability is determined by the energy state of outdoor ambient (enthalpy or sensible) and its ability to achieve the desired free cooling effects. Outdoor air suitability can also be determined by a third party controller and provided to the RTU via a network connection.

Y3 demand:

1st-Economizer is at maximum open and compressor operates at first stage. If economizer stays at maximum open for 3 minutes (default unit controller setting) compressor switches to second stage operation while supply fan stays on high speed

F-Power Exhaust Relay K65 (power exhaust units)

Power exhaust relay K65 is a DPDT relay with a 24VAC coil. K65 is used in all LGH units equipped with the optional power exhaust dampers. K65 is energized by the Unit Controller after the economizer dampers reach 50% open (adjustable). When K65 closes, exhaust fan B10 is energized.

G-Power Exhaust Fans

E1PWRE10A available for LGH 3 and 4 ton units and ET1PWRE10N available for 5 and 6 ton units, provide exhaust air pressure relief. See figure 36 and installation instructions for more detail.

H-Optional UVC Lights

The germicidal light emits ultraviolet (UVC) energy that has been proven effective in reducing microbial life forms (viruses, bacteria, yeasts, and molds) in the air.

UVC germicidal lamps greatly reduce the growth and proliferation of mold and other bio-aerosols (bacteria and viruses) on illuminated surfaces.

Germicidal lamps are NOT intended to be used for removal of active mold growth. Existing mold growth must be appropriately removed PRIOR to installation of the germicidal lamp.

Refer closely to UVC light installation instruction warnings when servicing units.

I-Optional Cold Weather Kit

An electric heater is available to automatically control the minimum temperature in the gas burner compartment. Heater is C.S.A. certified to allow cold weather operation of unit down to -60° F (-50° C).

The kit includes the following parts:

- 1- The strip heater (HR6) is located as close as possible to the gas valve. The strip heater is rated at 500 Watts
- 2- A thermostat mounting box is installed on the wall of the compressor compartment. Included in the box are the following thermostat switches:
 - a Thermostat switch (S59) is an auto-reset SPST N.C. switch which opens on a temperature drop. The switch is wired in series with 24v power and the combustion air blower switch. When the temperature drops below -30° F (-35° C) the switch opens and the gas heat section is de-energized. The switch automatically resets when the heating compartment temperature reaches -10° F (-12° C).
 - b Thermostat switch (S60) is an auto-reset SPST N.C. switch which opens on a temperature rise. The switch is wired in series with HR6. When the temperature rises above 20° F (-7° C) the switch opens and the electric heater is de-energized. The switch automatically resets when the heating compartment temperature reaches -10° F (23.3° C).

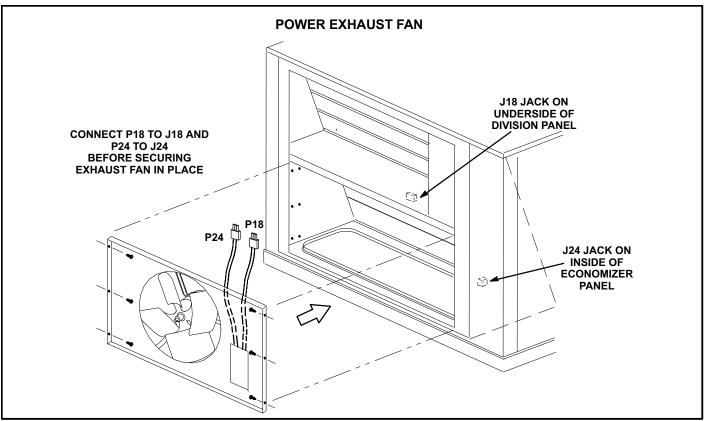


FIGURE 36

c -Thermostat switch (S61) is an auto-reset SPST N.O. switch which closes on a temperature drop. The switch is wired in series with HR6. When temperature drops below 20° F (-7° C) the switch closes and electric heater is energized. The switch automatically opens when heating compartment temperature reaches 70° F (21° C).

