## UNIT INFORMATION

## Service Literature

Corp. 1018-L1 01-2010 LGH/LCH 35, 40, 45, 50 TON (123, 140.7, 158.3, 175.9 kW)

## LGH/LCH SERIES

The LGH/LCH high and standard efficiency 35, 40, 45 and 50 ton (123, 140.7, 158.3 and 175.9 kW) units, are configure to order units (CTO) with a wide selection of factory installed options. The LGH/LCH rooftop units are available in 500,000 Btuh or 800,000 Btuh (146.5 kW or 234.4kW) heating inputs. Gas heat sections are designed with aluminized steel tube heat exchangers. LGH and LCH units are equipped with the same cooling sections and cooling components. The LGH/LCH units utilize four scroll compressors with each compressor equipped with a crankcase heater.

LGH/LCH units are designed for R-410A (high efficiency). Service equipment for R-410A units must be rated for R-410A refrigerant.

Optional electric heat is factory installed in LCH units. Electric heat operates in single or multiple stages depending on the kW input size. 30kW through 90kW heat sections are available for the LCH units in all voltages G, J and Y while105kW through 180kW heat sections are available for LCH G and J voltage units only.

# **A** IMPORTANT

Improper installation, adjustment, alteration, service or maintenance can cause property damage, personal injury or loss of life. Installation and service must be performed by a qualified installer or service agency. The LGH/LCH units are designed to accept any of several different energy management thermostat control systems with minimum field wiring. Factory or field provided control options connect to the unit with jack plugs. When "plugged in" the controls become an integral part of the unit wiring.

If the unit must be lifted for service, rig unit by attaching eight cables to the holes located in the unit base rail (two holes at each corner and center of frame). Refer to the installation instructions for the proper rigging technique.

Information contained in this manual is intended for use by qualified service technicians only. All specifications are subject to change. Procedures outlined in this manual are presented as a recommendation only and do not supersede or replace local or state codes.

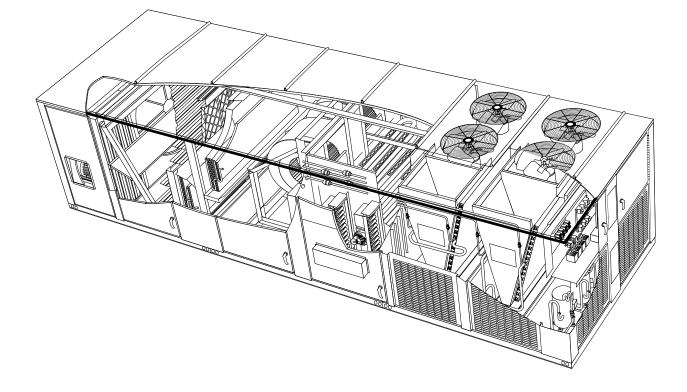
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Electric shock hazard. Can cause injury or death. Before attempting to perform any service or maintenance, turn the electrical power to unit OFF at disconnect switch(es). Unit may have multiple power supplies.

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Danger of sharp metallic edges. Can cause injury. Take care when servicing unit to avoid accidental contact with sharp edges.



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## DTIONS/ACCESSODIES

OPTIONS/ACCESSORIES	Factory	Field
Item COOLING SYSTEM	Factory	Field
Corrosion Protection - Condenser and Evaporator Coils	0	
Drain Pan Overflow Switch	0	
High Efficiency - R-410A (35, 40 Ton Models)	0	
Hot Gas Bypass (Not available with Humiditrol Option)	0	
Standard Efficiency - R-410A (35, 40, 45, 50 Ton Models)	0	
	0	
Spring Isolation (compressor deck)	0	
HEATING SYSTEM	0	
Standard Heat (2 Stage)	0	
High Heat (2 Stage)	0	
_PG/Propane	0	
Modulating Gas (with stainless steel heat exchanger)	0	
Stainless Steel Heat Exchanger	0	
Low Temperature Vestibule Heater	0	
	-	
MERV 4 - Two Inch	0	
MERV 8 - Two Inch	0	
MERV 13 High Efficiency - Two Inch	0	
Cleanable Metal Mesh - Two Inch	0	
BLOWER	-	
Supply Motor - 5, 7.5, 10, 15, 20, 25, 30 hp CAV	0	
Supply Motor - 5, 7.5, 10, 15, 20, 25, 30 hp VAV with VFD	0	
Supply VFD Blower Bypass (VAV units with VFD only)	0	
Spring Isolation (blower frame)	0	
CABINET	1	
Air Flow - Vertical	0	
Air Flow - Horizontal	0	
Double Wall Construction	0	
Hinged Louvered Condenser Section Panels	0	
ROOF CURBS - STANDARD		
14 in. height S1CURB10E-1		Х
24 in. height S1CURB11E-1		Х
CONTROLS		
Blower Proving Switch	0	
Commercial Controls L Connection® Network Control System		Х
Unit Controller BACnet <sup>®</sup> Module - C0CTRL50AE1L	0	Х
Unit Controller LonTalk <sup>®</sup> Module - C0CTRL51AE1L	0	Х
Novar <sup>®</sup> ETM-2051 Unit Controller	0	
Novar <sup>®</sup> LSM Unit Controller	0	
CPC Einstein Unit COntroller	0	
Dirty Filter Switch	0	
<sup>2</sup> Discharge Air Temperature Sensor - Duct Mounted	0	
Supply Static Pressure Limit Switch - Duct Mounted C0SNSR11AE1 (Switch)		Х
C0SNSR12AE1- (Mounting Kit)		Х
Smoke Detector Return	0	
Supply	0	
Supply & Return	0	-
<sup>2</sup> Supply Static Pressure Transducer - Duct Mounted	0	

O = Configure to Order (Factory Installed)

X = Field Installed.
 <sup>1</sup> Also available - Roof curbs for vibration isolation, seismic conditions, seismic with wind restraints. Contact your Sales Representative for additional information.
 <sup>2</sup> Optional for Constant Air Volume (CAV) units (single zone or bypass zoning control). Automatically furnished with all Variable Air Volume (VFD) units. Shipped with the unit for remote field installation in the supply duct.

ltem	Factory	Field
ELECTRICAL		
Voltage (60HZ) - 208/230V-3 phase, 460V-3 phase or 575V-3 phase	0	
HACR Circuit Breakers - 70, 80, 90, 100, 110, 125, 150, 175, 200, 225, 250 amp	0	
Disconnect Switch - 150, 250 amp	0	
GFI Service Outlets (field wired)	0	
GFI Service Outlets (powered)	0	
HUMIDITROL <sup>®</sup> CONDENSER REHEAT (CAV UNITS ONLY)		
Humiditrol	0	
Humidity Sensor Kit, Remote Mounted (required)		Х
Remote Sensor Wall Seal Plate		Х
ECONOMIZER/OUTDOOR AIR/EXHAUST		
Economizer	0	
Economizer Controls		
Differential Sensible (factory setting)	0	
Global Control	0	
Single Enthalpy	0	
Differential Enthalpy	0	
Fresh Air Tempering	0	
Indoor Air Quality CO2 Sensor		Х
Outdoor Air CFM Control	0	
Outdoor Air Dampers - Manual or Motorized	0	
Barometric Relief Dampers	0	
Power Exhaust (see next page for specifications)	· · · ·	
50% Standard Static	0	
100% Standard Static	0	
50% High Static Power Exhaust	0	
100% High Static Power Exhaust	0	
50% High Static Power Exhaust with VFD	0	
100% High Static Power Exhaust with VFD	0	
50% High Static Power Exhaust with VFD and Bypass	0	
100% High Static Power Exhaust with VFD and Bypass	0	
Power Exhaust Controls		
Damper Position Control	0	
1 Differential Pressure Transducer	0	
High Static Power Exhaust Options		
Spring Isolation (blower frame)	0	
Energy Recovery Wheel (not available with horizontal configured units)	0	

O = Configure to Order (Factory Installed) X = Field Installed. <sup>1</sup> Furnished as standard with all High Static Power Exhaust with VFD.

SPECIFICATION	S - OPTIONAL POWER EX	HAUST FANS					
Standard Static PEF	(No.) Motor output	(1) 1 hp					
(50%)	Motor rpm	1140					
	(No.) Diameter - in.	(1) 26					
	No. of blades	4					
Standard Static PEF	(No.) Motor output	(2) 1 hp					
(100%)	Motor rpm	1140					
	(No.) Diameter - in.	(2) 26					
	No. of blades	4					
High Static PEF (50%)	(No.) Nominal motor output	(1) 3, 5 or 7.5 hp available See Blower Data Tables for selection					
	Motor - Drive Kit	690 to 1065 rpm available See Blower Drive Kit Tables for selection					
(No.) Blow	er wheel nominal diameter x width	(1) 18 x 15					
High Static PEF (100%)	(No.) Nominal motor output	(2) 3, 5 or 7.5 hp available See Blower Data Tables for selection					
	Motor - Drive Kit	690 to 1065 rpm available See Blower Drive Kit Tables for selection					
(No.) Blow	er wheel nominal diameter x width	(2) 18 x 15					

		1		l .						
General	Nom	inal Tonnage	35 Ton	35 Ton						
Data		Model No.	LGH420S4B	LGH420S4V						
	Efi	iciency Type	Standard	Standard						
		Blower Type	Constant Air Volume (CAV)	Variable Air Volume (VAV)						
Cooling	Gross Cooling C	apacity - Btuh	435,000	433,000						
Performance	<sup>1</sup> Net Cooling C	apacity - Btuh	410,000	410,000						
	AHRI Rated	Air Flow - cfm	14,000	14,000						
	Total Un	it Power - kW	41.8	41.0						
	<sup>1</sup> EE	R (Btuh/Watt)	9.8	10.0						
	<sup>2</sup> IEE	R (Btuh/Watt)	10.2	11.0						
_	Re	frigerant Type	R-410A	R-410A						
	Refrigerant Charge	Circuit 1	21 lbs. 0 oz.	22 lbs. 0 oz.						
	Furnished	Circuit 2	21 lbs. 0 oz.	22 lbs. 0 oz.						
		Circuit 3	21 lbs. 0 oz.	22 lbs. 0 oz.						
		Circuit 4	21 lbs. 0 oz.	22 lbs. 0 oz.						
_	Refrigerant Charge	Circuit 1	25 lbs. 0 oz.							
	Furnished with	Circuit 2	25 lbs. 0 oz.							
	Humiditrol Option	Circuit 3	21 lbs. 0 oz.							
		Circuit 4	21 lbs. 0 oz							
Gas Heating Op	tions Available - See page	12	Standard or High Capacity, Staged or Modulating Control							
Compressor Typ	be (no.)		Scroll (4)	Scroll (4)						
Condenser	Net face are	a - sq. ft. total	94.1	94.1						
Coils	Tube	diameter - in.	3/8	3/8						
	Nu	Imber of rows	2	2						
		Fins per inch	20	20						
Condenser	Moto	r horsepower	(6) 3/4	(6) 3/4						
		Motor rpm	1075	1075						
	Tota	al Motor watts	4800	4800						
		Diameter - in.	(6) 24	(6) 24						
		No. of blades	4	4						
	Total Air	volume - cfm	30,000	30,000						
Evaporator	Net face are	a - sq. ft. total	37.4	37.4						
Coils	Tube	diameter - in.	3/8	3/8						
		No. of rows	4	4						
		Fins per inch	14	14						
	Drain connection - nur	nber and size	(1) 1 in. NPT coupling	(1) 1 in. NPT coupling						
	Expansio	n device type		sion Valve, removeable power head						
ndoor	Nomina	motor output	5 to 30 hp available - See Blo	ower Data Tables for selection						
Blower and Drive	М	otor - Drive kit	510 to 1270 rpm available - See Blower Drive Kit Tables for selection	510 to 1270 rpm available - See Blower Drive Kit Tables for selectio						
Selection	Blower wheel nominal di	a. x width - in.	(2) 20 x 15	(2) 20 x 15						
Filters		Type of filter		eated MERV 4						
	No	and size - in.								
			(11) 25 x 16 x 2 208/230V, 460V or 575V - 60 hertz - 3 phase							

Drive         Blower Drive Kit Tables for selection         Blower Drive Kit Tables for selection           Selection         Blower wheel nominal dia. x width - in.         (2) 20 x 15         (2) 20 x 15	SPECIFICA	ATIONS - 35 TON H	IGH EFF	ICIENCY						
Induct No.         Contact/Pres         Contact/Pres         Contact/Pres           Blower Type         Blower Type         Constant Air Volume (CAV)         Variable Air Volume (VAV)           Cooling Performance         Gross Cooling Capacity - Btuh         443,000         443,000           AHRI Rated Air Flow - drn         14,000         13,250           Total Unit Power - kW         38.9         38.9           * IEER (Btuh/Watt)         10.8         10.8           * IEER (Btuh/Watt)         11.3         12.5           Refrigerant Charge         Circuit 2         30 lbs. 0 oz.         31 lbs. 0 oz.           Furnished with         Circuit 3         30 lbs. 0 oz.         31 lbs. 0 oz.           Refrigerant Charge         Circuit 4         30 lbs. 0 oz.         31 lbs. 0 oz.           Refrigerant Charge         Circuit 1         30 lbs. 0 oz.            Circuit 3         30 lbs. 0 oz.          Circuit 3           Age to the with         Circuit 3         30 lbs. 0 oz.            Grast Heating Options Available - See page 12         Standard or High Capacity, Staged or Modulating Control           Condenser         Net face area - sq. ft. total         111.2         111.2           Condenser         Motor horsepower </th <th>General</th> <th>Nomi</th> <th>nal Tonnage</th> <th>35 Ton</th> <th>35 Ton</th>	General	Nomi	nal Tonnage	35 Ton	35 Ton					
Blower Type         Constant Air Volume (CAV)         Variable Air Volume (VAV)           Cooling Performance         Gross Cooling Capacity - Btuh         443,000         443,000           * INC Cooling Capacity - Btuh         420,000         420,000           AHRI Rated Air Flow - cfm         14,000         13,250           Total Unit Power - kW         38,9         38,9           * IEER (Btuh/Wath)         10.8         10.8           * IEER (Btuh/Wath)         11.3         12.5           Refrigerant Charge         Circuit 1         30 lbs. 0 oz.         31 lbs. 0 oz.           Furnished         Circuit 2         30 lbs. 0 oz.         31 lbs. 0 oz.           Refrigerant Charge         Circuit 1         30 lbs. 0 oz.            Growth 4         30 lbs. 0 oz.             Refrigerant Charge         Circuit 3         30 lbs. 0 oz.            Growth 4         30 lbs. 0 oz.             Growth 4         30 lbs. 0 oz.             Growth 4         30 lbs. 0 oz.             Growth 4         30 lbs. 0 oz.             Growth 4         30 lbs. 0 oz.	Data		Model No.	LGH420H4B	LGH420H4V					
Cooling Performance         Gross Cooling Capacity - Bluh Net Cooling Capacity - Bluh AHRI Rated Air Flow - cfm Total Unit Power - KW         443,000         443,000           AHRI Rated Air Flow - cfm Total Unit Power - KW         38.9         38.9 <sup>1</sup> EER (Bluh/Watt)         10.8         10.8 <sup>2</sup> EER (Bluh/Watt)         11.3         12.5           Refrigerant Charge         Circuit 2         30 lbs. 0 oz.         31 lbs. 0 oz.           Circuit 3         30 lbs. 0 oz.         31 lbs. 0 oz.         Circuit 4           Refrigerant Charge         Circuit 4         30 lbs. 0 oz.         31 lbs. 0 oz.           Circuit 4         30 lbs. 0 oz.         31 lbs. 0 oz.            Circuit 4         30 lbs. 0 oz.             Refrigerant Charge         Circuit 4         30 lbs. 0 oz.            Refrigerant Charge         Circuit 4         30 lbs. 0 oz.            Gras Heating Options Available - See page 12         Standard or High Capacity, Staged or Modulating Control           Condenser         Net face area - sq. ft. total         111.2         111.2           Condenser         Number of rows         3         3         3           Fins per inch         20         20         20      <		Effi	ciency Type	High	High					
Performance         'Net Cooling Capacity - Btuh AHR Rated Air Flow - cfm Total Unit Power - kW         420,000         420,000           Total Unit Power - kW         38.9         38.9         38.9           'EER (Btuh/Watt)         11.3         12.5           Refrigerant Charge Furnished         Circuit 2         30 lbs. 0 oz.         31 lbs. 0 oz.           Refrigerant Charge Furnished with Humiditrol Option         Circuit 2         30 lbs. 0 oz.         31 lbs. 0 oz.           Refrigerant Charge Furnished with Humiditrol Option         Circuit 2         30 lbs. 0 oz.         31 lbs. 0 oz.           Refrigerant Charge Furnished with Humiditrol Option         Circuit 2         30 lbs. 0 oz.            Gas Heating Options Available - See page 12         Standard or High Capacity, Staged or Modulating Control            Condenser Fans         Number of rows         3         3         3           Number of rows         3         3         3         3           Condenser Fans         Motor romp         1140         1140         1140           Total Air volume - cfm         36,000         35,000         35,000         35,000           Condenser         Motor romp         1140         1140         1140           Total Motor watts         5000		I	Blower Type	Constant Air Volume (CAV)	Variable Air Volume (VAV)					
AHR Rate dxi Flow - cfm         14.0,00         14.0,000           AHR Rate dxi Flow - cfm         14.0,00         13.250           Total Unit Power - kW         38.9         38.9           ' EER (Bth/Watt)         10.8         10.8           ' IEER (Bth/Watt)         11.3         12.5           Refrigerant Charge         Circuit 1         30 lbs. 0 oz.         31 lbs. 0 oz.           Furnished         Circuit 3         30 lbs. 0 oz.         31 lbs. 0 oz.           Circuit 4         30 lbs. 0 oz.         31 lbs. 0 oz.         31 lbs. 0 oz.           Circuit 4         30 lbs. 0 oz.         31 lbs. 0 oz.            Circuit 3         30 lbs. 0 oz.         31 lbs. 0 oz.            Circuit 4         30 lbs. 0 oz.             Circuit 4         30 lbs. 0 oz.             Gas Heating Options Available - See page 12         Standard or High Capacity. Staged or Modulating Control         Condenser           Condenser         Net face area - sq. ft. total         111.2         111.2         111.2           Coldenser         Motor rpm         3/8         3/8         3/8         3/8           Number of rows         3         3         3 <t< td=""><td></td><td>Gross Cooling Ca</td><td>pacity - Btuh</td><td>443,000</td><td>443,000</td></t<>		Gross Cooling Ca	pacity - Btuh	443,000	443,000					
Total Unit Power - kW         38.9         38.9           ' EER (Buh/Watt)         10.8         10.8           ' IEER (Buh/Watt)         11.3         12.5           Refrigerant Type         R-410A         R-410A           Refrigerant Charge         Circuit 2         30 lbs. 0 oz.         31 lbs. 0 oz.           Circuit 2         30 lbs. 0 oz.         31 lbs. 0 oz.         0.2           Circuit 3         30 lbs. 0 oz.         31 lbs. 0 oz.         0.2           Circuit 4         30 lbs. 0 oz.         31 lbs. 0 oz.         0.2           Refrigerant Charge         Circuit 2         33 lbs. 0 oz.         0.2           Refrigerant Charge         Circuit 4         30 lbs. 0 oz.         0.2           Refrigerant Charge         Circuit 4         30 lbs. 0 oz.         0.2           Gas Heating Options Available - See page 12         Standard or High Capacity, Staged or Modulating Control           Compressor Type (no.)         Scroll (4)         Scroll (4)         Scroll (4)           Condenser         Net face area - sq. ft. total         111.2         111.2           Number of rows         3         3         3           Fins per inch         20         20         20           Condenser         Motor rom <td>Performance</td> <td><sup>1</sup> Net Cooling Ca</td> <td>pacity - Btuh</td> <td>420,000</td> <td>420,000</td>	Performance	<sup>1</sup> Net Cooling Ca	pacity - Btuh	420,000	420,000					
1 EER (Btuh/Watt)         10.8         10.8           2 IEER (Btuh/Watt)         11.3         12.5           Refrigerant Type         R-410A         R440A           Refrigerant Charge         Circuit 2         30 lbs. 0 oz.         31 lbs. 0 oz.           Garage Struit         30 lbs. 0 oz.         31 lbs. 0 oz.         31 lbs. 0 oz.           Circuit 3         30 lbs. 0 oz.         31 lbs. 0 oz.         31 lbs. 0 oz.           Refrigerant Charge         Circuit 4         30 lbs. 0 oz.         31 lbs. 0 oz.           Furnished with         Circuit 4         33 lbs. 0 oz.            Furnished with         Circuit 2         33 lbs. 0 oz.            Gas Heating Options Available - See page 12         Standard or High Capacity, Staged or Modulating Control           Compressor Type (no.)         Scroll (4)         Scroll (4)           Condenser         Net face area - sq. ft. total         111.2         111.2           Cold         Tube diameter - in         3/8         3/8           Number of rows         3         3         3           Fins per inch         20         20         20           Condenser         Motor horsepower         (6) 1         (6) 24         (6) 24		AHRI Rated A	ir Flow - cfm	14,000	13,250					
* IEER (Btuh/Watt) Refrigerant Type         11.3         12.5           Refrigerant Charge Furnished         Circuit 1         30 lbs. 0 oz.         31 lbs. 0 oz.           Gas Heating Options Available - See page 12         Circuit 2         30 lbs. 0 oz.         31 lbs. 0 oz.           Gas Heating Options Available - See page 12         Circuit 3         30 lbs. 0 oz.            Gas Heating Options Available - See page 12         Standard or High Capacity, Staged or Modulating Control         Scroll (4)         Scroll (4)           Condenser         Net face area - sq. ft. total         111.2         111.2         111.2           Condenser         Motor horsepower         (6) 1         (6) 1         (6) 1           Fans         Motor horsepower         5000         35,000         35,000           Evaporator         Net face area - sq. ft. total         31/8         3/8         3/8           Collameter - in.         (6) 1         (6) 1         (6) 1         (6) 1           Condenser         Notor horsepower         (6) 1         (6) 1         (6) 1         (6) 1           Condenser         No. of blades         4         4         4         4         4         4         4         4         4         4         3/8         3/8		Total Uni	t Power - kW	38.9	38.9					
Refrigerant Type         R-410A         R-410A           Refrigerant Charge Furnished         Circuit 1         30 lbs. 0 oz.         31 lbs. 0 oz.           Circuit 3         30 lbs. 0 oz.         31 lbs. 0 oz.         31 lbs. 0 oz.           Circuit 3         30 lbs. 0 oz.         31 lbs. 0 oz.         31 lbs. 0 oz.           Circuit 3         30 lbs. 0 oz.         31 lbs. 0 oz.         31 lbs. 0 oz.           Refrigerant Charge Furnished with Humiditrol Option         Circuit 4         30 lbs. 0 oz.            Gas Heating Options Available - See page 12         Standard or High Capacity, Staged or Modulating Control         Control           Condenser Fans         Net face area - sq. ft. total         111.2         111.2           Cold         Scroll (4)         Scroll (4)         Scroll (4)           Condenser         Motor horsepower         (6) 1         (6) 1           Fins per inch         20         20           Condenser         Motor horsepower         (6) 1         (6) 24           No. of blades         4         4           Cols         Tube diameter - in.         3/8         3/8           No. of blades         4         4         4           Cols         Tube diameter - in.         3/8 <td< td=""><td></td><td><sup>1</sup> EEF</td><td>R (Btuh/Watt)</td><td>10.8</td><td>10.8</td></td<>		<sup>1</sup> EEF	R (Btuh/Watt)	10.8	10.8					
Refrigerant Charge Furnished       Circuit 1 Circuit 2       30 lbs. 0 oz.       31 lbs. 0 oz.         Refrigerant Charge Circuit 3       Circuit 4       30 lbs. 0 oz.       31 lbs. 0 oz.         Refrigerant Charge Furnished with Furnished with Humiditrol Option       Circuit 4       30 lbs. 0 oz.       31 lbs. 0 oz.         Refrigerant Charge Furnished with Furnished with Circuit 2       Circuit 3       30 lbs. 0 oz.          Gas Heating Options Available - See page 12       Standard or High Capacity, Staged or Modulating Control         Compressor Type (no.)       Scroll (4)       Scroll (4)         Condenser Fins per inch       20       20         Condenser Fans       Motor pm       111.2       111.2         Number of rows Fins per inch       30 lbs. 000       5000       5000         No. of blades       4       4       4         Colls       Tube diameter - in.       3/8       3/8         No. of blades       4       4       4         No. of blades       4       4       4         Colls       Tube diameter - in.       3/8       3/8       3/8         No. of blades       4       4       4       4         Colls       Tube diameter - in.       3/8       3/8       3/8		<sup>2</sup> IEEF	R (Btuh/Watt)	11.3	12.5					
Furnished         Circuit 2 Circuit 3         30 lbs. 0 oz.         31 lbs. 0 oz.           Refrigerant Charge Furnished with Furnished with Humiditrol Option         Circuit 4         30 lbs. 0 oz.         31 lbs. 0 oz.           Refrigerant Charge Furnished with Humiditrol Option         Circuit 4         30 lbs. 0 oz.            Gas Heating Options Available - See page 12         Standard or High Capacity, Staged or Modulating Control           Condenser Condenser         Net face area - sq. ft. total         111.2         111.2           Condenser         Net face area - sq. ft. total         111.2         111.2           Condenser         Motor horsepower         (6) 1         (6) 1           Fins per inch         20         20         20           Condenser         Motor horsepower         (6) 1         (6) 24         (6) 24           Fins per inch         20         20         20         20           Condenser         Motor horsepower         (6) 1         (6) 24         (6) 24         (6) 24           Fins per inch         20         30         35,000         35,000         35,000         35,000         35,000         36           Evaporator         Net face area - sq. ft. total         37.4         37.4         37.4         37.4		Ref	rigerant Type	R-410A	R-410A					
Circuit 2         30 (bs. 0 02.         31 (bs. 0 02.           Gircuit 3         30 (bs. 0 02.         31 (bs. 0 02.           Refrigerant Charge         Circuit 1         30 (bs. 0 02.         31 (bs. 0 02.           Furnished with         Circuit 1         33 (bs. 0 02.            Humiditrol Option         Circuit 2         33 (bs. 0 02.            Gas Heating Options Available - See page 12         Standard or High Capacity, Staged or Modulating Control           Compressor Type (no.)         Scroll (4)         Scroll (4)           Condenser         Net face area - sq. ft. total         111.2         111.2           Coils         Tube diameter - in.         3/8         3/8           Number of rows         3         3         3           Fins per inch         20         20         20           Condenser         Motor horsepower         (6) 1         (6) 1         1140           Total Motor watts         5000         50000         50000         50000           Diameter - in.         3/8         3/8         3/8           No. of blades         4         4         4           Colls         Tube diameter - in.         3/8         3/8           No. of blades	-	Refrigerant Charge	Circuit 1	30 lbs. 0 oz.	31 lbs. 0 oz.					
Circuit 430 lbs. 0 oz.31 lbs. 0 oz.Refrigerant Charge Furnished with Humiditrol OptionCircuit 133 lbs. 0 ozGas Heating Options Available - See page 12Standard or High Capacity, Staged or Modulating ControlCompressor Type (no.)Scroll (4)Scroll (4)Scroll (4)Condenser FansNet face area - sq. ft. total111.2Condenser FansMotor horsepowerMotor horsepower(6) 1(6) 1(6) 1Condenser FansNet face area - sq. ft. totalMotor horsepower(6) 1(6) 1(6) 1Condenser FansNot for lade for water 5000S000Condenser FansNet face area - sq. ft. totalTotal Motor watts 5000S000S000Diameter - in. (6) 24(6) 24(6) 24Value diameter - in. (6) 24(6) 24(6) 24Total Air volume - cfm35,00035,000Diameter - in. (6) 24(6) 24(6) 24Total Air volume - cfm35,00035,000Source for		Furnished	Circuit 2	30 lbs. 0 oz.	31 lbs. 0 oz.					
Refrigerant Charge Furnished with Humiditrol OptionCircuit 1 Circuit 233 lbs. 0 ozGas Heating Options Available - See page 1233 lbs. 0 ozGas Heating Options Available - See page 12Standard or High Capacity, Staged or Modulating ControlCompressor Type (no.)Scroll (4)Scroll (4)Condenser CollsNet face area - sq. ft. total111.2Condenser FansNet face area - sq. ft. total111.2Condenser FansNet face area - sq. ft. total111.2Condenser FansNumber of rows33Fins per inch Total Motor horsepower2020Condenser FansMotor horsepower(6) 1(6) 1FansMotor vants50005000Diameter - in.(6) 24(6) 244No. of blades444Total Air volume - cfm35,00035,000Evaporator CoilsNet face area - sq. ft. total37.437.4CoilsTube diameter - in.3/83/8No. of rows Fins per inch1414Drain connection - number and size Expansion device type(1) 1 in. NPT coupling(1) 1 in. NPT couplingIndoor Blower and Drive Kit SelectionNominal motor output5 to 30 hp available - See Sol 0to 1270 rpm available - See Sol 0to 1270 rpm available - See Blower Drive Kit Tables for selectionBlower Drive Kit SelectionBlower wheel nominal dia. x width - in.(2) 20 x 15(2) 20 x 15			Circuit 3	30 lbs. 0 oz.	31 lbs. 0 oz.					
Furnished with Humiditroi OptionCircuit 2 Circuit 333 lbs. 0 ozGas Heating Options Available - See page 12Standard or High Capacity, Staged or Modulating ControlCompressor Type (no.)Scroll (4)Scroll (4)Condenser CoilsNet face area - sq. ft. total111.2CoilsTube diameter - in.3/83/8Number of rows33Fins per inch2020Condenser CondenserMotor horsepower(6) 1(6) 1FansMotor horsepower(6) 1(6) 1FansMotor vorts50005000Diameter - in.(6) 24(6) 24No. of blades44ATotal Air volume - cfm3/8Staper total Air volume - fins per inch3/83/8CoilsTube diameter - in.(6) 24(6) 24No. of blades444ATotal Air volume - cfm3/83/8Staper total Air volume - cfm3/83/83/8No. of rows444CoilsTube diameter - in.3/83/8No. of rows444Drain connection - number and size Expansion device type(1) 1 in. NPT coupling(1) 1 in. NPT couplingIndoor Blower and Drein connection - number and size Expansion device type510 30 hp available - See Blower Drave Aitables for selectionBlower and Drive Kit Drive Kit SelectionNominal motor output5 to 30 hp available - See Blower Drive Kit B			Circuit 4	30 lbs. 0 oz.	31 lbs. 0 oz.					
Humiditrol Option     Circuit 2 Circuit 3     35 lbs. 0 02.        Gas Heating Options Available - See page 12     30 lbs. 0 oz.        Gas Heating Options Available - See page 12     Standard or High Capacity, Staged or Modulating Control       Compressor Type (no.)     Scroll (4)     Scroll (4)       Condenser     Net face area - sq. ft. total     111.2     111.2       Coils     Tube diameter - in.     3/8     3/8       Number of rows     3     3       Fins per inch     20     20       Condenser     Motor horsepower     (6) 1     (6) 1       Fans     Motor romp     1140     1140       Total Motor watts     5000     5000       Diameter - in.     (6) 24     (6) 24       No. of blades     4     4       Total Air volume - cfm     35,000     35,000       Evaporator     Net face area - sq. ft. total     37.4     37.4       Coils     Tube diameter - in.     3/8     3/8       No. of rows     4     4     4       Coils     Tube diameter - in.     3/8     3/8       No. of rows     4     4     4       Coils     Tube diameter - in.     3/8     3/8       No. of rows     4     4     4	-	Refrigerant Charge	Circuit 1	33 lbs. 0 oz.						
Circuit 330 lbs. 0 ozCircuit 430 lbs. 0 ozGas Heating Options Available - See page 12Standard or High Capacity, Staged or Modulating ControlCompressor Type (no.)Scroll (4)Scroll (4)CondenserNet face area - sq. ft. total111.2CoilsTube diameter - in.3/8Number of rows33Fins per inch2020CondenserMotor horsepower(6) 1FansMotor rom1140Total Motor watts50005000Diameter - in.(6) 24(6) 24No. of blades44Total Air volume - cfm35,00035,000EvaporatorNet face area - sq. ft. total37.4CoilsTube diameter - in.3/83/8No. of rows44CoilsTube diameter - in.3/8No. of rows44Fins per inch1414Drain connection - number and size(1) 1 in. NPT coupling(1) 1 in. NPT couplingExpansion device typeBalanced Port Thermostatic Expansion Valve, removeable power heatBlower and Drive SelectionMotor - Drive kit510 to 1270 rpm available - See Blower Drive Kit Tables for selectionBlower wheel nominal dia. x width - in.(2) 20 x 15(2) 20 x 15			Circuit 2	33 lbs. 0 oz.						
Gas Heating Options Available - See page 12         Standard or High Capacity, Staged or Modulating Control           Compressor Type (no.)         Scroll (4)         Scroll (4)           Condenser         Net face area - sq. ft. total         111.2         111.2           Coils         Tube diameter - in.         3/8         3/8           Number of rows         3         3         3           Fins per inch         20         20         20           Condenser         Motor horsepower         (6) 1         (6) 1         6           Fans         Motor watts         5000         5000         5000           Diameter - in.         (6) 24         (6) 24         (6) 24           No. of blades         4         4         4           Total Air volume - ofm         35,000         35,000         35,000           Evaporator         Net face area - sq. ft. total         37.4         37.4           Coils         Tube diameter - in.         3/8         3/8           No. of rows         4         4         4           Coils         Tube diameter - in.         3/8         3/8           No. of rows         4         4         4           Drain connection - number and size		Humiditrol Option	Circuit 3	30 lbs. 0 oz.						
Compressor Type (no.)Scroll (4)Scroll (4)Condenser CoilsNet face area - sq. ft. total Tube diameter - in.111.2111.2CoilsTube diameter - in.3/83/8Number of rows33Fins per inch2020Condenser FansMotor horsepower(6) 1(6) 1FansMotor rom11401140Total Motor watts50005000Diameter - in.(6) 24(6) 24No. of blades44Total Air volume - cfm35,00035,000Evaporator CoilsNet face area - sq. ft. total Tube diameter - in.3/83/8No. of rows44Fins per inch3/83/8No. of rows44CoilsTube diameter - in.3/83/8No. of rows44Fins per inch1414Drain connection - number and size Expansion device type(1) 1 in. NPT coupling Balanced Port Thermostatic Expansion Valve, removeable power heeIndoor Blower and Drive SelectionNominal motor output Motor - Drive kit Selection5 to 30 hp available - See Blower Drive Kit Tables for selection510 to 1270 rpm available - See Blower Drive Kit Tables for selection			Circuit 4	30 lbs. 0 oz						
Condenser CoilsNet face area - sq. ft. total Tube diameter - in.111.2111.2CoilsTube diameter - in.3/83/8Number of rows33Fins per inch2020Condenser FansMotor horsepower(6) 1(6) 1FansMotor horsepower(6) 1(6) 1Total Motor watts50005000Diameter - in.(6) 24(6) 24No. of blades44Total Air volume - cfm35,00035,000Evaporator CoilsNet face area - sq. ft. total Tube diameter - in.3/83/8No. of rows44Fins per inch Drain connection - number and size Expansion device type(1) 1 in. NPT coupling Blalanced Port Thermostatic Expansion Valve, removeable power hee Blalanced Port Thermostatic Expansion Valve, removeable power hee Blower and Drive Selection510 to 1270 rpm available - See Blower Drive Kit Tables for selection510 to 1270 rpm available - See Blower Drive Kit Tables for selection	Gas Heating Op	tions Available - See page	12	Standard or High Capacity, S	Staged or Modulating Control					
CoilsTube diameter - in Number of rows3/83/8Number of rows33Fins per inch2020Condenser FansMotor horsepower Motor horsepower(6) 1(6) 1FansMotor rpm11401140Total Motor watts50005000Diameter - in No. of blades44Total Air volume - cfm35,00035,000Evaporator CoilsNet face area - sq. ft. total Tube diameter - in No. of rows3/83/8No. of rows Fins per inch3/83/8CoilsTube diameter - in Tube diameter - in No. of rows3/83/8No. of rows Fins per inch1414Drain connection - number and size Expansion device type(1) 1 in. NPT coupling Balanced Port Thermostatic Expansion Valve, removeable power here 5 to 30 hp available - See Blower Drive Kit Tables for selectionBlower and Drive SelectionMotor - Drive kit 510 to 1270 rpm available - See Blower Drive Kit Tables for selection510 to 1270 rpm available - See Blower Drive Kit Tables for selection	Compressor Ty	pe (no.)		Scroll (4)	Scroll (4)					
Indee diameter - in.3/83/8Number of rows33Fins per inch2020CondenserMotor horsepower(6) 1(6) 1FansMotor horsepower(6) 1(6) 1Motor vatts50005000Diameter - in.(6) 24(6) 24No. of blades44Total Air volume - cfm35,00035,000EvaporatorNet face area - sq. ft. total37.437.4CoilsTube diameter - in.3/83/8No. of rows44Label Coins1414Drain connection - number and size(1) 1 in. NPT coupling(1) 1 in. NPT couplingExpansion device typeBalanced Port Thermostatic Expansion Valve, removeable power heatIndoorNominal motor output5 to 30 hp available - See510 to 1270 rpm available - SeeBlower andMotor - Drive kit510 to 1270 rpm available - See510 to 1270 rpm available - SeeBlower wheel nominal dia. x width - in.(2) 20 x 15(2) 20 x 15	Condenser	Net face area	ı - sq. ft. total	111.2	111.2					
Fins per inch2020Condenser FansMotor horsepower(6) 1(6) 1Motor rpm11401140Total Motor watts50005000Diameter - in.(6) 24(6) 24No. of blades44Total Air volume - cfm35,00035,000EvaporatorNet face area - sq. ft. total37.437.4CoilsTube diameter - in.3/83/8No. of rows44Fins per inch1414Drain connection - number and size(1) 1 in. NPT coupling(1) 1 in. NPT couplingExpansion device typeBalanced Port Thermostatic Expansion Valve, removeable power heatBlower and Drive SelectionMotor - Drive kit510 to 1270 rpm available - See Blower Wheel nominal dia. x width - in.(2) 20 x 15(2) 20 x 15	Coils	Tube	diameter - in.	3/8	3/8					
Condenser FansMotor horsepower Motor rpm(6) 1(6) 1Motor rpm11401140Total Motor watts50005000Diameter - in.(6) 24(6) 24No. of blades44Total Air volume - cfm35,00035,000Evaporator CoilsNet face area - sq. ft. total Tube diameter - in.37.437.4CoilsTube diameter - in.3/83/8No. of rows44Fins per inch Drain connection - number and size(1) 1 in. NPT coupling (1) 1 in. NPT coupling(1) 1 in. NPT couplingIndoor Blower and Drive SelectionNominal motor output Motor - Drive kit510 to 1270 rpm available - See Blower Drive Kit Tables for selection510 to 1270 rpm available - See Blower Drive Kit Tables for selection		Nu	mber of rows	3	3					
FansMotor rpm11401140Total Motor watts50005000Diameter - in.(6) 24(6) 24No. of blades44Total Air volume - cfm35,00035,000EvaporatorNet face area - sq. ft. total37.437.4CoilsTube diameter - in.3/83/8No. of rows44Fins per inch1414Drain connection - number and size(1) 1 in. NPT coupling(1) 1 in. NPT couplingExpansion device typeBalanced Port Thermostatic Expansion Valve, removeable power heatBlower and Drive SelectionMotor - Drive kit510 to 1270 rpm available - See Blower Drive Kit Tables for selection510 to 1270 rpm available - See Blower Drive Kit Tables for selectionBlower wheel nominal dia. x width - in.(2) 20 x 15(2) 20 x 15			Fins per inch	20	20					
Notion rpm11401140Total Motor watts50005000Diameter - in.(6) 24(6) 24No. of blades44Total Air volume - cfm35,00035,000EvaporatorNet face area - sq. ft. total37.437.4CoilsTube diameter - in.3/83/8No. of rows44Fins per inch1414Drain connection - number and size(1) 1 in. NPT coupling(1) 1 in. NPT couplingExpansion device typeBalanced Port Thermostatic Expansion Valve, removeable power heatBlower and Drive SelectionMotor - Drive kit510 to 1270 rpm available - See Blower Drive Kit Tables for selectionBlower wheel nominal dia. x width - in.(2) 20 x 15(2) 20 x 15	Condenser	Motor	r horsepower	(6) 1	(6) 1					
Diameter - in.(6) 24(6) 24No. of blades44Total Air volume - cfm35,000EvaporatorNet face area - sq. ft. total37.4CoilsTube diameter - in.3/8No. of rows4Fins per inch14Drain connection - number and size(1) 1 in. NPT couplingExpansion device typeBalanced Port Thermostatic Expansion Valve, removeable power heatBlower and DriveMotor - Drive kitSelectionBlower wheel nominal dia. x width - in.(2) 20 x 15Diameter - in.(2) 20 x 15(2) 20 x 15	Compressor Typ Condenser Coils Condenser		Motor rpm	1140						
No. of blades44Total Air volume - cfm35,00035,000Evaporator CoilsNet face area - sq. ft. total Tube diameter - in.37.437.4CoilsTube diameter - in. No. of rows3/83/8No. of rows44Prins per inch Drain connection - number and size Expansion device type(1) 1 in. NPT coupling Balanced Port Thermostatic Expansion Valve, removeable power heat SelectionIndoor Blower and Drive 		Tota	I Motor watts	5000	5000					
Total Air volume - cfm35,00035,000Evaporator CoilsNet face area - sq. ft. total Tube diameter - in.37.437.4CoilsTube diameter - in.3/83/8No. of rows44Fins per inch Drain connection - number and size Expansion device type(1) 1 in. NPT coupling Balanced Port Thermostatic Expansion Valve, removeable power heat Blower and Drive SelectionNominal motor output Sto 30 hp available - See Blower Drive Kit Tables for selection510 to 1270 rpm available - See Blower Drive Kit Tables for selectionBlower wheel nominal dia. x width - in.(2) 20 x 15(2) 20 x 15		Γ	Diameter - in.	(6) 24	(6) 24					
Evaporator CoilsNet face area - sq. ft. total Tube diameter - in.37.437.4Tube diameter - in.3/83/8No. of rows44Fins per inch1414Drain connection - number and size Expansion device type(1) 1 in. NPT coupling Balanced Port Thermostatic Expansion Valve, removeable power heat Blower and Drive SelectionNominal motor output Sto 1270 rpm available - See Blower Drive Kit Tables for selectionBlower wheel nominal dia. x width - in.(2) 20 x 15(2) 20 x 15		1	No. of blades	4	4					
CoilsTube diameter - in.3/83/8No. of rows44Fins per inch1414Drain connection - number and size(1) 1 in. NPT coupling(1) 1 in. NPT couplingExpansion device typeBalanced Port Thermostatic Expansion Valve, removeable power heatIndoorNominal motor output5 to 30 hp available - See Blower Data Tables for selectionBlower andMotor - Drive kit510 to 1270 rpm available - SeeDriveBlower wheel nominal dia. x width - in.(2) 20 x 15(2) 20 x 15		Total Air	volume - cfm	35,000	35,000					
No. of rows44No. of rows44Fins per inch1414Drain connection - number and size(1) 1 in. NPT coupling(1) 1 in. NPT couplingExpansion device typeBalanced Port Thermostatic Expansion Valve, removeable power heatIndoorNominal motor output5 to 30 hp available - See Blower Data Tables for selectionBlower andMotor - Drive kit510 to 1270 rpm available - SeeDriveBlower wheel nominal dia. x width - in.(2) 20 x 15(2) 20 x 15		Net face area	ı - sq. ft. total	37.4	37.4					
Fins per inch1414Drain connection - number and size(1) 1 in. NPT coupling(1) 1 in. NPT couplingExpansion device typeBalanced Port Thermostatic Expansion Valve, removeable power heatIndoorNominal motor output5 to 30 hp available - See Blower Data Tables for selectionBlower and Drive SelectionMotor - Drive kit510 to 1270 rpm available - See Blower Drive Kit Tables for selection510 to 1270 rpm available - See Blower Drive Kit Tables for selectionBlower wheel nominal dia. x width - in.(2) 20 x 15(2) 20 x 15	Coils	Tube	diameter - in.	3/8	3/8					
Drain connection - number and size(1) 1 in. NPT coupling(1) 1 in. NPT couplingExpansion device typeBalanced Port Thermostatic Expansion Valve, removeable power heatIndoorNominal motor output5 to 30 hp available - See Blower Data Tables for selectionBlower andMotor - Drive kit510 to 1270 rpm available - SeeDriveBlower wheel nominal dia. x width - in.(2) 20 x 15Blower wheel nominal dia. x width - in.(2) 20 x 15(2) 20 x 15			No. of rows	4	4					
Expansion device typeBalanced Port Thermostatic Expansion Valve, removeable power heatIndoorNominal motor output5 to 30 hp available - See Blower Data Tables for selectionBlower and Drive SelectionMotor - Drive kit510 to 1270 rpm available - See Blower Drive Kit Tables for selection510 to 1270 rpm available - See Blower Drive Kit Tables for selectionBlower wheel nominal dia. x width - in.(2) 20 x 15(2) 20 x 15			Fins per inch	14	14					
Indoor Blower and Drive SelectionNominal motor output Motor - Drive kit5 to 30 hp available - See Blower Data Tables for selectionBlower and Drive SelectionMotor - Drive kit 510 to 1270 rpm available - See Blower Drive Kit Tables for selection510 to 1270 rpm available - See Blower Drive Kit Tables for selectionBlower wheel nominal dia. x width - in.(2) 20 x 15(2) 20 x 15		Drain connection - num	ber and size	(1) 1 in. NPT coupling	(1) 1 in. NPT coupling					
Blower and Drive SelectionMotor - Drive kit510 to 1270 rpm available - See Blower Drive Kit Tables for selection510 to 1270 rpm available - See Blower Drive Kit Tables for selectionBlower wheel nominal dia. x width - in.(2) 20 x 15(2) 20 x 15		Expansion	n device type	Balanced Port Thermostatic Expan	sion Valve, removeable power head					
Drive         Stotion - Drive Kit         Stotion - Drive Kit         Stotion - Drive Kit         Stotion -	Coils Indoor Blower and Drive	Nominal	motor output	5 to 30 hp available - See Blo	ower Data Tables for selection					
Blower wheel nominal dia. x width - in. (2) 20 x 15 (2) 20 x 15		Мо	tor - Drive kit		510 to 1270 rpm available - See Blower Drive Kit Tables for selection					
	Selection	Blower wheel nominal dia	. x width - in.	(2) 20 x 15	(2) 20 x 15					
Filters         Type of filter         Disposable, pleated MERV 4	Filters		Type of filter	Disposable, pl	eated MERV 4					
No. and size - in. (11) 25 x 16 x 2		No.	and size - in.	(11) 25	x 16 x 2					
Electrical characteristics         208/230V, 460V or 575V - 60 hertz - 3 phase	Electrical chara	cteristics		208/230V, 460V or 57	5V - 60 hertz - 3 phase					

		IANDAN	DEFFICIENCY							
General	Nomi	nal Tonnage	40 Ton	40 Ton						
Data		Model No.	LGH480S4B	LGH480S4V						
	Effi	ciency Type	Standard	Standard						
	I	Blower Type	Constant Air Volume (CAV)	Variable Air Volume (VAV)						
Cooling	Gross Cooling Ca	pacity - Btuh	502,000	476,000						
Performance	<sup>1</sup> Net Cooling Ca	pacity - Btuh	470,000	450,000						
	AHRI Rated A	ir Flow - cfm	16,000	14,800						
	Total Uni	t Power - kW	47.4	45.9						
	<sup>1</sup> EEF	R (Btuh/Watt)	9.8	9.8						
	<sup>2</sup> IEEF	R (Btuh/Watt)	10.1	11.0						
	Ref	rigerant Type	R-410A	R-410A						
_	Refrigerant Charge	Circuit 1	21 lbs. 0 oz.	22 lbs . 0 oz.						
	Furnished	Circuit 2	21 lbs . 0 oz.	22 lbs . 0 oz.						
		Circuit 3	21 lbs . 0 oz.	22 lbs . 0 oz.						
		Circuit 4	21 lbs . 0 oz.	22 lbs . 0 oz.						
_	Refrigerant Charge	Circuit 1	25 lbs . 0 oz.							
	Furnished with	Circuit 2	25 lbs . 0 oz.							
	Humiditrol Option	Circuit 3	21 lbs . 0 oz.							
		Circuit 4	21 lbs . 0 oz							
Gas Heating Op	tions Available - See page	12	Standard or High Capacity, Staged or Modulating Control							
Compressor Typ	pe (no.)		Scroll (4)	Scroll (4)						
Condenser	Net face area	a - sq. ft. total	94.1	94.1						
Coils	Tube	diameter - in.	3/8	3/8						
	Nu	mber of rows	2	2						
		Fins per inch	20	20						
Condenser	Moto	r horsepower	(6) 3/4	(6) 3/4						
Fans		Motor rpm	1075	1075						
	Tota	I Motor watts	4800	4800						
	[	Diameter - in.	(6) 24	(6) 24						
	I	No. of blades	4	4						
	Total Air	volume - cfm	30,000	30,000						
Evaporator	Net face area	a - sq. ft. total	37.4	37.4						
Coils	Tube	diameter - in.	3/8	3/8						
		No. of rows	4	4						
		Fins per inch	14	14						
	Drain connection - num	ber and size	(1) 1 in. NPT coupling	(1) 1 in. NPT coupling						
	Expansion	n device type	Balanced Port Thermostatic Expan	sion Valve, removeable power head						
ndoor		motor output		ower Data Tables for selection						
Blower and Drive		tor - Drive kit	510 to 1270 rpm available - See Blower Drive Kit Tables for selection	510 to 1270 rpm available - See Blower Drive Kit Tables for selectio						
Selection	Blower wheel nominal dia	. x width - in.	(2) 20 x 15	(2) 20 x 15						
Filters		Type of filter		eated MERV 4						
	No.	and size - in.		x 16 x 2						
				5V - 60 hertz - 3 phase						

General Data	Nomii	nal Tonnage							
Data		lai ionnaye	40 Ton	40 Ton					
Data		Model No.	LGH480H4B	LGH480H4V					
	Effi	ciency Type	High	High					
	E	Blower Type	Constant Air Volume (CAV)	Variable Air Volume (VAV)					
Cooling	Gross Cooling Ca	pacity - Btuh	491,000	494,000					
Performance	<sup>1</sup> Net Cooling Ca	pacity - Btuh	470,000	470,000					
	AHRI Rated A	ir Flow - cfm	13,000	14,000					
	Total Unit	t Power - kW	42.5	38.9					
	<sup>1</sup> EEF	R (Btuh/Watt)	11.0	10.8					
	<sup>2</sup> IEEF	R (Btuh/Watt)	12.0	13.0					
	Refr	igerant Type	R-410A	R-410A					
	Refrigerant Charge	Circuit 1	30 lbs. 0 oz.	31 lbs. 0 oz.					
	Furnished	Circuit 2	30 lbs. 0 oz.	31 lbs. 0 oz.					
		Circuit 3	30 lbs. 0 oz.	31 lbs. 0 oz.					
		Circuit 4	30 lbs. 0 oz.	31 lbs. 0 oz.					
	Refrigerant Charge	Circuit 1	33 lbs. 0 oz.						
	Furnished with	Circuit 2	33 lbs. 0 oz.						
	Humiditrol Option	Circuit 3	30 lbs. 0 oz.						
		Circuit 4	30 lbs. 0 oz						
Gas Heating Option	ns Available - See page	12	Standard or High Capacity, Staged or Modulating Control						
Compressor Type	(no.)		Scroll (4)	Scroll (4)					
Condenser	Net face area	- sq. ft. total	111.2	111.2					
Coils	Tube o	diameter - in.	3/8	3/8					
	Nur	mber of rows	3	3					
	I	Fins per inch	20	20					
Condenser	Motor	horsepower	(6) 1	(6) 1					
Fans		Motor rpm	1140	1140					
	Tota	Motor watts	5000	5000					
	Ε	Diameter - in.	(6) 24	(6) 24					
	1	No. of blades	4	4					
	Total Air	volume - cfm	35,000	35,000					
Evaporator	Net face area	- sq. ft. total	37.4	37.4					
Coils	Tube of	diameter - in.	3/8	3/8					
		No. of rows	4	4					
	l	Fins per inch	14	14					
	Drain connection - num	ber and size	(1) 1 in. NPT coupling	(1) 1 in. NPT coupling					
	Expansior	n device type	Balanced Port Thermostatic Expan	sion Valve, removeable power head					
Indoor	Nominal	motor output	5 to 30 hp available - See Blo	ower Data Tables for selection					
Blower and Drive	Мо	tor - Drive kit	510 to 1270 rpm available - See Blower Drive Kit Tables for selection	510 to 1270 rpm available - See Blower Drive Kit Tables for selection					
Selection	Blower wheel nominal dia	. x width - in.	(2) 20 x 15	(2) 20 x 15					
Filters		Type of filter	Disposable, pl	eated MERV 4					
	No.	and size - in.	(11) 25	x 16 x 2					
Electrical characte	ristics		208/230V, 460V or 57	5V - 60 hertz - 3 phase					

000	110N3 - 43 10N 3	IANDAKI	DEFFICIENCY							
General	Nomi	nal Tonnage	45 Ton	45 Ton						
Data		Model No.	LGH540S4B	LGH540S4V						
	Eff	ciency Type	Standard	Standard						
		Blower Type	Constant Air Volume (CAV)	Variable Air Volume (VAV)						
Cooling	Gross Cooling Ca	apacity - Btuh	554,000	549,000						
Performance	<sup>1</sup> Net Cooling Ca	apacity - Btuh	525,000	520,000						
	AHRI Rated A	Air Flow - cfm	15,000	15,000						
	Total Uni	t Power - kW	53.5	52.0						
	<sup>1</sup> EEI	R (Btuh/Watt)	9.8	10.0						
	<sup>2</sup> IEE	R (Btuh/Watt)	10.5	11.7						
	Ref	rigerant Type	R-410A	R-410A						
_	Refrigerant Charge	Circuit 1	30 lbs. 0 oz.	31 lbs. 0 oz.						
	Furnished	Circuit 2	30 lbs. 0 oz.	31 lbs. 0 oz.						
		Circuit 3	30 lbs. 0 oz.	31 lbs. 0 oz.						
		Circuit 4	30 lbs. 0 oz.	31 lbs. 0 oz.						
_	Refrigerant Charge	Circuit 1	33 lbs. 0 oz.							
	Furnished with	Circuit 2	33 lbs. 0 oz.							
	Humiditrol Option	Circuit 3	30 lbs. 0 oz.							
		Circuit 4	30 lbs. 0 oz							
Gas Heating Op	tions Available - See page	12	Standard or High Capacity, Staged or Modulating Control							
Compressor Typ	pe (no.)		Scroll (4)	Scroll (4)						
Condenser	Net face area	a - sq. ft. total	111.2	111.2						
Coils	Tube	diameter - in.	3/8	3/8						
	Nu	mber of rows	3	3						
		Fins per inch	20	20						
Condenser	Moto	r horsepower	(6) 3/4	(6) 3/4						
condenser coils		Motor rpm	1075	1075						
	Tota	I Motor watts	4900	4900						
		Diameter - in.	(6) 24	(6) 24						
		No. of blades	4	4						
	Total Air	volume - cfm	29,000	29,000						
Evaporator	Net face area	a - sq. ft. total	37.4	37.4						
Coils	Tube	diameter - in.	3/8	3/8						
		No. of rows	4	4						
		Fins per inch	14	14						
	Drain connection - nun	ber and size	(1) 1 in. NPT coupling	(1) 1 in. NPT coupling						
	Expansio	n device type	Balanced Port Thermostatic Expan	sion Valve, removeable power head						
ndoor		motor output	5 to 30 hp available - See Blo	ower Data Tables for selection						
Blower and Drive		tor - Drive kit	510 to 1270 rpm available - See Blower Drive Kit Tables for selection	510 to 1270 rpm available - See Blower Drive Kit Tables for selectio						
Selection	Blower wheel nominal dia	a. x width - in.	(2) 20 x 15	(2) 20 x 15						
Filters		Type of filter		eated MERV 4						
	No.	and size - in.		x 16 x 2						
				5V - 60 hertz - 3 phase						

SPECIFIC/	ATIONS - 50 TON S	TANDARI	DEFFICIENCY							
General	Nomir	nal Tonnage	50 Ton	50 Ton						
Data		Model No.	LGH600S4B	LGH600S4V						
	Effi	ciency Type	Standard	Standard						
	E	Blower Type	Constant Air Volume (CAV)	Variable Air Volume (VAV)						
Cooling	Gross Cooling Ca	pacity - Btuh	607,000	598,000						
Performance	<sup>1</sup> Net Cooling Ca	pacity - Btuh	575,000	565,000						
	AHRI Rated A	ir Flow - cfm	16,000	16,000						
	Total Unit	Power - kW	58.7	57.7						
	<sup>1</sup> EER	(Btuh/Watt)	9.8	9.8						
	<sup>2</sup> IEER	(Btuh/Watt)	10.3	11.0						
	Refr	igerant Type	R-410A	R-410A						
-	Refrigerant Charge	Circuit 1	30 lbs. 0 oz.	31 lbs. 0 oz.						
	Furnished	Circuit 2	30 lbs. 0 oz.	31 lbs. 0 oz.						
		Circuit 3	30 lbs. 0 oz.	31 lbs. 0 oz.						
-		Circuit 4	30 lbs. 0 oz.	31 lbs. 0 oz.						
	Refrigerant Charge	Circuit 1	33 lbs. 0 oz.							
	Furnished with	Circuit 2	33 lbs. 0 oz.							
	Humiditrol Option	Circuit 3	30 lbs. 0 oz.							
		Circuit 4	30 lbs. 0 oz							
Gas Heating Op	otions Available - See page	12	Standard or High Capacity, S	Staged or Modulating Control						
Compressor Ty	pe (no.)		Scroll (4)	Scroll (4)						
Condenser	Net face area	- sq. ft. total	111.2	111.2						
Coils	Tube c	liameter - in.	3/8	3/8						
	Nur	nber of rows	3	3						
	F	ins per inch	20	20						
Condenser	Motor	horsepower	(6) 1	(6) 1						
Fans		Motor rpm	1140	1140						
	Total	Motor watts	5000	5000						
	D	iameter - in.	(6) 24	(6) 24						
	Ν	lo. of blades	4	4						
	Total Air v	olume - cfm	35,000	35,000						
Evaporator	Net face area	- sq. ft. total	37.4	37.4						
Coils	Tube c	liameter - in.	3/8	3/8						
		No. of rows	4	4						
	I	ins per inch	14	14						
	Drain connection - num	ber and size	(1) 1 in. NPT coupling	(1) 1 in. NPT coupling						
	Expansior	device type	Balanced Port Thermostatic Expan	sion Valve, removeable power head						
Indoor	Nominal	motor output	5 to 30 hp available - See Blo	ower Data Tables for selection						
Blower and Drive	Mot	or - Drive kit	510 to 1270 rpm available - See Blower Drive Kit Tables for selection	510 to 1270 rpm available - See Blower Drive Kit Tables for selection						
Selection	Blower wheel nominal dia	x width - in.	(2) 20 x 15	(2) 20 x 15						
Filters		Type of filter		eated MERV 4						
		and size - in.	· · ·	x 16 x 2						
Electrical chara				5V - 60 hertz - 3 phase						

Gas Heating	Hea	t Input Type	Standard	High				
Performance			2 Stage	2 Stage				
2 Stage)	Input - First Stage	Btuh (kW)	330,000 (96.6)	528,000 (154.6)				
	Input - Second Stage	Btuh (kW)	500,000 (146.4)	800,000 (234.4)				
	Output - First Stage	Btuh (kW)	264,000 (77.3)	422,400 (123.7)				
	Output - Second Stage	Btuh (kW)	400,000 (117.1)	640,000 (187.4)				
Gas Heating Performance	Hea	t Input Type	Standard 4 Stage	High 4 Stage				
4 Stage)	Input - First Stage	Btuh (kW)	165,000 (48.3)	264,000 (77.4)				
	Input - Second Stage	Btuh (kW)	330,000 (96.7)	528,000 (154.7)				
	Input - Third Stage	Btuh (kW)	415,000 (121.6)	664,000 (194.6)				
	Input - Fourth Stage	Btuh (kW)	500,000 (146.5)	800,000 (234.4)				
	Output - First Stage	Btuh (kW)	132,000 (38.7)	211,200 (61.9)				
	Output - Second Stage	Btuh (kW)	264,000 (77.4)	422,400 (124.8)				
	Output - Third Stage	Btuh (kW)	332,000 (97.3)	531,200 (155.6)				
	Output - Fourth Stage	Btuh (kW)	400,000 (117.2)	640,000 (187.5)				
Bas Heating Performance	Hea	t Input Type	Standard Fully Modulating	High Fully Modulating				
Fully Modulating)	Input - Minimum	Btuh (kW)	125,000 (36.6)	200,000 (58.6)				
	Input - Full	Btuh (kW)	500,000 (146.5)	800,000 (234.4)				
	Output - Minimum	Btuh (kW)	100,000 (29.3)	160,000 (46.9)				
	Output - Full	Btuh (kW)	400,000 (117.2)	640,000 (187.5)				
	Temperature Ris	e Range - °F	10 - 40	25 - 55				
	Therm	nal Efficiency	8	0%				
	Gas Supply	Connections	1-1/4	in. NPT				
Recommended Gas	Supply Pressure	Natural	7 in. w.g	. (1.5 kPa)				
	1	.PG/Propane	11 in. w.g. (2.7 kPa)					

## HIGH ALTITUDE INFORMATION

Units are certified for operation from 0 to 2000 feet above sea level. If the unit is installed at altitudes above 2000 feet, the unit must be derated 4% for every 1000 feet above sea level. Thus, at an altitude of 4000 feet, the unit would require a 16% derate.

## BLOWER TABLE INCLUDES RESISTANCE FOR BASE UNIT ONLY WITH DRY INDOOR COIL, HIGH GAS HEAT, ECONOMIZER, ONE ROW REHEAT COIL & AIR FILTERS IN PLACE

Add factory installed options air resistance, then determine from blower table blower motor output and drive kit required.

#### See page 19 for horizontal configured unit air resistance.

See page 20 for factory installed options air resistance data.

See page 21 for factory installed drive kit specifications.

							•					URE - n. w.g.				w.g.								
Air	0.	.2	0	.4	0	.6	0.	8	1.	.0	1	.2	1	1.4 1.6		1.6 1.8		2.0		2	.2	2.4		
Volume cfm	RPM	BHP	RPM	внр	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	внр	RPM	внр	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
10,500	460	3.25	500	3.25	535	3.45	575	3.90	620	4.50	670	5.40	715	6.25	755	7.05	790	7.75	820	8.40	850	9.05		
11,000	490	3.70	520	3.75	550	3.90	585	4.25	630	4.85	675	5.65	720	6.55	760	7.40	795	8.20	830	9.00	860	9.70	890	10.40
11,500	520	4.25	540	4.25	565	4.35	600	4.70	635	5.20	680	5.95	725	6.85	765	7.75	805	8.70	840	9.60	870	10.35	900	11.10
12,000	540	4.80	555	4.80	580	4.90	610	5.15	650	5.70	690	6.40	730	7.20	770	8.15	810	9.10	845	10.05	880	10.95	910	11.80
12,500	560	5.45	575	5.45	600	5.50	625	5.70	660	6.15	695	6.75	735	7.55	780	8.60	815	9.55	850	10.50	885	11.50	915	12.35
13,000	580	6.10	600	6.10	620	6.20	645	6.35	675	6.75	705	7.25	745	8.05	785	9.00	820	9.95	860	11.10	895	12.15	925	13.05
13,500	600	6.85	615	6.85	635	6.85	660	7.05	685	7.30	720	7.90	750	8.50	790	9.45	830	10.50	865	11.55	900	12.65	930	13.60
14,000	620	7.60	635	7.60	655	7.65	675	7.75	700	8.05	730	8.50	760	9.05	795	9.85	835	10.95	870	12.00	905	13.15	940	14.30
14,500	640	8.45	660	8.45	675	8.50	690	8.55	720	8.85	745	9.20	775	9.80	805	10.50	840	11.45	875	12.50	910	13.65	945	14.85
15,000	665	9.35	680	9.35	690	9.40	715	9.50	735	9.70	755	9.95	785	10.50	815	11.15	850	12.10	880	13.00	915	14.15	950	15.40
15,500	685	10.35	695	10.35	715	10.35	730	10.40	750	10.55	775	10.90	800	11.35	825	11.90	855	12.65	890	13.70	920	14.70	955	16.00
16,000	705	11.40	720	11.40	735	11.40	750	11.45	770	11.60	790	11.85	810	12.15	840	12.80	865	13.40	895	14.30	930	15.45	960	16.55
16,500	730	12.45	740	12.45	750	12.45	770	12.50	785	12.60	805	12.85	825	13.15	850	13.65	875	14.25	905	15.10	935	16.10	965	17.20
17,000	745	13.65	760	13.65	775	13.65	790	13.65	805	13.75	820	13.90	845	14.30	865	14.65	890	15.25	915	16.00	945	16.95	975	18.05
17,500	770	14.90	780	14.90	795	14.90	805	14.90	820	14.95	840	15.15	860	15.40	880	15.80	905	16.35	925	16.90	955	17.85	980	18.75
18,000	790	16.20	800	16.20	810	16.20	825	16.20	845	16.30	860	16.40	875	16.60	895	16.95	915	17.40	940	18.05	965	18.85	990	19.70
18,500	810	17.60	820	17.60	835	17.60	850	17.60	860	17.60	875	17.75	895	17.95	910	18.20	930	18.65	950	19.15	975	19.90	1000	20.75
19,000	830	19.05	845	19.05	855	19.05	865	19.05	880	19.05	895	19.15	910	19.35	930	19.65	945	19.95	965	20.45	990	21.15	1010	21.85
19,500	855	20.60	865	20.60	875	20.60	885	20.60	900	20.60	915	20.70	930	20.85	945	21.05	960	21.35	980	21.80	1000	22.35	1025	23.20
20,000	875	22.20	885	22.20	895	22.20	910	22.20	920	22.20	935	22.30	945	22.40	965	22.65	980	22.95	995	23.30	1015	23.80	1035	24.45
20,500	895	23.90	905	23.90	915	23.90	930	23.90	940	23.90	950	23.95	965	24.05	980	24.25	995	24.50	1010	24.85	1030	25.35	1050	25.95
21,000	920	25.70	925	25.70	935	25.70	945	25.70	960	25.70	970	25.75	985	25.85	1000	26.00	1010	26.20	1030	26.60	1045	26.95	1065	27.55
21,500	940	27.60	945	27.60	960	27.60	970	27.60	980	27.60	990	27.60	1000	27.65	1015	27.80	1030	28.00	1045	28.30	1060	28.65	1080	29.20
22,000	960	29.55	970	29.55	980	29.55	990	29.55	1000	29.55	1010	29.55	1025	29.65	1035	29.75	1050	29.95	1060	30.15	1075	30.45	1095	31.00
22,500	980	31.65	990	31.65	1000	31.65	1010	31.65	1020	31.65	1030	31.65	1045	31.70	1055	31.80	1065	31.90	1080	32.15	1095	32.45	1110	32.85

#### BLOWER TABLE INCLUDES RESISTANCE FOR BASE UNIT ONLY WITH DRY INDOOR COIL, HIGH GAS HEAT, ECONOMIZER, ONE ROW REHEAT COIL & AIR FILTERS IN PLACE

Add factory installed options air resistance, then determine from blower table blower motor output and drive kit required.

See page 19 for horizontal configured unit air resistance. See page 20 for factory installed options air resistance data.

See page 21 for factory installed drive kit specifications.

								AL ST For .2						6 in. w. page	g.							
Air Volume	2.	.6	2	.8	3	.0	3	.2	3	.4	3	.6	3	.8	4	.0	4	.2	4	.4	4	.6
cfm	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
8000																						
8500																						
9000																						
9500																						
10,000																						
10,500																						
11,000																						
11,500	925	11.70																				
12,000	935	12.50	965	13.30																		
12,500	945	13.25	975	14.15	1000	14.90																
13,000	955	14.00	980	14.80	1010	15.75	1035	16.60														
13,500	960	14.60	990	15.65	1015	16.50	1045	17.55	1070	18.40												
14,000	970	15.35	1000	16.45	1025	17.35	1050	18.30	1075	19.20	1100	20.15										
14,500	975	15.95	1005	17.10	1035	18.25	1060	19.25	1085	20.20	1110	21.20	1135	22.25								
15,000	980	16.55	1010	17.70	1040	18.95	1070	20.15	1095	21.20	1120	22.30	1140	23.15	1165	24.20	1185	25.10				
15,500	985	17.15	1020	18.55	1045	19.60	1075	20.90	1100	22.00	1125	23.10	1150	24.25	1175	25.40	1195	26.30	1215	27.25	1235	28.15
16,000	995	17.95	1025	19.20	1055	20.50	1080	21.65	1110	23.00	1135	24.20	1160	25.35	1180	26.35	1205	27.55	1225	28.50	1245	29.50
16,500	1000	18.60	1030	19.85	1060	21.20	1085	22.35	1115	23.80	1140	25.00	1165	26.25	1190	27.50	1215	28.80	1235	29.80	1255	30.85
17,000	1005	19.25	1035	20.55	1065	21.90	1095	23.30	1120	24.55	1145	25.80	1170	27.10	1195	28.40	1220	29.75	1245	31.10	1265	32.20
17,500	1010	19.95	1040	21.25	1070	22.60	1100	24.05	1125	25.30	1155	26.90	1180	28.25	1205	29.60	1225	30.70	1250	32.15	1275	33.55
18,000	1020	20.90	1045	21.95	1075	23.35	1105	24.80	1130	26.10	1160	27.70	1185	29.10	1210	30.50	1235	31.95	1260	33.40	1280	34.60
18,500	1025	21.70	1055	23.00	1080	24.15	1110	25.60	1135	26.90	1165	28.55	1190	29.95	1215	31.40	1240	32.90	1265	34.40		
19,000	1035	22.80	1060	23.85	1090	25.20	1115	26.45	1145	28.00	1170	29.40	1195	30.85	1220	32.30	1245	33.85	1270	35.40		
19,500	1045	23.95	1070	24.95	1095	26.10	1125	27.55	1150	28.90	1175	30.25	1200	31.75	1225	33.25	1255	35.10				
20,000	1060	25.35	1080	26.15	1105	27.30	1130	28.50	1155	29.80	1180	31.20	1205	32.65	1235	34.50						
20,500														33.90								
21,000	1085	28.25	1105	29.00	1125	29.90	1150	31.05	1170	32.10	1195	33.45										
21,500	1095	29.70	1115	30.45	1135	31.30	1160	32.45	1180	33.45												
22,000	1110	31.45	1130	32.20	1150	33.00	1170	33.95														
22,500	1125	33.30	1145	34.05																		

#### POWER EXHAUST FANS 1 50% HIGH STATIC OPERATION, NO ERW

Air							Retur	n Duct	Nega	tive Sta	atic Pr	essure	- Incl	nes Wa	ter Ga	uge (F	Pa)					
Volume cfm		D	0	.1	0.	.2	0	.3	C	).4	0	.5	0	.6	0	.7	0	.8	0	.9	1	.0
	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
4000	410	0.75	465	1.00	520	1.25	575	1.50	630	1.80	685	2.15	740	2.50	795	2.85	845	3.25	900	3.70	955	4.15
4500	460	1.10	510	1.35	560	1.60	610	1.90	655	2.20	705	2.55	755	2.90	805	3.30	850	3.70	900	4.15	945	4.55
5000	510	1.50	555	1.75	600	2.05	645	2.40	690	2.70	735	3.10	775	3.40	820	3.85	865	4.25	910	4.70	950	5.15
5500	560	2.00	600	2.25	645	2.60	685	2.95	725	3.30	765	3.70	805	4.05	845	4.50	885	4.90	925	5.35	965	5.85
6000	610	2.55	650	2.90	685	3.25	725	3.60	760	3.95	800	4.40	835	4.80	870	5.20	910	5.65	945	6.10	980	6.55
6500	665	3.30	700	3.65	730	3.95	765	4.35	800	4.75	835	5.20	870	5.60	905	6.10	935	6.50	970	7.00	1005	7.50
7000	715	4.10	745	4.45	780	4.90	810	5.25	840	5.65	875	6.15	905	6.55	940	7.05	970	7.50	1000	8.00	1030	8.50
7500	765	5.05	795	5.45	825	5.85	855	6.30	885	6.75	915	7.20	945	7.65	975	8.15						
8000	815	6.10	845	6.55	870	6.95	900	7.45	930	7.95	955	8.35										
8500	865	7.30	895	7.80	920	8.25																

#### POWER EXHAUST FANS 1 100% HIGH STATIC OPERATION, NO ERW

Air						F	Returr	Duct	Negat	ive Sta	tic Pre	essure	- Inch	es Wa	ter Ga	uge (P	a)					
Volume cfm		0	0	.1	0	.2	0	.3	0	.4	0	.5	0	.6	0	.7	0	.8	0	.9	1	.0
	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
8000	410	1.45	450	1.70	495	2.05	535	2.35	580	2.70	625	3.10	665	3.50	710	3.95	750	4.40	790	4.85	835	5.35
8500	435	1.70	475	2.00	515	2.35	555	2.70	595	3.05	635	3.45	675	3.85	715	4.30	755	4.75	795	5.25	835	5.75
9000	460	2.05	495	2.35	535	2.70	575	3.05	610	3.40	650	3.85	690	4.30	725	4.70	765	5.20	800	5.65	840	6.20
9500	485	2.40	520	2.70	555	3.05	595	3.45	630	3.85	665	4.25	700	4.70	740	5.20	775	5.65	810	6.15	845	6.65
10,000	510	2.80	545	3.15	580	3.50	615	3.90	650	4.35	680	4.70	715	5.15	750	5.65	785	6.15	820	6.65	855	7.20
10,500	535	3.20	570	3.60	600	3.95	635	4.40	665	4.80	700	5.25	730	5.70	765	6.20	795	6.65	830	7.20	860	7.70
11,000	560	3.70	590	4.05	625	4.50	655	4.90	685	5.35	720	5.85	750	6.30	780	6.75	810	7.25	840	7.75	875	8.40
11,500	585	4.20	615	4.60	645	5.05	675	5.45	705	5.90	735	6.40	765	6.90	795	7.40	825	7.90	855	8.45	885	9.00
12,000	610	4.80	640	5.20	670	5.70	700	6.15	725	6.55	755	7.05	785	7.60	815	8.10	840	8.60	870	9.15	900	9.75
12,500	635	5.40	665	5.90	690	6.30	720	6.80	750	7.30	775	7.75	805	8.30	830	8.80	860	9.40	885	9.90	915	10.55
13,000	660	6.10	690	6.60	715	7.00	740	7.45	770	8.05	795	8.50	820	9.00	850	9.65	875	10.15	900	10.70	930	11.35
13,500	690	6.90	715	7.35	740	7.80	765	8.30	790	8.80	815	9.30	840	9.85	865	10.40	895	11.05	920	11.65	945	12.20
14,000	715	7.65	740	8.15	765	8.65	785	9.10	810	9.60	835	10.15	860	10.70	885	11.30	910	11.90	935	12.50	960	13.10
14,500	740	8.50	765	9.05	785	9.45	810	10.00	835	10.60	860	11.20	880	11.65	905	12.25	930	12.90	955	13.55	975	14.05
15,000	765	9.40	785	9.85	810	10.45	835	11.05	855	11.50	880	12.15	905	12.75	925	13.30	950	13.95	970	14.50	995	15.20
15,500	790	10.35	810	10.85	835	11.45	855	11.95	880	12.60	900	13.15	925	13.80	945	14.35	970	15.05	990	15.65	1015	16.35
16,000	815	11.40	835	11.90	860	12.55	880	13.10	900	13.65	925	14.35	945	14.90	965	15.50	990	16.20	1010	16.85		
16,500	840	12.50	860	13.05	885	13.70	905	14.30	925	14.85	945	15.45	965	16.05	990	16.80						
17,000	865	13.65	885	14.20	905	14.80	925	15.40	950	16.15	970	16.80										
17,500	890	14.85	910	15.50	930	16.10	950	16.75														
18,000	915	16.15	935	16.80																		

NOTE - See page 21 for factory installed drive kit specifications.

<sup>1</sup> Size power exhaust fans in economizer mode to minimize building static pressure during free" cooling.

#### POWER EXHAUST FANS

#### <sup>1</sup> 50% HIGH STATIC OPERATION WITH ERW (BY-PASS DAMPERS CLOSED)

Air	Return Duct Negative Static Pressure - Inches Water Gauge (Pa)

																3- (-						
Volume cfm	(	D	0.	.1	0	.2	0	.3	0	.4	0	.5	0	.6	0	.7	0	.8	0	.9	1	.0
	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
2500	390	0.35	460	0.50	530	0.70	600	0.90	670	1.15	735	1.40	805	1.70	870	2.00	935	2.35	1005	2.75	1070	3.10
3000	465	0.60	525	0.75	585	1.00	645	1.20	700	1.45	760	1.75	815	2.05	870	2.35	930	2.70	985	3.05	1040	3.45
3500	545	0.95	595	1.15	645	1.35	695	1.60	745	1.90	795	2.20	845	2.50	895	2.85	945	3.20	990	3.55	1040	3.95
4000	620	1.35	665	1.60	710	1.90	755	2.15	800	2.45	840	2.75	885	3.10	930	3.45	975	3.80	1015	4.15	1060	4.60
4500	700	1.95	740	2.25	780	2.55	820	2.85	855	3.10	895	3.45	935	3.80	975	4.20	1015	4.60	1050	4.95		
5000	775	2.70	815	3.00	850	3.30	885	3.65	920	4.00	955	4.35	990	4.70	1025	5.10	1060	5.50				
5500	855	3.60	885	3.90	920	4.25	950	4.60	985	5.00	1015	5.35	1050	5.75								
6000	935	4.70	965	5.05	990	5.35	1020	5.75	1050	6.15												

#### POWER EXHAUST FANS

#### <sup>1</sup> 100% HIGH STATIC OPERATION WITH ERW (BY-PASS DAMPERS CLOSED)

Air						Re	eturn I	Duct N	egativ	ve Stat	ic Pre	ssure	- Inche	es Wat	er Ga	uge (P	a)					
Volume cfm	(	)	0	.1	0	.2	0.	.3	0.	.4	0.	.5	0.	.6	0.	7	0.	.8	0	.9	1.	.0
	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
5000	445	0.85	505	1.15	565	1.45	625	1.85	680	2.20	740	2.65	800	3.15	855	3.60	910	4.15	970	4.75	1025	5.30
5500	490	1.15	545	1.45	600	1.80	650	2.15	705	2.55	760	3.05	810	3.50	865	4.00	915	4.55	970	5.15	1020	5.70
6000	535	1.45	585	1.80	635	2.15	685	2.60	735	3.00	780	3.45	830	3.95	880	4.50	925	5.00	975	5.60	1020	6.15
6500	580	1.85	625	2.20	670	2.60	715	3.00	760	3.45	805	3.95	850	4.45	895	4.95	940	5.50	985	6.10	1030	6.75
7000	625	2.35	665	2.70	710	3.15	750	3.55	795	4.05	835	4.50	880	5.05	920	5.60	960	6.15	1005	6.80	1045	7.40
7500	670	2.90	710	3.30	750	3.75	790	4.20	825	4.65	865	5.15	905	5.70	945	6.25	985	6.85	1025	7.50	1060	8.05
8000	715	3.50	750	3.90	790	4.40	825	4.85	860	5.35	900	5.90	935	6.45	975	7.05	1010	7.65	1045	8.25		
8500	760	4.20	795	4.65	830	5.15	865	5.65	900	6.20	935	6.75	970	7.30	1000	7.85	1035	8.45	1070	9.10		
9000	800	4.90	835	5.45	870	5.95	900	6.45	935	7.05	970	7.65	1000	8.20	1035	8.85	1065	9.40				
9500	845	5.80	880	6.35	910	6.85	940	7.40	975	8.05	1005	8.60	1035	9.20	1065	9.80						
10,000	890	6.75	920	7.30	950	7.85	980	8.45	1010	9.05	1040	9.65	1070	10.30								
10,500	935	7.85	965	8.45	995	9.05	1020	9.60	1050	10.25												
11,000	980	9.00	1010	9.65	1035	10.25	1060	10.80														
11,500	1025	10.30	1050	10.90																		
12,000	1070	11.75																				

NOTE - See page 21 for factory installed drive kit specifications.

<sup>1</sup> Size power exhaust fans with ERW in economizer mode to minimize building static pressure during free" cooling.