J-Smoke Detectors A171 and A172

Photoelectric smoke detectors are a factory- or field-installed option. The smoke detectors can be installed in the supply air duct (A172), return air section (A171), or in both the supply duct and return air section.

K-Indoor Air Quality (CO₂) Sensor A63

The indoor air quality sensor monitors CO_2 levels and reports the levels to the Unit Controller. The Unit Controller adjusts the economizer dampers according to the CO_2 levels. The sensor is mounted next to the indoor thermostat or in the return air duct. Refer to the indoor air quality sensor installation instructions for proper adjustment.

L-LP / Propane Kit

All units operated on LP/Propane require a natural to LP /propane kit. The kit for single-stage units include one LP spring, seven burner orifices, and three stickers. Two-stage kits include the same but has a prove switch used to lock out first stage on the combustion air inducer. Four-stage units require (2) two-stage kits. For more detail refer to the natural to LP gas changeover kit installation instructions.

M-Drain Pan Overflow Switch S149 (optional)

The overflow switch is used to interrupt cooling operation when excessive condensate collects in the drain pan. The N.O. overflow switch is controlled by K220 and DL46 relays, located in the unit control panel. When the overflow switch closes, 24VAC power is interrupted and after a five-second delay unit compressors are de-energized. Once the condensate level drops below the set level, the switch will open. After a five-minute delay the compressor will be energized.

N-Dirty Filter Switch S27

The dirty filter switch senses static pressure increase indicating a dirty filter condition. The switch is N.O. and closes at 1" W.C. (248.6 Pa) The switch is mounted in the supply air section on the evaporator coil seal.

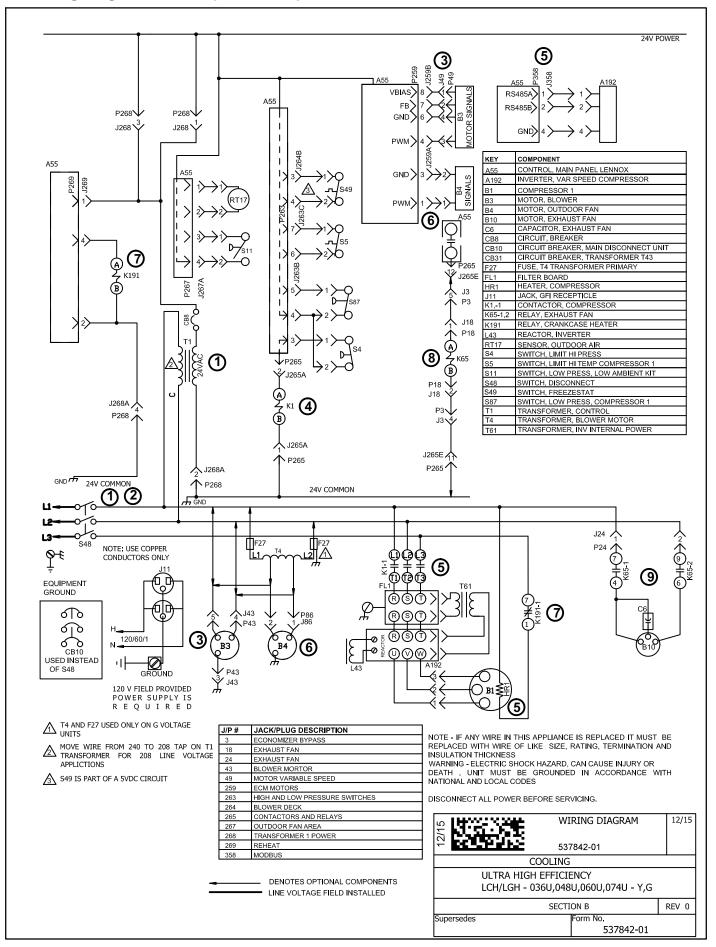
O-Solar-Ready Units

Optional, factory-installed S48 circuit breaker and F54 solar fuse block make units solar-ready. These speciallyequipped units can be matched with solar modules and other optional equipment.



Solar energy is first used to meet cooling/heating demands. When the unit is not operating, the system powers lighting, appliances and other electronic devices in the building. Any surplus power is sent back to the utility company for a possible credit (check your local utility company for policies).

Wiring runs from the roof-mounted solar modules to the unit. From there, power travels to the electrical service panel using the existing HVAC unit power wiring.



Cooling Sequence of Operation Using input from a room/zone sensor only. See Cooling Start-Up section operation summary for thermostat and third-party control operation.

Power:

- 1- Line voltage from the unit disconnect, terminal block, or circuit breaker energizes transformer T1. T1 provides 24VAC power to the A55 Unit Controller. A55 provides 24VAC to the unit cooling, heating and blower controls.
- 2- Line voltage from unit disconnect, terminal block, or circuit breaker provides voltage to compressor crankcase heater relay K191-1 N.C. contacts, compressor contactor K1, blower motor B3, and outdoor fan motor B4 (on G volt units line voltage is supplied to two fuses F27, transformer T4, blower motor B3, and outdoor fan motor B4).

Blower Operation:

3- A55 Unit Controller P297 receives a cooling demand from the room/zone sensor. Unit Controller A55 energizes the blower motor B3 by sending a PWM signal from P259. The blower motor modulates between High Cool CFM and Low Cool CFM (based on the difference between the zone/room temperature A2 and setpoint).

Cooling

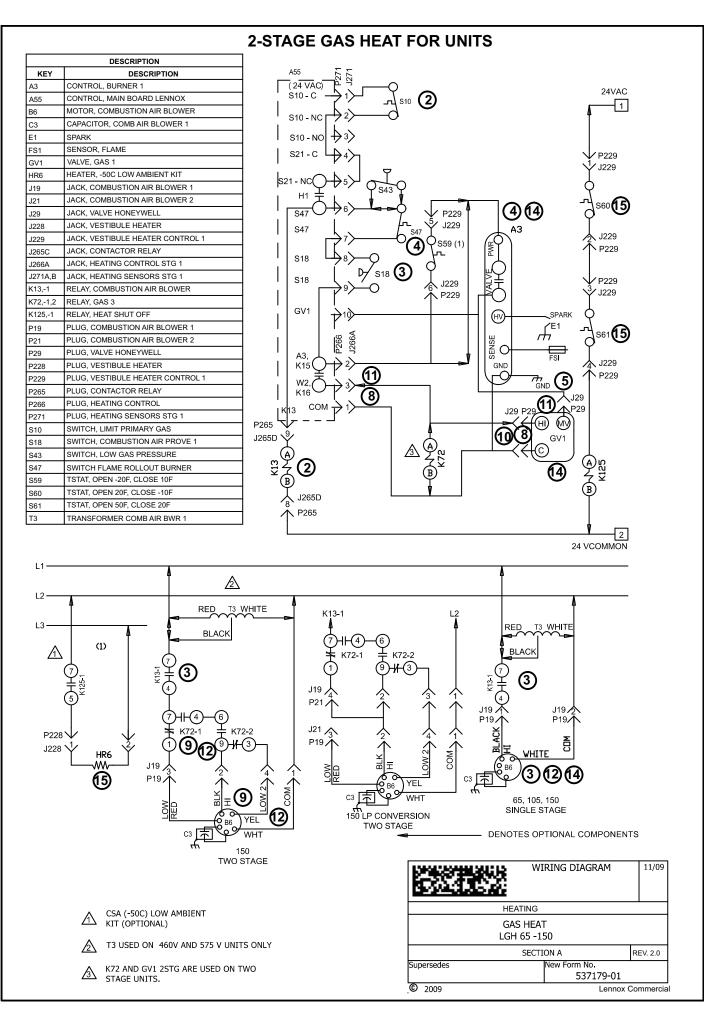
- 4- A55 proves N.C. freezestat S49, N.C. high temperature switch S5, N.C. low pressure switch S87, N.C. high pressure switch S4, and compressor contactor K1 is energized. A55 makes sure unit voltage and variable speed compressor inverter A192 voltage are equal. A55 also communicates the unit refrigeration tonnage to A192.
- 5- N.O. contacts K1-1 close providing voltage to A192 through FL1 filter board, T61 transformer, and L43 reactor. A192 varies B1 compressor speed based on a compressor demand from A55 P358 via MODBUS. The A55 compressor demand varies based on the difference between discharge air temperature (RT6) and discharge air temperature setting (default 55°F).