### POWER EXHAUST FANS

#### <sup>1</sup> 50% HIGH STATIC OPERATION WITH ERW IN ECONOMIZER MODE (BY-PASS DAMPERS OPEN)

Return Duct Negative Static Pressure	- Inches Water Gauge (Pa)
Neturn Duct Negative Static Fressure	- Inches Water Gauge (Fa)

Air							Retur	n Duct	Nega	tive Sta	atic Pr	essure	e - Inch	nes Wa	ter Ga	uge (F	Pa)					
Volume cfm	(	D	0	.1	0.	.2	0	.3	C	).4	0	.5	0	.6	0	.7	0	.8	0	.9	1	.0
	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
3500	380	0.55	435	0.70	495	0.90	555	1.10	615	1.35	675	1.60	730	1.85	790	2.15	845	2.45	900	2.80	960	3.15
4000	430	0.80	485	1.00	535	1.20	585	1.40	640	1.65	690	1.95	740	2.20	790	2.50	845	2.85	895	3.20	945	3.55
4500	485	1.10	530	1.30	575	1.55	625	1.80	670	2.05	715	2.35	760	2.65	805	2.95	855	3.30	900	3.65	945	4.00
5000	540	1.55	580	1.75	620	2.00	665	2.30	705	2.55	745	2.85	790	3.20	830	3.50	870	3.85	910	4.15	950	4.55
5500	590	2.05	630	2.30	670	2.60	705	2.85	745	3.15	780	3.45	820	3.80	855	4.10	895	4.50	930	4.80	970	5.25
6000	645	2.65	680	2.90	715	3.20	750	3.50	785	3.85	820	4.15	855	4.50	890	4.85	925	5.25	960	5.65	995	6.05
6500	700	3.35	730	3.65	765	4.00	795	4.30	830	4.65	860	5.00	890	5.30	925	5.70	955	6.10	990	6.50	1020	6.90
7000	755	4.20	785	4.55	815	4.90	845	5.20	875	5.60	905	5.95	935	6.35	960	6.65	990	7.05	1020	7.45	1050	7.90
7500	805	5.15	835	5.50	865	5.90	890	6.20	920	6.60	945	6.95	975	7.40	1000	7.75	1030	8.20	1060	8.65		
8000	860	6.25	885	6.60	915	7.05	940	7.40	965	7.80	990	8.15	1020	8.65	1045	9.05	1070	9.45				
8500	915	7.55	940	7.90	965	8.35	990	8.75	1015	9.15	1040	9.60	1060	9.95								

#### **POWER EXHAUST FANS** <sup>1</sup> 100% HIGH STATIC OPERATION WITH ERW IN ECONOMIZER MODE (BY-PASS DAMPERS OPEN)

Air						I	Returr	n Duct	Negat	ive Sta	tic Pre	essure	- Inch	es Wa	ter Ga	uge (P	a)					
Volume cfm		0	0	.1	0	.2	0	.3	C	).4	0	.5	0	.6	0	.7	0	.8	0	.9	1	.0
	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP	RPM	BHP
7000	415	1.15	470	1.50	520	1.80	570	2.10	620	2.50	675	2.90	725	3.35	775	3.80	825	4.30	875	4.80	925	5.35
7500	445	1.45	495	1.75	540	2.05	590	2.45	640	2.85	685	3.25	735	3.70	780	4.15	825	4.65	875	5.20	920	5.70
8000	475	1.75	520	2.05	565	2.40	610	2.80	655	3.20	700	3.65	745	4.10	790	4.55	835	5.10	880	5.60	920	6.10
8500	505	2.10	545	2.40	590	2.80	635	3.25	675	3.60	715	4.05	760	4.55	800	5.00	845	5.55	885	6.05	925	6.60
9000	535	2.50	575	2.85	615	3.25	655	3.65	695	4.10	735	4.55	775	5.00	815	5.50	855	6.05	895	6.60	935	7.15
9500	565	2.95	600	3.30	640	3.70	680	4.15	715	4.55	755	5.05	790	5.50	830	6.05	870	6.60	905	7.15	945	7.75
10,000	595	3.45	630	3.80	665	4.20	700	4.65	740	5.15	775	5.65	810	6.10	845	6.65	880	7.15	920	7.80	955	8.35
10,500	625	4.00	660	4.40	690	4.80	725	5.25	760	5.75	795	6.25	830	6.75	865	7.30	900	7.90	935	8.50	965	9.00
11,000	655	4.60	685	4.95	720	5.45	750	5.90	785	6.40	820	6.95	850	7.45	885	8.05	915	8.55	950	9.20	980	9.75
11,500	680	5.15	715	5.65	745	6.10	775	6.60	810	7.15	840	7.65	870	8.20	905	8.80	935	9.40	965	9.95	995	10.55
12,000	710	5.85	740	6.35	775	6.90	805	7.40	835	7.95	865	8.50	895	9.05	925	9.65	955	10.25	985	10.85	1015	11.50
12,500	740	6.65	770	7.15	800	7.70	830	8.25	860	8.80	885	9.30	915	9.90	945	10.50	975	11.15	1005	11.80	1030	12.35
13,000	770	7.50	800	8.05	825	8.50	855	9.10	885	9.70	910	10.20	940	10.85	965	11.40	995	12.10	1020	12.65	1050	13.40
13,500	800	8.40	830	9.00	855	9.50	880	10.00	910	10.65	935	11.20	965	11.90	990	12.50	1015	13.10	1045	13.85		
14,000	830	9.35	855	9.90	885	10.55	910	11.10	935	11.70	960	12.30	985	12.90	1010	13.50	1040	14.25	1065	14.90		
14,500	860	10.40	885	11.00	910	11.55	935	12.15	960	12.75	985	13.40	1010	14.05	1035	14.70	1060	15.40				
15,000	890	11.55	915	12.15	940	12.75	965	13.40	985	13.95	1010	14.60	1035	15.30	1060	16.00						
15,500	920	12.75	945	13.40	965	13.90	990	14.60	1015	15.30	1035	15.85	1060	16.60								
16,000	950	14.00	970	14.55	995	15.25	1020	16.00	1040	16.60	1065	17.35										
16,500	980	15.35	1000	15.95	1025	16.70	1045	17.30	1065	17.95												
17,000	1010	16.80	1030	17.45	1050	18.10																

NOTE - See page 21 for factory installed drive kit specifications.

<sup>1</sup> Size power exhaust fans in economizer mode to minimize building static pressure during free" cooling.

#### POWER EXHAUST FANS

#### STANDARD STATIC (1 TWO FAN OPERATION)

Return Duct Negative Static Pressure Inches Water Gauge	Air Volume cfm	Return Duct Negative Static Pressure Inches Water Gauge	Air Volume cfm
0	12,100	0.50	5700
0.05	11,600	0.55	5000
0.10	11,150	0.60	4300
0.15	10,600	0.65	3800
0.20	10,100	0.70	3400
0.25	9500	0.75	3000
0.30	8900	0.80	2500
0.35	8200	0.85	2300
0.40	7400	0.90	2000
0.45	6500		

<sup>1</sup> For one fan operation, use half of the air volume value.

#### OUTDOOR AIR PERCENTAGE VS. FRESH AIR DAMPER ANGLE - Less ERW

Fresh Air Damper		entage of Outdoor Return Duct Static		
Opening Angle	0.2	0.4	0.6	0.8
10°	5%	11%	16%	21%
20°	19%	25%	30%	36%
30°	34%	39%	44%	50%
40°	48%	53%	59%	64%
50°	62%	68%	73%	79%
60°	77%	82%	87%	93%
70°	91%	96%	100%	100%
80°	100%	100%	100%	100%

NOTE - Outdoor air percentage will vary when a variable frequency drive (VFD) drive is used on the supply air blower.

#### OUTDOOR AIR PERCENTAGE VS. FRESH AIR DAMPER ANGLE - With ERW

<sup>1</sup> ERW				Pe	rcenta	ge of	Outdo	or Air	Avail	able at	t Vario	us Re	turn D	ouct St	atic P	ressu	res		
Static			0 Re	eturn E	Duct S	tatic			0.2 F	leturn	Duct S	Static			0.4 R	eturn	Duct S	Static	
Pressure	in. w.g.	1.2	1.0	0.8	0.6	0.4	0.2	1.2	1.0	0.8	0.6	0.4	0.2	1.2	1.0	0.8	0.6	0.4	0.2
	10°																		
	<b>20°</b>	9%	4%					14%	9%	4%				19%	14%	9%	4%		
Fresh Air	30°	23%	18%	13%	8%	2%		28%	23%	18%	13%	8%	2%	34%	28%	23%	18%	13%	8%
Damper	<b>40°</b>	38%	32%	27%	22%	17%	11%	43%	38%	32%	27%	22%	17%	48%	43%	38%	32%	27%	22%
Opening	<b>50°</b>	52%	46%	41%	36%	31%	25%	57%	52%	46%	41%	36%	31%	62%	57%	52%	46%	41%	36%
Angle	60°	66%	61%	55%	50%	45%	39%	71%	66%	61%	55%	50%	45%	77%	71%	66%	61%	55%	50%
	<b>70</b> °	81%	75%	70%	64%	59%	54%	86%	81%	75%	70%	64%	59%	91%	86%	81%	75%	70%	64%
	80°	95%	89%	84%	78%	73%	68%	100%	95%	89%	84%	78%	73%	100%	100%	95%	89%	84%	78%
<sup>1</sup> ERW				Pe	rcenta	ge of	Outdo	or Air	Avail	able at	t Vario	us Re	turn D	ouct St	atic P	ressu	res		
Static				0.6	6 Retu	ırn Du	ct Sta	tic					0.0	8 Retu	ırn Du	ct Sta	tic		
Pressure	in. w.g.	1.2		1.0	0.8		0.6	0.4		0.2	1.2		1.0	0.8		0.6	0.4		0.2
	10°																		
	<b>20°</b>	25%		19%	14%	, D	9%	4%			30%	ó í	25%	19%	5   1	14%	9%		4%
Fresh Air	<b>30°</b>	39%	5 3	34%	28%	6 2	23%	18%	b	13%	44%	ó :	39%	34%	5 2	28%	23%	ó í	18%
Damper	<b>40°</b>	54%	5 4	18%	43%	6 3	38%	32%		27%	59%	o l	54%	48%	6 4	13%	38%	ó (	32%
Opening	50°	68%	6	62%	57%	6 E	52%	46%	5	41%	73%	6 (	68%	62%	5 5	57%	52%	, o 4	46%
Angle	60°	84%	5 7	77%	71%	66	6%	61%	5	55%	87%	6 l	34%	77%	5 7	71%	66%	66	51%
	70°	97%	5 9	91%	86%	6 8	31%	75%	, ,	70%	100%	%	97%	91%	6	36%	81%	0	75%
	80°	100%	6 1	00%	100%	% 9	95%	89%	5	84%	100%	% 1	00%	100%	6 1	00%	95%	6 8	39%

NOTE - Outdoor air percentage will vary when a variable frequency drive (VFD) drive is used on the supply air blower.

<sup>1</sup> See page 22 for Energy Recovery Wheel Specifications.

## AIR RESISTANCE HORIZONTAL AIRFLOW APPLICATIONS

Air Volume	Standard Static Power Exhaust fans or No Power Exhaust Fans	50% High Static Power Exhaust Fans	100% High Static Power Exhaust Fans
cfm	in. w.g.	in. w.g.	in. w.g.
10,000	.20	.23	.25
10,500	.20	.25	.30
11,000	.20	.25	.30
11,500	.20	.30	.40
12,000	.20	.33	.45
12,500	.20	.35	.50
13,000	.20	.38	.55
13,500	.25	.43	.60
14,000	.25	.45	.65
14,500	.25	.48	.70
15,000	.30	.55	.80
15,500	.30	.58	.85
16,000	.30	.63	.95
16,500	.30	.63	.95
17,000	.30	.68	1.05
17,500	.30	.70	1.10
18,000	.30	.75	1.20
18,500	.30	.78	1.25
19,000	.30	.83	1.35
19,500	.30	.83	1.40
20,000	.30	.90	1.50
20,500	.35	.94	1.60
21,000	.35	.98	1.70
21,500	.35	1.02	1.80
22,000	.35	1.04	1.90
22,500	.35	1.10	2.00

## FACTORY INSTALLED OPTIONS AIR RESISTANCE ECONOMIZER RETURN AIR DAMPER WITH ERW

Outdoor Air Volume		Return Duct	Negative Static Pres	sure 0 in. w.g.	
With ERW cfm	0.2	0.4	0.6	0.8	1.0
3250	0.32	0.12			
3500	0.36	0.16			
3750	0.40	0.20			
4000	0.44 0.24 0.04				
4250	0.48	0.28	0.08		
4500	0.52	0.32	0.12		
4750	0.57	0.37	0.17		
5000	0.60	0.40	0.20		
5250	0.65	0.45	0.25	0.05	
5500	0.68	0.48	0.28	0.08	
5750	0.73	0.53	0.33	0.13	
6000	0.76	0.56	0.36	0.16	
6250	0.81	0.61	0.41	0.21	0.01
6500	0.84	0.64	0.44	0.24	0.04
6750	0.89	0.69	0.49	0.29	0.09
7000	0.93	0.73	0.53	0.33	0.13
7250	0.97	0.77	0.57	0.37	0.17
7500	1.01	0.81	0.61	0.41	0.21
7750	1.05	0.85	0.65	0.45	0.25
8000	1.09	0.89	0.69	0.49	0.29
8250	1.13	0.93	0.73	0.53	0.33
8500	1.17	0.97	0.77	0.57	0.37
8750	1.21	1.01	0.81	0.61	0.41
9000	1.25	1.05	0.85	0.65	0.45

#### WET INDOOR COIL

Wet Indoor Coil in.w.g.
0.20
0.22
0.24
0.27
0.30
0.33
0.36
0.39
0.42
0.45
0.48

#### **BLOWER DRIVE KITS**

#### CONSTANT AIR VOLUME AND VARIABLE FREQUENCY DRIVE KIT SPECIFICATIONS

Nominal hp	Maximum hp	Drive Kit Number	RPM Range (Adjustable Pulley)	
5	E 75	1	530 - 640	
5	5.75	2	590 - 725	
7.5	9.63	3	565 - 695	
7.5	8.63	4	685 - 825	
10	11.5	5	655 - 790	
10	11.5	6	740 - 895	
15	17.05	7	740 - 895	
15	17.25	8	870 - 1035	
20	22	9	810 - 980	
20	23	10	980 - 1165	
25	20.75	11	870 - 1035	
25	28.75	12	1010 - 1175	
20	24.5	13	980 - 1165	
30	34.5	14	1065 - 1270	

NOTE - Using total air volume and system static pressure requirements determine from blower performance tables rpm and motor output required. Maximum usable output of motors furnished are shown. In Canada, nominal motor hp is also maximum usable motor hp. If motors of comparable output are used, be sure to keep within the service factor limitations outlined on the motor nameplate.

For Variable Frequency Drive applications, nominal motor output is also maximum usable motor output.

#### HIGH STATIC POWER EXHAUST FANS - DRIVE KIT SPECIFICATIONS - CAV or VFD

				Drive Kit Number			
Nominal hp per blower	<sup>1</sup> Maximum hp per blower	RPM Range <sup>3</sup> Adjustable	50% Applications Rear Position	<sup>2</sup> 100% Applications Order One Each:			
p	P		Real POSILION	Front Position	Rear Position		
3	3.45	735-920	6(A)-B35	6(B)-B36	6(A)-B35		
3	5.45	690-845	5(A)-B35	5(B)-B36	5(A)-B35		
5	5.75	795-975	3(A)-B35	3(B)-B36	3(A)-B35		
5	5.75	735-920	4(A)-B35	4(B)-B36	4(A)-B35		
7.5	0.62	850-1065	1(A)-B35	1(B)-B36	1(A)-B35		
7.5	8.63	820-980	2(A)-B35	2(B)-B36	2(A)-B35		

<sup>1</sup> In VFD applications, nominal motor output is also maximum usable motor output.

<sup>2</sup> Two drive kits are required for the same rpm, one for the front blower position and one for the rear blower position because of different belt length requirements.
 <sup>3</sup> Adjustable motor pulleys are factory set for maximum RPM in VFD applications.

## **ENERGY RECOVERY WHEEL SPECIFICATIONS**

LILLING	NECOVENI	WHEEL SPECIFIC	JAHONS						
<sup>1</sup> Enthalpy		Nominal Airflow		6600 cfm					
Wheel AHRI Rating	EATR -	at minus 1 in. w. c.		4.6%					
Data	Exhaust Air Transfer Ratio	at 0 in. w.c.		1.9%					
		at 1 in. w.c.		0.9%					
	OACF	at minus 1 in. w. c.		0.99%					
	Outdoor Air Correction Factor	at 0 in. w.c.		1.05%					
		at 1 in. w.c.		1.08%					
Thermal			Sensible	Latent	Total				
Ratings at 0.95 in. w.c.	Total	100% Airflow Heating	68	60	65				
Pressure	Effectiveness	75% Airflow Heating	73	67	71				
Differential		100% Airflow Cooling	68	60	63				
		75% Airflow Cooling	73	67	70				
	Net	100% Airflow Heating	68	60	65				
	Effectiveness	100% Airflow Cooling	68	60	63				
Dimensions	dia	ameter x width - in. (mm)		63 x 3 (1600 x 76)					

<sup>1</sup> Rated in accordance with AHRI Standard 1060-2001. For further information, please reference AHRI 1060-2005 Standard For Rating Air-to-Air Heat Exchangers For Energy Recovery Ventilation Equipment.

#### **EFFECTIVENESS**

		Effectiveness (%)						
Air Flow cfm	Static Pressure in. w.c.	Sensible	Latent	To	tal			
CIIII		Sensible	Latent	Cooling	Heating			
3250	0.45	79.7	75.1	76.9	78.0			
3500	0.48	78.8	73.9	75.9	77.0			
3750	0.52	77.9	72.8	74.9	76.1			
4000	0.55	77.0	71.7	73.8	54.1			
4250	0.59	76.1	70.6	72.8	74.1			
4500	0.62	75.3	69.4	71.8	73.2			
4750	0.66	74.4	68.3	70.7	72.2			
5000	0.69	73.5	67.2	69.7	71.2			
5250	0.73	72.6	66.1	68.7	70.3			
5500	0.76	71.8	64.9	67.7	69.3			
5750	0.80	70.9	63.8	66.6	68.3			
6000	0.83	70.0	62.7	65.6	67.4			
6250	0.87	69.1	61.6	64.6	66.4			
6500	0.90	68.2	60.4	63.5	65.4			
6750	0.94	67.4	59.3	62.5	64.5			
7000	0.97	66.5	58.2	61.5	63.5			
7250	1.01	65.6	57.1	60.4	62.5			
7500	1.04	64.7	55.9	59.4	61.6			
7750	1.08	63.8	54.8	58.4	60.6			
8000	1.11	62.9	53.6	57.3	59.6			
8250	1.15	62.0	52.5	56.3	58.7			
8500	1.18	61.1	51.4	55.2	57.7			
8750	1.22	60.3	50.2	54.2	56.7			
9000	1.25	59.4	49.1	53.1	55.7			

35 TON STANDA		NCY (R-410A)			L	GH420S	4		
<sup>1</sup> Voltage - 60hz					208	8/230V - 3	3 Ph		
Compressor 1		Rated Load Amps				29.5			
		Locked Rotor Amps	195						
Compressor 2		Rated Load Amps				29.5			
		Locked Rotor Amps				195			
Compressor 3		Rated Load Amps				29.5			
		Locked Rotor Amps				195			
Compressor 4		Rated Load Amps				29.5			
		Locked Rotor Amps				195			
Outdoor Fan		Full Load Amps				3.7			
Motors (6)		(total)	l) (22.2)						
Service Outlet 11	5V GFI (amp	os)				15			
Indoor Blower		Horsepower	5	7.5	10	15	20	25	30
Motor		Full Load Amps	16.7	24.2	30.8	46.2	59.4	74.8	78
² Maximum		Unit Only	175	200	200	225	250	4 300	4 300
vercurrent rotection	Power Exhaust	50% Standard Static (2) 1 hp motor	200	200	200	250	250	4 300	4 300
Protection		100% Standard Static (2) 1 hp motor	200	200	200	250	250	4 300	4 300
		50% High Static (1) 3 hp motor	Locked Rotor Amps         195           Full Load Amps (total)         3.7           Kull Load Amps (total)         (22.2)           Horsepower         5         7.5         10         15         20         25           Horsepower         5         7.5         10         15         20         4300           Standard Static (2) 1 hp motor         200         200         200         250         4300           Standard Static (2) 1 hp motor         200         200         200         250         250         4300           Standard Static (2) 1 hp motor         200         200         200         250         250         4300           Standard Static (2) 1 hp motor         200         200         200         250         250         4300           0% High Static (1) 3 hp motor         200         200         200         250         250         4300           0% High Static (1) 5 hp motor         200         200         225         250         4300           % High Static (1) 7.5 hp motor         200         225         250         4300         4300           % High Static (2) 7.5 hp motor         225         250         250         4300 <td>4 300</td>	4 300					
		100% High Static (2) 3 hp motor	200	200	225	250	250	4 300	4 300
		50% High Static (1) 5 hp motor	200	200	225	250	250	4 300	4 300
		100% High Static (2) 5 hp motor	225	225	225	250	4 300	4 300	⁴ 350
		50% High Static (1) 7.5 hp motor	200	225	225	250	4 300	4 300	4 300
		100% High Static (2) 7.5 hp motor	225	250	250	250	4 300	4 350	4 350
<sup>3</sup> Minimum		Unit Only	167	175	181	201	217	236	240
Circuit Amposity	Power	50% Standard Static (2) 1 hp motor	172	179	186	206	222	241	245
Ampacity	Exhaust	100% Standard Static (2) 1 hp motor	177	184	191	210	227	246	250
		50% High Static (1) 3 hp motor	178	185	192	211	228	247	251
		100% High Static (2) 3 hp motor	188	196	203	222	238	258	262
		50% High Static (1) 5 hp motor	184	191	198	217	234	253	257
		100% High Static (2) 5 hp motor	200	208	215	234	251	270	274
		50% High Static (1) 7.5 hp motor	191	199	205	221	234	249	253
		100% High Static (2) 7.5 hp motor	215	223	230	249	266	285	289

<sup>1</sup> Extremes of operating range are plus and minus 10% of line voltage.
 <sup>2</sup> HACR type breaker or fuse.
 <sup>3</sup> Refer to National or Canadian Electrical Code manual to determine wire, fuse and disconnect size requirements.
 <sup>4</sup> Factory installed circuit breaker not available.

ELECTRICA	L DATA								
35 TON STANDA	RD EFFICIE	NCY (R-410A)			L	.GH420S	4		
<sup>1</sup> Voltage - 60hz					4	60V - 3 F	'n		
Compressor 1		Rated Load Amps				14.8			
		Locked Rotor Amps				95			
Compressor 2		Rated Load Amps				14.8			
		Locked Rotor Amps				95			
Compressor 3		Rated Load Amps				14.8			
		Locked Rotor Amps				95			
Compressor 4		Rated Load Amps				14.8			
		Locked Rotor Amps			95				
Outdoor Fan		Full Load Amps				1.9			
Motors (6)		(total)				(11.4)			
Service Outlet 11	5V GFI (amp	os)				15			
Indoor Blower		Horsepower	5	7.5	10	15	20	25	30
Motor		Full Load Amps	7.6	11	14	21	27	34	35
<sup>2</sup> Maximum		Unit Only	90	100	100	110	125	125	150
Overcurrent Protection	Power	50% Standard Static (2) 1 hp motor	100	100	100	110	125	150	150
Protection	Exhaust	100% Standard Static (2) 1 hp motor	100	100	100	110	125	150	150
		50% High Static (1) 3 hp motor	100	100	100	110	125	20       25         27       34         125       125         125       150         1108       117         111       120         111       121         111       122         121       130         117       126	150
		100% High Static (2) 3 hp motor	100	100	100	110	125	150	150
		50% High Static (1) 5 hp motor	100	100	110	125	125	150	150
		100% High Static (2) 5 hp motor	110	110	110	125	125	150	175
		50% High Static (1) 7.5 hp motor	100	110	110	125	125	150	150
		100% High Static (2) 7.5 hp motor	125	125	125	125	150	150	175
<sup>3</sup> Minimum		Unit Only	84	87	90	99	106	115	122
Circuit Ampacity	Power	50% Standard Static (2) 1 hp motor	86	89	92	101	108	34         125         150         150         150         150         150         150         150         150         150         150         150         150         150         150         120	125
Апрасну	Exhaust	100% Standard Static (2) 1 hp motor	88	92	95	103	111	120	127
		50% High Static (1) 3 hp motor	88	92	95	103	111	120	127
		100% High Static (2) 3 hp motor	93	97	100	108	116	124	132
		50% High Static (1) 5 hp motor	91	95	98	106	114	122	130
		100% High Static (2) 5 hp motor	99	102	105	114	121	130	137
		50% High Static (1) 7.5 hp motor	95	98	101	110	117	126	133
		100% High Static (2) 7.5 hp motor	106	109	112	121	128	137	144

Extremes of operating range are plus and minus 10% of line voltage.
 HACR type breaker or fuse.
 Refer to National or Canadian Electrical Code manual to determine wire, fuse and disconnect size requirements.

35 TON STANDA	RD EFFICIE	NCY (R-410A)			L	GH420S	4		
<sup>1</sup> Voltage - 60hz					5	75V - 3 F	'n		
Compressor 1		Rated Load Amps	12.2						
		Locked Rotor Amps				80			
Compressor 2		Rated Load Amps				12.2			
		Locked Rotor Amps				80			
Compressor 3		Rated Load Amps				12.2			
		Locked Rotor Amps				80			
Compressor 4		Rated Load Amps				12.2			
		Locked Rotor Amps				80			
Outdoor Fan		Full Load Amps				1.6			
Motors (6)		(total)	(9.6)						
Service Outlet 11	5V GFI (amp	os)				15			
Indoor Blower		Horsepower	5	7.5	10	15	20	25	30
Motor		Full Load Amps	6.1	9	11	17	22	27	32
<sup>2</sup> Maximum		Unit Only	80	80	80	90	100	110	125
Overcurrent Protection	Power	50% Standard Static (2) 1 hp motor	80	80	80	90	110	110	125
FIOLECLION	Locked Rotor Amps         80           Full Load Amps         1.6           (total)         (9.6)           5V GFI (amps)         15           Horsepower         5         7.5         10         15           Full Load Amps         6.1         9         11         17           Unit Only         80         80         90           Power         50% Standard Static (2) 1 hp motor         80         80         90           Exhaust         100% Standard Static (2) 1 hp motor         80         80         90           100% Standard Static (2) 1 hp motor         80         80         90         100           50% High Static (1) 3 hp motor         80         80         90         100           100% High Static (2) 3 hp motor         80         80         90         100           100% High Static (2) 5 hp motor         80         90         100         100           100% High Static (2) 7.5 hp motor         80         90         90         100           100% High Static (2) 7.5 hp motor         90         90         100           100% High Static (2) 7.5 hp motor         90         90         100           100% High Static (2) 7.5 hp motor         9	100% Standard Static (2) 1 hp motor	80	80	80	100	110	110	125
		110	110	125					
		100% High Static (2) 3 hp motor	80	90	90	100	110	125	125
		50% High Static (1) 5 hp motor	80	80	90	100	110	125	125
		100% High Static (2) 5 hp motor	90	90	90	100	110	125	125
		50% High Static (1) 7.5 hp motor	80	90	90	100	110	125	125
		100% High Static (2) 7.5 hp motor	90	100	100	110	125	125	125
<sup>3</sup> Minimum		Unit Only	69	72	74	80	85	90	95
Circuit Amposity	Power	50% Standard Static (2) 1 hp motor	71	74	76	82	87	92	97
Ampacity	Exhaust	100% Standard Static (2) 1 hp motor	73	76	78	85	91	98	104
		50% High Static (1) 3 hp motor	73	76	78	85	91	98	104
		100% High Static (2) 3 hp motor	77	80	82	89	95	101	108
		50% High Static (1) 5 hp motor	75	78	80	87	93	100	106
		100% High Static (2) 5 hp motor	81	84	86	93	100	106	112
		50% High Static (1) 7.5 hp motor	78	81	83	90	96	103	109
		100% High Static (2) 7.5 hp motor	87	90	92	99	105	112	118

Extremes of operating range are plus and minus 10% of line voltage.
 HACR type breaker or fuse.
 Refer to National or Canadian Electrical Code manual to determine wire, fuse and disconnect size requirements.

ELECTRICA	L DATA									
35 TON HIGH EFF		R-410A)			L	GH420H	4			
<sup>1</sup> Voltage - 60hz					208	8/230V - 3	3 Ph			
Compressor 1		Rated Load Amps				29.5				
		Locked Rotor Amps				195				
Compressor 2		Rated Load Amps				29.5				
		Locked Rotor Amps				195				
Compressor 3		Rated Load Amps				29.5				
		Locked Rotor Amps				195				
Compressor 4		Rated Load Amps				29.5				
		Locked Rotor Amps				195				
Outdoor Fan		Full Load Amps				4.8				
Motors (6)		(total)		(28.8)						
Service Outlet 115	5V GFI (amp	os)				15				
Indoor Blower		Horsepower	5	7.5	10	15	20	25	30	
Motor		Full Load Amps	16.7	24.2	30.8	46.2	59.4	74.8	78	
Maximum		Unit Only	200	200	200	250	250	4 300	4 300	
Overcurrent Protection	Power Exhaust	50% Standard Static (2) 1 hp motor	200	200	200	250	250	4 300	4 300	
FIDIECTION		100% Standard Static (2) 1 hp motor	200	200	225	250	250	4 300	4 300	
		50% High Static (1) 3 hp motor	200	200	195           29.5           195           29.5           29.5           195           29.5           195           29.5           195           29.5           195           29.5           195           29.5           195           29.5           195           20           4.8           (28.8)           200         200           200         200           200         200           200         200           200         200           200         250           200         250           200         250           212         250           225         250           225         250           250         250           250         250           250         250           251         250           252         250           250         4300           250         250           250         4300           251	4 300				
		100% High Static (2) 3 hp motor	200	225	225	250	4 300	4 300	4 300	
		50% High Static (1) 5 hp motor	200	225	225	250	250	4 300	4 300	
		100% High Static (2) 5 hp motor	225	225	250	250	4 300	4 350	⁴ 350	
		50% High Static (1) 7.5 hp motor	225	225	225	250	4 300	4 300	4 300	
		100% High Static (2) 7.5 hp motor	250	250	250	4 300	4 300	<sup>4</sup> 350	⁴ 350	
<sup>3</sup> Minimum		Unit Only	174	181	188	207	224	243	247	
Circuit	Power	50% Standard Static (2) 1 hp motor	178	186	193	212	229	248	252	
Ampacity	Exhaust	100% Standard Static (2) 1 hp motor	183	191	198	217	233	253	257	
		50% High Static (1) 3 hp motor	184	192	199	218	234	254	258	
		100% High Static (2) 3 hp motor	195	202	209	229	245	264	268	
		50% High Static (1) 5 hp motor	190	198	205	224	241	260	264	
		100% High Static (2) 5 hp motor	207	215	221	241	257	276	280	
		50% High Static (1) 7.5 hp motor	198	205	212	227	241	256	259	
		100% High Static (2) 7.5 hp motor	222	230	236	256	272	291	295	

<sup>1</sup> Extremes of operating range are plus and minus 10% of line voltage.
 <sup>2</sup> HACR type breaker or fuse.
 <sup>3</sup> Refer to National or Canadian Electrical Code manual to determine wire, fuse and disconnect size requirements.
 <sup>4</sup> Factory installed circuit breaker not available.

ELECTRICA	L DATA								
35 TON HIGH EFF	ICIENCY (I	R-410A)			L	.GH420H	4		
<sup>1</sup> Voltage - 60hz					4	60V - 3 F	'n		
Compressor 1		Rated Load Amps				14.8			
		Locked Rotor Amps				95			
Compressor 2		Rated Load Amps	14.8						
		Locked Rotor Amps				95			
Compressor 3		Rated Load Amps				14.8			
		Locked Rotor Amps				95			
Compressor 4		Rated Load Amps				14.8			
		Locked Rotor Amps				95			
Outdoor Fan		Full Load Amps				2.4			
Motors (6)		(total)				(14.4)			
Service Outlet 115	V GFI (amp	os)				15			
Indoor Blower		Horsepower	5	7.5	10	15	20	25	30
Motor		Full Load Amps	7.6	11	14	21	27	34	35
<sup>2</sup> Maximum		Unit Only	100	100	100	110	125	150	150
Overcurrent Protection	Power	50% Standard Static (2) 1 hp motor	100	100	100	110	125	150	150
FIDIECTION	Exhaust	100% Standard Static (2) 1 hp motor	100	100	110	125	125	150	150
		50% High Static (1) 3 hp motor	100	100	110	125	125	27       34         125       150         125       150         125       150         125       150         125       150         125       150         125       150         125       150         150       150         150       150         150       150         109       118         111       120         114       123         119       127         117       125         124       133         120       129	150
		100% High Static (2) 3 hp motor	100	100	110	125	125	150	150
		50% High Static (1) 5 hp motor	100	110	110	125	125	150	150
		100% High Static (2) 5 hp motor	110	110	110	125	150	150	175
		50% High Static (1) 7.5 hp motor	110	110	110	125	125	150	175
		100% High Static (2) 7.5 hp motor	125	150	150	125	150	150	175
<sup>3</sup> Minimum		Unit Only	87	90	93	102	109	118	125
Circuit Ampacity	Power	50% Standard Static (2) 1 hp motor	89	92	95	104	111	120	128
Ampacity	Exhaust	100% Standard Static (2) 1 hp motor	91	95	98	106	114	123	130
		50% High Static (1) 3 hp motor	91	95	98	106	114	123	130
		100% High Static (2) 3 hp motor	96	100	103	111	119	127	135
		50% High Static (1) 5 hp motor	94	98	101	109	117	125	133
		100% High Static (2) 5 hp motor	102	105	108	117	124	133	140
		50% High Static (1) 7.5 hp motor	98	101	104	113	120	129	136
		100% High Static (2) 7.5 hp motor	109	112	115	124	131	140	147

<sup>1</sup> Extremes of operating range are plus and minus 10% of line voltage.
 <sup>2</sup> HACR type breaker or fuse.
 <sup>3</sup> Refer to National or Canadian Electrical Code manual to determine wire, fuse and disconnect size requirements.

ELECTRICA	L DATA										
35 TON HIGH EFF	ICIENCY (I	R-410A)			L	.GH420H	4				
<sup>1</sup> Voltage - 60hz					5	75V - 3 F	'n				
Compressor 1		Rated Load Amps				12.2					
		Locked Rotor Amps				80					
Compressor 2		Rated Load Amps				12.2					
		Locked Rotor Amps				80					
Compressor 3		Rated Load Amps				12.2					
		Locked Rotor Amps				80					
Compressor 4		Rated Load Amps				12.2					
		Locked Rotor Amps				80					
Outdoor Fan		Full Load Amps				2					
Motors (6)		(total)				(12)					
Service Outlet 115	V GFI (amp	os)	15								
Indoor Blower		Horsepower	5	7.5	10	15	20	25	30		
Motor		Full Load Amps	6.1	9	11	17	22	27	32		
<sup>2</sup> Maximum	Unit Only			80	80	100	110	110	125		
Overcurrent Protection	Power	50% Standard Static (2) 1 hp motor	80	80	90	100	110	110	125		
Trotection	Exhaust	100% Standard Static (2) 1 hp motor	80	90	90	100	110	125	125		
		50% High Static (1) 3 hp motor	80	90	90	100	110	125	125		
		100% High Static (2) 3 hp motor	90	90	90	100	110	125	125		
		50% High Static (1) 5 hp motor	80	90	90	100	110	125	125		
		100% High Static (2) 5 hp motor	90	90	100	110	110	125	125		
		50% High Static (1) 7.5 hp motor	90	90	90	100	110	125	125		
		100% High Static (2) 7.5 hp motor	100	100	100	110	125	125	150		
<sup>3</sup> Minimum		Unit Only	71	74	76	82	87	92	97		
Circuit Ampacity	Power	50% Standard Static (2) 1 hp motor	73	76	78	84	89	94	99		
Ampacity	Exhaust	100% Standard Static (2) 1 hp motor	75	78	80	88	94	100	106		
		50% High Static (1) 3 hp motor	75	78	80	87	94	100	106		
		100% High Static (2) 3 hp motor	79	82	84	91	98	104	110		
		50% High Static (1) 5 hp motor	78	80	82	90	96	102	108		
		100% High Static (2) 5 hp motor	84	87	89	96	102	108	114		
		50% High Static (1) 7.5 hp motor	80	83	85	93	99	105	111		
		100% High Static (2) 7.5 hp motor	89	92	94	102	108	114	120		

Extremes of operating range are plus and minus 10% of line voltage.
 HACR type breaker or fuse.
 Refer to National or Canadian Electrical Code manual to determine wire, fuse and disconnect size requirements.

ELECTRIC												
40 TON STANDA	ARD EFFICIE	NCY (R-410A)			L	.GH480S	4					
<sup>1</sup> Voltage - 60hz					208	8/230V - 3	3 Ph					
Compressor 1		Rated Load Amps				30.1						
		Locked Rotor Amps				225						
Compressor 2		Rated Load Amps				30.1						
		Locked Rotor Amps	225									
Compressor 3		Rated Load Amps				30.1						
		Locked Rotor Amps				225						
Compressor 4		Rated Load Amps				30.1						
		Locked Rotor Amps				225						
Outdoor Fan		Full Load Amps				3.7						
Motors (6)		(total)				(22.2)						
Service Outlet 115V GFI (amps)				15								
Indoor Blower		Horsepower	5	7.5	10	15	20	25	30			
Motor		Full Load Amps	16.7	24.2	30.8	46.2	59.4	74.8	78			
<sup>2</sup> Maximum Overcurrent		175	200	200	225	250	4 300	4 300				
	Power	50% Standard Static (2) 1 hp motor	200	200	200	250	250	4 300	4 300			
Protection	Exhaust	100% Standard Static (2) 1 hp motor	200	200	200	250	250	4 300	4 300			
		50% High Static (1) 3 hp motor	200	200	225	250	250	4 300	4 300			
		100% High Static (2) 3 hp motor	200	225	225	250	4 300	4 300	4 300			
		50% High Static (1) 5 hp motor	200	200	225	250	250	4 300	4 300			
		100% High Static (2) 5 hp motor	225	225	225	250	4 300	4 300	4 350			
		50% High Static (1) 7.5 hp motor	200	225	225	250	4 300	4 300	4 300			
		100% High Static (2) 7.5 hp motor	225	250	250	250	4 300	4 350	4 350			
<sup>3</sup> Minimum		Unit Only	170	178	184	204	220	239	243			
Circuit	Power	50% Standard Static (2) 1 hp motor	175	182	189	208	225	244	248			
Ampacity	Exhaust	100% Standard Static (2) 1 hp motor	180	187	194	225       250       4 300         250       250       4 300         250       250       4 300         250       250       4 300         250       250       4 300         250       250       4 300         250       250       4 300         250       250       4 300         250       250       4 300         250       4 300       4 300         250       4 300       4 300         250       4 300       4 300         250       4 300       4 300         250       4 300       4 300         250       4 300       4 300         250       4 300       4 300         204       220       239         208       225       244         213       230       249         214       231       250	249	253				
		50% High Static (1) 3 hp motor	181	188	195	214	231	250	254			
		100% High Static (2) 3 hp motor	191	199	205	225	241	260	264			
		50% High Static (1) 5 hp motor	187	194	201	220	237	256	260			
		100% High Static (2) 5 hp motor	203	211	218	237	253	273	277			
		50% High Static (1) 7.5 hp motor	194	202	208	224	237	252	256			
		100% High Static (2) 7.5 hp motor	218	226	233	252	268	288	292			

<sup>1</sup> Extremes of operating range are plus and minus 10% of line voltage.
 <sup>2</sup> HACR type breaker or fuse.
 <sup>3</sup> Refer to National or Canadian Electrical Code manual to determine wire, fuse and disconnect size requirements.
 <sup>4</sup> Factory installed circuit breaker not available.

ELECTRICA	L DATA								
40 TON STANDAR		NCY (R-410A)			L	.GH480S	4		
<sup>1</sup> Voltage - 60hz					4	60V - 3 F	'n		
Compressor 1		Rated Load Amps				16.7			
		Locked Rotor Amps				114			
Compressor 2		Rated Load Amps				16.7			
		Locked Rotor Amps				114			
Compressor 3		Rated Load Amps				16.7			
		Locked Rotor Amps				114			
Compressor 4		Rated Load Amps				16.7			
		Locked Rotor Amps				114			
Outdoor Fan		Full Load Amps				1.9			
Motors (6)		(total)				(11.4)			
Service Outlet 115	V GFI (amp	os)				15			
Indoor Blower		Horsepower	5	7.5	10	15	20	25	30
Motor		Full Load Amps	7.6	11	14	21	27	34	35
<sup>2</sup> Maximum		Unit Only	100	110	110	125	125	150	150
Overcurrent Protection	Power	50% Standard Static (2) 1 hp motor	110	110	110	125	125	150	150
FIOLECTION	Exhaust	100% Standard Static (2) 1 hp motor	110	110	110	125	125	150	150
		50% High Static (1) 3 hp motor	110	110	110	125	125	150	150
		100% High Static (2) 3 hp motor	110	110	110	125	125	150	150
		50% High Static (1) 5 hp motor	110	110	110	125	125	150	175
		100% High Static (2) 5 hp motor	110	125	125	125	150	150	175
		50% High Static (1) 7.5 hp motor	110	110	125	125	150	150	175
		100% High Static (2) 7.5 hp motor	125	150	150	150	150	175	175
<sup>3</sup> Minimum		Unit Only	92	95	98	106	114	122	130
Circuit Ampacity	Power	50% Standard Static (2) 1 hp motor	94	97	100	109	116	125	132
Ampacity	Exhaust	100% Standard Static (2) 1 hp motor	96	100	103	111	118	127	135
		50% High Static (1) 3 hp motor	96	100	103	111	118	127	135
		100% High Static (2) 3 hp motor	101	105	108	116	123	132	139
		50% High Static (1) 5 hp motor	99	103	106	114	121	130	137
		100% High Static (2) 5 hp motor	107	110	113	121	129	138	145
		50% High Static (1) 7.5 hp motor	103	106	109	117	125	133	141
		100% High Static (2) 7.5 hp motor	114	117	120	128	136	144	152

Extremes of operating range are plus and minus 10% of line voltage.
 HACR type breaker or fuse.
 Refer to National or Canadian Electrical Code manual to determine wire, fuse and disconnect size requirements.