Note - The A55 will start to reduce the three- through five-ton compressor speed at a heat sink temperature of 125°F. Typical competitor equipment reduces compressor speed at 115°F.

- 6- A55 modulates outdoor fan B4 speed by sending a PWM signal from P259 (based on the compressor speed).
- 7- During cooling operation, A55 energizes crankcase heater relay K191. K191-1 N.C. Contacts open to de-energize HR1 crankcase heater.

Power Exhaust Fan Operation

- 8- A55 receives a position feedback signal from the economizer damper motor and energizes exhaust fan relay K65 with 24VAC at 50% outside air damper open (adjustable).
- 9- N.O. contact K65-1 & 2 close, energizing exhaust fan motor B10.



TWO-STAGE GAS HEAT SEQUENCE OF OPERATION

First Stage Heat:

- 1- The thermostat initiates W1 heating demand.
- 2- 24VAC is routed to A55 Unit Controller. After A55 proves N.C. primary limit S10, the combustion air blower relay K13 is energized.
- 3- N.O. K13-1 contacts close allowing voltage to energize combustion air inducer B6. After B6 has reached full speed, the combustion air blower proving switch S18 contacts close.
- 4- A55 routes 24VAC through n.c. burner flame rollout switch S47 and the closed contacts of combustion air proving switch S18 to energize the ignition module A3.
- 5- After a 30 second delay A3 energizes the ignitor and gas valve GV1 on first stage.

Second Stage Heat:

- 6- With first stage heat operating, an additional heating demand from the thermostat initiates W2.
- 7- A second stage heating demand is received by A55.
- 8- A55 energizes HI terminal (high fire) of gas valve.
- 9- Relay K72-1 terminals 1 and 7 open, 7 and 4 close. K72-2 terminals 6 and 9 close and 9 and 3 open, energizing combustion air inducer B6 on high speed.

End of Second Stage Heat:

- 10- Heating demand is satisfied. Terminal HI (second stage) is de-energized.
- 11- Second stage heat is de-energized on GV1 A55.
- 12- K72 terminals 4 and 7 open and 1 and 7 close. K72 terminals 6 and 9 open, 9 and 3 close. Combustion air inducer B6 is now on low speed.

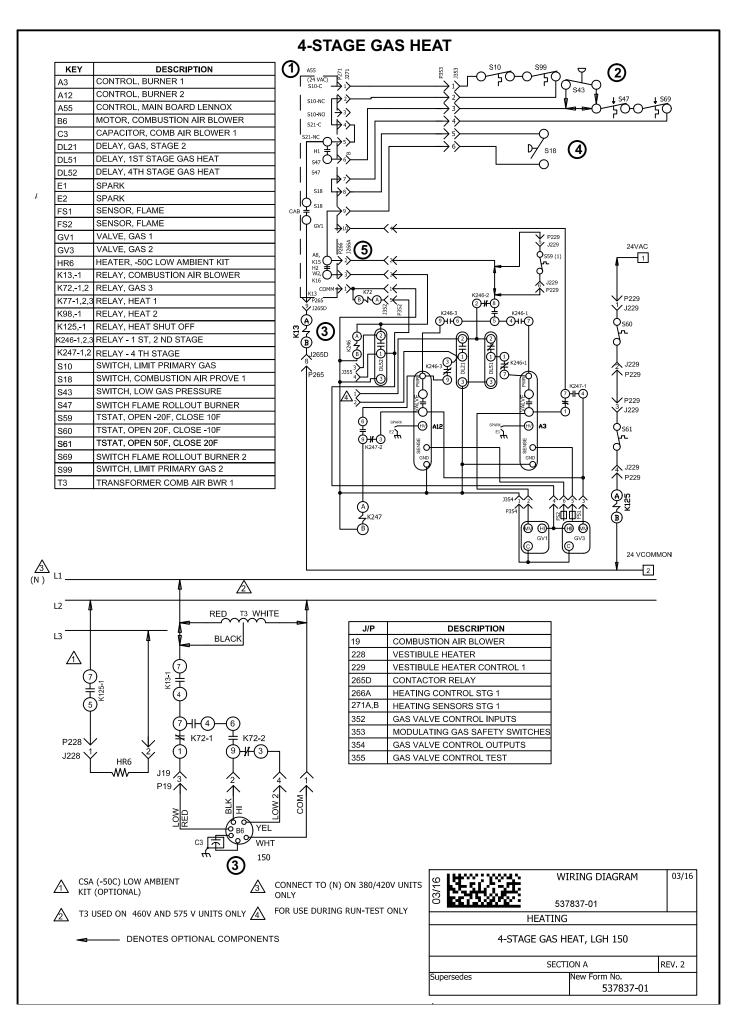
End of First Stage Heat:

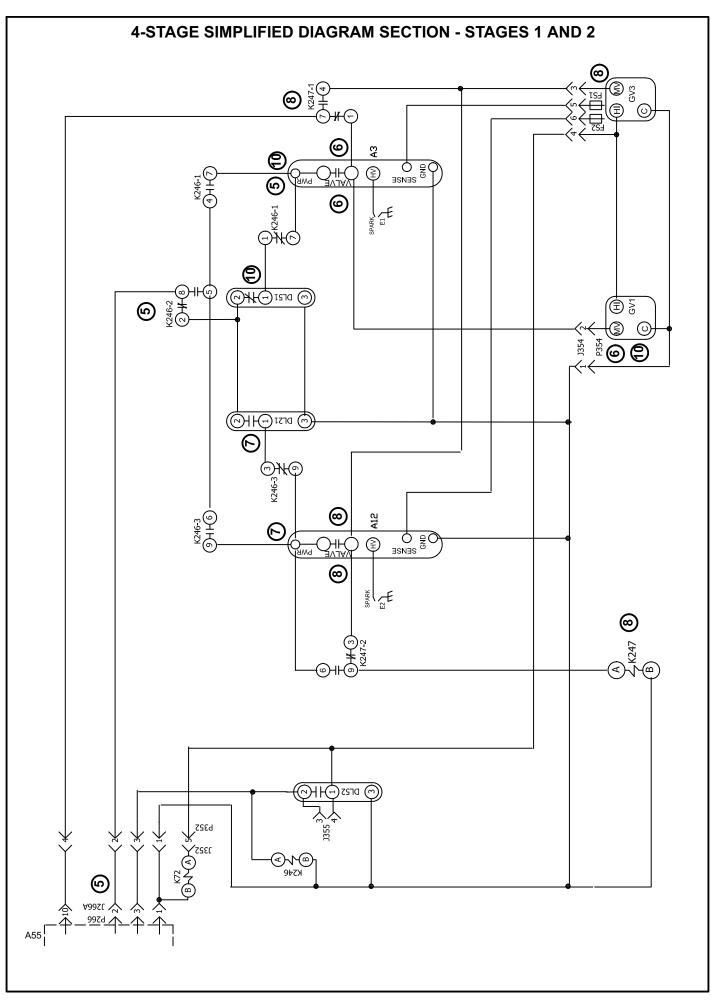
- 13- Heating demand is satisfied. Terminal W1 (first stage) is de-energized.
- 14- Ignition A3 is de-energized in turn de-energizing gas valve GV1 and combustion air inducer B6.