40 TON STANDA	RD EFFICIE	NCY (R-410A)			L	.GH480S	4					
<sup>1</sup> Voltage - 60hz					5	75V - 3 F	'n					
Compressor 1		Rated Load Amps				12.2						
		Locked Rotor Amps				80						
Compressor 2		Rated Load Amps				12.2						
		Locked Rotor Amps				80						
Compressor 3		Rated Load Amps				12.2						
		Locked Rotor Amps				80						
Compressor 4		Rated Load Amps				12.2						
		Locked Rotor Amps				80						
Outdoor Fan		Full Load Amps				1.6						
Motors (6)		(total)				(9.6)						
Service Outlet 115V GFI (amps)				15								
Indoor Blower		Horsepower	5	7.5	10	15	20	25	30			
Motor		Full Load Amps	6.1	9	11	17	22	27	32			
<sup>2</sup> Maximum	Unit Only			80	80	90	100	110	125			
Overcurrent	Power	50% Standard Static (2) 1 hp motor	80	80	80	90	110	110	125			
Protection	Exhaust	100% Standard Static (2) 1 hp motor	80	80	80	100	110	110	125			
		50% High Static (1) 3 hp motor	80	80	80	100	110	110	125			
		100% High Static (2) 3 hp motor	80	90	90	100	110	125	125			
		50% High Static (1) 5 hp motor	80	80	90	100	110	125	125			
		100% High Static (2) 5 hp motor	90	90	90	100	110	125	125			
		50% High Static (1) 7.5 hp motor	80	90	90	100	110	125	125			
		100% High Static (2) 7.5 hp motor	90	100	100	110	125	125	125			
<sup>3</sup> Minimum		Unit Only	69	72	74	80	85	90	95			
Circuit Ampacity	Power	50% Standard Static (2) 1 hp motor	ard Static (2) 1 hp motor       80       80       80       80       90       110       110         ard Static (2) 1 hp motor       80       80       80       80       100       110       110         igh Static (1) 3 hp motor       80       80       80       80       100       110       110         igh Static (2) 3 hp motor       80       80       90       90       100       110       125         igh Static (1) 5 hp motor       80       80       90       90       100       110       125         igh Static (2) 5 hp motor       90       90       90       100       110       125         igh Static (1) 7.5 hp motor       80       90       90       100       110       125         h Static (1) 7.5 hp motor       80       90       90       100       110       125         h Static (2) 7.5 hp motor       90       100       100       110       125         Unit Only       69       72       74       80       85       90         ard Static (2) 1 hp motor       71       74       76       82       87       92         ard Static (2) 1 hp motor       73       76       78 <td>97</td>	97								
Ampacity	50% High Static (1) 5 hp motor       80       80       90       100       110         100% High Static (2) 5 hp motor       90       90       90       100       110         50% High Static (2) 5 hp motor       90       90       90       100       110         50% High Static (1) 7.5 hp motor       80       90       90       100       110         100% High Static (2) 7.5 hp motor       90       100       100       110       125         imum       Unit Only       69       72       74       80       85         it       Power       50% Standard Static (2) 1 hp motor       71       74       76       82       87         inum       100% Standard Static (2) 1 hp motor       73       76       78       85       91	98	104									
		50% High Static (1) 3 hp motor	73	76	78	85	91	98	104			
		100% High Static (2) 3 hp motor	77	80	82	89	95	101	108			
		50% High Static (1) 5 hp motor	75	78	80	87	93	100	106			
		100% High Static (2) 5 hp motor	81	84	86	93	100	106	112			
		50% High Static (1) 7.5 hp motor	78	81	83	90	96	103	109			
		100% High Static (2) 7.5 hp motor	87	90	92	99	105	112	118			

Extremes of operating range are plus and minus 10% of line voltage.
 HACR type breaker or fuse.
 Refer to National or Canadian Electrical Code manual to determine wire, fuse and disconnect size requirements.

40 TON HIGH EF						.GH480H	4				
<sup>1</sup> Voltage - 60hz						8/230V - 3					
Compressor 1		Rated Load Amps			200	30.1	, , , ,				
Compressor 1		Locked Rotor Amps				225					
Compressor 2		Rated Load Amps				30.1					
compressor z		Locked Rotor Amps				225					
Compressor 3		Rated Load Amps				30.1					
compressor 5						225					
Compressor 4		Locked Rotor Amps				30.1					
Compressor 4		Rated Load Amps							-		
Outdoor For		Locked Rotor Amps				225					
Outdoor Fan Motors (6)		Full Load Amps				4.8					
		(total)									
Service Outlet 11	5V GFI (amp	· · · · · · · · · · · · · · · · · · ·	15								
Indoor Blower Motor		Horsepower	5	7.5	10	15	20	25	30		
		Full Load Amps Unit Only	16.7	24.2	30.8	46.2	59.4	74.8	78		
<sup>2</sup> Maximum Overcurrent		200	200	200	250	250	4 300	4 300			
Protection	Power Exhaust	50% Standard Static (2) 1 hp motor	200	200	225	250	250	4 300	4 300		
		100% Standard Static (2) 1 hp motor	200	200	225	250	250	4 300	4 300		
		50% High Static (1) 3 hp motor	200	200	225	250	250	4 300	4 300		
		100% High Static (2) 3 hp motor	225	225	225	250	4 300	4 300	4 300		
		50% High Static (1) 5 hp motor	200	225	225	250	4 300	4 300	4 300		
		100% High Static (2) 5 hp motor	225	225	250	250	4 300	⁴ 350	⁴ 350		
		50% High Static (1) 7.5 hp motor	225	225	225	250	4 300	4 300	4 350		
		100% High Static (2) 7.5 hp motor	250	250	250	4 300	4 300	4 350	4 350		
<sup>3</sup> Minimum		Unit Only	177	184	191	210	227	246	250		
Circuit Ampacity	Power	50% Standard Static (2) 1 hp motor	181	189	196	215	231	251	255		
Ampacity	Exhaust	100% Standard Static (2) 1 hp motor	186	194	200	220	236	255	259		
		50% High Static (1) 3 hp motor	187	195	201	221	237	256	260		
		100% High Static (2) 3 hp motor	198	205	212	231	248	267	271		
		50% High Static (1) 5 hp motor	193	201	208	227	243	263	267		
		100% High Static (2) 5 hp motor	210	218	224	244	260	279	283		
		50% High Static (1) 7.5 hp motor	201	208	215	230	244	259	262		
		100% High Static (2) 7.5 hp motor	225	233	239	259	275	294	298		

Extremes of operating range are plus and minus 10% of line voltage.
 HACR type breaker or fuse.
 Refer to National or Canadian Electrical Code manual to determine wire, fuse and disconnect size requirements.
 Factory installed circuit breaker not available.

40 TON HIGH EFI	FICIENCY (I	R-410A)			L	.GH480H	4					
<sup>1</sup> Voltage - 60hz					4	60V - 3 F	'n					
Compressor 1		Rated Load Amps				16.7						
		Locked Rotor Amps				114						
Compressor 2		Rated Load Amps				16.7			-			
		Locked Rotor Amps				114						
Compressor 3		Rated Load Amps				16.7						
		Locked Rotor Amps				114						
Compressor 4		Rated Load Amps				16.7			-			
		Locked Rotor Amps				114						
Outdoor Fan		Full Load Amps				2.4						
Motors (6)		(total)				(14.4)						
Service Outlet 115V GFI (amps)				15								
Indoor Blower		Horsepower	5	7.5	10	15	20	25	30			
Motor		Full Load Amps	7.6	11	14	21	27	34	35			
<sup>2</sup> Maximum Overcurrent Protection		Unit Only	110	110	110	125	125	150	150			
	Power	50% Standard Static (2) 1 hp motor	110	110	110	125	125	150	150			
FIOLECTION	Exhaust	100% Standard Static (2) 1 hp motor	110	110	110	125	125	150	175			
		50% High Static (1) 3 hp motor	110	110	110	125	125	150	175			
		100% High Static (2) 3 hp motor	110	110	110	125	125	150	175			
		50% High Static (1) 5 hp motor	110	110	110	125	150	150	175			
		100% High Static (2) 5 hp motor	125	125	125	125	150	150	175			
		50% High Static (1) 7.5 hp motor	110	125	125	125	150	150	175			
		100% High Static (2) 7.5 hp motor	150	150	150	150	150	175	175			
<sup>3</sup> Minimum		Unit Only	95	98	101	109	117	125	133			
Circuit Ampacity	Power	50% Standard Static (2) 1 hp motor	97	100	103	112	119	128	135			
ampuoliy	Exhaust         100% Standard Static (2) 1 hp motor         110         110         110         125         125         150           50% High Static (1) 3 hp motor         110         110         110         110         125         125         150           100% High Static (2) 3 hp motor         110         110         110         110         125         125         150           100% High Static (2) 3 hp motor         110         110         110         110         125         125         150           50% High Static (2) 3 hp motor         110         110         110         110         125         125         150         150           100% High Static (2) 5 hp motor         110         110         110         125         125         150         150           100% High Static (2) 7.5 hp motor         110         125         125         150<	130	138									
		50% High Static (1) 3 hp motor	99	103	106	114	121	130	138			
		100% High Static (2) 3 hp motor	104	108	111	119	126	135	142			
		50% High Static (1) 5 hp motor	102	106	109	117	124	133	140			
		100% High Static (2) 5 hp motor	110	113	116	124	132	141	148			
		50% High Static (1) 7.5 hp motor	106	109	112	120	128	136	144			
		100% High Static (2) 7.5 hp motor	117	120	123	131	139	147	155			

<sup>1</sup> Extremes of operating range are plus and minus 10% of line voltage.
 <sup>2</sup> HACR type breaker or fuse.
 <sup>3</sup> Refer to National or Canadian Electrical Code manual to determine wire, fuse and disconnect size requirements.

40 TON HIGH EFF	ICIENCY (	R-410A)			L	GH480H	4				
<sup>1</sup> Voltage - 60hz					5	75V - 3 F	'n				
Compressor 1		Rated Load Amps				12.2					
		Locked Rotor Amps				80					
Compressor 2		Rated Load Amps				12.2					
		Locked Rotor Amps				80					
Compressor 3		Rated Load Amps				12.2					
		Locked Rotor Amps				80					
Compressor 4		Rated Load Amps				12.2					
		Locked Rotor Amps				80					
Outdoor Fan		Full Load Amps				2					
Motors (6)		(total)				(12)					
Service Outlet 115	5V GFI (amp	os)	15								
Indoor Blower		Horsepower	5	7.5	10	15	20	25	30		
Motor		Full Load Amps	6.1	9	11	17	22	27	32		
<sup>2</sup> Maximum	Unit Only			80	80	100	110	110	125		
Overcurrent Protection	Power Exhaust	50% Standard Static (2) 1 hp motor	80	80	90	100	110	110	125		
FIOLECTION		100% Standard Static (2) 1 hp motor	80	90	90	100	110	125	125		
		50% High Static (1) 3 hp motor	80	90	90	100	110	125	125		
		100% High Static (2) 3 hp motor	90	90	90	100	110	125	125		
		50% High Static (1) 5 hp motor	80	90	90	100	110	125	125		
		100% High Static (2) 5 hp motor	90	90	100	110	110	125	125		
		50% High Static (1) 7.5 hp motor	90	90	90	100	110	125	125		
		100% High Static (2) 7.5 hp motor	100	100	100	110	125	125	150		
<sup>3</sup> Minimum		Unit Only	71	74	76	82	87	92	97		
Circuit Ampacity	Power ection         50% Standard Static (2) 1 hp motor 100% Standard Static (2) 1 hp motor         80         80         90         100         110         110           100% Standard Static (2) 1 hp motor         80         90         90         100         110         125           50% High Static (1) 3 hp motor         80         90         90         100         110         125           100% High Static (2) 3 hp motor         80         90         90         100         110         125           100% High Static (2) 3 hp motor         90         90         90         100         110         125           100% High Static (2) 5 hp motor         90         90         90         100         110         125           100% High Static (2) 5 hp motor         90         90         90         100         110         125           100% High Static (1) 7.5 hp motor         90         90         90         100         110         125           100% High Static (2) 7.5 hp motor         90         90         90         100         110         125           100% High Static (2) 7.5 hp motor         100         100         100         110         125         125           himum         Unit Only	89	94	99							
Ampuoliy		106									
		50% High Static (1) 3 hp motor	75	78	80	87	94	100	106		
		100% High Static (2) 3 hp motor	79	82	84	91	98	104	110		
		50% High Static (1) 5 hp motor	78	80	82	90	96	102	108		
		100% High Static (2) 5 hp motor	84	87	89	96	102	108	114		
		50% High Static (1) 7.5 hp motor	80	83	85	93	99	105	111		
		100% High Static (2) 7.5 hp motor	89	92	94	102	108	114	120		

<sup>1</sup> Extremes of operating range are plus and minus 10% of line voltage.
 <sup>2</sup> HACR type breaker or fuse.
 <sup>3</sup> Refer to National or Canadian Electrical Code manual to determine wire, fuse and disconnect size requirements.

45 TON STANDAR		NCY (R-410A)			L	GH540S	4				
<sup>1</sup> Voltage - 60hz					208	8/230V - 3	8 Ph				
Compressor 1		Rated Load Amps	s 33.3								
		Locked Rotor Amps				239					
Compressor 2		Rated Load Amps				33.3					
		Locked Rotor Amps	239								
Compressor 3		Rated Load Amps				33.3					
		Locked Rotor Amps				239					
Compressor 4		Rated Load Amps				33.3					
		Locked Rotor Amps				239					
Outdoor Fan		Full Load Amps				3.7					
Motors (6)		(total)				(22.2)					
Service Outlet 115	V GFI (amp	os)	15								
Indoor Blower		Horsepower	5	7.5	10	15	20	25	30		
Motor		Full Load Amps	16.7	24.2	30.8	46.2	59.4	74.8	78		
² Maximum		Unit Only	200	200	225	250	250	4 300	4 300		
Overcurrent Protection	Power	50% Standard Static (2) 1 hp motor	200	225	225	250	250	4 300	4 300		
Frotection	Exhaust	100% Standard Static (2) 1 hp motor	225	225	225	250	4 300	4 300	4 300		
		50% High Static (1) 3 hp motor	225	225	225	250	4 300	4 300	4 300		
		100% High Static (2) 3 hp motor	225	225	250	250	4 300	4 300	4 350		
		50% High Static (1) 5 hp motor	225	225	225	250	4 300	4 300	4 350		
		100% High Static (2) 5 hp motor	225	250	250	4 300	4 300	<sup>4</sup> 350	4 350		
		50% High Static (1) 7.5 hp motor	225	225	250	250	4 300	4 350	4 350		
		100% High Static (2) 7.5 hp motor	250	250	250	4 300	4 300	4 350	4 350		
<sup>3</sup> Minimum		Unit Only	184	191	198	216	233	252	256		
Circuit Ampacity	Power	50% Standard Static (2) 1 hp motor	188	196	203	221	238	257	261		
Ampacity	Exhaust	100% Standard Static (2) 1 hp motor	193	201	207	226	242	262	266		
		50% High Static (1) 3 hp motor	194	202	208	227	243	263	267		
		100% High Static (2) 3 hp motor	205	212	219	238	254	273	277		
		50% High Static (1) 5 hp motor	200	208	214	233	250	269	273		
		100% High Static (2) 5 hp motor	217	225	231	250	266	285	289		
		50% High Static (1) 7.5 hp motor	208	215	222	237	251	266	269		
		100% High Static (2) 7.5 hp motor	232	240	246	265	281	300	304		

<sup>1</sup> Extremes of operating range are plus and minus 10% of line voltage.
 <sup>2</sup> HACR type breaker or fuse.
 <sup>3</sup> Refer to National or Canadian Electrical Code manual to determine wire, fuse and disconnect size requirements.
 <sup>4</sup> Factory installed circuit breaker not available.

ELECTRICA	L DATA								
45 TON STANDA	RD EFFICIE	NCY (R-410A)			L	GH540S	4		
<sup>1</sup> Voltage - 60hz					4	60V - 3 F	'n		
Compressor 1		Rated Load Amps				17.9			
		Locked Rotor Amps				125			
Compressor 2		Rated Load Amps				17.9			
		Locked Rotor Amps				125			
Compressor 3		Rated Load Amps				17.9			
		Locked Rotor Amps				125			
Compressor 4		Rated Load Amps				17.9			
		Locked Rotor Amps				125			
Outdoor Fan		Full Load Amps				1.9			
Motors (6)		(total)				(11.4)			
Service Outlet 11	5V GFI (amj	os)				15			
Indoor Blower		Horsepower	5	7.5	10	15	20	25	30
Motor		Full Load Amps	7.6	11	14	21	27	34	35
<sup>2</sup> Maximum	Unit Only			110	110	125	125	150	150
Overcurrent Protection	Power	50% Standard Static (2) 1 hp motor	110	110	110	125	125	150	175
Protection	Exhaust	100% Standard Static (2) 1 hp motor	110	110	125	125	150	150	175
		50% High Static (1) 3 hp motor	110	110	125	125	150	150	175
		100% High Static (2) 3 hp motor	110	110	125	125	150	150	175
		50% High Static (1) 5 hp motor	110	125	125	125	150	150	175
		100% High Static (2) 5 hp motor	125	125	125	150	150	175	175
		50% High Static (1) 7.5 hp motor	125	125	125	125	150	150	175
		100% High Static (2) 7.5 hp motor	150	150	150	150	150	175	175
<sup>3</sup> Minimum		Unit Only	97	101	104	111	119	128	135
Circuit	Power	50% Standard Static (2) 1 hp motor	100	103	106	114	121	130	137
Ampacity	Exhaust	100% Standard Static (2) 1 hp motor	102	105	108	116	124	132	140
		50% High Static (1) 3 hp motor	102	105	108	116	124	132	140
		100% High Static (2) 3 hp motor	107	110	113	121	128	137	145
		50% High Static (1) 5 hp motor	105	108	111	119	126	135	143
		100% High Static (2) 5 hp motor	112	116	119	127	134	143	150
		50% High Static (1) 7.5 hp motor	108	112	115	122	130	139	146
		100% High Static (2) 7.5 hp motor	119	123	126	133	141	150	157

Extremes of operating range are plus and minus 10% of line voltage.
 HACR type breaker or fuse.
 Refer to National or Canadian Electrical Code manual to determine wire, fuse and disconnect size requirements.

45 TON STANDA	RD EFFICIE	NCY (R-410A)	LGH540S4						
<sup>1</sup> Voltage - 60hz			575V - 3 Ph						
Compressor 1		Rated Load Amps	12.8						
		Locked Rotor Amps				80			
Compressor 2		Rated Load Amps				12.8			
		Locked Rotor Amps				80			
Compressor 3	sor 3 Rated Load Amp					12.8			
		Locked Rotor Amps				80			
Compressor 4 Rated Load Amp						12.8			
		Locked Rotor Amps				80			
Outdoor Fan Full Load Amps						1.6			
Motors (6)		(total)	) (9.6)						
Service Outlet 11	5V GFI (amp	os)				15			
Indoor Blower	r Horsepower		5	7.5	10	15	20	25	30
Motor		Full Load Amps	6.1	9	11	17	22	27	32
<sup>2</sup> Maximum		Unit Only	80	80	80	100	110	110	125
Overcurrent Protection	Power	50% Standard Static (2) 1 hp motor	80	80	90	100	110	125	125
Protection	Exhaust	100% Standard Static (2) 1 hp motor	80	90	90	100	110	125	125
		50% High Static (1) 3 hp motor	80	90	90	100	110	125	125
		100% High Static (2) 3 hp motor	90	90	90	100	110	125	125
		50% High Static (1) 5 hp motor	90	90	90	100	110	125	125
		100% High Static (2) 5 hp motor	90	90	100	110	110	125	125
		50% High Static (1) 7.5 hp motor	90	90	90	100	110	125	125
		100% High Static (2) 7.5 hp motor	100	100	100	110	125	125	150
<sup>3</sup> Minimum		Unit Only	72	75	77	83	88	93	98
Circuit Ampacity	Power	50% Standard Static (2) 1 hp motor	74	77	79	85	90	95	100
Ampacity	Exhaust	100% Standard Static (2) 1 hp motor	76	79	81	88	94	100	107
		50% High Static (1) 3 hp motor	76	79	81	88	94	100	107
		100% High Static (2) 3 hp motor	80	83	85	92	98	104	110
		50% High Static (1) 5 hp motor	78	81	83	90	96	103	109
		100% High Static (2) 5 hp motor	84	87	89	96	102	109	115
		50% High Static (1) 7.5 hp motor	81	84	86	93	99	105	112
		100% High Static (2) 7.5 hp motor	90	93	95	102	108	114	121

<sup>1</sup> Extremes of operating range are plus and minus 10% of line voltage.
 <sup>2</sup> HACR type breaker or fuse.
 <sup>3</sup> Refer to National or Canadian Electrical Code manual to determine wire, fuse and disconnect size requirements.

ELECTRIC	AL DATA								
50 TON STANDA		NCY (R-410A)	LGH600S4						
<sup>1</sup> Voltage - 60hz			208/230V - 3 Ph						
Compressor 1		Rated Load Amps	48.1						
		Locked Rotor Amps				245			
Compressor 2		Rated Load Amps				48.1			
		Locked Rotor Amps				245			
Compressor 3		Rated Load Amps				48.1			
		Locked Rotor Amps				245			
Compressor 4		Rated Load Amps				48.1			
		Locked Rotor Amps				245			
Outdoor Fan	Fan Full Load Amps					4.8			
Motors (6)		(total)	) (28.8)						
Service Outlet 115V GFI (amps)						15			
Indoor Blower		Horsepower	5	7.5	10	15	20	25	30
Motor		Full Load Amps	16.7	24.2	30.8	46.2	59.4	74.8	78
<sup>2</sup> Maximum		Unit Only	4 300	4 300	4 300	4 300	4 350	4 350	4 350
Overcurrent Protection	Power	50% Standard Static (2) 1 hp motor	4 300	4 300	4 300	4 300	4 350	4 350	4 400
Protection	Exhaust	100% Standard Static (2) 1 hp motor	4 300	4 300	4 300	4 300	<sup>4</sup> 350	4 400	4 400
		50% High Static (1) 3 hp motor	4 300	4 300	4 300	4 300	4 350	4 400	4 400
		100% High Static (2) 3 hp motor	4 300	4 300	4 300	4 350	4 350	4 400	4 400
		50% High Static (1) 5 hp motor	4 300	4 300	4 300	4 300	4 350	4 400	4 400
		100% High Static (2) 5 hp motor	4 300	4 300	4 350	4 350	4 350	4 400	4 400
		50% High Static (1) 7.5 hp motor	4 300	4 300	4 300	4 350	4 350	4 400	4 400
		100% High Static (2) 7.5 hp motor	⁴ 350	4 350	4 350	4 350	4 400	4 400	4 400
<sup>3</sup> Minimum		Unit Only	253	260	267	282	298	317	321
Circuit	Power	50% Standard Static (2) 1 hp motor	258	265	272	287	303	322	326
Ampacity	Exhaust	100% Standard Static (2) 1 hp motor	262	270	276	292	308	327	331
		50% High Static (1) 3 hp motor	263	271	277	293	309	328	332
		100% High Static (2) 3 hp motor	274	281	288	303	319	339	343
		50% High Static (1) 5 hp motor	269	277	284	299	315	334	338
		100% High Static (2) 5 hp motor	286	294	300	316	332	351	355
		50% High Static (1) 7.5 hp motor	277	284	291	306	320	335	338
		100% High Static (2) 7.5 hp motor	301	309	315	331	347	366	370

<sup>1</sup> Extremes of operating range are plus and minus 10% of line voltage.
 <sup>2</sup> HACR type breaker or fuse.
 <sup>3</sup> Refer to National or Canadian Electrical Code manual to determine wire, fuse and disconnect size requirements.
 <sup>4</sup> Factory installed circuit breaker not available.

50 TON STANDAR		NCY (R-410A)	LGH600S4						
<sup>1</sup> Voltage - 60hz			460V - 3 Ph						
Compressor 1		Rated Load Amps				18.6			
Locked Rotor Amps						125			
Compressor 2	mpressor 2 Rated Load Amps					18.6			
		Locked Rotor Amps				125			
Compressor 3		Rated Load Amps				18.6			
		Locked Rotor Amps				125			
Compressor 4		Rated Load Amps				18.6			
		Locked Rotor Amps				125			
Outdoor Fan		Full Load Amps				2.4			
Motors (6)		(total)	(14.4)						
Service Outlet 115	V GFI (amp	os)				15			
Indoor Blower		Horsepower	5	7.5	10	15	20	25	30
Motor		Full Load Amps	7.6	11	14	21	27	34	35
<sup>2</sup> Maximum		Unit Only	110	110	125	125	150	150	175
Overcurrent Protection	Power	50% Standard Static (2) 1 hp motor	110	125	125	125	150	150	175
FIOLECTION	Exhaust	100% Standard Static (2) 1 hp motor	125	125	125	125	150	150	175
		50% High Static (1) 3 hp motor	125	125	125	125	150	150	175
		100% High Static (2) 3 hp motor	125	125	125	125	150	150	175
		50% High Static (1) 5 hp motor	125	125	125	125	150	150	175
		100% High Static (2) 5 hp motor	125	125	125	150	150	175	175
		50% High Static (1) 7.5 hp motor	125	125	125	150	150	175	175
		100% High Static (2) 7.5 hp motor	150	150	150	150	150	175	200
<sup>3</sup> Minimum		Unit Only	103	106	109	117	124	133	140
Circuit Ampacity	Power	50% Standard Static (2) 1 hp motor	105	109	112	119	127	135	143
Ampacity	Exhaust	100% Standard Static (2) 1 hp motor	108	111	114	122	129	138	145
		50% High Static (1) 3 hp motor	108	111	114	122	129	138	145
		100% High Static (2) 3 hp motor	112	116	119	126	134	143	150
		50% High Static (1) 5 hp motor	110	114	117	124	132	141	148
		100% High Static (2) 5 hp motor	118	121	124	132	139	148	156
		50% High Static (1) 7.5 hp motor	114	117	120	128	135	144	151
		100% High Static (2) 7.5 hp motor	125	128	131	139	146	155	162

Extremes of operating range are plus and minus 10% of line voltage.
 HACR type breaker or fuse.
 Refer to National or Canadian Electrical Code manual to determine wire, fuse and disconnect size requirements.

ELECTRIC									
50 TON STANDA	ARD EFFICIE	NCY (R-410A)	LGH600S4						
<sup>1</sup> Voltage - 60hz			575V - 3 Ph						
Compressor 1		Rated Load Amps	14.8						
		Locked Rotor Amps				100			
Compressor 2		Rated Load Amps				14.8			
		Locked Rotor Amps				100			
Compressor 3		Rated Load Amps				14.8			
		Locked Rotor Amps				100			
Compressor 4		Rated Load Amps				14.8			
		Locked Rotor Amps				100			
Outdoor Fan		Full Load Amps				2			
Motors (6)		(total)	(12)						
Service Outlet 115V GFI (amps)						15			
Indoor Blower		Horsepower	5	7.5	10	15	20	25	30
Motor		Full Load Amps	6.1	9	11	17	22	27	32
<sup>2</sup> Maximum		Unit Only	90	90	100	110	110	125	125
Overcurrent	Power	50% Standard Static (2) 1 hp motor	90	100	100	110	110	125	125
Protection	Exhaust	100% Standard Static (2) 1 hp motor	100	100	100	110	125	125	125
		50% High Static (1) 3 hp motor	100	100	100	110	125	125	125
		100% High Static (2) 3 hp motor	100	100	100	110	125	125	150
		50% High Static (1) 5 hp motor	100	100	100	110	125	125	150
		100% High Static (2) 5 hp motor	100	110	110	110	125	125	150
		50% High Static (1) 7.5 hp motor	100	100	110	110	125	125	150
		100% High Static (2) 7.5 hp motor	110	110	110	125	125	150	150
<sup>3</sup> Minimum		Unit Only	82	85	87	93	98	103	108
Circuit	Power	50% Standard Static (2) 1 hp motor	84	87	89	95	100	105	110
Ampacity	Exhaust	100% Standard Static (2) 1 hp motor	86	89	91	98	104	110	117
		50% High Static (1) 3 hp motor	86	89	91	98	104	110	117
		100% High Static (2) 3 hp motor	90	93	95	102	108	114	120
		50% High Static (1) 5 hp motor	89	91	93	100	106	113	119
		100% High Static (2) 5 hp motor	95	98	100	106	112	119	125
		50% High Static (1) 7.5 hp motor	91	94	96	103	109	115	122
		100% High Static (2) 7.5 hp motor	100	103	105	112	118	124	131

<sup>1</sup> Extremes of operating range are plus and minus 10% of line voltage.
 <sup>2</sup> HACR type breaker or fuse.
 <sup>3</sup> Refer to National or Canadian Electrical Code manual to determine wire, fuse and disconnect size requirements.

## ELECTRICAL DATA

#### **OPTIONAL ACCESSORIES**

208/230V - 3 Ph													
Optional Power Exhaust Fan(s)	Static Type	Standard 50%	Standard 100%	High 50%	High 100%	High 50%	High 100%	High 50%	High 100%				
	Motor hp	1	1	3	3	5	5	7.5	7.5				
	Number of Motors	1	2	1	2	1	2	1	2				
	Full load amps total	4.8	9.6	10.6	21.2	16.7	33.4	24.2	48.4				
	Locked rotor amps total	23	46	66	132	105	210	152	304				
Optional Energy	(No.) hp	(1) 1/4											
Recovery Wheel (ERW)	Full load amps	s 2.3											
460V - 3 Ph													
Optional Power Exhaust Fan(s)	Static Type	Standard 50%	Standard 100%	High 50%	High 100%	High 50%	High 100%	High 50%	High 100%				
	Motor hp	1	1	3	3	5	5	7.5	7.5				
	Number of Motors	1	2	1	2	1	2	1	2				
	Full load amps total	2.4	4.8	4.8	9.6	7.6	15.2	11.0	22.0				
	Locked rotor amps total	11.5	23	26.8	53.6	45.6	91.2	66.0	132.				
Optional Energy	(No.) hp	(1) 1/4											
Recovery Wheel (ERW)	Full load amps	1.2											
575V - 3 Ph													
Optional Power Exhaust Fan(s)	Static Type	Standard 50%	Standard 100%	High 50%	High 100%	High 50%	High 100%	High 50%	High 100%				
	Motor hp	1	1	3	3	5	5	7.5	7.5				
	Number of Motors	1	2	1	2	1	2	1	2				
	Full load amps total	2	4	3.9	7.8	6.1	12.2	9	18				
	Locked rotor amps total	8.9	17.8	23.4	46.8	36.6	73.2	54	108				
Optional Energy	(No.) hp		,		(1)	1/4							
Recovery Wheel (ERW)	Full load amps				1								

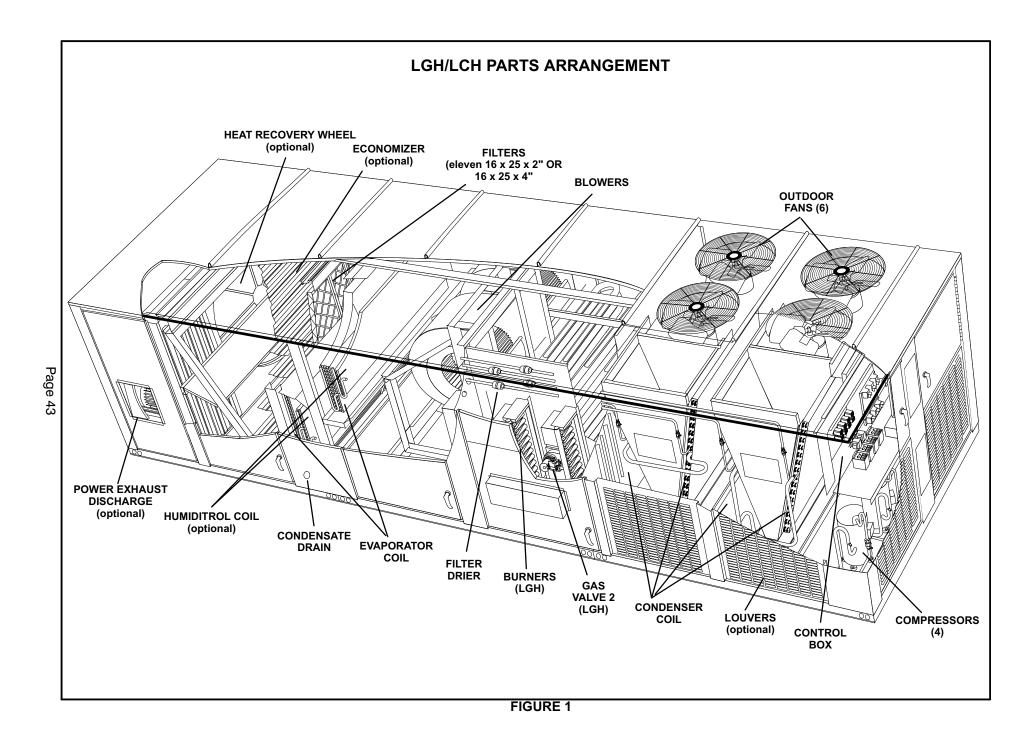
				DRIVE COMPO	NENTS			
	MOTOR	PULLEY	BLOWER	PULLEY	BLOWER E	BUSHING	В	ELTS
Drive No.	OEM Part No.	Browning No.	OEM Part No.	Browning No.	OEM Part No.	Browning No.	OEM Part No.	Browning No.
1	P-8-2237	1VP62 X 1-1/8	78M9001	1B5V160	79M0601	B - 1-11/16	78M6401	5VX900
2	100239-03	1VP65 X 1-1/8	78M8901	1B5V154	79M0601	B - 1-11/16	78M6401	5VX900
3	78M7101	1VP65 X 1-3/8	78M9001	1B5V160	79M0601	B - 1-11/16	78M6401	5VX900
4	78M7001	1VP62 X 1-3/8	78M8701	1B5V124	79M0601	B - 1-11/16	78M5901	5VX830
5	78M5601	1VP71 X 1-3/8	78M8901	1B5V154	79M0601	B - 1-11/16	78M6401	5VX900
6	78L5601	1VP71 X 1-3/8	78M8801	1B5V136	79M0601	B - 1-11/16	78M6201	5VX860
7	78M7201	1VP62 X 1-5/8	78M8801	1B5V136	79M0601	B - 1-11/16	78M6001	5VX840
8	78M7401	1VP75 X 1-5/8	78M8701	1B5V124	79M0601	B - 1-11/16	78M5901	5VX830
9	78M7501	2VP71 X 1-5/8	79M0001	2B5V124	79M0601	B - 1-11/16	78M5901	5VX830
10	78M7601	2VP75 X 1-5/8	78M9901	2B5V110	79M0601	B - 1-11/16	78M5701	5VX800
11	78L7701	2V58B70 X 1-7/8	79M0001	2B5V124	79M0601	B - 1-11/16	78M5801	5VX810
12	78M7801	2V68B80 X 1-7/8	79M0001	2B5V124	79M0601	B - 1-11/16	78M5901	5VX830
13	78M7701	2V58B70 X 1-7/8	78M9901	2B5V110	79M0601	B - 1-11/16	78M5701	5VX800
14	78M7701	2V58B70 X 1-7/8	79M0201	2Q5V103	79M0801	Q - 1-11/16	78M5601	5VX780

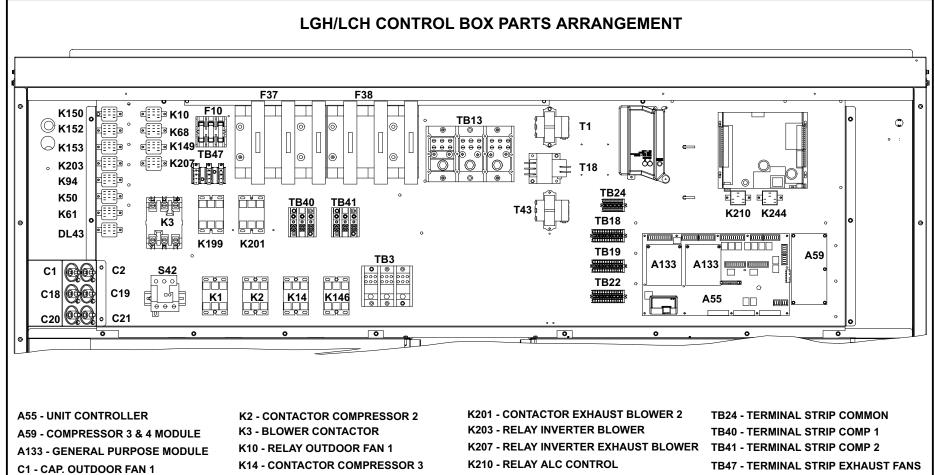
#### CAV AND VAV DRIVE COMPONENT MANUFACTURER'S NUMBERS

#### POWER EXHAUST DRIVE COMPONENT MANUFACTURER'S NUMBERS

	DRIVE COMPONENTS							
	MOTOF	R PULLEY	BLOWER	R PULLEY		BELTS		
Drive No.	Browning No.	OEM Part No.	Browning No.	OEM Part No.	Browning No.	OEM Part No.		
1A	1VP60 x 1 3/8	78L5501	BK100 x 1 7/16	39L1301	BX68	88K3401		
1B	1VP60 x 1 3/8	78L5501	BK100 x 1 7/16	39L1301	BX62	57A7701		
2A	1VP60 x 1 3/8	78L5501	BK110 x 1 7/16	81M0401	BX70	31K9601		
2B	1VP60 x 1 3/8	78L5501	BK110 x 1 7/16	81M0401	BX64	24L5001		
3A	1VP56 x 1 1/8	P-8-1492	BK100 x 1 7/16	39L1301	BX68	88K3401		
3B	1VP56 x 1 1/8	P-8-1492	BK100 x 1 7/16	39L1301	BX61	93J9801		
4A	1VP60 x 1 1/8	41C1301	BK115 x 1 7/16	81M0501	BX71	31K9701		
4B	1VP60 x 1 1/8	41C1301	BK115 x 1 7/16	81M0501	BX64	24L5001		
5A	1VP56 x 7/8	P-8-1494	BK115 x 1 7/16	81M0501	BX71	31K9701		
5B	1VP56 x 7/8	P-8-1494	BK115 x 1 7/16	81M0501	BX64	24L5001		
6A	1VP60 x 7/8	80K5501	BK115 x 1 7/16	81M0501	BX71	31K9701		
6B	1VP60 x 7/8	80K5501	BK115 x 1 7/16	81M0501	BX64	24L5001		

NOTE - A drives for rear blower assembly; B drives for front blower assembly.







A55 - UNIT CONTROLLER A59 - COMPRESSOR 3 & 4 MODULE A133 - GENERAL PURPOSE MODULE C1 - CAP. OUTDOOR FAN 1 C2 - CAP. OUTDOOR FAN 2	K2 - CONTACTOR COMPRESSOR 2 K3 - BLOWER CONTACTOR K10 - RELAY OUTDOOR FAN 1 K14 - CONTACTOR COMPRESSOR 3 K50 - RELAY DESICCANT WHEEL	K201 - CONTACTOR EXHAUST BLOWER 2 K203 - RELAY INVERTER BLOWER K207 - RELAY INVERTER EXHAUST BLOWER K210 - RELAY ALC CONTROL K244 - RELAY ALC CONTROL	TB24 - TERMINAL STRIP COMMON TB40 - TERMINAL STRIP COMP 1 TB41 - TERMINAL STRIP COMP 2 TB47 - TERMINAL STRIP EXHAUST FANS
C18 - CAP. OUTDOOR FAN 3	K61 - RELAY DESICCANT WHEEL	S42 - BLOWER OVERLOAD RELAY	
C19 - CAP. OUTDOOR FAN 4	K68 - RELAY OUTDOOR FAN 2	T1 - TRANSFORMER CONTROL	
C20 - CAP. OUTDOOR FAN 5	K94 - RELAY DESICCANT WHEEL	T18 - TRANSFORMER CONTACTOR	
C21 - CAP. OUTDOOR FAN 6	K146 - CONTACTOR COMPRESSOR 4	T43 - TRANSFORMER HUMIDITROL	
DL43 - DELAY, CYCLE TIMER	K149 - RELAY OUTDOOR FAN 3	TB3 - TERMINAL BLOCK ELECTRIC HEAT	
F10 - FUSE OUTDOOR FAN MOTOR	K150 - RELAY OUTDOOR FAN 4	TB13 - TERMINAL BLOCK SUB-FUSE	
F37 - FUSE (Y VOLTAGE)	K152 - RELAY OUTDOOR FAN 5	TB18 - TERMINAL STRIP INVERTER	
F38 - FUSE (Y VOLTAGE)	K153 - RELAY OUTDOOR FAN	TB19 - TERMINAL STRIP MODULATING GAS	
K1 - CONTACTOR COMPRESSOR 1	K199 - CONTACTOR EXHAUST BLOWER 1	TB22 - TERMINAL STRIP O.D. AIRFLOW	

FIGURE 2

ELECTROSTATIC DISCHARGE (ESD) Precautions and Procedures

# 

Electrostatic discharge can affect electronic components. Take precautions during installation and service to protect the unit's electronic controls. Precautions will help to avoid control exposure to electrostatic discharge by putting the unit, the control and the technician at the same electrostatic potential. Neutralize electrostatic charge by touching hand and all tools on an unpainted unit surface, such as the gas valve or blower deck, before performing any service procedure.

LGH/LCH units are configure to order units (CTO). All units come standard with hinged unit panels. The unit panels may be held open with the door rod located inside the unit.

## **A-Control Box Components**

Control box components are shown in figure 2, The control box is located above the compressor compartment.

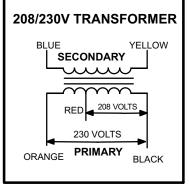
## 1-Disconnect Switch S48

All units may be equipped with an optional disconnect switch S48. S48 is a switch which can be used by the service technician to disconnect power to the unit.

NOTE - S48 is not an over current protection switch. If unit is equipped with S48 other means of over current protection must be used.

## 2-Control Transformer T1 (all units Y voltage)

All units use a T1 line voltage to 24VAC transformer mounted in the control box. Transformer supplies power to control circuits in the unit. The transformer is rated at 70VA and is protected by a 3.5 amp circuit breaker (CB8). The 208/230 (Y) voltage transformer has two pri-



mary voltage taps as shown in figure 3. Units will be factory wired for 230V (orange and black). 208V (red and black) applications must be re-wired in the field.

## **3-Contactor Transformer T18**

T18 is a single line voltage to 24VAC transformer used in all units. Transformer T18 is rated at 100VA and protected by a 4.5 amp circuit breaker (CB18). The transformer supplies 24VAC power to the contactors.