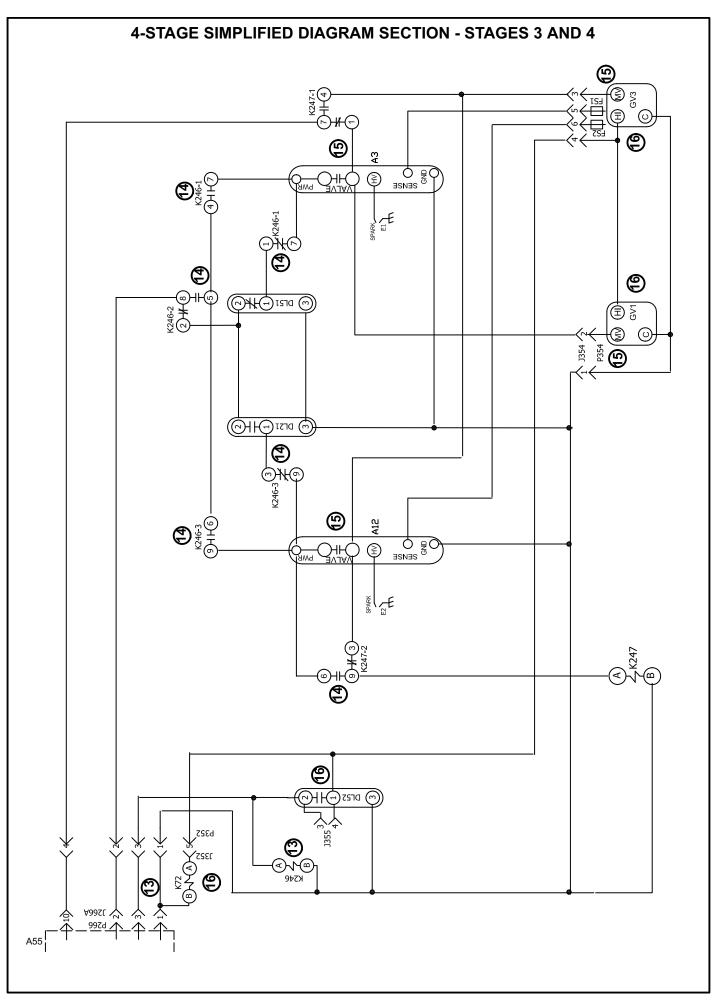
Optional Low Ambient Kit:

(C.S.A. -50° C Low Ambient Kit)

15- Line voltage is routed through the N.C. low ambient kit thermostats S60 and S61, to energize low ambient kit heater HR6.







4-STAGE GAS HEAT SEQUENCE OF OPERATION

NOTE – The 4-stage modulating 150kBtuh, seven- tube high heat exchanger is split into two sections. One 2-stage gas valve (GV1) supplies fuel to the two left tubes and a second 2-stage gas valve (GV3) supplies fuel to the right five tubes. A W1 results in 1st and 2nd stage and W2 results in 3rd and 4th stage. First Stage Heat:

- 1- W1 demand is initiated.
- 2- 24VAC is routed to A55 Unit Controller. After A55 proves N.C. primary limits S10 and S99, it checks the status of the N.C. roll-out switches S47 and S69 and also the status of the N.O. combustion air proving switch S18. If the switches are closed and the CAB proving switch is open, the normal starting sequence is continued. Otherwise, an A55 alarm will be set.
- 3- The combustion air blower relay K13 is energized and the B6 CAB is activated on low speed.
- 4- If the CAB prove switch closes within 30 seconds of CAB activation, normal operation continues. Otherwise, an A55 alarm is set.
- 5- A55 routes 24VAC from J266A-2 through N.C. relay K246-2 terminals 8 and 2 to time delay DL51 and DL21 terminal 2. DL51 (10-minute delay-**OFF** timer) N.C. contacts transfer 24VAC through K246-1 N.C. contacts terminal 1 and 7 to energize ignition module A3. DL21 (9.5-minute delay-**ON** timer) will provide no output at this time.
- 6- After a 30-second delay, A3 energizes the gas valve GV1 on low-fire. DL51 will maintain low-fire (via A3 and GV1) for 9 minutes and 30 seconds unless the heating demand is satisfied. A3 also routes power through K247-1 N. C. contacts 1 and 7 to provide a feedback loop to A55 P266A-10. The A55 Unit Controller operates the supply air blower B3 at Heating Low CFM. TWO LEFT BURNERS ON LOW FIRE