## 4-Humiditrol Transformer T43

T43 is a single line voltage to 24VAC transformer used on optional Humiditrol units. Transformer T43 is rated at 70VA and is protected by a 3.5 amp circuit breaker (CB8). The transformer supplies 24VAC power to the reheat solenoid valves.

# 5-Terminal Strips TB3, TB13, TB18, TB19, TB22, TB24

TB3 and TB13 terminal strips distribute line voltage power to unit line voltage components. TB24 supplies 24V to S37 and S39 (if used) switches and to A30 and A24 (if used) pressure sensors. TB18 is used any time an optional inverter or power exhaust is installed in the unit. TB18 is also used to pass an analog signal from A34 transducer (if used) to the A133 board. T18 also supplies an analog output to inverter control. See unit diagram. TB19 distributes a signal from the A133 board to modulating gas controls. TB22 is used with outdoor air options.

## 6-Terminal Strips TB40, TB41, TB47

All L1, L2 and L3 wiring is color coded; L1 is red, L2 is yellow and L3 is blue. TB40 distributes line voltage to compressor B1 and motor blower B3 through contactors K1 and K3. TB40 also distributes line voltage to optional power exhaust blowers B35 and B36. TB41 distributes line voltage to compressors B2, B13 and B20 through contactors K2, K14 and K146. TB47 distributes line voltage to condenser fans B4, B5, B21, B22, B23 and B24. through contactors K10, K68, K149, K150, K152 and K153. See unit wiring diagram.

## 7-Outdoor Fan Motor Fuse Block & Fuses F10 (all units)

Three line voltage, F10 fuses provide overcurrent protection to all condenser fans in all units. The fuses are rated at 40A in three phase, 208/230V applications. All others use 30A fuses.

# 8-Fuses F37 and F38 (Y volt and G, J volt with electric heat)

Three line voltage fuses F37 provide overcurrent protection for compressor B1, blower B3 and optional exhaust blower B35 and B36. Three line voltage fuses F38 provide overcurrent protection for compressor B2, B13 and B20.

#### 9-Outdoor Fan Capacitors C1, C2, C18, C19, C20, C21 (single phase motors only)

Fan capacitors C1, C2, C18 C19, C20 and C21 are used to assist in the start up of condenser fans B4, B5, B21, B22, B23 and B24 respectively. Ratings will be on condenser fan motor nameplate or see side of capacitor.

**FIGURE 3** 

## 10-Compressor Contactor K1, K2, K14 & K146

All compressor contactors are three-pole double-break contactors with a 24VAC coil. In all LGH/LCH units, K1 (energized by A55), K2 (energized by A55), K14 (energized by A59) and K146 (energized by A59) controls compressors B1, B2, B13 and B20 respectively in response to cooling demands.

## 11-Blower Contactor K3 (all units)

Blower contactor K3, used in all units, is a three-pole double-break contactor with a 24VAC coil used to energize the indoor blower motor B3 in response to blower demand. K3 is energized by A55 Unit Controller.

# 12-Outdoor Fan Relay K10, K68, K149, K150, K152, K153 (all units)

Outdoor fan relays K10, K68, K149, K150, K152 and K153 are DPDT in single phase units and 3PDT in three phase units. All have 24VAC coils. In all units, K10 (energized by A55), K68 (energized by A55), K149, K150, K152 and K153 (energized by A59) controls condenser fans B4 (fan 1), B5 (fan 2), B21 (fan 3), B22 (fan 4), B23 (fan 5) and B24 (fan 6) respectively, in response to cooling demand.

## 13-Burner Controls A3 & A12 (LGH units)

All LGH units have two burner controls. A3 controls gas heat section one, while A12 controls gas heat section two. The first gas heat section and the second gas heat section burner controls are identical. Both burner controls are factory set and are not adjustable. The control makes three attempts at ignition and then locks out the system if ignition is not obtained after the third trial. Reset after lockout requires only breaking and remaking thermostat demand. The control shuts off gas flow immediately in the event of a gas or power failure. Upon restoration of gas and power, the control will restart the ignition sequence and continue until flame is established or system locks out. For a more detailed description see the Gas Heat Components section.

## 14-Power Exhaust Contactors K199 & K201

Contactors K199 and K201 are N.O. DPDT contactors with a 24VAC coil. K199 K201 are used in all units equipped with optional power exhaust. When K199 and K201 close, the exhaust fans B35 and B36 are energized.

# 15-Blower Motor Overload Relay S42 (CAV units with motors of 10 HP and above)

Relay S42 is located in the control box and is connected in line with the blower motor to monitor the current flow to the motor. When the relay senses an overload condition, a set of normally closed contacts open to de-energize DI-2 P299-4 of the A55 Unit Controller. A55 de-energizes all outputs.

## 16-Desiccant Wheel Relays K50, K61, K94

Desiccant wheel relays K50 and K61 are SPDT relays and K94 is a 3PDT relay. All have a 24VAC coil. Relays are used in all units equipped with optional desiccant wheel.

## 17-Supply Blower Auxiliary Relay K203

Blower relay K203, used in all VAV units, is a 24VAC single pole relay used to energize the B3 indoor blower motor in response to blower demand. K203 is energized by the A55 Unit Controller.

## 18-Exhaust Blower Auxiliary Relay K207

Power exhaust K207 is used in optional variable speed power exhaust. K207 is used to energize the exhaust fans B35 and B36 in response to exhaust demand. K207 is energized by the A55 Unit Controller.

## UNIT CONTROL BOARDS

Units are equipped with a series of control boards which integrates most control functions required for the LGH/LCH units. The control boards are located in the lower right hand corner of the control box. The control includes complete unit diagnostics with permanent code storage, field programmable control parameters and control options, on-site testing and serial communications. Several different printed circuit boards (see figure 4) make-up the modular configurations for the LGH/LCH units. See figure 4 for control location. For further information refer to the Unit Controller manual sent with each unit.

## 19-Unit Controller A55 (all units)

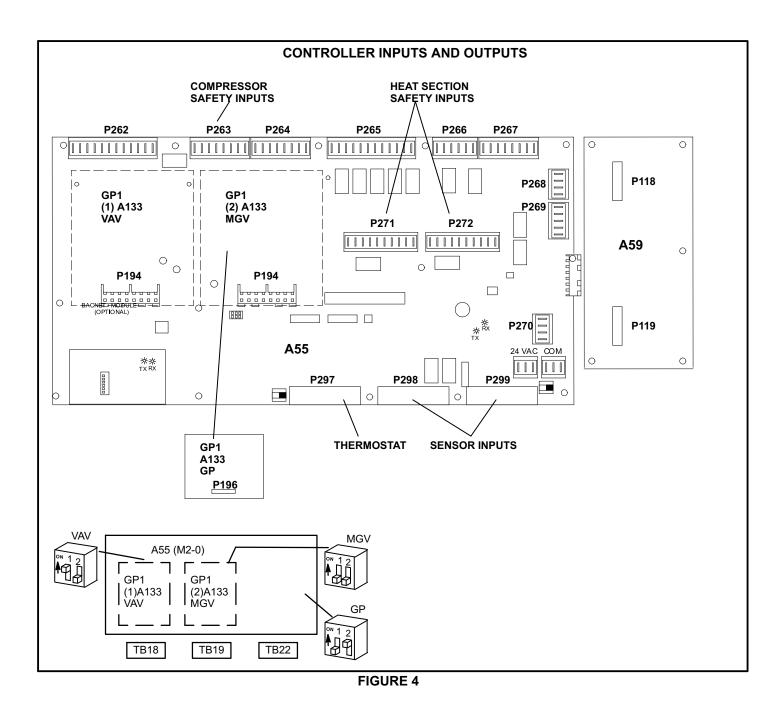
The A55 Unit Controller is the heart of the system. It controls two compressors, two two-stage gas valves or two banks of electric heat, one outdoor fan and one blower. A55 includes the thermostat inputs, serial communications ports, diagnostic code display, control pushbutton, system configuration dip switches and four expansion ports.

## 20-General Purpose GP1 Module A133

The general purpose control module has three optional modes: Variable Air Volume Control (VAV), Modulating Gas Valve Control (MGV) and General Purpose (GP). The mode is determined by the DIP switch setting and the position of the GP1 on the A55 Unit Controller. Each mode uses a different terminal block for field-wired inputs and outputs. See figure 4.

#### 21-Compressor 3 & 4 Control Module A59 (all units)

The compressor 3 & 4 control module A59 controls two additional compressor stages for the LGH/LCH units. A59 includes all inputs and outputs required for compressor and fan control, compressor stage diagnostics and low ambient control.



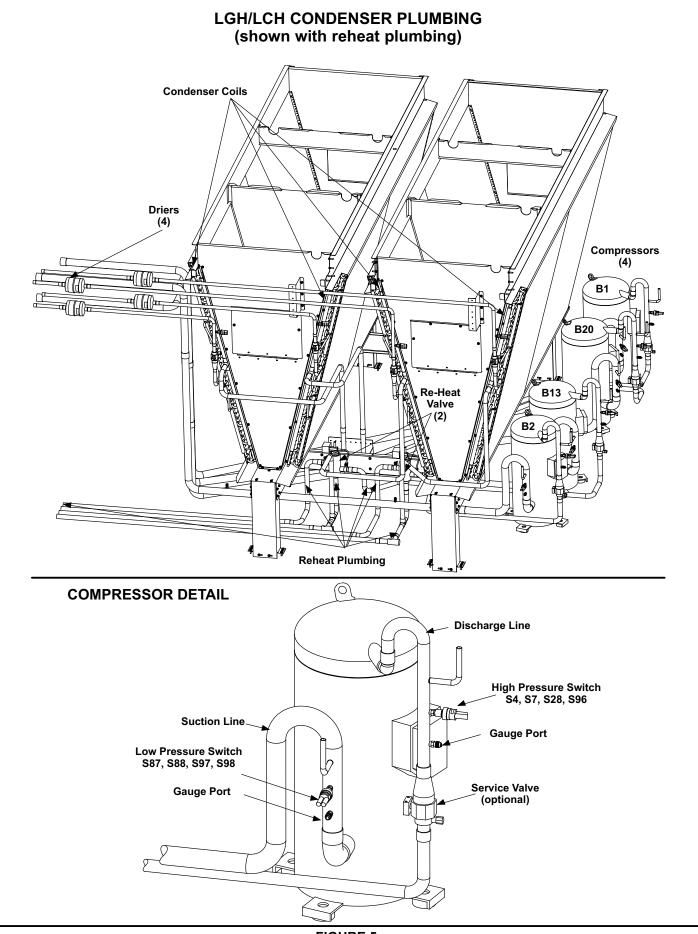
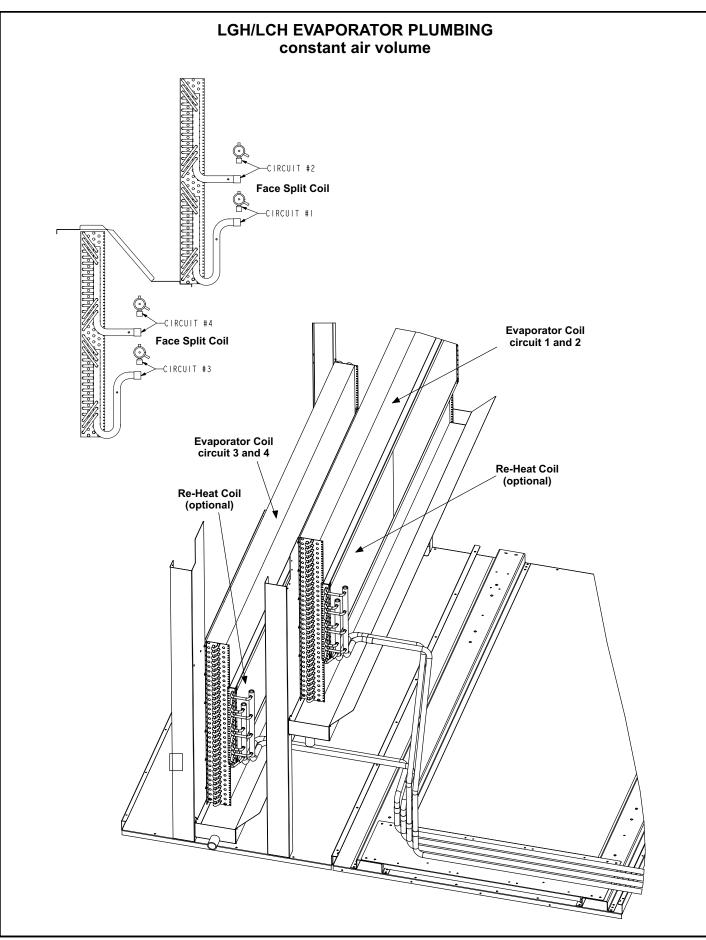
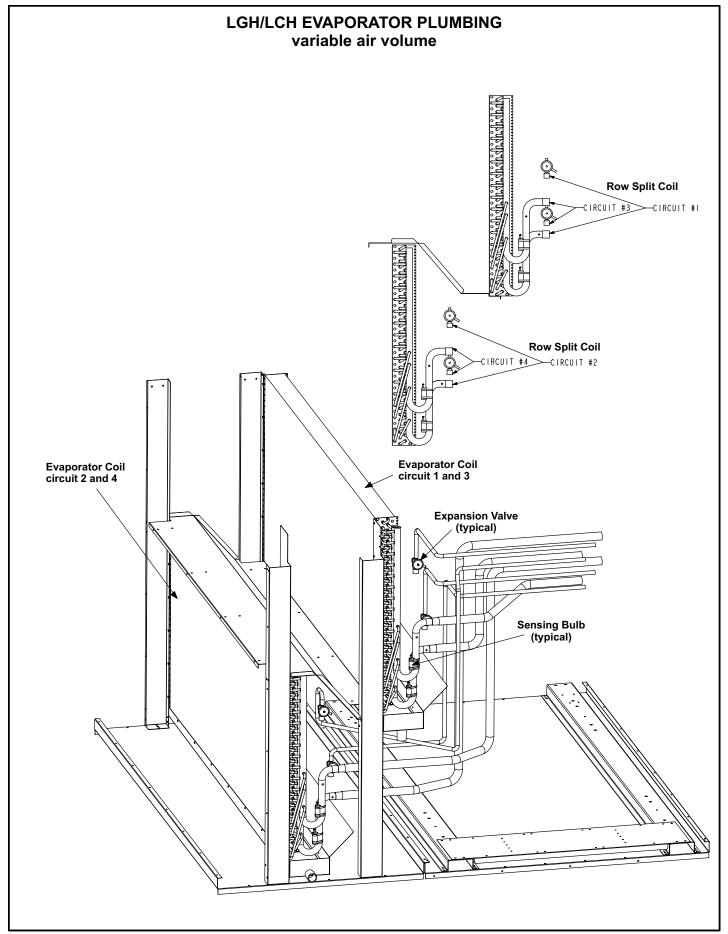


FIGURE 5



**FIGURE 6** 



**FIGURE 7** 

## **B-Cooling Components**

All units use independent cooling circuits consisting of separate compressors, condenser coils and evaporator coils. See figures 5, 6 and 7. Six draw-through type condenser fans are used in all units. All units are equipped with belt-drive blowers which draw air across the evaporator during unit operation.

Cooling may be supplemented by a factory installed economizer. The evaporators on constant air volume units are face split and are stacked. Evaporators on variable air volume units are row split and are stacked. See figures 6 and 7 for more detail. Each evaporator uses a thermostatic expansion valve as the primary expansion device. Each evaporator is also equipped with enhanced fins and rifled tubing. In all units each compressor is protected by a crankcase heater, high pressure switch and low pressure switch. Additional protection is provided by low ambient switches and freezestats (on each evaporator).

## 1-Compressors B1, B2, B13 & B20

All units use scroll compressors and are equipped with independent cooling circuits. The capacity of each compressor is added to reach the total capacity of the unit. Compressor electrical specifications can be found in the SPECIFICATIONS section in this manual.

## **WARNING**

Electrical shock hazard. Compressor must be grounded. Do not operate without protective cover over terminals. Disconnect power before removing protective cover. Failure to follow these precautions could cause electrical shock resulting in injury or death.

Each compressor is energized by a corresponding compressor contactor.

NOTE-Refer to the wiring diagram section for specific unit operation.

## 2-Crankcase Heaters HR1, HR2, HR5 & HR11

All units use belly-band type crankcase heaters. Heater HR1 is installed around compressor B1, heater HR2 compressor B2, HR5 compressor B13 and HR11 compressor B20.

## 3-High Pressure Switches S4, S7, S28 & S96

The high pressure switch is an auto-reset SPST N.C. switch which opens on a pressure rise. All units are equipped with this switch. The switch is located in the compressor discharge line and is wired in series with the compressor contactor coil.

S4 (first circuit), S7 (second circuit), S28 (third circuit) and S96 (fourth circuit) are wired in series with the respective compressor contactor coils.

A55 Unit Controller has a three-strike counter before locking out the particular compressor circuit. This means the control allows three high pressure trips per one coolingdemand. The control can be reset by breaking and remaking the cooling demand.

When discharge pressure rises to  $640 \pm 10 \text{ psig} (4413 \pm 69 \text{ kPa})$  (indicating a problem in the system) the switch opens and the respective compressor is de-energized (the economizer can continue to operate). When discharge pressure drops to  $475 \pm 20 \text{ psig} (3275 \pm 138 \text{ kPa})$  the pressure switch will close.

## 4-Low Ambient Switches S11, S84, S85 & S94

The low ambient switch is an auto-reset SPST N.O. pressure switch which allows for mechanical cooling operation at low outdoor temperatures. All units are equipped with this switch. In all models a switch is located in each liquid line prior to the indoor coil section.

In the LGH/LCH units S11 (compressor one), S84 (compressor two) are wired in parallel, to the outdoor fan relay K149 while S85 (compressor three) and S94 (compressor four) are in parallel, wired to outdoor fan relay K150.

#### Units charged with R-410A

When liquid pressure rises to  $450 \pm 10$  psig ( $3102 \pm 69$  kPa), the switch closes and the condenser fans for that circuit are energized. When discharge pressure in one refrigerant circuit drops to  $240 \pm 10$  psig ( $1655 \pm 69$  kPa), the switch opens and the condenser fan in that refrigerant circuit is de-energized. This intermittent fan operation results in higher condensing temperature allowing the system to operate without losing capacity.

## 5-Low Pressure Switches S87, S88, S97 & S98

The low pressure switch is an auto-reset SPST N.O. switch (held N.C. by refrigerant pressure) which opens on a pressure drop. All units are equipped with this switch. The switch is located in the compressor suction line.

S87 (compressor one), S88 (compressor two), S98 (compressor three) and S97 (compressor four) are wired in series with the A55 Unit Controller.

The Unit Controller governs the low pressure switches by shunting the switches during start up until pressure is stabilized. After the shunt period, the control has a three-strike counter, during each cooling demand, before the compressor is locked out. The control is reset y breaking and remaking the cooling demand.

NOTE - Shunt time period varies according to compressor off time and the outdoor temperature. Refer to Integrated Modular Control Guide sent with each unit.

When suction pressure drops to  $40 \pm 5$  psig (276 ± 34 kPa) (indicating low pressure), the switch opens and the compressor is de-energized. The switch automatically resets when pressure in the suction line rises to  $90 \pm 5$  psig (620 ± 34 kPa).

## 6-Service Valve (optional all units)

Units may be equipped with service valves located in the discharge and liquid lines. The service valves are manually operated valves used for service operation.

## 7-Filter Drier (all units)

All units have a filter drier located in the liquid line of each refrigerant circuit behind the panel above the heat section. The drier removes contaminants and moisture from the system.

## 8-Freezestats S49, S50, S53 & S95

Each unit is equipped with a low temperature switch (freezestat) located on the return bend of each evaporator coil. S49 (first circuit), S50 (second circuit), S53 (third circuit) and S95 (fourth circuit) are located on the corresponding evaporator coils.

Each freezestat is wired to the A55 Unit Controller. Each freezestat is a SPST N.C. auto-reset switch which opens at 29°F  $\pm$  3°F (-1.7°C  $\pm$  1.7°C) on a temperature drop and closes at 58°F  $\pm$  4°F (14.4°C  $\pm$  2.2°C) on a temperature rise. To prevent coil icing, freezestats open during compressor operation to temporarily disable the respective compressor until the coil warms sufficiently to melt any accumulated frost.

A55 Unit Controller has a three-strike counter before locking out the particular compressor circuit. This means the control allows three freezestat trips per one cooling demand. The control can be reset by breaking and remaking the cooling demand.

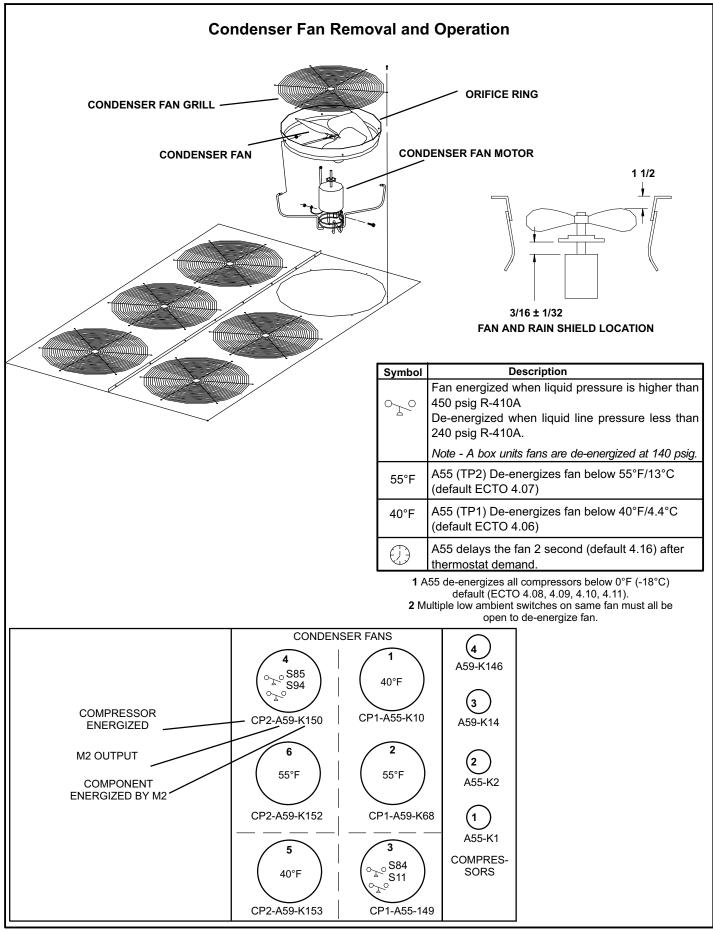
If the freezestats are tripping frequently due to coil icing, check the unit charge, airflow and filters before allowing unit back in operation. Make sure to eliminate conditions which might promote evaporator ice buildup.

# 9-Condenser Fans B4, B5, B21, B22, B23 & B24

See Specifications section in this manual for specifications of condenser fans used in LGH/LCH units. All units are equipped with six condenser fans. The complete fan assembly may be removed for servicing and cleaning. See steps below. Reverse order when reassembling. See figure 8.

- 1 Unscrew 6 fan grill screws and remove grill.
- 2 Loosen fan blade hub set screw and slide fan off motor shaft.
- 3 Loosen motor bracket bolt.
- 4 Disconnect motor wire jack/plug and remove motor.

Motor and fan blades can now be serviced.



**FIGURE 8** 

## **C-Blower Compartment**

The blower compartment in all units is located between the evaporator coil and the heat section.

## 1-Blower Wheels (all units)

All units have two 20 in. x 15 in. (508 mm x 381 mm) blower wheels. Both wheels are driven by one motor.

## 2-Indoor Blower Motor B3 (all units)

All units use three-phase single-speed blower motors. CFM adjustments are made by adjusting the motor pulley (sheave). Motors are equipped with sealed ball bearings. All motor specifications are listed in the SPECIFICATIONS section in this manual. Units may be equipped with motors manufactured by various manufacturers, therefore electrical FLA and LRA specifications will vary. See unit rating plate for information specific to your unit.

## **OPERATION / ADJUSTMENT**

Initiate blower demand at thermostat according to instructions provided with thermostat. Unit will cycle on thermostat demand. The following steps apply to applications using a typical electro-mechanical thermostat.

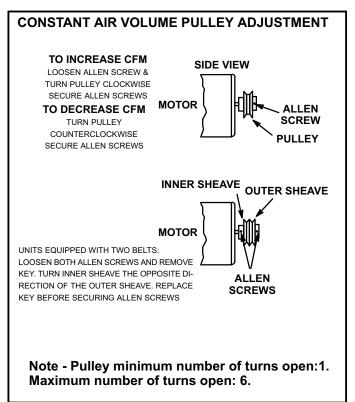
- 1- Blower operation is manually set at the thermostat subbase fan switch. With fan switch in **ON** position, blowers will operate continuously.
- 2- With fan switch in **AUTO** position, the blowers will cycle with demand.

In zone sensor applications the blower will cycle with demand (default). For continuous blower operation change ECTO 6.17 to option 1. Refer to the Unit Controller manual.

## **Determining Supply CFM**

- 1- The following measurements must be made with a dry indoor coil. Run blower without a cooling demand. Air filters must be in place when measurements are taken.
- 2- VFD Units Only Set the VFD to 60Hz using Unit Controller ECTO 0.08.
   Refer to the Unit Controller manual provided with unit.
- 3- Measure the indoor blower shaft RPM.
- 4- With all access panels in place, measure static pressure external to unit (from supply to return).
- 5- Referring to blower data in the front of this manual, use static pressure and RPM readings to determine unit CFM.
- 6- The blower RPM can be adjusted at the motor pulley. Loosen Allen screw and turn adjustable pulley clockwise to increase CFM. Turn counterclockwise to decrease CFM. See figure 9 and 10.

Loosen both Allen screws on units equipped with two belts. Remove the key and turn the inner sheave the opposite direction of the outer sheave. Replace the key before securing Allen screws.



#### FIGURE 9

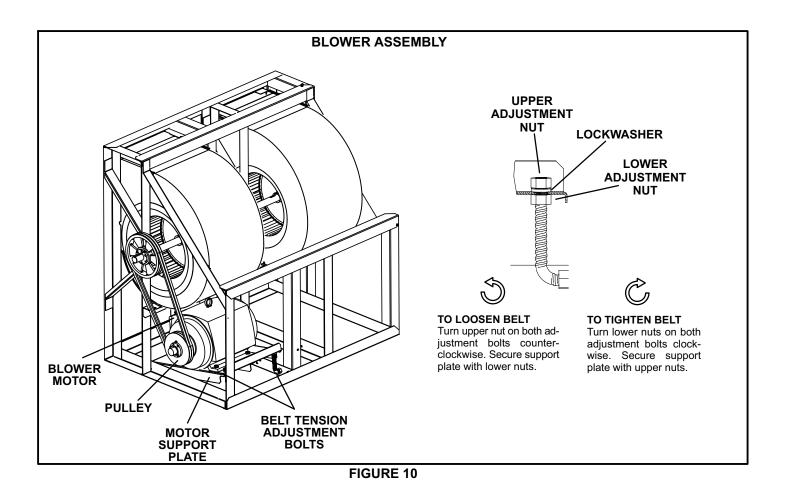
7- Variable Air Volume Supply Air Blowers -In addition to adjusting the motor pulley, the supply CFM can be adjusted at the Unit Controller or by using optional software. The VFD must be set to 60Hz. Refer to the Unit Controller manual ECTO 0.08.

In default mode, the Unit Controller is set to drive the blower to maximum CFM output (100% or 60Hz). To decrease the CFM, reduce the VAV maximum output (EC-TO 0.08). To increase the CFM, contact Technical Support.

The default minimum blower output is 50% (30Hz). Refer to ECTO 0.06 and 0.07 to adjust the VAV minimum output.

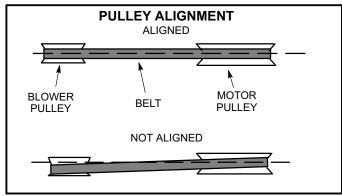
#### **Optional Power Exhaust Blowers**

- Determine the power exhaust CFM in the same manner as the supply CFM with one exception: measure the return duct static pressure instead of total external pressure. See power exhaust fans blower tables in BLOW-ER DATA section.
- 2- The RPM can be adjusted at the motor pulley. Loosen Allen screw and turn adjustable pulley clockwise to increase CFM. Turn counterclockwise to decrease CFM. Secure Allen screw. See figure 10.



#### **Blower Belt Adjustment**

Maximum life and wear can be obtained from belts only if proper pulley alignment and belt tension are maintained. Tighten belt as shown in figure 10. Tension new belts after a 24-48 hour period of operation. This will allow belt to stretch and seat to grooves. Make sure blower and motor pulley are aligned as shown in figure 11. Also make sure motor support plate is level. See figure 12.



**FIGURE 11** 

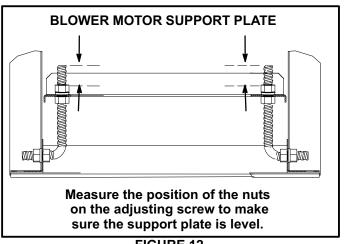


FIGURE 12

#### **Check Belt Tension**

Overtensioning belts shortens belt and bearing life. Check belt tension as follows:

- 1- Measure span length X. See figure 13.
- 2- Apply perpendicular force to center of span (X) with enough pressure to deflect belt 1/64" for every inch of span length or 0.4mm per 25.4mm of span length.

Example: Deflection distance of a 40" span would be 40/64" or 5/8".

Example: Deflection distance of a 1016mm span would be 16mm.

3- Measure belt deflection force. Used belt values apply when tightening the belt after 24-48 hours.

For a used belt, the deflection force should be:

5 lbs. for 5 & 7.5 HP applications

8 lbs. for 10 & 15 HP applications

7 lbs. for 20, 25, & 30 HP applications

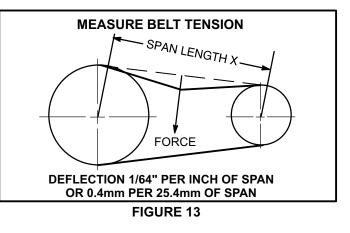
For a new belt, the deflection force should be:

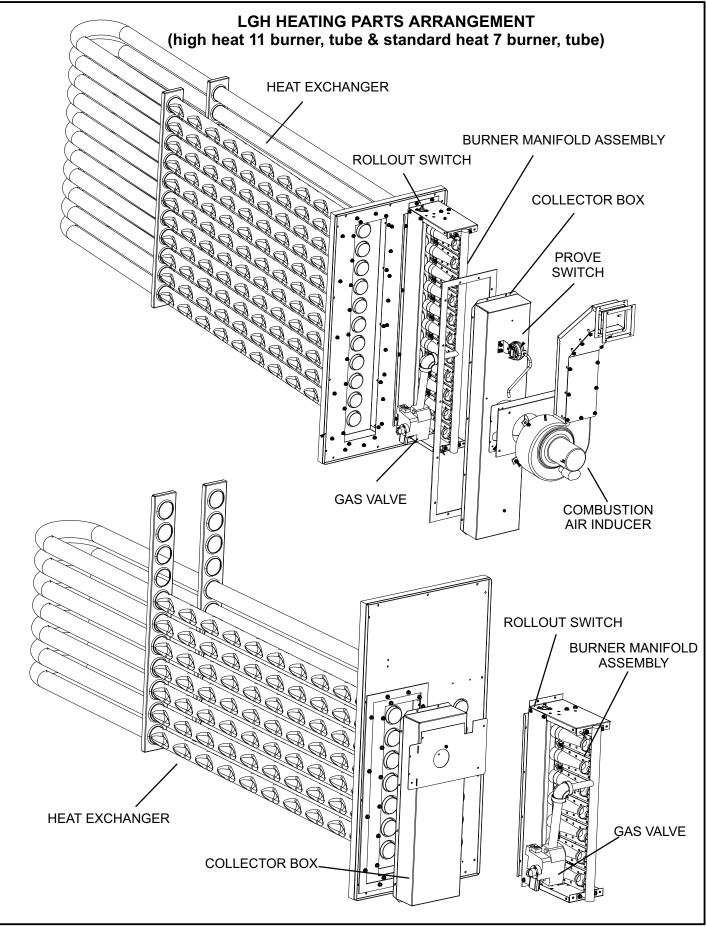
- 8 lbs. for 5 & 7.5 HP applications
- 12 lbs. for 10 & 15 HP applications
- 11 lbs. for 20, 25, & 30 HP applications

A force below these values indicates an undertensioned belt. A force above these values indicates an overtensioned belt.

#### **Field-Furnished Blower Drives**

For field-furnished blower drives, use manufacturer's drive number tables (see table of contents).





**FIGURE 14** 

## **D-GAS HEAT COMPONENTS**

LGH480 units are available in 500,000 BTUH (146.5 kW) (standard gas heat - 7 burner and tube heat-exchanger) or 800,000 BTUH (234.4 kW) (high gas heat - 11 burner and tube heat exchanger) sizes. All units are equipped with two gas heat sections (figure 15). In downflow position each section is protected by a high temperature control limit, S10 and S99. In horizontal position only, one primary limit is used (S10) and it is located in the blower compartment. For both applications a secondary limit (S21) is located in the blower compartment. See figure 19. Flexible pipe is used to connect the gas supply from one heat section to the other. Cast iron pipe will feed the supply gas to each gas valve.

NOTE - Care should be taken to insure flexible pipe does not touch any other part of the unit. Breaks or tears in the flexible pipe will result in a gas leak.

## **Heat Section Electrical Components**

The heat section (see figure 15) houses the burner controls A3 and A12, combustion air inducers transformers T3 and T13 (480V & 575V only), combustion air inducer relays K13 and K19, gas relays K72 and K73 and limit relay K123.

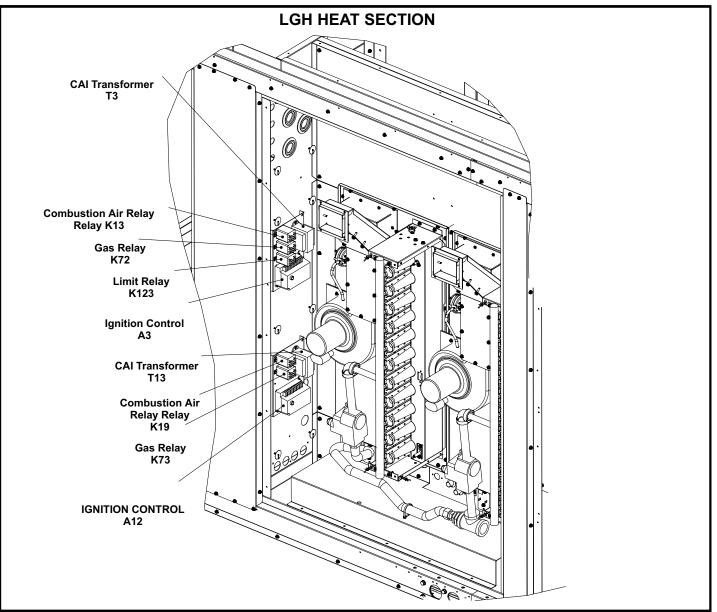


FIGURE 15

## **WARNING**

SHOCK HAZARD. SPARK RELATED COMPONENTS CONTAIN HIGH VOLTAGE WHICH CAN CAUSE PERSONAL INJURY OR DEATH. DISCONNECT POWER BEFORE SERVICING. CONTROL IS NOT FIELD REPAIRABLE. UNSAFE OPERATION WILL RESULT. IF THE CONTROL IS INOPERABLE, SIM-PLY REPLACE THE ENTIRE CONTROL.

# 1-Burner Ignition Control A3 (heat section 1) & A12 (heat section 2)

The ignition controls are located in the control box. Two different manufacturers' (Utec and Fenwal) controls are used in the LGH units. Both ignition controls operate the same.

The ignition control provides three main functions: gas valve control, ignition and flame sensing. The unit will usually ignite on the first attempt; however, the ignition attempt sequence provides three trials for ignition before locking out. The lockout time for the Utec is 5 minutes. The lockout time for the Fenwal control is 5 minutes. After lockout, the ignition control automatically resets and provides three more attempts at ignition. Manual reset after lockout requires breaking and remaking power to the ignition control. Both controls have LEDS for troubleshooting. See table 1.

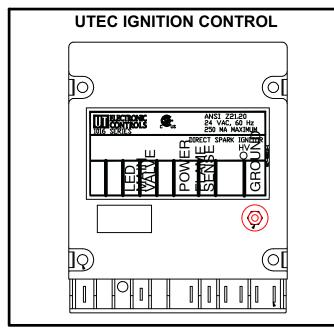
	UTEC					
LED Flashes	Indicates					
Steady Off	No power or control hardware fault.					
Steady On	Power applied. Control OK.					
3 Flashes	Ignition lockout from too many trials.					
4 Flashes	Ignition lockout from too many flame losses within single call for heat.					
5 Flashes	Control hardware fault detected.					
	Kidde Fenwal					
LED Flashes	Indicates					
Steady On	Internal control failure.					
2 Flashes	Flame with no call for heat.					
3 Flashes	Ignition lockout.					

Flame rectification sensing is used on all LGH units. Loss of flame during a heating cycle is indicated by an absence of flame signal (0 microamps). If this happens, the control will immediately restart the ignition sequence and then lock out if ignition is not gained after the third trial. See table 18 for microamp signal values .

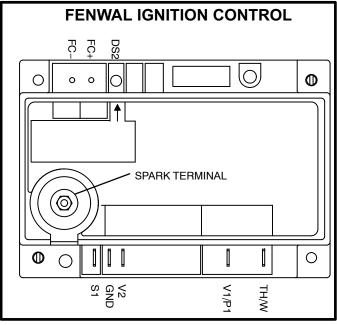
The control shuts off gas flow immediately in the event of a power failure. Upon restoration of gas and power, the control will restart the ignition sequence and continue until flame is established or system locks out.

On a heating demand, the ignition control is energized by the A55 Unit Controller. The ignition control then allows 30 to 40 seconds for the combustion air blower to vent exhaust gases from the burners. When the combustion air blower is purging the exhaust gases, the combustion air prove switch is closing proving that the combustion air blower is operating before allowing the ignition control to energize. When the combustion air prove switch is closed and the delay is over, the ignition control activates gas valve, the spark electrode and the flame sensing electrode. Sparking stops immediately after flame is sensed. The combustion air blower continues to operate throughout the heating demand. If the flame fails or if the burners do not ignite, the ignition control will attempt to junite the burners up to two more times. If junition cannot be obtained after the third attempt, the control will lock out. The ignition control is not adjustable.

The Utec control is illustrated in figure 16 and Fenwal control in figure 17. The spade connections are used to connect the control to unit. Each of the spade terminals are identified by function. The spark electrode wire connects to the spark-plug-type connector on top of the control.



**FIGURE 16** 



#### **FIGURE 17**

## 2-Combustion Air Inducer Relay K13

Combustion air inducer relay K13, used in all LGH units, is a DPDT relay with a 24VAC coil. K13 is energized by the A55 Unit Controller after a standard heating demand from the thermostat. K13 remains energized throughout the heating demand. When energized, K13 N.O. contacts close to energize the combustion air inducer and begin a heating sequence. Prove switch S18 closes as combustion air static pressure falls to "prove" combustion air inducer operation. When S18 closes, the ignition control and gas valve is energized to begin a heating sequence.

### 3-Combustion Air Inducer Relay K19

Combustion air inducer relay K19, used in all LGH units, is a DPDT relay with a 24 VAC coil. K19 is energized by the A55 Unit Controller after a standard heat demand from the thermostat. K19 remains energized throughout the demand. When energized, K19 N.O. contacts close to energize the second heat section combustion air inducer and begin second section heating sequence. Prove switch S45 closes as combustion air static pressure falls to "prove" combustion air inducer operation. When S45 closes, the ignition control and gas valve is energized to begin the heating sequence.

### 4-Limit Relay K123

Relay K123 is a 3PDT relay wired in series with primary limits S10, S99 and secondary S21. K123 remains energized as long as S10, S99 and S21 contacts remain closed. If any of the three limits open, K123 is de-energized shutting down heat sections.

#### 5-Gas Valve Relays K72 & K73

K72 and K73 are SPDT relays wired in series with combustion air inducer relays K13 and K19 respectively and with gas valves GV1 and GV3. On a call for second stage heat (W2), the relays normally open terminals "5" and "7" close, energizing combustion air inducers B6 and B15 on second stage heat (high speed).

# 6-C.A.I. Transformers T3 & T13 (460 & 575 Volts Only)

LGH 460 (G) and 575 (J) voltage units use two autotransformers to provide 230VAC. Transformers are mounted in the heat section. The transformers have an output rating of 0.5A. T3 supplies 230VAC power to combustion air inducer B6, while T13 supplies power to combustion air inducer B15.

## 7-Heat Exchanger (Figure 14)

The LGH units use aluminized steel inshot burners with matching tubular aluminized steel (stainless steel is an option) heat exchangers and two-stage redundant gas valves. LGH uses two eleven tube/burners for high heat and two seven tube/burners for standard heat. Each burner uses a burner venturi to mix gas and air for proper combustion. Combustion takes place at each tube entrance. As hot combustion gases are drawn through each tube by the combustion air blower, exhaust gases are drawn out and fresh air/ gas mixture is drawn in . Heat is transferred to the air stream from all surfaces of the heat exchanger tubes. The supply air blowers, controlled by the A55 Unit Controller, force air across all surfaces of the tubes ensures maximum heat exchange.

The gas valves accomplish staging by allowing more or less gas to the burners as called for by heating demand.

## 8-Burner Assembly (Figure 14)

The burners are controlled by the spark electrode, flame sensing electrode, gas valve and combustion air blower. The spark electrode, flame sensing electrode and gas valve are directly controlled by ignition control. Ignition control and combustion air blower is controlled by A55 Unit Controller.

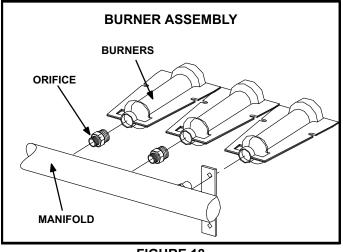
#### **Burners**

All units use inshot burners (see figure 18). Burners are factory set and do not require adjustment. A peep hole with cover is furnished in the heating access panel for flame viewing. Always operate the unit with the access panel in place. Burners can be removed individually for service. Burner maintenance and service is detailed in the SERVICE CHECKS sections of this manual.

#### Orifice

Each burner uses an orifice which is precisely matched to the burner input. The orifice is threaded into the burner manifold. The burner is supported by the orifice and will easily slide off for service.

NOTE-Do not use thread sealing compound on the orifices. Using thread sealing compound may plug the orifices.





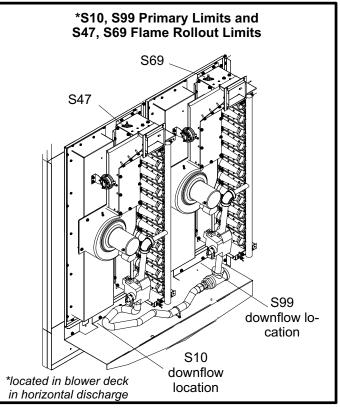
## 9-Primary High Temperature Limits S10 & S99

S10 and S99 are SPST N.C. auto-reset limit switches. S10 and S99 are the primary high temperature limits for the heat sections. See figure 19 for location of S10 and S99. In horizontal positions S10 is used only and located in the blower compartment.

Both limit switches are wired in series with limit relay K123 which is wired to A55. Once K123 contacts open both heat sections shuts down and the indoor blower is energized.

Limit set points are factory set and cannot be adjusted. See table 2.

Btu Capacity	S10	S99	S21
Standard	open 140	° <u>+</u> 5°	
500,000	close 110	<u>+</u> 8°	open 185° <u>+</u> 5°
High	open 150°	° <u>+</u> 5°	close 145° <u>+</u> 7°
800,000	close 120	<u>+</u> 8°	



**FIGURE 19** 

## 10-Secondary High Temperature Limit S21

S21 is the secondary high temperature limit used for both heat sections. The secondary limit is located in the blower compartment.

Secondary limit S21 is also wired to limit relay K`123 and functions in the same manner as the primary limits, but is factory set to actuate at a different temperature. All limits used are SPST N.C. auto-reset limits.

Limit set points are factory set and cannot be adjusted. If limit must replaced same type and set point must be used.

## 11-Flame Rollout Limits S47 and S69

Flame rollout limits S47 and S69 are SPST N.C. high temperature limits located on top of the burner box. S47 and S69 are wired to the Unit Controller. When S47 or S69 sense flame rollout (indicating a blockage in the combustion air passages), the corresponding flame rollout limit trips and the ignition control immediately closes the gas valve.

Limit S47 and S69 are factory preset to open at  $250^{\circ}F \pm 12^{\circ}F$  (121.1°C  $\pm 6.7^{\circ}C$ ) on a temperature rise. All flame rollout limits are manual reset.

## 12-Combustion Air Prove Switches S18 & S45

The combustion air prove switch S18 and S45 are SPST N.O. pressure switches located in the heat section (see figure 14). Both switches are identical and used to monitor combustion air blower operation. Switch S18 and S45 are wired to the A55 Unit Controller. The switch actuates on a negative pressure fall. This pressure fall and switch actuation allows power to the ignition control (proves, by closing, that the combustion air inducer is operating before allowing the ignition control to energize). The combustion air prove switch is factory set and not adjustable. The switch will automatically open on a pressure rise (less negative). Table 3 shows prove switch settings for unit production dates before and after February 2009.

TABLE 3 S18 & S45 Prove Switch Settings

Unit Production Date	Close" w.c. (Pa)	Open " w.c. (Pa)
Feb. 2009 & Later	0.25 <u>+</u> 5 (62.3 <u>+</u> 12.4)	0.10 <u>+</u> 5 (24.8 <u>+</u> 12.4)
Prior to Feb. 2009	0.46 <u>+</u> 5 (114 <u>+</u> 12.4)	0.31 <u>+</u> 5 (77.2 <u>+</u> 12.4)

## 13-Combustion Air Inducers B6 and B15

Combustion air inducers B6 and B15 are identical two speed inducers which provide fresh air to the corresponding burners while clearing the combustion chamber of exhaust gases.

On a heating demand, the ignition control is energized by the A55 Unit Controller. The ignition control then allows 30 to 40 seconds for the combustion air inducer to vent exhaust gases from the burners. When the combustion air inducer is purging the exhaust gases, the combustion air prove switch is closing proving that the combustion air inducer is operating before allowing the ignition control to energize. When the combustion air prove switch is closed and the delay is over, the ignition control activates the first stage operator of the gas valve (low fire), the spark and the flame sensing electrode. Sparking stops immediately after flame is sensed. The inducers switch to second stage speed on a W2 call for second stage heat.

All motors operate at 3200 RPM and are equipped with auto-reset overload protection. Inducers are supplied by various manufacturers. Ratings may vary by manufacturer. Specific inducer electrical ratings can be found on the unit rating plate.

All combustion air inducer motors are sealed and cannot be oiled. The inducer cannot be adjusted but can be disassembled for cleaning.

## 14-Combustion Air Motor Capacitors C3 & C11

The combustion air inducer motors in all LGH units require run capacitors. Capacitor C3 is connected to combustion air inducer B6 and C11 is connected to combustion air inducer B15. Ratings for capacitor will be on combustion air inducer motor nameplate or see side of capacitor.

## 15-Gas Valves GV1 and GV3

GV1 and GV3 are identical two stage redundant gas valves. Units are equipped with valves manufactured by Honeywell or White-Rodgers. The Honeywell valve is quick opening (on and off in less than 3 seconds) for both first stage and second stage. The Honeywell valve is adjustable for both first and second stage. The White-Rodgers is also quick opening on first stage heat, but slow opening on second stage heat (on to second stage in 40 seconds and off to first stage in 30 seconds). The White-Rodgers valve is adjustable for second stage heat only. On a call for first stage heat, the valve (Honeywell or White-Rodgers) is energized by the ignition control simultaneously with the spark electrode. On a call for high heat, the second stage operator is energized directly from A55 (GV1 and GV3). A manual shut-off knob is provided on the valve for shut-off. Manual shut-off knob immediately closes both stages without delay. Figure 20 shows White-Rodgers and Honeywell gas valve components. Table 4 shows factory gas valve regulation for LGH series units.

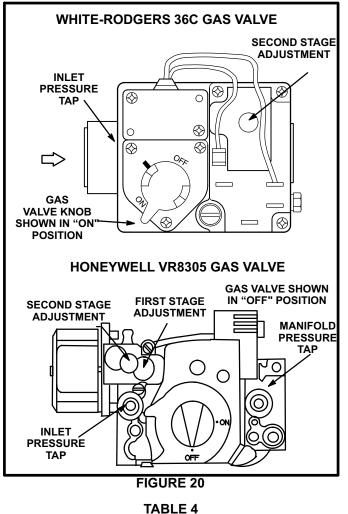
## **16-Spark Electrodes**

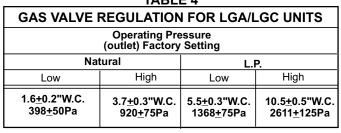
An electrode assembly is used for ignition spark. Two identical electrodes are used (one for each gas heat section). The electrode tip protrudes into the flame envelope of the adjacent burner. The electrode assembly is fastened to burner supports and can be removed for service without removing any part of the burners. Simply remove the two screws securing the electrode assembly and slide it out of unit.

During ignition, spark travels through the spark electrode (figure 21) and ignites the bottom burner. Flame travels from burner to burner until all are lit.

The spark electrode is connected to the ignition control by a 8 mm silicone-insulated stranded high voltage wire. The wire uses 1/4" (6.35 mm)female quick connect on the electrode end and female spark plug-type terminal on the ignition control end.

Spark gap may be checked with appropriately sized twist drills or feeler gauges. Disconnect power to the unit and remove electrode assembly. The gap should be between  $0.125" \pm 0.015"$  (3.2 mm  $\pm$  .4 mm). See figure 21.





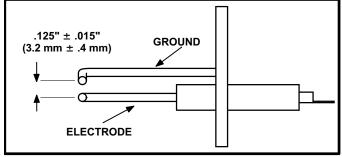


FIGURE 21

NOTE-IN ORDER TO MAXIMIZE SPARK ENERGY TO ELECTRODE, HIGH VOLTAGE WIRE SHOULD TOUCH UNIT CABINET AS LITTLE AS POSSIBLE.

## **17-Flame Sensors**

A flame sensor is located on the top end of each burner support. The sensor is mounted through a hole in the burner support and the tip protrudes into the flame envelope of the right most burner. The sensor assembly is fastened to burner supports and can be removed for service without removing any part of the burners.

When flame is sensed by the flame sensor (indicated by microamp signal through the flame) sparking stops immediately. During operation, flame is sensed by current passed along the ground electrode (located on the spark electrode), through the flame and into the sensing electrode. The ignition control allows the gas valve to stay open as long as a flame signal (current passed through the flame) is sensed.

## **E-ELECTRIC HEAT COMPONENTS**

See ELECTRIC HEAT DATA tables (table of contents) for possible LCH to EHA match-ups and electrical ratings.

EHA parts arrangement is shown in figure 22. All electric heat sections consist of electric heating elements exposed directly to the air stream. Multiple-stage elements are sequenced on and off in response to thermostat demand.

## 1-Electric Heat Relay K9 75to180kW

LCH units equipped with 75 to 180kW electric heat use an electric heat relay K9. K9 is a N.O. SPST pilot relay intended to electrically isolate the unit's 24V circuit from the electric heat 24V circuit. K9 is energized by the A55 Unit Controller. K9-1 closes, enabling T2 to energize the electric heat contactors.

## 2-Contactors K15, K16 and K17 all voltages

Contactors K15, K16 and K17 are all three-pole double-break contactors located on the electric heat vestibule.

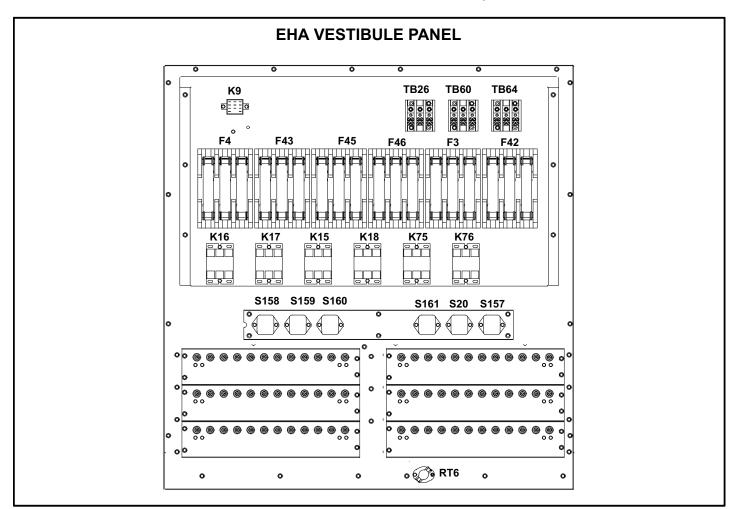
All contactors are equipped with a 24VAC coil. The coils in the K15, K16 and K17 contactors are energized by A55 Unit Controller. Contactors K15 and K16 energize the first stage heating elements, while K17 energizes the second stage heating elements.

### 3-Contactors K18, K75 and K76

These contactors are found on G and J voltage, 105 through 180kW EHA units. Contactors K18, K75 and K76 are identical to contactors K15. K16 and K17. The coils on these contactors are energized by A55 Unit Controller and relay K9. K18, K75 and K76 energizes the second stage heating elements.

#### 4-Primary Limit S15

S15 is an auto-reset thermostat wired in series with contactor K15 and relay K9. When S15 opens, indicating a problem in the system, K15 and K9 are de-energized and first stage and all subsequent stages of heat are de-energized. S15 is factory set and cannot be adjusted.



**FIGURE 22** 

# 5-Secondary Limits S20, S157, S158, S159, S160 and S161

S20, S157, S158, S159, S160 and S161 are manual reset limit switches that provide back up high temperature protection. Each limit is wired in series with a contactor and heating element. When one or more limit opens the heating element is de-energized which in turn de-energizes the heating element. See EHA diagram for secondary limit / contactor match-up.

## 6-Heating Elements HE1 through HE12

Heating elements are composed of helix wound bare nichrome wire exposed directly to the air stream. Three elements are connected in a three-phase arrangement. The elements in 208/230V units are connected in a "Delta" arrangement. Elements in 460 and 575V units are connected in "Wye" arrangement. See EHA wiring diagrams in back of this manual. Each stage is energized independently by the corresponding contactors located on the electric heat vestibule panel. Once energized, heat transfer is instantaneous. High temperature protection is provided by primary and redundant high temperature limits and overcurrent protection is provided by fuses.

## 7-Fuses F3, F42, F43, F44, F45, F46

F3, F42, F43, F44, F45 and F46 are 250V 60 amp (Y voltage) and 660V 60 amp (G and J voltage) fuses that provide overcurrent protection to HE1 through HE12. Each fuse is connected in series with a heating element. See EHA diagram for specific fuse / heating element match up.

## 8-Terminal Strips TB2, TB3 and TB13

Terminal strip TB2 and TB13 is used for single point power installations only. TB2 and TB13 distributes L1, L2 and L3 power to TB3. Units with multi-point power connections will not use TB2. Terminal strip TB3 is used to distribute power to electric heat components.

## 9-Terminal Strips TB26, TB64 and TB60

These terminal strips are used to distribute power from L1, L2 and L3 to its respective heating element. See EHA diagrams.

## **II-PLACEMENT AND INSTALLATION**

Make sure the unit is installed in accordance with the installation instructions and all applicable codes. See accessories section for conditions requiring use of the optional roof mounting frame (RMFE-14).

## **III-START UP - OPERATION**

IMPORTANT-The crankcase heater must be energized for 24 hours before attempting to start compressor. Set thermostat so there is no demand to prevent compressors from cycling.

## **A-Preliminary Checks**

- 1- Make sure that unit is installed in accordance with the installation instructions and applicable codes.
- 2- Inspect all electrical wiring, both field- and factory-installed, for loose connections. Tighten as required.
- 3- Check to ensure that refrigerant lines do not rub against the cabinet or against other refrigerant lines.
- 4- Check voltage at disconnect switch. Voltage must be within range listed on nameplate. If not, consult power company and have voltage condition corrected before starting unit.
- 5- Make sure filters are in place before start-up.

## **B-Cooling Start-Up**

- 1- Initiate first and second stage cooling demands according to instructions provided with thermostat.
- 2- 2 Heat / 2 Cool Thermostat -

First-stage thermostat demand will energize compressors 1 and 2. Second-stage thermostat demand will energize compressors 3 and 4. On units with an economizer, when outdoor air is acceptable, a firststage demand will energize the economizer; a second-stage demand will energize compressors 1 and 2. Refer to the Unit Controller manual provided with each unit for other staging options.

- 3- Each refrigerant circuit is separately charged with R-410A refrigerant. See unit rating plate for correct amount of charge. See figure 23 for refrigerant routing on units equipped with a constant air volume supply air blower. See figure 24 for refrigerant routing on units equipped with a variable air volume supply air blower. See figure 47 for refrigerant routing on units equipped with a reheat coil (Humiditrol).
- 4- Refer to Cooling Operation and Adjustment section for proper method to check refrigerant charge.

Manifold gauge sets used with systems charged with R-410A refrigerant must be capable of handling the higher system operating pressures. The gauges should be rated for use with pressures of 0-800 on the high side and a low

side of 30" vacuum to 250 psi with dampened speed to 500 psi. Gauge hoses must be rated for use at up to 800 psi of pressure with a 4000 psi burst rating.

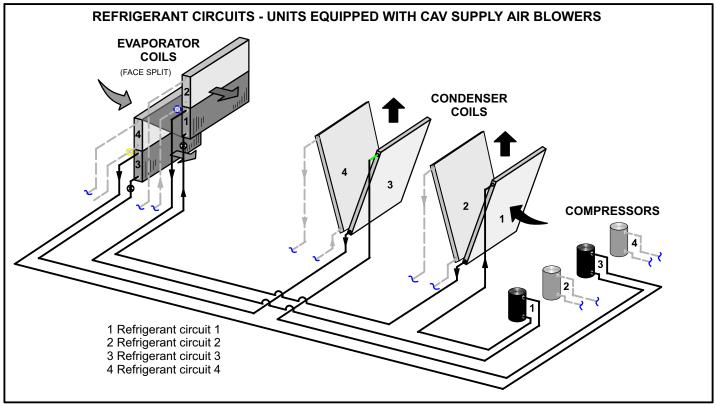
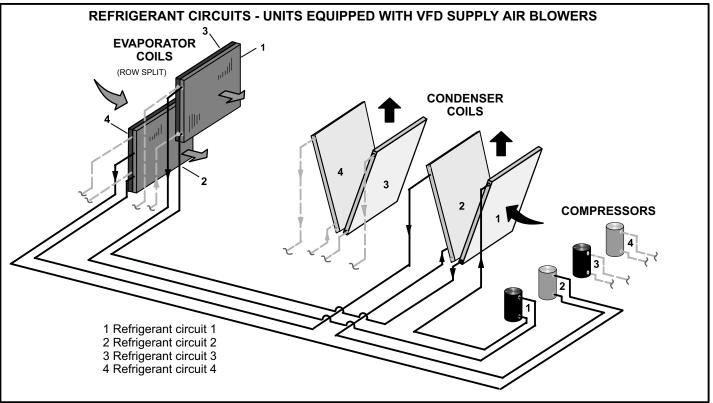


FIGURE 23



**FIGURE 24** 

## **C-Refrigerant Charge and Check**

WARNING-Do not exceed nameplate charge under any condition.

This unit is factory charged and should require no further adjustment. If the system requires refrigerant, <u>reclaim the charge</u>, <u>evacuate the system and add required nameplate charge</u>.

NOTE - System charging is not recommended below  $60^{\circ}F$  (15°C). In temperatures below  $60^{\circ}F$  (15°C), the charge **must** be weighed into the system.

If weighing facilities are not available, or to check the charge, use the following procedure:

# IMPORTANT - Charge unit in cooling mode. Make sure reheat (Humiditrol) is not energized.

- 1- Attach gauge manifolds and operate unit in cooling mode at full CFM with economizer disabled until system stabilizes (approximately five minutes). Make sure all outdoor air dampers are closed.
- 2- Check each system separately with all stages operating.
- 3- Use a thermometer to accurately measure the outdoor ambient temperature.
- 4- Apply the outdoor temperature to tables 5 through 16 to determine normal operating pressures. Pressures are listed for sea level applications at 80°F dry bulb and 67°F wet bulb return air.
- 5- Compare the normal operating pressures to the pressures obtained from the gauges. Minor variations in these pressures may be expected due to differences in installations. Significant differences could mean that the system is not properly charged or that a problem exists with some component in the system. **Correct any system problems before proceeding.**
- 6- If discharge pressure is high, remove refrigerant from the system. If discharge pressure is low, add refrigerant to the system.
  - Add or remove charge in increments.
  - Allow the system to stabilize each time refrigerant is added or removed.
- 7- Use the following approach method along with the normal operating pressures to confirm readings.

	TABLE 5 LGH/LCH420S - R410A - CAV										
Outdoor	Circ	uit 1	Circ	uit 2	Circ	rcuit 3 Circuit 4		uit 4			
Coil En- tering Air Temp	Dis. <u>+</u> 10 psig	Suc. <u>+</u> 5 psig	Dis. <u>+</u> 10 psig	Suc. <u>+</u> 5 psig	Dis. <u>+</u> 10 psig	Suc. <u>+</u> 5 psig	Dis. <u>+</u> 10 psig	Suc. <u>+</u> 5 psig			
65°F*	270	131	317	136	291	134	291	133			
75°F	313	134	341	139	331	137	331	134			
85°F	355	136	391	142	375	138	370	137			
95°F	396	138	446	144	418	140	412	139			
105°F	446	140	500	147	464	141	452	141			
115°F	500	142	552	150	513	142	507	143			

TABLE 6 LGH/LCH420S - R410A - VFD

Outdoor	Circ	uit 1	Circuit 2		Circ	uit 3	Circ	uit 4
Coil En- tering Air Temp	Dis. <u>+</u> 10 psig	Suc. <u>+</u> 5 psig						
65°F*	280	112	310	115	310	137	312	141
75°F	330	115	360	118	350	140	350	143
85°F	380	117	410	121	400	142	380	141
95°F	420	121	470	125	450	144	435	143
105°F	495	124	530	128	510	146	490	147
115°F	535	128	590	131	570	148	550	150

TABLE 7 LGH/LCH420H - R410 - CAV

Outdoor	Circ	uit 1	Circuit 2		Circ	uit 3	Circ	uit 4		
Coil En- tering Air Temp	Dls <u>+</u> 10 psig	Suc <u>+</u> 5 psig	Dis <u>+</u> 10 psig	Suc <u>+</u> 5 psig	Dls <u>+</u> 10 psig	Suc <u>+</u> 5 psig	Dls <u>+</u> 10 psig	Suc <u>+</u> 5 psig		
65°F*	230	127	300	133	260	130	270	130		
75°F	290	134	330	135	300	132	300	131		
85°F	320	135	380	137	340	135	340	132		
95°F	390	137	430	139	390	136	370	133		
105°F	440	143	490	142	440	139	430	137		
115°F	500	146	550	144	500	141	490	139		

TABLE 8 H/I CH420H - R410 - VI

	LGH/LCH420H - R410 - VFD										
Outdoor	Circ	uit 1	Circuit 2		Circ	uit 3	Circ	uit 4			
Coil En- tering Air Temp	Dls <u>+</u> 10 psig	Suc <u>+</u> 5 psig	Dis <u>+</u> 10 psig	Suc <u>+</u> 5 psig	Dls <u>+</u> 10 psig	Suc <u>+</u> 5 psig	Dls <u>+</u> 10 psig	Suc <u>+</u> 5 psig			
65°F*	250	121	280	124	260	140	270	140			
75°F	300	124	320	126	305	142	306	142			
85°F	330	126	370	127	340	143	350	144			
95°F	390	130	420	131	400	146	390	147			
105°F	420	131	470	132	450	147	460	148			
115°F	470	134	540	134	510	149	520	150			

TABLE 9

LGH/LCH480S - R410A - CAV										
Outdoor	Circ	uit 1	Circuit 2 Circuit 3 Circuit		uit 4					
Coil En- tering Air Temp	Dls <u>+</u> 10 psig	Suc <u>+</u> 5 psig	Dis <u>+</u> 10 psig	Suc <u>+</u> 5 psig	Dls <u>+</u> 10 psig	Suc <u>+</u> 5 psig	DIs <u>+</u> 10 psig	Suc <u>+</u> 5 psig		
65°F*	270	131	317	136	291	134	291	133		
75°F	313	134	341	139	331	137	331	134		
85°F	355	136	391	142	375	138	370	137		
95°F	396	138	446	144	418	140	412	139		
105°F	446	140	500	147	464	141	452	141		
115°F	500	142	552	150	513	142	507	143		

TABLE 10

	LGH/LCH480S - R410A - VFD										
Outdoor	Circ	uit 1	Circ	uit 2	Circ	uit 3	Circ	uit 4			
Coil En- tering Air Temp	Dls <u>+</u> 10 psig	Suc <u>+</u> 5 psig	Dis <u>+</u> 10 psig	Suc <u>+</u> 5 psig	Dls <u>+</u> 10 psig	Suc <u>+</u> 5 psig	Dls <u>+</u> 10 psig	Suc <u>+</u> 5 psig			
65°F*	282	114	317	116	315	138	316	139			
75°F	336	116	361	118	353	139	351	143			
85°F	389	119	414	121	403	142	396	145			
95°F	429	122	470	124	451	144	441	144			
105°F	502	126	529	128	511	147	498	147			
115°F	547	130	595	131	576	149	558	150			

TABLE 11 LGH/LCH480H - R410A - CAV

Outdoor	Circ	uit 1	Circ	uit 2	Circ	uit 3	Circ	uit 4
Coil En- tering Air Temp	Dls <u>+</u> 10 psig	Suc <u>+</u> 5 psig	Dis <u>+</u> 10 psig	Suc <u>+</u> 5 psig	Dls <u>+</u> 10 psig	Suc <u>+</u> 5 psig	Dls <u>+</u> 10 psig	Suc <u>+</u> 5 psig
65°F*	231	127	296	133	264	130	369	130
75°F	292	134	336	135	301	132	293	131
85°F	322	135	380	137	344	135	343	132
95°F	386	137	434	139	390	136	373	133
105°F	436	143	487	142	442	139	433	137
115°F	500	146	546	144	496	141	487	139

#### TABLE 12 LGH/LCH480H - R410A - VFD

LGH/LCH400H - R410A - VFD										
Outdoor	Circ	uit 1	Circuit 2 Circuit 3		Circ	uit 4				
Coil En- tering Air Temp	Dls <u>+</u> 10 psig	Suc <u>+</u> 5 psig	Dis <u>+</u> 10 psig	Suc <u>+</u> 5 psig	DIs <u>+</u> 10 psig	Suc <u>+</u> 5 psig	DIs <u>+</u> 10 psig	Suc <u>+</u> 5 psig		
65°F*	250	121	283	124	267	140	273	140		
75°F	301	124	324	126	305	142	306	142		
85°F	331	136	371	127	349	143	355	144		
95°F	390	130	420	131	398	146	389	147		
105°F	428	131	477	132	456	147	459	148		
115°F	479	134	537	134	516	149	522	150		
				DIE 42						

TABLE 13 LGH/LCH540S - R410A - CAV

Outdoor	Circ	uit 1	Circ	uit 2	Circuit 3		Circ	uit 4		
Coil En- tering Air Temp	Dls <u>+</u> 10 psig	Suc <u>+</u> 5 psig	Dis <u>+</u> 10 psig	Suc <u>+</u> 5 psig	DIs <u>+</u> 10 psig	Suc <u>+</u> 5 psig	Dls <u>+</u> 10 psig	Suc <u>+</u> 5 psig		
65°F*	291	122	308	127	300	125	295	125		
75°F	326	126	350	129	335	128	330	127		
85°F	375	129	400	133	385	133	380	132		
95°F	412	132	440	136	423	134	423	134		
105°F	464	134	494	138	475	136	469	137		
115°F	506	136	539	140	520	138	506	138		
			TAF							

#### TABLE 14 LGH/LCH540S - R410A - VFD

LGH/LCH3403 - R410A - VFD										
Outdoor	Circ	uit 1	Circuit 2		Circ	uit 3	Circ	uit 4		
Coil En- tering Air Temp	Dls <u>+</u> 10 psig	Suc <u>+</u> 5 psig	Dis <u>+</u> 10 psig	Suc <u>+</u> 5 psig	Dls <u>+</u> 10 psig	Suc <u>+</u> 5 psig	DIs <u>+</u> 10 psig	Suc <u>+</u> 5 psig		
65°F*	285	119	324	124	320	138	310	139		
75°F	329	121	368	125	355	139	350	140		
85°F	391	125	418	128	400	142	400	142		
95°F	454	127	476	129	460	144	450	144		
105°F	497	130	525	133	515	145	500	147		
115°F	554	133	580	136	570	147	555	149		

## TABLE 15

LGH/LCH6005 - R410A - CAV										
Outdoor	Circ	uit 1	Circuit 2		Circ	uit 3	Circ	uit 4		
Coil En- tering Air Temp	Dls <u>+</u> 10 psig	Suc <u>+</u> 5 psig	Dis <u>+</u> 10 psig	Suc <u>+</u> 5 psig	DIs <u>+</u> 10 psig	Suc <u>+</u> 5 psig	DIs <u>+</u> 10 psig	Suc <u>+</u> 5 psig		
65°F*	258	123	336	126	291	125	298	124		
75°F	316	125	375	127	324	126	316	125		
85°F	376	129	422	130	369	129	362	127		
95°F	425	132	466	132	414	131	395	129		
105°F	478	134	533	134	469	133	444	131		
115°F	535	137	596	138	530	136	509	134		

TABLE 16 LGH/LCH600S - R410A - VFD

Outdoor	Circuit 1		Circuit 2 Circuit 3		uit 3	Circ	uit 4	
Coil En- tering Air Temp	Dls <u>+</u> 10 psig	Suc <u>+</u> 5 psig	Dis <u>+</u> 10 psig	Suc <u>+</u> 5 psig	Dls <u>+</u> 10 psig	Suc <u>+</u> 5 psig	Dls <u>+</u> 10 psig	Suc <u>+</u> 5 psig
65°F*	251	109	300	111	297	135	295	135
75°F	304	111	342	113	338	136	335	137
85°F	343	114	388	115	382	139	384	140
95°F	398	117	433	117	433	141	424	142
105°F	445	119	489	119	485	142	477	144
115°F	490	122	545	121	537	145	521	146

# D-Charge Verification - Approach Method - AHRI TESTING

1- Using the same thermometer, compare liquid temperature to outdoor ambient temperature.

Approach Temperature = Liquid temperature (at condenser outlet) minus ambient temperature.

- 2- Approach temperature should match values in table 17. An approach temperature greater than value shown indicates an undercharge. An approach temperature less than value shown indicates an overcharge.
- 3- The approach method is not valid for grossly over or undercharged systems. Use tables 5 through 16 as a guide for typical operating pressures.

TABLE 17		
APPROACH TEMPERATURES		

CONSTANT AIR VOLUME		
Unit	Approach Temperature	
420S, 480S	8°F <u>+</u> 1 (4.4 <u>+</u> 0.5)	
420H , 480H, 600S	6°F <u>+</u> 1 (3.3 <u>+</u> 0.5)	
540S	7°F <u>+</u> 1 (3.9 <u>+</u> 0.5)	
VARIABLE AIR VOLUME		
420S, 540S	8°F <u>+</u> 1 (4.4 <u>+</u> 0.5)	
420H, 480H,	6°F <u>+</u> 1 (3.3 <u>+</u> 0.5)	
480S	9°F <u>+</u> 1 (5.0 <u>+</u> 0.5)	
600S	7°F <u>+</u> 1 (3.9 <u>+</u> 0.5)	

## **E-Heating Start Up**

#### **Placing Unit In Operation**

#### FOR YOUR SAFETY READ BEFORE LIGHTING

BEFORE LIGHTING smell all around the appliance area for gas. Be sure to smell next to the floor because some gas is heavier than air and will settle on the floor.

Use only your hand to push in or turn the gas control knob. Never use tools. If the knob will not push in or turn by hand, do not try to repair it, call a qualified service technician. Force or attempted repair may result in a fire or explosion.

# 

Electric shock hazard. Can cause injury or death. Before attempting to perform any service or maintenance, turn the electrical power to unit OFF at disconnect switch(es). Unit may have multiple power supplies.

# 



Danger of explosion. Can cause injury or product or property damage. If overheating occurs or if gas supply fails to shut off, shut off the manual gas valve to the appliance before shutting off electrical supply.

## **A**WARNING

## SMOKE POTENTIAL

The heat exchanger in this unit could be a source of smoke on initial firing. Take precautions with respect to building occupants and property. Vent initial supply air outside when possible.

## 

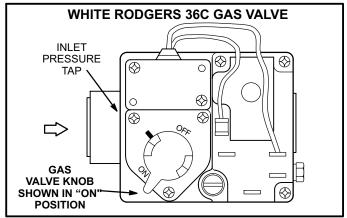
Danger of explosion. Can cause injury or death. Do not attempt to light manually. Unit has a direct spark ignition system.

This unit is equipped with an automatic spark ignition system. There is no pilot. In case of a safety shutdown, move thermostat switch to **OFF** and return the thermostat switch to **HEAT** to reset ignition control.

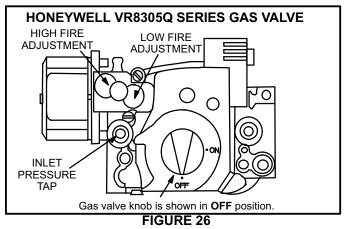


Danger of explosion and fire. Can cause injury or product or property damage. You must follow these instructions exactly.

Gas Valve Operation for White Rodgers 36C Series Valve (Figure 25) and Honeywell VR8305Q (Figure 26) Series Gas Valve



**FIGURE 25** 



- 1- Set thermostat to lowest setting.
- 2- Turn off all electrical power to appliance.
- 3- This appliance is equipped with an ignition device which automatically lights the burner. Do **not** try to light the burner by hand.
- 4- Open or remove the heat section access panel.
- 5- Turn the knob on the gas valve clockwise 
  to OFF. Do not force.
- 6- Wait five minutes to clear out any gas. If you then smell gas, STOP! Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions. If you do not smell gas, go to the next step.
- 7- Turn the knob on the gas valve counterclockwise **(N**. Do not force.

- 8- Close or replace the heat section access panel.
- 9- Turn on all electrical power to unit.
- 10- Set thermostat to desired setting.
- 11- The combustion air inducer will start. The burners will light within 40 seconds.
- 12- If the appliance does not light the first time (gas line not fully purged), it will attempt up to two more ignitions before locking out.
- 13- If lockout occurs, repeat steps 1 through 10.
- 14- If the appliance will not operate, follow the instructions "Turning Off Gas to Appliance" and call your service technician or gas supplier.

#### **Turning Off Gas to Unit**

- 1- If using an electromechanical thermostat, set to the lowest setting.
- 2- Before performing any service, turn off all electrical power to the unit.
- 3- Open or remove the heat section access panel.
- 4- Turn the knob on the gas valve clockwise to OFF.
   Do not force.
- 5- Close or replace the heat section access panel.

#### F-Safety or Emergency Shutdown

Turn off power to unit. Close manual and main gas valves.

## **IV- SYSTEMS SERVICE CHECKS**

### A-LGH Heating System Service Checks

All LGH units are C.G.A. design certified without modification.

Before checking piping, check with gas company or authorities having jurisdiction for local code requirements. Refer to the LGH Installation, Operation and Maintenance instruction for more information.

#### **1-Gas Piping**

Gas supply piping must not allow more than 0.5"W.C. (124.3 Pa) drop in pressure between the gas meter and the unit. Supply gas pipe must not be smaller than the unit gas connection. Refer to installation instructions for details.

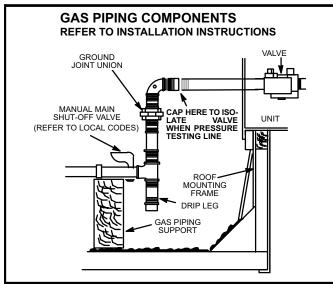
#### 2-Testing Gas Piping

NOTE-In case emergency shutdown is required, turn off the main manual shut-off valve and disconnect the main power to the unit. These controls should be properly labeled by the installer.

When pressure testing gas lines, the gas valve must be disconnected and isolated. Gas valves can be damaged if subjected to more than 0.5 psig [14"W.C. (3481 Pa)]. See figure 27.

When checking piping connection for gas leaks, use the preferred means. Common kitchen detergents can cause harmful corrosion on various metals used in gas piping. The use of specialty Gas Leak Detector is strongly recommended. It is available through part number 31B2001. See CORP 8411-L10, for further details.

Do not use matches, candles, flame or any other source of ignition to check for gas leaks.



**FIGURE 27** 

## **3-Testing Gas Supply Pressure**

When testing gas supply pressure, connect test gauge to the inlet pressure tap on the gas valve (figure 25 and 26). Test supply gas pressure with unit firing at maximum rate (both stages energized). Make sure the reading falls within the range of the following values. Low pressure may result in erratic operation or "underfire." High pressure can result in permanent damage to the gas valve or "overfire." For natural gas units, operating pressure at the unit gas connection must be between 4.7"W.C. and 10.5"W.C. (1168 Pa and 2610 Pa). For L.P. gas units, operating pressure at the unit gas connection must be between 10.8"W.C. and 13.0"W.C. (2685 Pa and 3232 Pa).

On multiple unit installations, each unit should be checked separately while operating at maximum rate, beginning with the one closest to the supply gas main and progressing to the one furthest from the main. Multiple units should also be tested with and without the other units operating. Supply pressure must fall within the range listed in the previous paragraph.

## 4-Check and Adjust Manifold Pressure

After line pressure has been checked and adjusted, check manifold pressure. Move test gauge to the outlet pressure tap located on unit gas valve GV1. See table 4 in GAS HEAT COMPONENT section for proper manifold pressure and figure 20 for location of pressure tap on the gas valve.

The manifold pressure is factory set and should not require adjustment. If manifold pressure is incorrect and no other source of improper manifold pressure can be found, the valve must be replaced. Refer to figure 20 for location of gas valve (manifold pressure) adjustment screw.

All gas valves are factory regulated. The gas valve should completely and immediately cycle off in the event of gas or power failure. The manual shut-off knob can be used to immediately shut off gas supply.

## **A**CAUTION

For safety, connect a shut-off valve between the manometer and the gas tap to permit shut off of gas pressure to the manometer.

#### Manifold Adjustment Procedure

- 1- Connect test gauge to the outlet pressure tap on the gas valve. Start the unit (call for second stage heat) and allow five minutes for the unit to reach steady state.
- 2- While waiting for the unit to stabilize, notice the flame. The flame should be stable without flashback and should not lift from the burner heads. Natural gas should burn basically blue with some clear streaks. L.P. gas should burn mostly blue with some clear yellow streaks.
- 3- After allowing the unit to stabilize for five minutes, record the manifold pressure and compare to the values given for gas supply pressure in table 4.

## **A**CAUTION

Disconnect heating demand as soon as an accurate reading has been obtained.

## 5-Proper Gas Flow

To check for proper gas flow to burners, determine Btuh input from unit rating plate or the gas heating capacity tables in the SPECIFICATIONS section of this manual. Divide this input rating by the Btuh per cubic foot of available gas. Result is the number of cubic feet per hour required. Determine the flow of gas through gas meter for two minutes and multiply by 30 to get hourly flow of gas to the burners.

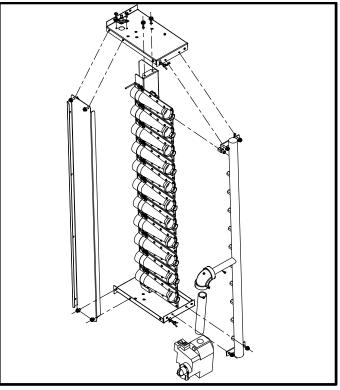
NOTE - To obtain accurate reading, shut off all other gas appliances connected to meter.

## **6-Burners**

Burners are factory set for maximum air and cannot be adjusted. Always operate unit with access panel in place. A peep hole is furnished in the heating access panel for flame viewing. Natural gas should burn basically blue with some clear streaks. L.P. gas should burn mostly blue with some clear yellow streaks.

Figure 28 shows how to remove burner assembly.

- 1- Turn off electrical power and the gas supply to the unit.
- 2- Open the burner compartment access panel.
- 3- Remove screws securing burners to burner support and lift burners from the orifices. See figure 28. Clean as necessary. Spark gap on ignition electrode must be properly set. See figure 21.
- 4- Replace burners and screws securing burner.
- 5- Replace the burner compartment access panel.
- 6- Turn on power and gas supply to unit. T o begin operation see E- Heating Start Up in section III- .



**FIGURE 28** 

#### 7-Heat Exchanger

To Access or Remove Heat Exchanger From Unit:

- 1- Turn off gas and electric power.
- 2- Remove access panel(s) and unit center mullion.
- 3- Remove gas valve, manifold assembly and burners.
- Remove combustion air blower and flue box. Pay careful attention to the order in which gaskets and orifice are removed.
- 5- Support heat exchanger (to prevent it from falling when final screws are removed.)
- 6- Remove screws supporting heat exchanger and slide out.
- 7- To install heat exchanger, reverse procedure. Be sure to secure all wires and check plumbing and burner plate for airtight seal. Screws must be torqued to 35 in.-lbs. (155.7 N) to ensure proper operation.

#### 8-Flame Sensing

Flame current is an electrical current which passes from the ignition control through the sensor electrode during unit operation. See table below for flame signal range. The electrodes should be located so the tips are at least 1/2" (12.7 mm) inside the flame envelope. Do not bend electrodes. To measure flame current, use the following procedure below:

NOTE-Electrodes are not field adjustable. Any alterations to the electrode may create a hazardous condition that can cause property or personal injury.

- 1- Disconnect power to unit.
- 2- Remove lead from sensing electrode and install a 0-50DC microamp meter in series between the sensing electrode and the sensing lead.
- 3- Reconnect power and adjust thermostat for heating demand.
- 4- When flame is established compare reading to table 18. Do not bend electrodes.
- 5- Disconnect power to unit before disconnecting meter. Make sure sensor wire is securely reconnected before reconnecting power to unit.

IABLE 18					
Manufacturer	Nominal Signal	Drop Out			
Utec	0.5-1.0	0.4			
Fenwal	0.7-1.2	0.7			

NOTE-If the meter scale reads 0, the leads are reversed. Disconnect power and reconnect leads for proper polarity.

## **B-Cooling System Service Checks**

All units are factory charged and require no further adjustment; however, charge should be checked periodically using the normal operating pressure method.

## 1-Gauge Manifold Attachment

Service gauge ports are identified in figure 5. Attach high pressure line to discharge line Schrader port and the low pressure line to the suction line Schrader port.

NOTE-When unit is properly charged discharge line pressures should approximate those in tables 5 through 16.