Second Stage Heat:

- 7- Approximately 9 minutes after the W1 demand, time delay-**ON** relay DL21 terminals 1 and 2 close, routing 24VAC through K246-3 N.C. terminals 3 and 9 to A12.
- 8- After a 30-second delay, A12 energizes gas valve GV3 on low-fire. A12 also routes power through K247-2 N.C. terminals 3 and 9 and energizes K247 relay coil. This closes K247-1 N.O. terminals 4 and 7 to maintain a signal to A55 P266A-10 to prevent Unit Controller alarm 58. FIVE RIGHT BURNERS ON LOW FIRE
- 9- At this point DL51 will maintain 1st stage heating for approximately 30 more seconds. Depending on component tolerances, for less than 30 seconds, both A3 and A12 output signals will overlap, energizing K247-1 contacts (this maintains the feedback loop to A55 P266A-10 and prevents Unit Controller alarm 58). Both GV1 and GV3 will operate on low speed briefly.
- 10- Ten minutes after the W1 demand, time delay-OFF DL51 opens terminals 1 and 2, de-energizing A3 and turning off GV1.
- 11- Unit will operate in second-stage until the W1 demand is satisfied or a W2 is initiated (either by A55 or thermostat input). The A55 continues to operate the supply air blower at Heating Low CFM.
- 12- A55 will automatically upstage a W1 demand to a W2 demand if the setpoint has not been achieved within a default 20 minutes (adjustable).

Third Stage Heat:

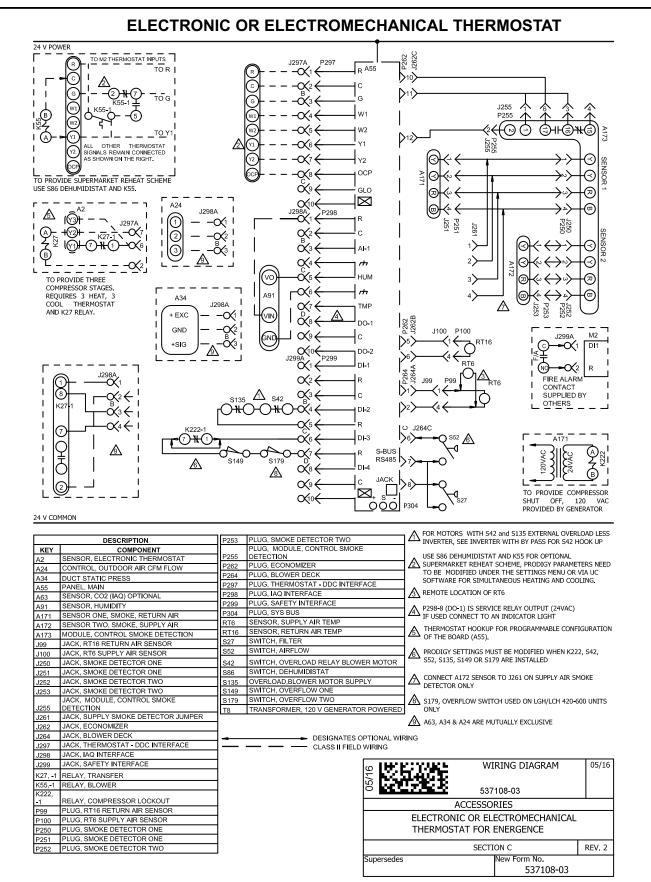
- 13- A W2 heating demand is initiated from J226A-3. (GV3 already operating in 2nd stage low speed.)
- 14- 24VAC is routed to K246-A relay coil. The N.C. K246 relay terminals 1 and 7, 2 and 8, and 3 and 9 terminals open. N.O. K246 relay terminals terminals 4 and 7, 5 and 8, and 6 and 9 close. 24VAC is routed to both ignition modules A3 and A12. Power to DL51 and DL21 is discontinued.
- 15- After a 30-second delay, A3 will energize gas valve GV1 on low fire. Both ignition modules and gas valves will operate for 10 minutes unless the heating demand is satisfied. The CAB will remain on low speed. The A55 changes the supply air blower speed to Heating High CFM. **ALL SEVEN BURNERS ON LOW FIRE**