## **V-MAINTENANCE**

# **A**CAUTION

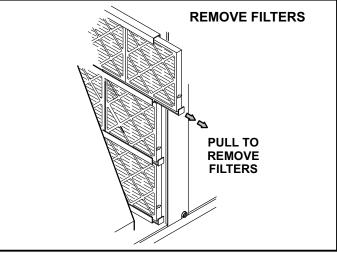
Electrical shock hazard. Turn off power to unit before performing any maintenance, cleaning or service operation on the unit.

## A-Filters

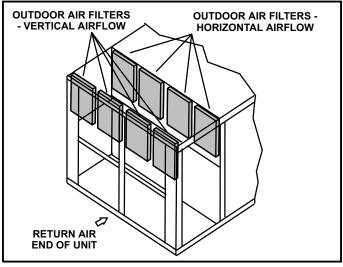
Units are equipped with eleven 16 X 25 X 2" (406 x 635 x x51 mm) or 16 x 25 x 4" (406 x 635 x 102 mm) filters. Filters should be checked monthly and replaced when necessary with filters of like kind and size. Take note of air flow direction marking on filter frame when reinstalling filters. Orient filters as shown in figure 29.

NOTE-Filters must be U.L.C. certified or equivalent for use in Canada.

Units equipped with optional outdoor air intake hoods contain four 20 X 25 X 2" (508 X 635 X 51mm) aluminum cleanable filters. See figure 30 for location of filters. On horizontal air discharge installations, remove two screws and pivot screen to access filters. See figure 31.



**FIGURE 29** 

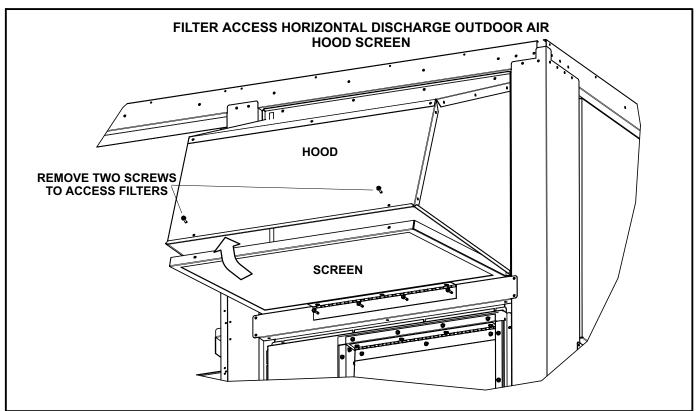


**FIGURE 30** 

## **B-Lubrication**

All motors are lubricated at the factory. No further lubrication is required.

Blower shaft bearings are prelubricated. For extended bearing life, relubricate at least once every two years with a lithium base grease, such as Alvania 3 (Shell Oil), Chevron BRB2 (Standard Oil) or Regal AFB2 (Texas Oil). Use a hand grease gun for relubrication. Add only enough grease to purge through the bearings so that a bead of grease appears at the seal lip contacts.



## FIGURE 31

# **A**CAUTION

Be careful when servicing unit to avoid accidental contact with sharp metallic edges which may cause personal injury.

## **C-Supply Air Blower Wheel**

Annually inspect supply air blower wheel for accumulated dirt or dust. Turn off power before attempting to remove access panel or to clean blower wheel. If balancing clips are removed, make sure they are reinstalled in the same location when cleaning is completed.

NOTE-Do not lose balancing clips.

## **D-Evaporator Coil**

Inspect and clean coil at beginning of each season. Clean using mild detergent or commercial coil cleanser. Check condensate drain pan and line, if necessary. Flush coil and condensate drain with water taking care not to get insulation, filters and return air ducts wet. Check connecting lines and coil for evidence of oil and refrigerant leaks.

## **E-Condenser Coil**

Clean condenser coil annually with detergent or commercial coil cleaner and inspect monthly during the cooling season. Check connecting lines and coil for evidence of oil and refrigerant leaks. NOTE-If owner complains of insufficient cooling, the unit should be gauged and refrigerant charge checked. Refer to Gauge Manifold Attachment and Charging sections in this manual.

## **F-Electrical**

- 1- Check all wiring for loose connections.
- 2- Check for correct voltage at unit (unit operating).
- 3- Check amp-draw on both condenser fan motor and blower motor.

## **G-Burners**

- 1- Periodically examine burner flames for proper appearance during the heating season.
- 2- Before each heating season examine the burners for any deposits or blockage which may have occurred.
- 3- Remove burners as shown in section IV-SYSTEM SERVICE CHECKS figure 28 and clean as necessary. Replace burners and check spark gap.

## **H-Combustion Air Inducer**

Under normal operating conditions, the combustion air inducer wheel should be checked and cleaned prior to the heating season. However, it should be examined periodically during the heating season to establish an ideal cleaning schedule. With power supply disconnected, the condition of the inducer wheel can be determined by looking through the vent opening. Clean combustion air inducer as follows:

- 1- Shut off power supply and gas to unit.
- 2- Disconnect prove switch air tubing from combustion air inducer port.
- 3- Remove and retain screws securing combustion air inducer to flue box. Remove and retain the screw securing the combustion air inducer to the vent connector. See figure 32.
- 4- Clean inducer wheel blades with a small brush and wipe off any dust from housing. Clean accumulated dust from front of flue box cover.
- 5- Return combustion air inducer motor to the original location and secure with retained screws. It is recommended that the combustion air inducer gasket be replaced during reassembly.
- 6- Clean combustion air inlet screen on heat access panel using a small brush.

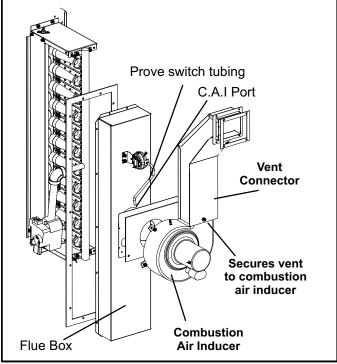


FIGURE 32

## I-Flue Passageway and Flue Box

- 1- Remove combustion air inducer assembly as described in section H-.
- 2- Remove flue box cover. Clean with a wire brush as required.
- 3- Remove flue baffle retaining bracket and pull tube baffles from heat exchanger tubes. Clean tubes and baffles with a wire brush. Figure 14 shows a more detailed view of the heat exchanger.
- 4- Reinsert tube baffles, secure baffle retaining bracket and reassemble the unit. The flue box cover gasket and combustion air inducer gasket should also be replaced during reassembly.

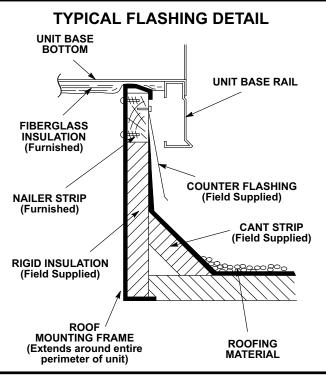
## **VI-ACCESSORIES**

The accessories section describes the application of most of the optional accessories which can be factory or field installed to either the LGH/LCH units.

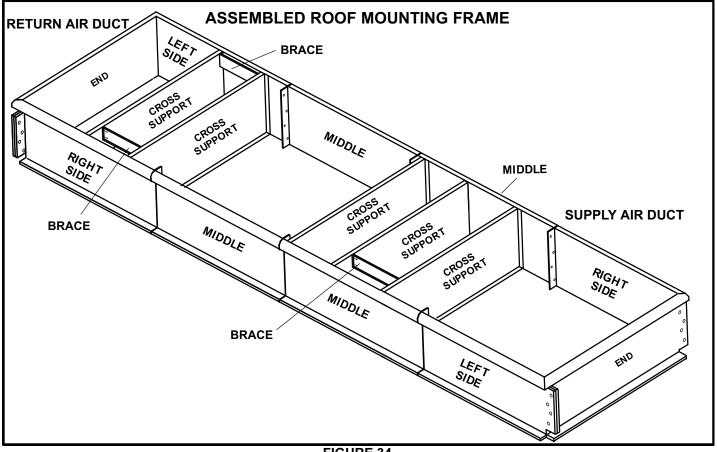
## A- S1CURB Mounting Frame

When installing the LGH/LCH units on a combustible surface , the S1CURB roof mounting frame is used. The roof mounting frames are recommended in all other applications but not required. If the units are not mounted on a flat (roof) surface, they MUST be supported under all edges and under the middle of the unit to prevent sagging. The units MUST be mounted level within 1/16" per linear foot or 5mm per meter in any direction.

The assembled S1CURB mounting frame is shown in figure 34. Refer to the roof mounting frame installation instructions for details of proper assembly and mounting. The roof mounting frame MUST be squared to the roof and level before mounting. Plenum system MUST be installed before the unit is set on the mounting frame. Typical roof curbing and flashing is shown in figure 33. Refer to the roof mounting frame installation instructions for proper plenum construction and attachment.

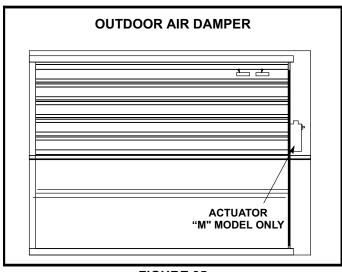






## **B- Outdoor Air Dampers**

Dampers may be manually or motor (M) operated to allow up to 25 percent outside air into the system at all times . Either air damper can be installed in LGH/LCH units. Washable filter supplied with the outdoor air dampers can be cleaned with water and a mild Detergent should be sprayed with Filter Handicoater when dry prior to reinstallation. Filter Handicoater is R.P. Products coating no. 418 and is available as Part No. P-8-5069.



**FIGURE 35** 

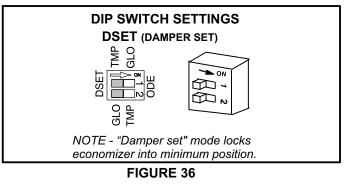
## C-Economizer

## (Factory Installed)

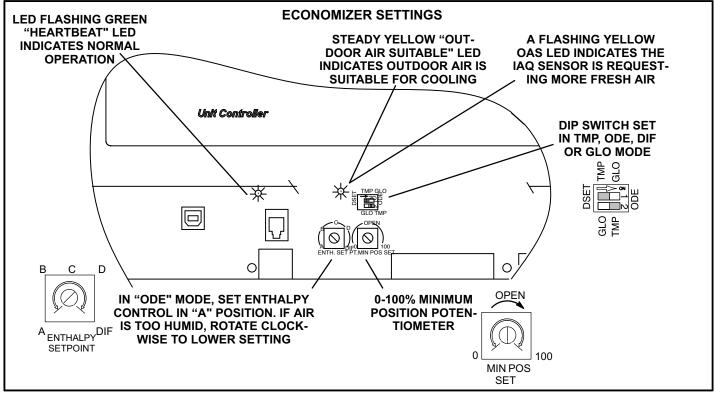
Unit may contain an optional modulating economizer controlled by the A55 Unit Controller. See figure 37. Economizer dampers modulate open to use outdoor air for free cooling when temperature is suitable during the occupied time period.

Set damper minimum position as follows.

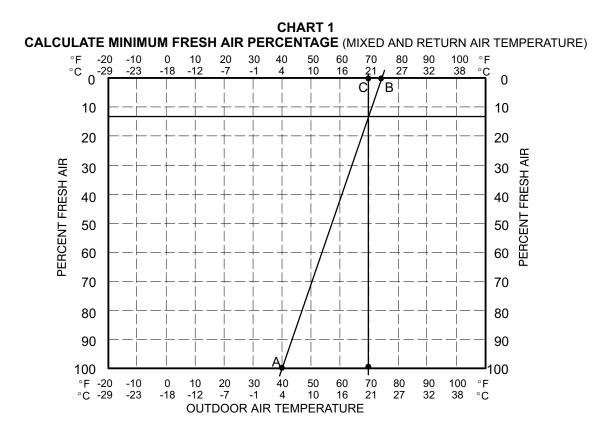
- 1- Set economizer DIP switch to "DSET" position as shown in figure 36.
- 2- Rotate MIN POS SET potentiometer to approximate desired fresh air percentage. Indicator on damper motor reads actual damper position in degrees open.



- 3- Measure outdoor air temperature. Mark the point on the bottom line of chart 1 and label the point "A" (40°F, 4°C shown).
- 4- Measure return air temperature. Mark that point on the top line of chart 1 and label the point "B" (74°F, 23°C shown).
- 5- Measure mixed air (outdoor and return air) temperature. Mark that point on the top line of chart 1 and label point "C" (70°F, 21°C shown).
- 6- Draw a straight line between points A and B.
- 7- Draw a vertical line through point C.
- 8- Draw a horizontal line where the two lines meet. Read the percent of fresh air intake on the side.
- 9- If fresh air percentage is less than desired, adjust MIN POS SET potentiometer higher. If fresh air percentage is more than desired, adjust MIN POS SET potentiometer lower. Repeat steps 3 through 8 until calculation reads desired fresh air percentage.
- 10- Return the A55 Unit Controller DIP switch to original position.



**FIGURE 37** 



#### Units Equipped With An Energy Recovery Wheel

The economizer minimum damper position must be adjusted to allow for the air resistance of the ERW.

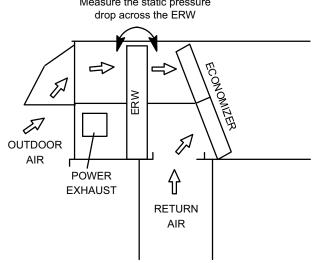
- 1- Determine the required outdoor air CFM.
- 2- Apply the CFM to table 19 to determine the target static pressure drop across the ERW.
- 3- Measure the static pressure drop across the ERW. See figure 38.
- 4- Adjust the A55 DIP switch damper minimum position potentiometer as described previously.
- 5- Read the static pressure drop across the ERW and adjust the potentiometer as needed to reach the target pressure drop.
- 6- Remember to return A55 DIP switch to original position.

For example, a unit with an outdoor air flow of 6500 CFM would require an ERW pressure drop of 0.9"w.c.

Outdoor Flow - cfm Static Pressure - in. w.c.					
3250	0.45				
3500	0.48				
3750	0.52				
4000	0.55				
4250	0.59				
4500	0.62				
4750	0.66				
5000	0.69				
5250	0.73				
5500	0.76				
5750	0.80				
6000	0.83				
6250	0.87				
6500	0.90				
6750	0.94				
7000	0.97				
7250	1.01				
7500	1.04				
7750	1.08				
8000	1.11				
8250	1.15				
8500	1.18				
8750	1.22				
9000	1.25				

TABLE 19

## MEASURE ERW PRESSURE DROP Measure the static pressure drop across the ERW



**FIGURE 38** 

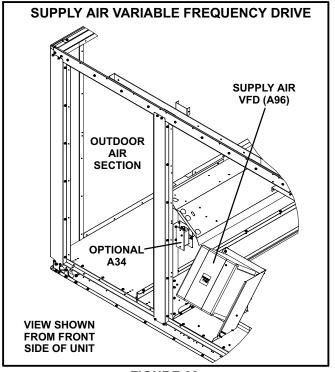
#### **D-Supply Air Variable Frequency Drive** (VAV units only)

LGH/LCH VAV units will contain a supply air blower equipped with a variable frequency drive A96 (VFD) which varies supply air CFM. As duct static increases, the supply air volume will decrease. As duct static decreases, the supply air volume will increase.

The Unit Controller uses input from a field-installed pressure transducer (A30) to maintain a 1.0" w.c. (default) static pressure. Refer to the Unit Controller manual ECTO 0.04 and 0.05 to adjust the static pressure setpoint. Install the transducer according to manufacturer's instructions.

Note -Make sure the transducer is installed in the main duct at least 2/3 of the distance away from the unit.

The supply air VFD (A96) is located on the front side of the unit in the return air compartment. See figure 39.





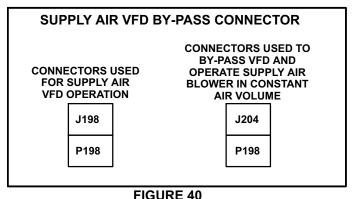
#### **Excessive Duct Static**

The Unit Controller will lock-out the unit for 5 minutes if static pressure exceeds 2.0"w.c. for 20 seconds. The Unit Controller will permanently shut down the unit after three occurrences. See Unit Controller ECTO 5.02, 0.21 and 0.22 to adjust default values.

Optional field-installed high pressure switch (S155) will deenergize the unit above static pressure setpoint. Refer to B3 blower VFD wiring diagram. Set cut-out pressure at 2"w.c. unless otherwise specified. Switch must be manually reset.

#### Supply Air VFD By-Pass Plug (Optional)

The supply air VFD may be by-passed using jack/plug connections. Locate J/P198 connectors in control box area under the relays. Disconnect J198 from P198 and connect J204 to P198. See figure 40. Blower will operate in constant air volume mode.



**E-Gravity Exhaust Dampers** 

Gravity exhaust dampers are used with LGH/LCH series units. The dampers are installed in the return air compartment of the unit . The dampers must be used any time power exhaust blowers or fans are applied to LGH/LCH series units and are optional with an economizer.

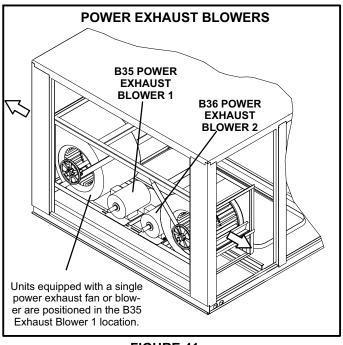
## F-Power Exhaust Blowers & Fans

Power exhaust blowers and fans are used with LGH /LCH series units. Power exhaust blowers and fans provide exhaust air pressure relief.

LGH/LCH units may contain one or two power exhaust fans or blowers. Exhaust blowers are shown in figure 41. Exhaust fans are located in the same place and discharge air in the same direction.

Power exhaust equipped with two fans or blowers is operated in two stages. Power exhaust blowers may be equipped with a variable frequency drive (VFD) to vary exhaust air CFM. Two fan, two blower and VFD applications require a factory-installed General Purpose GP1 control board (1)A133.

The Unit Controller will use damper position or building static pressure to initiate power exhaust. Any time building static is used to initiate power exhaust a GP1 (1)A133 board is required for operation.



#### General Purpose GP1 Board (1)A133 W/TB18

The GP1 board is positioned on the A55 Unit Controller in the control box area. See figure 42. Only one GP1 board is required regardless of the number of VFD and power exhaust functions.

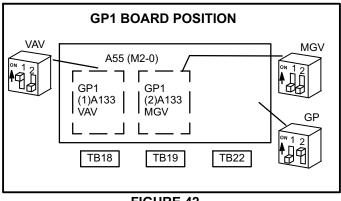


FIGURE 42

#### **Optional Power Exhaust Variable Frequency Drive**

Power Exhaust VFD (A137) will increase exhaust air CFM when building pressure is higher than setpoint and decrease the volume when building pressure is lower than setpoint. The default setpoint is 0.1"w.c.

Power exhaust VFD is available with one or two blowers; only one VFD is required. The power exhaust VFD is located in the return air compartment on the back side of the unit. See figure 43.

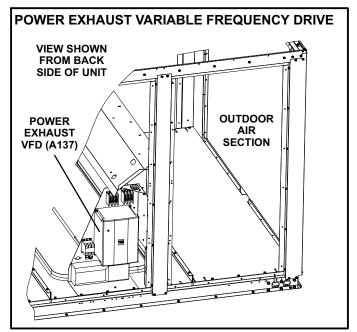


FIGURE 43

#### **Power Exhaust Control Options**

#### Damper Position

The Unit Controller will initiate stage 1 power exhaust when economizer or outdoor air damper travel reaches 50%. The Unit Controller will initiate stage 2 power exhaust when economizer or outdoor air damper travel reaches 75%. Refer to the Unit Controller manual ECTO 8.20 and 8.23 to adjust the default setting.

#### Pressure Switches (S37 and S39)

Field-installed switches are used to sense the static pressure difference between outdoor air and building air. Power exhaust equipped with one fan or blower use one switch (S37). Power exhaust equipped with two fans uses both switches.

Stage 1 power exhaust will be energized above 0.1"w.c. (default) building static pressure. Stage 2 power exhaust will be energized if building static pressure rises above 0.2"w.c. (default). Use ECTO 8.20 to adjust stage 1 setpoint and ECTO 8.23 to adjust stage 2 setpoint.

Install the switches according to manufacturer's instructions. Use an Outdoor Kit on the outdoor (reference) air tubing to prevent pressure fluctuations due to wind gusts.

#### Pressure Transducer (A34)

The optional factory-installed pressure transducer is used to sense the static pressure difference between outdoor air and building air. The transducer is located in the return air section of unit near the supply air VFD (A96). See figure 39. Only one pressure transducer is needed regardless of number of exhaust blowers.

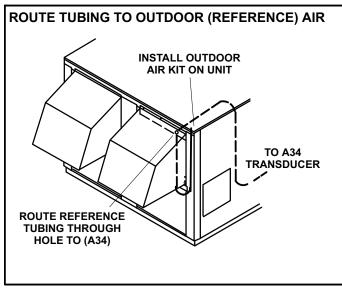
Stage 1 power exhaust constant air volume will be energized above 0.1"w.c. (default) building static pressure. Stage 2 power exhaust constant air volume will be energized if building static pressure rises above 0.2"w.c. (default). Use ECTO 8.20 to adjust stage 1 setpoint and ECTO 8.23 to adjust stage 2 setpoint. Power exhaust equipped with a VFD will vary the CFM output to maintain a building static pressure of 0.1"w.c.

Complete transducer installation as follows:

- 1- Connect field-provided 1/4" tubing to the (+) port on the transducer. Route tubing through unit return air opening to a return air diffuser in the ductwork.
- 2- Locate the outdoor air kit shipped in a box in the blower section on the back side of the unit. Install outdoor air kit on the top of the unit in location shown in figure 44. Use manufacturer's instructions.

Note - Outdoor kit reduces fluctuations in reference reading due to wind gusts.

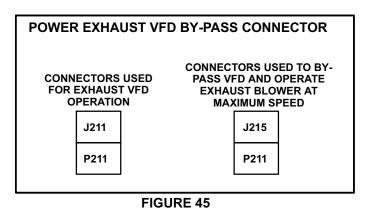
3- Locate the tubing provided with the outdoor air kit. Route the tubing from the outdoor kit through the hole under the intake hood to A34 as shown in figure 44. Connect tubing to the (-) port on the transducer. Coil and secure excess tubing - do not cut.



**FIGURE 44** 

## Power Exhaust VFD By-Pass Plug (Optional)

The power exhaust VFD may be by-passed using jack/plug connections. Locate J/P211 connectors in control box area under the relays. Disconnect J211 from P211 and connect J215 to P211. See figure 45. Exhaust blower will operate at maximum speed.



## **G-Control Systems**

The A55 Unit Controller provides all control function for the rooftop unit. Default operation requires a standard room thermostat or direct digital controller (DDC). The A55 can also control the unit from a zone temperature sensor. The A55 Unit Controller is a network controller when daisy-chained to the L Connection Network Control System. For ease of configuration, the A55 can be connected to a PC with Unit Controller PC software installed.

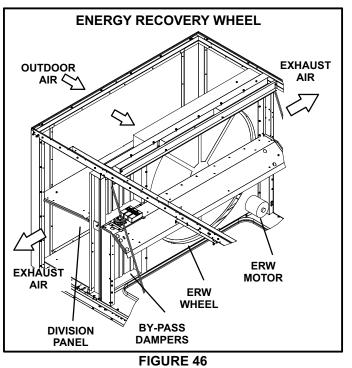
## H-Smoke Detectors A17 and A64

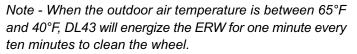
Photoelectric smoke detectors are a factory installed option. The smoke detectors can be installed in the supply air section (A64), return air section (A17), or in both the supply and return air section. Wiring for the smoke detectors are shown on the temperature control section (C2) wiring diagram in back of this manual.

## I-Energy Recovery Wheel

LGH/LCH units may contain an optional energy recovery wheel. The ERW is located in the outdoor air entering and exhaust air streams. In the heating mode, the wheel rotates to transfer heat from the exhaust air stream to the outdoor air intake air stream. In the cooling mode the process reverses. See figure 46.

The ERW motor (B28) is energized when outdoor air is above 65°F (monitored by S125), or below 40°F monitored by S23). Between the temperature range of 40°F and 65°F the wheel does not operate. This range is for economizer operation. Thermostats S125 and S23 are located on a panel above the inverter for the indoor blower. Refer to wiring diagram on unit panels.





The adjustable S36 end switch will energize by-pass dampers open as outdoor air dampers open. By-pass dampers will close as outdoor air dampers close or move to minimum position.

ERW should operate on unit start-up unless the outdoor temperature is between 40°F and 65°F. When outdoor air temperature is between 40°F and 65°F, install a jumper between S125 thermostat terminal "R" and K94 relay coil terminal "A" to check ERW operation.

## J-Blower Proving Switch S52

The blower proving switch monitors blower operation and locks out the unit in case of blower failure. The switch is N.O. and closes at 0.14" W.C. (34.9 Pa) The switch is mounted on the upper left hand corner of the blower deck. Wiring for the blower proving switch is shown on the temperature control section (C2) wiring diagram in back of this manual.

## K-Dirty Filter Switch S27

The dirty filter switch senses static pressure increase indicating a dirty filter condition. The switch is N.O. and closes at 1" W.C. (248.6 Pa) The switch is mounted on the top filter channel corner. Wiring for the dirty filter switch is shown on the temperature control section (C2) wiring diagram in back of this manual. Actuation of this switch does not affect unit operation.

## L-Indoor Air Quality (CO<sub>2</sub>) Sensor A63

The indoor air quality sensor monitors CO<sub>2</sub> levels and reports the levels to the A55 Unit Controller. The board adjusts the economizer dampers according to the CO<sub>2</sub> levels. The sensor is mounted next to the indoor thermostat or in the return air duct. Refer to the indoor air quality sensor installation instructions for proper adjustment. Wiring for the indoor air quality switch is shown on the temperature control section (C2) wiring diagram in back of this manual.

## M-Drain Pan Overflow Switch S149 (optional)

The overflow switch is used to interrupt cooling operation when excessive condensate collects in the drain pan. The N.O. overflow switch is controlled by K220 and DL46 relays, located in the unit control panel. When the overflow switch closes, 24VAC power is interrupted and after a five-second delay unit compressors are de-energized. Once the condensate level drops below the set level, the switch will open. After a five-minute delay the compressor will be energized.

## N-Factory-Installed Humiditrol

## General

Humiditrol units provide a dehumidifying mode of operation. These units contain a reheat coil adjacent to and downstream of the evaporator coil. Reheat coil solenoid valves, L14 and L30, route hot discharge gas from the compressor to the reheat coil. Return air pulled across the evaporator coil is cooled and dehumidified; the reheat coil adds heat to supply air.

See figure 47 for reheat refrigerant routing.

### L14 and L30 Reheat Coil Solenoid Valves

When Unit Controller input (P269-9) indicates room conditions require dehumidification, L14 and L30 reheat valves are energized and refrigerant is routed to the reheat coil.

#### **Reheat Setpoint**

Reheat is factory-set to energize when indoor relative humidity rises above 60% (default). Reheat will terminate when the indoor relative humidity falls 3% below setpoint, or 57% (default). The reheat setpoint can be adjusted by changing ECTO 4.25 . A setting of 100% will disable reheat. The reheat setpoint can also be adjusted using an optional Network Control Panel (NCP).

## **A91 Humidity Sensor**

Relative humidity should correspond to the sensor (A91) output voltage listed in table 20. For example: if indoor air relative humidity is  $80\% \pm 3\%$ , the humidity sensor output should read 8.00VDC.

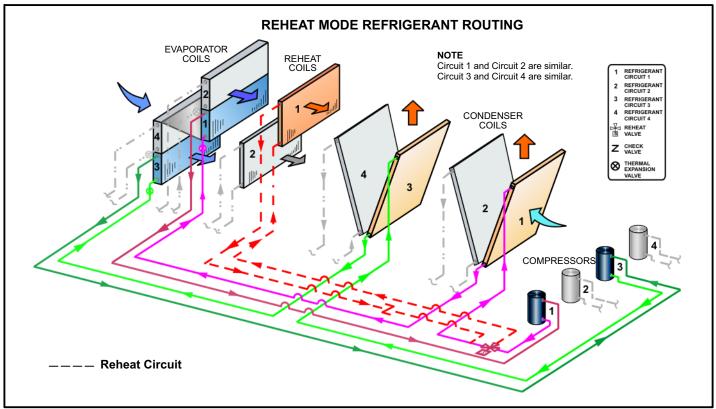
Check the sensor output annually for accuracy. Keep the air intake openings on the sensor clean and free of obstructions and debris.

#### **Read Relative Humidity At Unit Controller**

Turn MODE DIP "TEMP" switch #4 "ON". Display will alternately flash from readout to output. A single push on the pushbutton will toggle the readout upward from 0.0 to 0.7 incrementally. A double push will toggle the readout downward from 0.7 to 0.0 incrementally. Readout 0.7 indicates percent relative humidity.

TABLE 20					
Relative Humidity (%RH + 3%)	Sensor Output (VDC)				
20	2.00				
30	3.00				
40	4.00				
50	5.00				
60	6.00				
70	7.00				
80	8.00				
90	9.00				

#### 



## FIGURE 47

#### Check-Out

Test Humiditrol operation using the following procedure.

- 1- Make sure reheat is wired as shown in wiring section.
- 2- Set Unit Controller ECTO system mode parameter 6.01 to option 0 (default local thermostat mode).
- 3- For RH sensors, set Unit Controller ECTO reheat setpoint parameter 4.25 to option 0 (% relative humidity). For digital input, set Unit Controller ECTO reheat setpoint parameter 4.25 to 100% relative humidity.
- 4- Press the Unit Controller pushbutton to by-pass the compressor minimum run delay.
- 5- When check-out is complete, set ECTO 4.25 back to the proper humidity setpoint, and set ECTO 6.01 to the proper setting.

#### **Reheat Operation**

The following conditions must be met before reheat will be energized:

- 1- Blower must be operating.
- 2- System must be in occupied mode.
- 3- System must NOT be operating in heating mode.

4- One cooling demand is required if the unit has been in heating mode, the Unit Controller has been reset, or at initial unit start-up.

## IMPORTANT - Free cooling does not operate during reheat. Free cooling will operate as shown in the Unit Controller manual.

Reheat will operate as shown in table 21.

Units are shipped from the factory to provide two stages of cooling. (ECTO 5.04 option 2 and 6.01 option 0).

Three stages of cooling is available in zone sensor mode (ECTO 6.01 set to option 1, 2, or 3). Three stages of cooling is also available by installing a transfer relay and a three-stage thermostat; ECTO 5.04 must be set to option 3.

Four stages of cooling is available in zone sensor mode (ECTO 6.01 set to option 1, 2, or 3) on units with four compressors.

Compressors are not de-energized when unit operation changes from cooling to reheat or from reheat to cooling. Instead, L14 and L30 reheat valves are energized (reheat) or de-energized (cooling).

NOTE - Another thermostat staging option is available which allows both compressors to be energized during free cooling. See ECTO 5.04 option 1 in Unit Controller manual.

#### TABLE 21 REHEAT OPERATION

Two-Stage Th	nermostat - Default					
Tistat and Humidity Domands	Operation					
T'stat and Humidity Demands	Compressors					
Reheat Only	Compressor 1 & 2 Reheat					
Reheat & Y1	Compressor 1 & 2 Reheat and Compressor 3 & 4 Cooling <sup>1</sup>					
Reheat &Y1 & Y2	Compressor 1, 2, 3 & 4 Cooling <sup>3</sup>					
Three-Stage Thermos	Three-Stage Thermostat (Transfer relay required)					
T'stat and Humidity Demands	Operation					
I stat and fluminity Demands	Compressors					
Reheat Only	Compressor 1 & 2 Reheat					
Reheat & Y1	Compressor 1 & 2 Reheat and Compressor 3 Cooling <sup>1</sup>					
Reheat Y1 & Y2	Compressor 1 & 2 Reheat and Compressor 3, & 4 Cooling <sup>3</sup>					
Reheat Y1 & Y2 & Y3	Compressor 1, 2, 3, & 4 Cooling <sup>4</sup>					
Four-Stage 2	Zone Sensor Mode					
Cooling* and Humiditu** Domando	Operation					
Cooling* and Humidity** Demands	Compressors					
Reheat Only	Compressor 1 & 2 Reheat					
Reheat & Y1	Compressor 1 & 2 Reheat and Compressor 3 Cooling <sup>1</sup>					
Reheat & Y1 & Y2	Compressor 1 & 2 Reheat and Compressor 3 & 4 Cooling <sup>2</sup>					
Reheat & Y1 & Y2 & Y3	Compressor 1, 2, & 3 Cooling <sup>3</sup>					
Reheat & Y1 & Y2 & Y3 & Y4	Compressor 1, 2, 3, & 4 Cooling <sup>5</sup>					

\*Cooling stage is initiated when zone temperature is higher than the cooling setpoint plus the appropriate stage differential (ECTO 6.10, 6.12, 6.13, 6.14).

\*\*Reheat demand is initiated when relative humidity is higher than relative humidity setpoint.

<sup>1</sup>If there is no reheat demand and outdoor air is suitable, free cooling will operate.

<sup>2</sup>If there is no reheat demand and outdoor air is suitable, free cooling and compressor 1 will operate.

<sup>3</sup>If there is no reheat demand and outdoor air is suitable, free cooling and compressor 1 and 2 will operate.

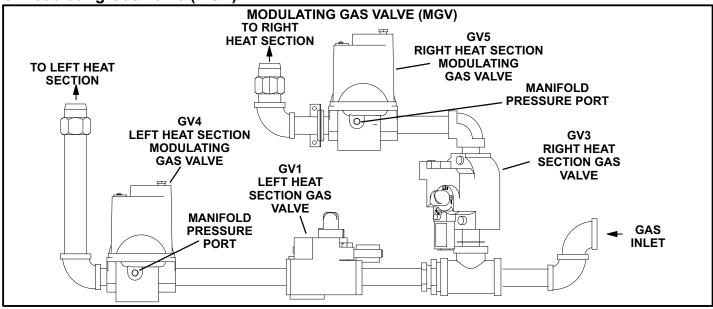
<sup>4</sup>If there is no reheat demand and outdoor air is suitable, free cooling, compressor 1, 2 and 3 will operate.

<sup>5</sup>If there is no reheat demand and outdoor air is suitable, free cooling, compressor 1, 2, 3 and 4 will operate.

# The following conditions must be met before reheat will be energized:

- 1- Blower must be operating.
- 2- System must be in occupied mode.
- 3- System must NOT be operating in heating mode.
- 4- One cooling demand is required if the unit has been in heating mode, the Unit Controller has been reset, or at initial unit start-up.

## O-Modulating Gas Valve (MGV)



**FIGURE 48** 

Units equipped with optional modulating gas valves (MGV) contain two modulating gas valves in addition to two standard gas valves. See figure 48.

#### Operation

The Unit Controller will control modulating gas valves to maintain  $110^{\circ}$ F (default) discharge air during the heating cycle. The left heat section will operate when 25-50% of nameplate heat is needed. Both heat sections will operate when 50-100% of the nameplate heat is needed.

The normally open MGV will allow full heating capacity should the MGV fail.

## Start-Up

- 1- Operate the unit in heating mode according to the Heating Start-Up section in this manual.
- 2- After the unit has operated for 5 minutes,

M2-0 Unit Controllers: turn the OPT1 and OPT2 switches ON. See figure 49. M2-1 Unit Controllers: use the "Service/ Test" menu to run high capacity.

The unit will operate at maximum heating input.

3- Measure the manifold pressure at the gas valves. Manifold pressures should be:

GV1 & GV3:	
Natural - 4.0"w.c.	LP - 10.8"w.c.
GV4 & GV5:	
Natural - 3.7"w.c.	LP - 10.5"w.c.

4- M2-0 Unit Controllers: turn the OPT2 switch OFF. M2-1 Unit Controllers: use the "Service/Test" menu to run low capacity.

The unit will operate at minimum heating input.

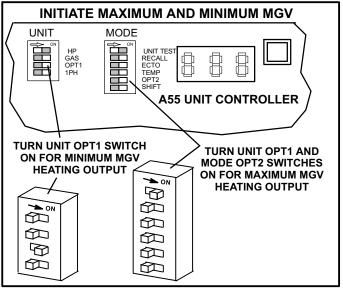
5- Measure the manifold pressure at the gas valves. Manifold pressures should be:

GV1 & GV3: Natural - 4.0"w.c. LP - 10.8"w.c. GV4 & GV5: Natural - 0.9"w.c.

- 0.9"w.c. LP - 2.6"w.c.

6- M2-0 Unit Controllers: turn OPT1 switch OFF.

NOTE - BOTH OPT1 AND OPT2 SWITCHES MUST BE OFF FOR NORMAL UNIT OPERATION.



### **FIGURE 49**

#### Unit Controller Output

The Unit Controller 0-10VDC output to the MGVs increases to modulate valves further closed during a reduced heating demand. The Unit Controller 0-10VDC output to the MGVs decreases to modulate valves further open during a higher heating demand.

Heating Demand Reduces	A55 Output To MGVs Increases	MGVs Modulate Further Closed	•	Heating Output Lowers
Heating Demand <b>+</b> Increases	A55 Output To MGVs Reduces	MGVs Modulate Further Open	•	Heating Output Increases

## **P-Outdoor Air CFM Control**

Outdoor air CFM Control is a factory-installed option available on units equipped with a supply air variable frequency drive (VFD) and economizer.

The Unit Controller modulates outdoor air dampers to maintain a constant amount of outdoor air regardless of blower speed. This ensures minimum ventilation requirements are met at lower supply air volumes.

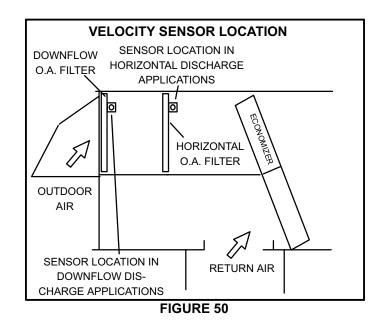
The Unit Controller uses a velocity sensor (A24) and a general purpose add-on board (A133) to modulate dampers. The sensor is located in the outdoor air stream. See figure 50. The board is installed on the Unit Controller. See figure 51.

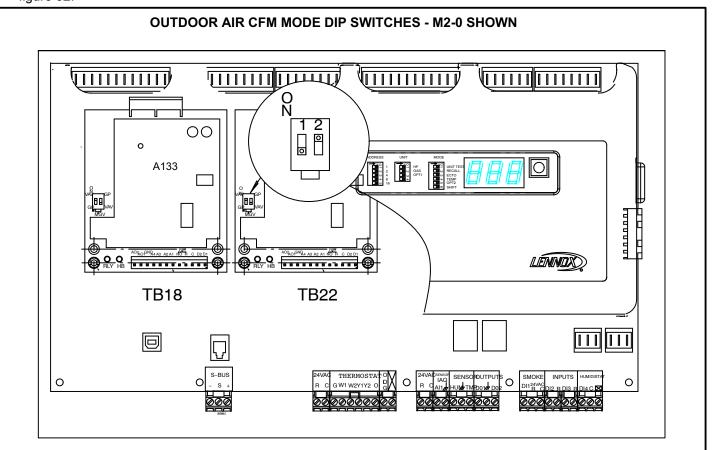
#### **Set Damper Minimum Position**

- Operate unit at full supply air CFM with all zone dampers open. Refer to VFD Supply Air Blower Start-Up section in this manual.
- 2- Use an air flow hood to measure the outdoor air CFM entering the unit.
- 3- Set economizer DIP switch to "DSET" position as shown in figure 52. DIP switch is located on the A55 Unit Controller. See figure 51.
- 4- Adjust the MIN POS SET potentiometer until the air flow hood reads the design minimum outdoor air CFM. See figure 52.

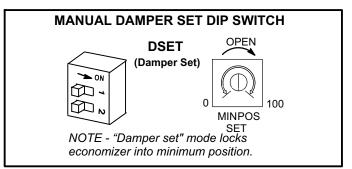
NOTE - Refer to local codes or authorities having jurisdiction when determining design minimum outdoor air requirements.

5- Return the A55 Unit Controller DIP switch to original position. Refer to the A55 manual.





**FIGURE 51** 



#### FIGURE 52

#### Set Velocity Setpoint - M2-0 Unit Controllers

1- Turn the Unit Controller MODE DIP "TEMP" switch ON. See figure 53. The Unit Controller display will alternately flash from sensor readout to output value.

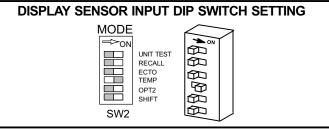
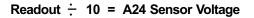


FIGURE 53

2- Press the pushbutton until "oAc" is displayed. The output value from the A24 velocity sensor will be displayed alternately with the oAc readout. Divide the A24 output value by 10 to determine the sensor voltage.



#### **Record Sensor Voltage Here**

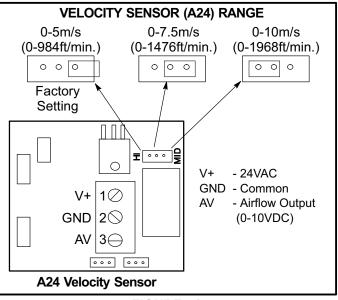
- 3- Return the Unit Controller MODE DIP "TEMP" switch to OFF.
- 4- Adjust ECTO 9.02 to the sensor voltage. Refer to the Unit Controller manual provided with each rooftop unit.

Set Velocity Setpoint - M2-1 Unit Controllers

- 1- Measure the DC voltage between TB22-6 and TB22-10.
- 2- Multiply DC voltage by 25.4.
- Round to the nearest whole number and enter the result in ECTO 9.02.