Fourth Stage Heat:

- 16- After 10 minutes, time delay-ON DL52 terminals 1 and 2 close. Gas relay K72 is energized. N.C. K72-1 terminals 1 and 7 open, and N.O. terminals 4 and 7 close. K72-2 terminals N.C. 3 and 9 open, and N.O. 6 and 9 close. Combustion air blower B6 is energized on high speed. At the same time, gas valve GV1 and GV3 terminal HI is energized. The Unit Controller continues to operate the supply air blower at Heating High CFM. ALL SEVEN BURNERS ON HIGH FIRE
- 17- The system will remain in fourth stage as long as a W2 demand is present.

End of Third and Fourth Stage Heat:

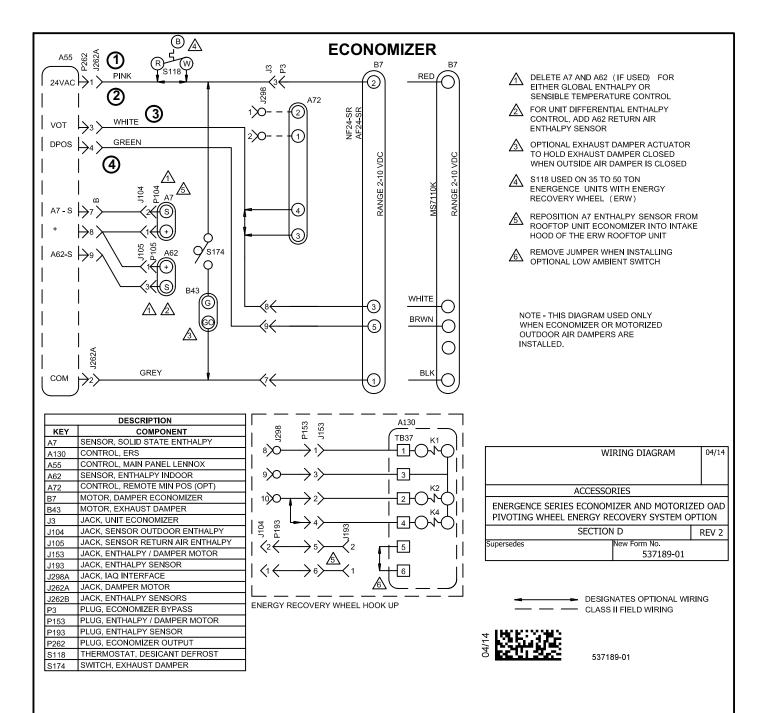
18- W2 demand is satisfied, W1 demand is still present. DL51 and DL21 relays are reset by W1 (via K246-2 N.C. Terminals 2 and 8); DL51 will maintain A3/GV1 operation and DL21 will delay-**ON** A12/GV3 operation in the same manner as stage 2. Combustion air blower B6 is on low-speed. The Unit Controller will operate the indoor blower in Heat Low CFM after a 90 second delay from Heat High CFM.



POWER:

1- A55 Unit Controller, located in the main control box, supplies thermostat components with 24VAC. **OPERATION:**

A55 receives data from the room/zone sensor A2 and energizes the appropriate components for heat or cool demand.



SEQUENCE OF OPERATION

POWER:

1- A55 Unit Controller energizes the economizer components with 24VAC.

OPERATION:

- 2- Sensor(s), a global input, or a communication signal communicates to A55 when to power the damper motor B7.
- 3- A55 supplies B7 with 0 10 VDC to control the positioning of economizer.
- 4- The damper actuator provides 2 to 10 VDC position feedback.