## Velocity Sensor Range

The velocity sensor is factory-set for 0-5m/s. (0-984ft/min.) If a higher velocity is required, move the sensor jumper as shown in figure 54.



#### FIGURE 54

## **Q-Factory Installed Hot Gas Bypass (HGB)**

Hot gas bypass is a factory-installed option only. The HGB valve routes refrigerant from the discharge line to the suction line to keep the evaporator coil from icing when supply air volume is low. The HGB valve will start to open when the suction pressure drops below 105 psig (R410A). The de-superheating TXV routes cooler gas from the liquid line to the suction line. This prevents high refrigerant temperatures in the compressor. See figure 55 for components and figure 56 for refrigerant routing.

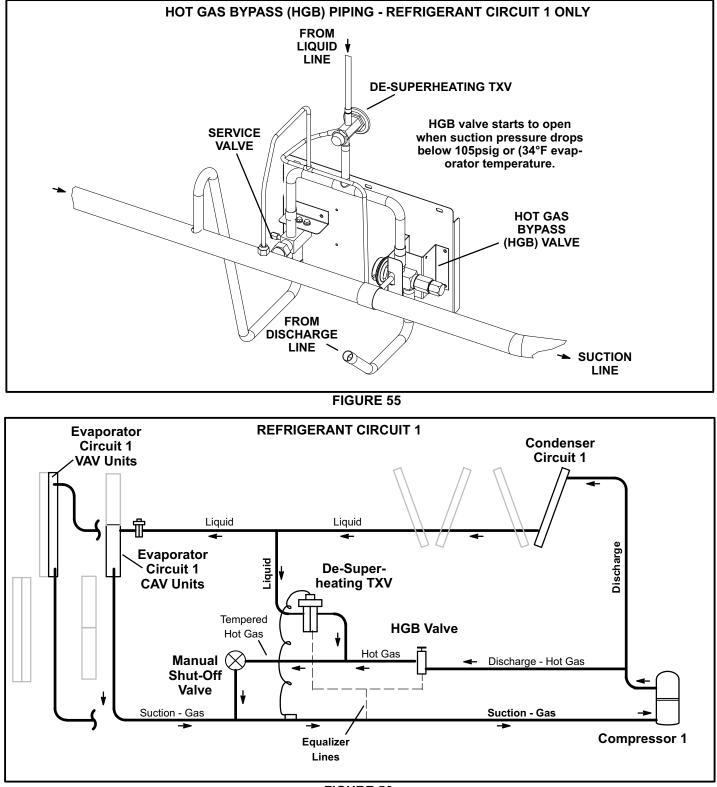
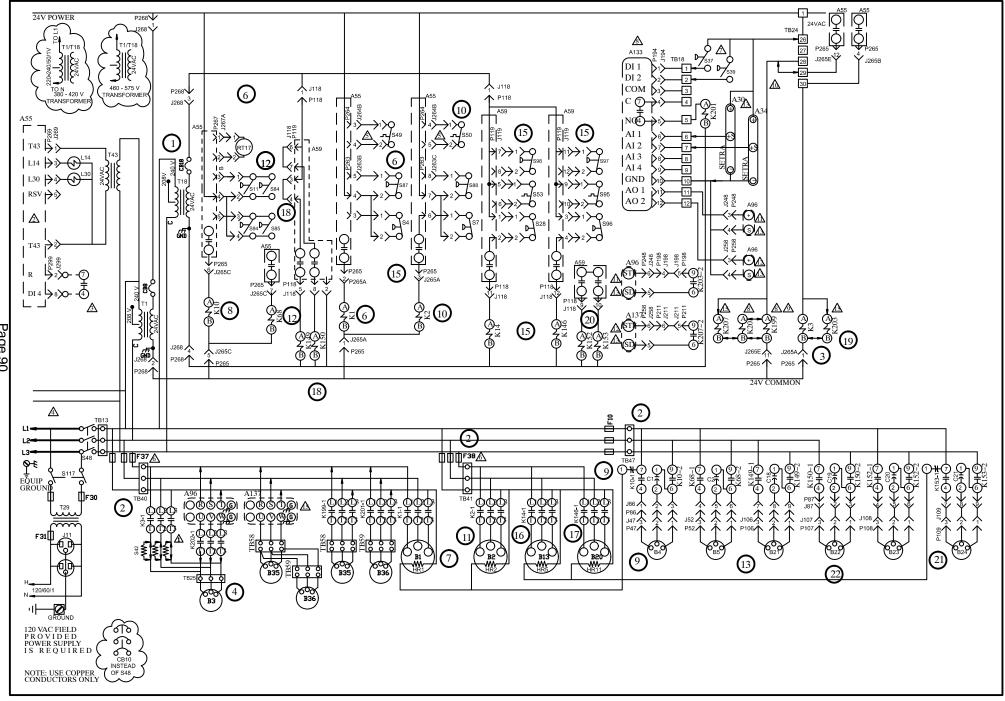


FIGURE 56

## VII-WIRING DIAGRAMS AND OPERATION SEQUENCE



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		DECODIDION		JACK, BLOWER DECK	1		
	KEY		J264 J265	JACK, CONTACTORS AND RELAYS			
	A30	SENSOR, PRESSURE DISCHARGE AIR	J267	JACK, OUTDOOR FAN AREA			
▲ S42 USED ON "M" VOLTAGE UNITS AND	A34	SENSOR, PRESSURE RETURN AIR	J268	JACK, TRANSFORMER 1 POWER			
A UNITS WITH HIGH EFFICIENCY MOTORS	A55	PANEL, MAIN PANEL LENNOX	J269	JACK, HUMIDITROL			
A ONLY ON UNITS WITH HUMIDITROL	A59	PANEL, COMPRESSORS 3 AND 4	J299	JACK, HUMIDITROL INTERFACE			
▲ ONLY ON UNITS WITH HUMIDITROL OPTION	A96	CONTROL, INVERTER SUPPLY	K1,-1	CONTACTOR, COMPRESSOR 1			
A EXTERNAL HUMIDITROL CONTACTS	A133		K2,-1 K3, -1	CONTACTOR, COMPRESSOR 2 CONTACTOR, BLOWER			
	A137 B1	CONTROL, INVERTER RETURN COMPRESSOR 1	K10,-1,2	RELAY, OUTDOOR FAN 1			
CONNECTS TO SECTION "A" HEATING DIAGRAM, MAY BE LOCATED IN HEATING	B2	COMPRESSOR 2	K14,-1	CONTACTOR, COMPRESSOR 3			
	B3	MOTOR, BLOWER	K68,-1	RELAY, OUTDOOR FAN 2			
S49 AND S50 ARE PART OF 5VDC CIRCUIT	B4	MOTOR, OUTDOOR FAN 1	K146,1	CONTACTOR, COMPRESSOR 4			
	B5	MOTOR, OUTDOOR FAN 2	K149,-1	RELAY, OUTDOOR FAN 3			
	B13	COMPRESSOR 3	K150,-1	RELAY, OUTDOOR FAN 4			
A E37 AND E38 ARE NOT LISED ON LINUTS	B20	COMPRESSOR 4	K152,-1	RELAY, OUTDOOR FAN 5			
▲ F37 AND F38 ARE NOT USED ON UNITS LESS ELECTRIC HEAT, 480 AND 600 V	B21 B22	MOTOR, OUTDOOR FAN 3 MOTOR, OUTDOOR FAN 4	K153,-1,2 K199,-1	RELAY, OUTDOOR FAN 6 CONTACTOR, EXHAUST BLOWER 1			
	B23	MOTOR, OUTDOOR FAN 5	K201,-1	CONTACTOR, EXHAUST BLOWER 2			
▲ S37 AND S39 PRESSURE SWITCH CONTROL	B24	MOTOR, OUTDOOR FAN 6	K202, -1	CONTACTOR, INVERTER BLOWER			
▲ VOLTAGE CONTROL SINGLE STAGE	B35	MOTOR, EXHAUST BLOWER 1	K203, -2	RELAY, SUPPLY BLOWER AUX			
	B36	MOTOR, EXHAUST BLOWER 2	K207, -2	RELAY, EXHAUST BLOWER AUX			
\land VOLTAGE CONTROL TWO STAGE	C1	CAPACITOR, OUTDOOR FAN 1	L14	VALVE, SOLENOID REHEAT COIL 1			
	C2	CAPACITOR, OUTDOOR FAN 2	L30	VALVE, SOLENOID REHEAT COIL 2			
REMOVE JUMPER BETWEEN TB24-28 AND TB24-29 WHENEVER ALC CONTROL IS	C18	CAPACITOR, OUTDOOR FAN 3 CAPACITOR, OUTDOOR FAN 4	P47	PLUG, OUTDOOR FAN 1 PLUG, OUTDOOR FAN 2			
USED REFER TO SECTION C DIAGRAM	C19 C20	CAPACITOR, OUTDOOR FAN 4 CAPACITOR, OUTDOOR FAN 5	P52 P86	PLUG, OUTDOOR FAN 2 PLUG, OUTDOOR FAN INTERFACE			
	C20	CAPACITOR, OUTDOOR FAN 6	P87	PLUG, OUTDOOR FAN INTERFACE 2			
	CB8	CIRCUIT, BREAKER T1	P106	PLUG, OUTDOOR FAN 3			
A A30 SENSOR AND A96 INVERTER CONTROL	CB10	CIRCUIT BREAKER, MAIN DISCONNECT UNIT	P107	PLUG, OUTDOOR FAN 4			
FOR B3 SUPPLY AIR BLOWER	CB18	CIRCUIT, BREAKER T18	P108	PLUG, OUTDOOR FAN 5			
	F10	FUSE, OUTDOOR FAN MOTOR	P109	PLUG, OUTDOOR FAN 6			
REMOVE JUMPER BETWEEN TB24-28 AND TB24-29 WHENEVER ALC CONTROL IS	F30	FUSE, TRANSFORMER T29 PRIMARY	P118	PLUG, COMPRESSOR 3 AND 4, CONTROL			
USED REFER TO SECTION C DIAGRAM	F31	FUSE, TRANSFORMER T29 SECONDARY FUSE, COMPRESSOR GROUP 1	P119	PLUG, COMPRESSOR 3 AND 4, INPUT PLUG, INVERTER EXHAUST BLOWER			
	F37 F38	FUSE, COMPRESSOR GROUP 1 FUSE, COMPRESSOR GROUP 2	P211 P194	PLUG, I/O FOR A133 LENNOX A133 BOARD			
A34 SENSOR AND A137 INVERTER CONTROL FOR B35 AND B36 EXHAUST AIR	HR1	HEATER COMPRESSOR 1	P248	PLUG, VFD CONTROL			
BLOWERS	HR2	HEATER COMPRESSOR 2	P258	PLUG, VFD CONTROL EXHAUS AIR			
	HR5	HEATER COMPRESSOR 3	P263	PLUG, HIGH AND LOW PRESSURE SWITCHES			
A 30 MAY BE USED WITH OR WITHOUT A34 NOTE	HR11	HEATER COMPRESSOR 4	P264	PLUG, BLOWER DECK			
A34 MAY BE USED WITH OR WITHOUT A30 A30 MAY BE USED WITH OR WITHOUT A34	J11	JACK, GFI, RECEPTACLE	P265	PLUG, CONTACTORS AND RELAYS			
A34 MAY BE USED WITH OR WITHOUT B9	J47	JACK, OUTDOOR FAN 1	P267	PLUG,OUTDOOR FAN AREA			
A34 MAY BE USED WITH EITHER A96 VFD OR B9	J52	JACK, OUTDOOR FAN 2	P268	PLUG, TRANFORMERS			
•	J86	JACK, OUTDOOR FAN INTERFACE	P269	PLUG, HUMIDITROL PLUG, SAFETY			
A MITSUBISHI VFD	J87 J106	JACK, OUTDOOR FAN INTERFACE 2 JACK, OUTDOOR FAN 3	P299 RT17	SENSOR, OUTDOOR AIR			
	J107	JACK, OUTDOOR FAN 4	S4	SWITCH, LIMIT HI PRESS COMPRESS 1			
A K202-1 CONTACTOR MAY BE OMITTED ON UNITS WITH VFD OPERATION ONLY	J108	JACK, OUTDOOR FAN 5	S7	SWITCH, LIMIT HI PRESS COMPRESS 2			
- ON UNITS WITH VED OPERATION ONLY	J109	JACK, OUTDOOR FAN 6	S11	SWITCH, LOW PRESS, LOW AMBIENT KIT COMP 1			
	J118	JACK, COMPRESSOR 3 AND 4, CONTROL	S28	SWITCH, LIMIT HI PRESS COMPRESS 3			
LISED ON VFD APPLICATIONS.	J119	JACK, COMPRESSOR 3 AND 4, INPUT	S37	SWITCH, PRESSURE EXHAUST FAN			
	J211	JACK, INVERTER EXHAUST BLOWER	S39	SWITCH, EXHAUST FAN			
	J132	JACK, BLOWER , EXHAUST FAN MOTOR 1	S42	SWITCH, OVERLOAD RELAY BLOWER MOTOR			
	J133	JACK, BLOWER, EXHAUST FAN MOTOR 2	S48	SWITCH, DISCONNECT SWITCH, FREEZE STAT COMPRESS 1			
NOTE- IF ANY WIRE IN THIS APPLIANCE IS REPLACED IT	J138 J139	JACK, EXHAUST FAN 2 JACK, EXHAUST FAN 3	S49 S50	SWITCH, FREEZE STAT COMPRESS 1 SWITCH, FREEZE STAT COMPRESS 2			
MUST BE REPLACED WITH WIRE OF LIKE SIZE, RATING,	J139 J194	JACK, EXHAUST FAN 3 JACK, I/O FOR A133 LENNOX A133 BOARD	S50 S53	SWITCH, FREEZE STAT COMPRESS 2 SWITCH, FREEZE STAT COMPRESS 3			
TERMINATION AND INSULATION THICKNESS.	J248	JACK, VFD CONTROL	S84	SWITCH, LOW PRESS, LOW AMBIENT KIT COMP 2			
WARNING - ELECTRIC SHOCK HAZARD, CAN CAUSE INJURY	J258	JACK, VFD CONTROL EXHAUS AIR	S85	SWITCH, LOW PRESS, LOW AMBIENT KIT COMP 3			
OR DEATH . UNIT MUST BE GROUNDED IN ACCORDANCE WITH NATIONAL AND LOCAL CODES.	J263	JACK, HIGH AND LOW PRESSURE SWITCHES	S87	SWITCH, LOW PRESS, COMP 1			
DISCONNECT ALL POWER BEFORE SERVICING.			S88	SWITCH, LOW PRESS, COMP 2			
			S94	SWITCH, LOW PRESS, LOW AMBIENT KIT COMP 4	I MARKET MARKET I	WIRING DIAGRAM	12/09
			S95	SWITCH, FREEZE STAT COMPRESS 4			
			S96	SWITCH, LIMIT HI PRESS COMPRESS 4	10 Sec. 20 Sec.		
			S97	SWITCH, LOW PRESS, COMP 4 SWITCH, LOW PRESS, COMP 3			
			S98 S117	SWITCH, GFI		COOLING	
			T1	TRANSFORMER, CONTROL		COOLING	
DENOTES OPTIONAL COMPONENTO			T18	TRANSFORMER, CONTACTOR			
DENOTES OPTIONAL COMPONENTS			T29	TRANSFORMER, GFI	LC LC	CH,LGH 420S, 480S, 540S 1- G	,J,M,Y
LINE VOLTAGE FIELD INSTALLED			TB13	TERMINAL STRIP, POWER DISTRIBUTION			
			TB18	TERMINAL STRIP, CYCLE CONTROL		SECTION B	REV. 2.0
			TB23	TERMINAL STRIP, BLOWER SPEED			112 1. 2.0
			TB24	TERMINAL STRIP, UNIT ADDER TERMINAL STRIP, COMPRESSOR 1	Supersedes	New Form No.	
			TB40 TB41	TERMINAL STRIP, COMPRESSOR 1		537223-	-01
			TB41 TB47	TERMINAL STRIP, COMPRESSOR 2	© 2009		nox Commercial
			TB58	TERMINAL STRIP, EXAUST FANS	<b>C</b> 2003	Lei	
			TB59	TERMINAL STRIP, INVERTER BY-PASS			
				•			

## **SEQUENCE OF OPERATION - M2-0 UNIT CONTROLLER**

#### Power:

- 1- Line voltage from TB13, unit disconnect S48, or other factory or field installed optional power disconnects, such as CB10, energizes transformer T1 and T18. Transformer T1 provides 24VAC power to terminal strip TB26 and T18 provides 24VAC power to terminal strip TB18. The two terminal strips provide 24VAC power to the unit cooling, heating and blower controls and thermostat.
- 2- Terminal strip TB40, TB41 and TB47 are also energized when the unit disconnect closes. These terminal strips supply line voltage to compressor crankcase heaters, compressors, blower motors and fan motors.

#### Blower Operation (OCP input must be on):

- 3- The main control module A55 receives a demand from thermostat terminal G. A55 energizes blower contactor K3 with 24VAC.
- 4- N.O. K3-1 closes, energizing blower B3.

### **1st Stage Cooling**

- 5- First stage cooling demand energizes Y1 and G in the thermostat. G energizes blower, if blower is not already running (see step 3).
- 6- 24VAC is routed through TB24 to the main control module A55. After A55 proves N.C. low pressure switch S87, N.C. freezestat S49 and N.C. high pressure switch S4, compressor contactor K1 is energized.
- 7- N.O. contacts K1-1 close energizing compressor B1.

8-Control module A55 energizes condenser fan contactor K10.

- 9- N.O. contacts K10-1 close energizing condenser fan B4 and N.C. contacts K10-2 open de-energizing compressor crankcase heaters HR1 and HR2.
- 10-Simultaneous with step 8, 24VAC is routed through the A55 Unit Controller. After A55 proves N.C. low pressure switch S88, N.C. freezestat S50 and N.C. high pressure switch S7, compressor contactor K2 is energized.
- 11-N.O. contacts K2-1 close energizing compressor B2.
- 12-A55 Unit Controller energizes condenser fan 2 relay K68. Compressor 3 control module A59 energizes condenser fan relay K149 through N.O. low ambient pressure switches S11 or S84.
- 13- N.O. contacts K68-1 and K149-1 close energizing condenser fans B5 and B21.

#### 2nd Stage Cooling

14-Second stage cooling demand energizes Y2.

- 15-24VAC is routed through TB18 to compressor 3 and 4 module A59. After A59 proves N.C. low pressure switches S98 and S97, N.C. freezestats S53 and S95 and N.C. high pressure switches S28 and S96, compressor contactors K14 and K146 are energized.
- 16-N.O. contacts K14-1 close energizing compressor B13.
- 17-N.O. contacts K146-1 close energizing compressor B20.
- 18-N.O. low ambient pressure switches S85 and S94 close to energize condenser fan relay K150.
- 19-N.O. contacts K150-1 close energizing condenser fan B22.
- 20-Compressor 3 and 4 module A59 energizes condenser fan relay K152 and K153.
- 21-N.O. contacts K152-1 and K153-1 close energizing condenser fan B23 and B24. N.C. contacts K152-2 open de-energizing compressor 3 crankcase heater HR5 and compressor 4 crankcase heater HR11.

#### **Power Exhaust Fans:**

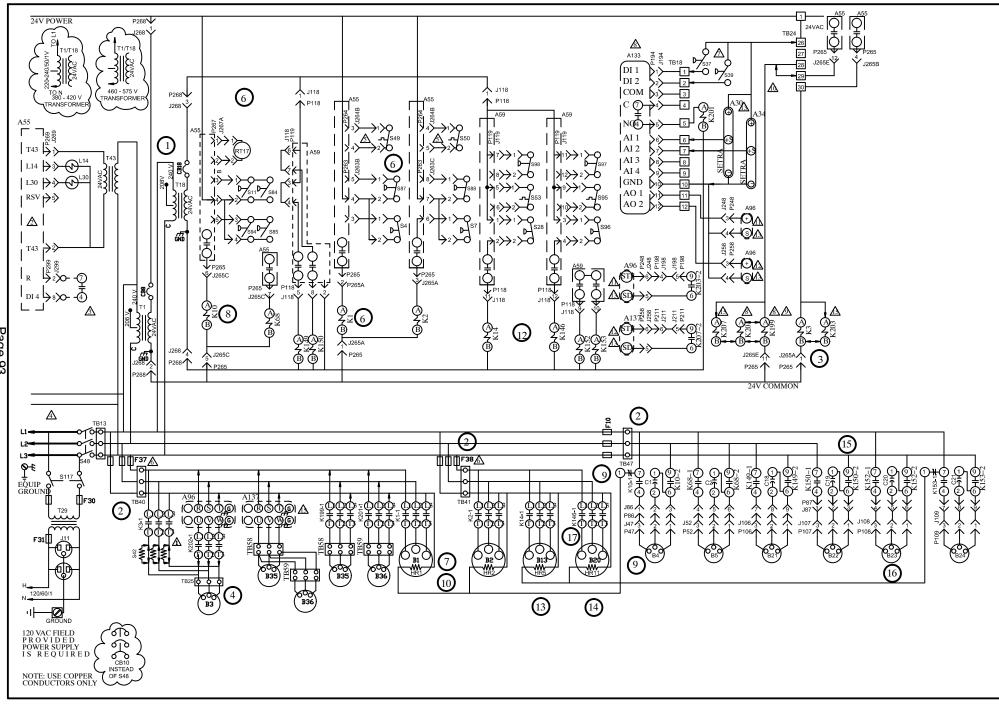
**Option 1 -** A55 Unit Controller receives a demand and energizes exhaust fan relay K199 and K201 with 24VAC at 50% (travel) outside air damper open (adjustable).

N.O. K99-1 and K201-1 both close, energizing exhaust fan motors B35 and B36..

**Option 2 -** Building static rises. N.O. Pressure switches S37 and S39 close. Board (1) A133 energizes A55 and K201. A55 energizes K199. K199 and K201 close energizing B35 and B36.

**Option 3 -** Building static rises. A34 (set point varies) energizes A55 and K201. A55 energizes K199. K199 and K201 close energizing B35 and B36.

**Option 4 - VAV units** - Building static rises. A34 energizes A55 and K201. A55 energizes K199. K199 and K201 close energizing B35 and B36. A34 modulates B35 and B36.



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## **SEQUENCE OF OPERATION - M2-1 UNIT CONTROLLER**

#### Power:

- 1- Line voltage from TB2, unit disconnect S48, or other factory or field installed optional power disconnects, such as CB10, energizes transformer T1 and T18. Transformer T1 provides 24VAC power to A55 Unit Controller and T18 provides 24VAC power to A59 Compressor 3 & 4 Controller. The two Controllers provide 24VAC power to the unit cooling, heating and blower controls and thermostat.
- 2- Terminal strip TB40, TB41 and TB47 are also energized when the unit disconnect closes. These terminal strips supply line voltage to compressor crankcase heaters, compressors, blower motors and fan motors.

### Blower Operation (OCP input must be on):

- 3- The main control module A55 receives a demand from thermostat terminal G. A55 energizes blower contactor K3 with 24VAC.
- 4- N.O. K3-1 closes, energizing blower B3.

### **1st Stage Cooling**

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- 5- First stage cooling demand energizes Y1 and G in the thermostat. G energizes blower, if blower is not already running (see step 3).
- 6- 24VAC is routed to the A55 Unit Controller. After A55 proves N.C. low pressure switches S87 and S88, N.C. freezestats S49 and S50 and N.C. high pressure switches S4 and S7, compressor contactors K1 and K2 are energized.
- 7- N.O. contacts K1-1 and K2-1 close energizing compressor B1 and B2.
- 8- A55 Unit Controller and A59 Compressor 3 and 4 Controller energize fan contactors K10, K68 and K149 based on low ambient switch S11 and S84 inputs and pre-defined control logic.
- 9- N.O. contacts K10-1, K68-1 and K149-1 close energizing condenser fan B4, B5 and B21.
- 10-Relay contacts K10-1 and K10-2 open de-energizing crankcase heater HR1 and HR2.

## 2nd Stage Cooling

- 11- Second stage cooling demand energizes Y2.
- 12-24VAC is routed to A59 Compressor 3 and 4 Controller. After A59 proves N.C. low pressure switches S98 and S97, N.C. freezestats S53 and S95 and N.C. high pressure switches S28 and S96, compressor contactors K14 and K146 are energized.
- 13-N.O. contacts K14-1 close energizing compressor B13.
- 14-N.O. contacts K146-1 close energizing compressor B20.
- 15-A59 Compressor 3 and 4 Controller energizes fan contactors K150, K152 and K153 based on low ambient switch S85 and S94 inputs and pre-defined Unit Controller logic.
- 16-N.O. contacts K150-1, K152-1 and K153-1 close energizing condenser fans B22, B23 and B24.
- 17-N.C. contacts K153-2 open de-energizing crankcase heater HR5 and HR11. **Power Exhaust Fans:**

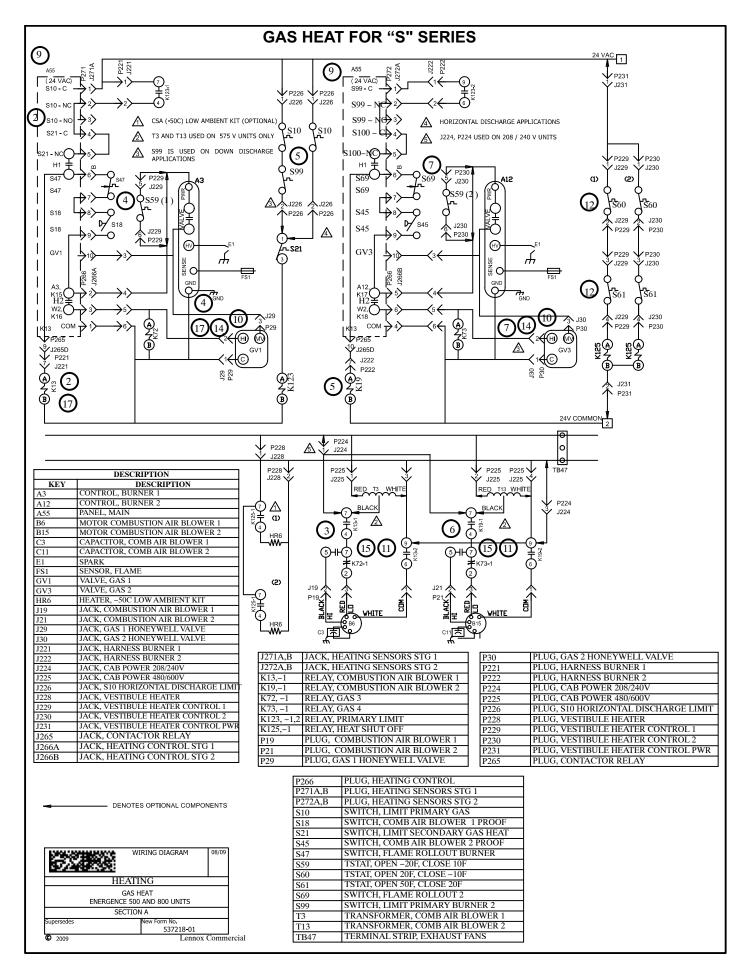
**Option 1 -** A55 Unit Controller receives a demand and energizes exhaust fan contactor K199 and K201 with 24VAC at 50% (travel) outside air damper open (adjustable).

N.O. K199-1 and K201-1 both close, energizing exhaust fan motors B35 and B36..

**Option 2 -** Building static rises. N.O. Pressure switches S37 and S39 close. Board (1) A133 energizes A55 and K201. A55 energizes K199. K199 and K201 close energizing B35 and B36.

**Option 3 -** Building static rises. A34 (set point varies) energizes A55 and K201. A55 energizes K199. K199 and K201 close energizing B35 and B36.

**Option 4 - VAV units** - Building static rises. A34 energizes A55 and K201. A55 energizes K199. K199 and K201 close energizing B35 and B36. A34 modulates B35 and B36.



## SEQUENCE OF OPERATION GAS HEAT FOR "S" SERIES

## FIRST STAGE HEAT:

- 1 Heating demand initiates at W1 in thermostat.
- 2 24VAC is routed to the A55 Unit Controller. After A55 proves N.C. primary limit S10, the combustion air blower relay K13 is energized.
- 3 N.O. K13-1 contacts close allowing line voltage (or transformer T3 in 460V and 575V only) to energize combustion air blower B6.
- 4 After the combustion air inducer B6 has reached full speed, the combustion air proving switch (S18) contacts close. The A55 routes 24VAC through N.C. burner 1 flame rollout switch S47 and the closed contacts of the combustion air proving switch (S18) to energize the ignition module A3. After a 30 second delay A3 energizes the W1 terminal (low fire) of gas valve GV1.
- 5 After A55 proves N.C. primary gas heat limit S99 the combustion air inducer relay K19 is energized.
- 6 N.O. K19-1 contacts close allowing line voltage (or transformer T13 in 460V and 575V only) to energize combustion air inducer B15.
- 7 After the combustion air inducer B15 has reached full speed, the combustion air proving switch (S45) contacts close. The A55 routes 24VAC through N.C. burner 2 flame rollout switch S69 and the closed contacts of the combustion air proving switch (S45) to energize the ignition module A12. After a 30 second delay A12 energizes the W1 terminal (low fire) of gas valve GV3. Indoor blower energizes after time delay Time delay is field adjustable with a factory set default of 40 seconds.

#### SECOND STAGE HEAT:

- 8 With first stage heat operating, an additional heating demand initiates W2 in the thermostat.
- 9 A second stage heating demand is received by A55 Unit Controller.
- 10 A55 Unit Controller will energize the corresponding W2 terminal (high fire) of gas valves GV1 and GV3 respectively.
- 11 N.O. terminals 5 and 7 on relays K72 and K73 close, energizing combustion air inducers B6 and B15 on second stage heat (high speed).

#### OPTIONAL LOW AMBIENT KIT (C.G.A. -50° C LOW AMBIENT KIT):

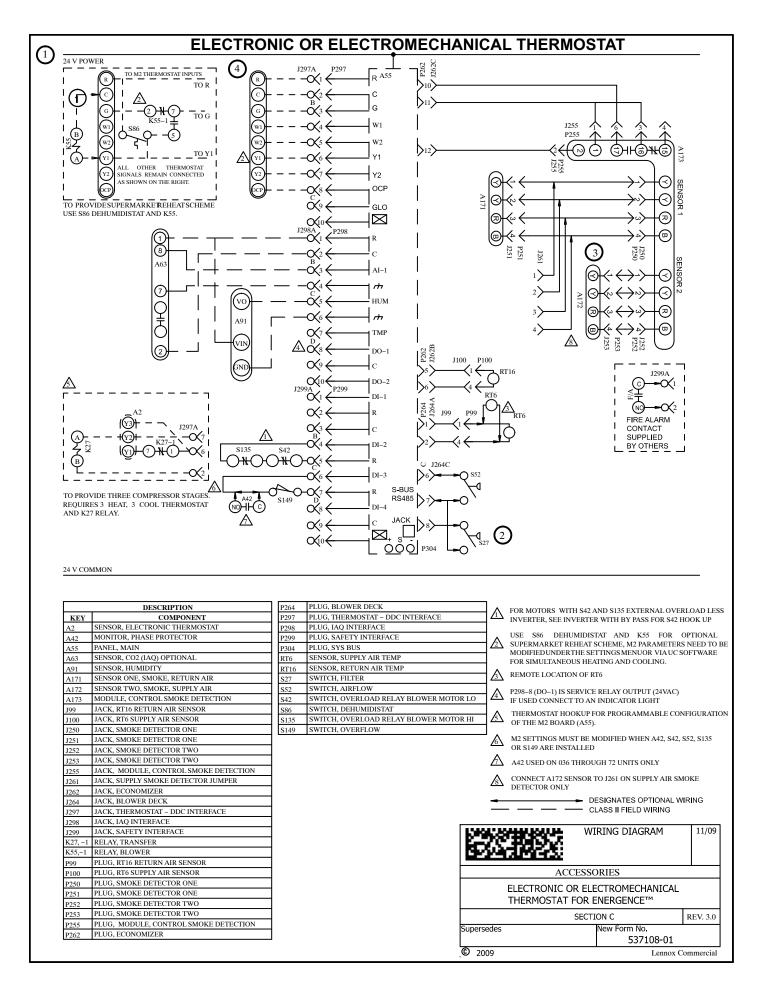
12 - Line voltage (or transformer T20 in 460V and 575V only) is routed through the low ambient kit fuses F20 and N.C. low ambient kit thermostats S60 and S61 to energize low ambient kit heater HR6.

## END OF SECOND STAGE HEAT:

- 13 Heating demand is satisfied. Terminal W2 is de-energized.
- 14 Terminals W2 (high fire) of GV1 and GV3 are de-energized by the A55 Module.
- 15 Terminals 5 and 7 on K72 and K73 open. Combustion air inducers B6 and B15 ramp down to first stage heat (low speed).

## END OF FIRST STAGE HEAT:

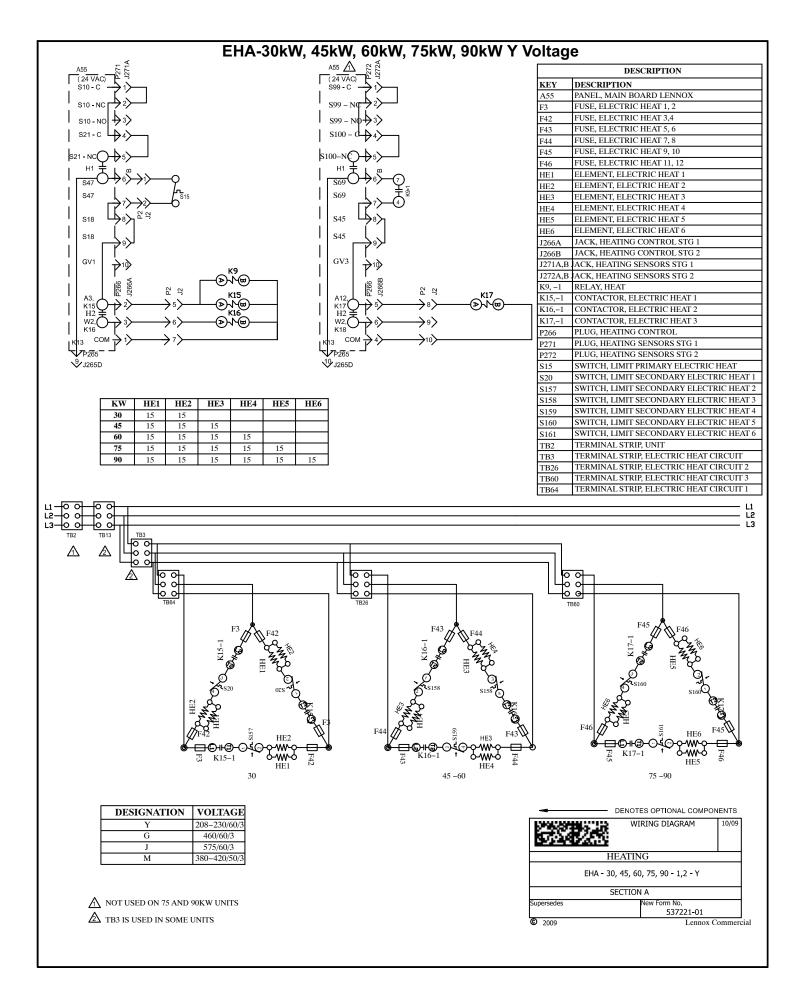
- 16 Heating demand is satisfied. Terminal W1 is de-energized.
- 17 Ignition module A3 is de-energized by A55 in turn de-energizing terminal W1 of GV1. Combustion inducer relay K13 is also de-energized. At the same instant, ignition module A12 is de-energized by A55 module in turn de-energizing the W1 terminal of GV3. K19 combustion air inducer relay is also de-energized.

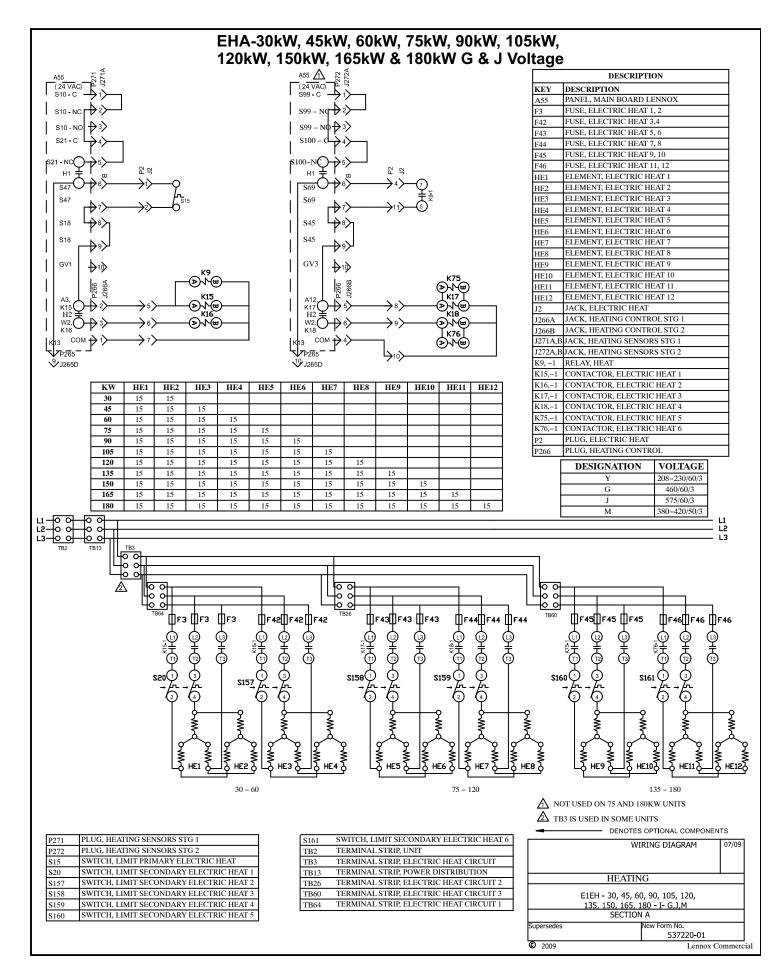


## SEQUENCE OF OPERATION

1 - Terminal block P297 on the A55 Unit Controller energizes the thermostat components with 24VAC. **OPERATION:** 

- 2 The A55 Unit Controller proves the optional N.O. filter switch S27(indicates dirty filter when closed) and optional N.O. air flow switch S52(indicates no air [i.e. broken belt] system shuts down).
- 3 The A55 Unit Controller receives data from the supply and return smoke detectors A171 and A172, blower motor overload relay S42, discharge sensor RT6, return air sensor RT16 and the outdoor air sensor RT17.
- 4 The A55 Unit Controller receives data from the electronic thermostat A2 (Y1, Y2, W1, W2, G, OCP) and the CO<sub>2</sub> sensor (if economizer is used) via terminal block P297. A55 energizes the appropriate components.





## **SEQUENCE OF OPERATION**

## HEATING ELEMENTS:

 Terminal strip TB2 (CB10 or S48 may be in place of TB2) supplies line power to TB3. TB3 supplies line voltage to the heating element terminal strips. Each element is protected by a fuse and secondary limit.

## FIRST STAGE HEAT:

- 2 Heating demand initiates at W1 in thermostat.
- 3 24VAC is routed to the A55 Unit Controller. After A55 proves N.C. primary limit S15, the electric heat contactor K15 and heat relay K9 are energized. Indoor blower is energized with no time delay.
- 4 N.O. contact K15-1 closes energizing heating elements HE1 and HE2.
- 5 A55 is energized when N.O. contacts K9-1 close. A N.O. contact in A55 closes energizing electric heat relay K17.
- 6 N.O. contacts K17-1 close energizing elements HE5 and HE6.

## EHA Y VOLTAGE

### SECOND STAGE HEAT:

- 7 With the first stage heat operating, an additional heating demand initiates at W2 in the thermostat.
- 8 24VAC is routed through the A55 Unit Controller, which in turn energizes the electric heat contactor K16.
- 9 N.O. contacts K16-1 close energizing elements HE3 and HE4.

#### END OF SECOND STAGE HEAT:

- 10 Heating demand is satisfied. Terminal W2 in the thermostat is de-energized.
- 11 Electric heat contactors K16 is de-energized.
- 12 Heating elements HE3 and HE4 are de-energized.

#### END OF FIRST STAGE HEAT:

- 13 Heating demand is satisfied. Terminal W1 in the thermostat is de-energized.
- 14 Electric heat contactors K15 and K17 are de-energized.
- 15 Heating elements HE1, HE2, HE5 and HE6 are de-energized.

## EHA G, J VOLTAGE

## SECOND STAGE HEAT:

- 6 With the first stage heat operating, an additional heating demand initiates at W2 in the thermostat.
- 7 24VAC is routed through the A55 Unit Controller, which in turn energizes the electric heat contactor K16.
- 8 N.O. contacts K16-1 close energizing elements HE3 and HE4.

## END OF SECOND STAGE HEAT:

- 9 Heating demand is satisfied. Terminal W2 in the thermostat is de-energized.
- 10 Electric heat contactor K16 is de-energized.
- 11 Heating elements HE3 and HE4 are de-energized.

#### END OF FIRST STAGE HEAT:

- 12 Heating demand is satisfied. Terminal W1 in the thermostat is de-energized.
- 13 Electric heat contactors K15, K17, K18, K75 and K76 are de-energized.
- 14 Heating elements HE1, HE2, HE5, HE6, HE7, HE8, HE9, HE10, HE11 and HE12 are de-energized.

## FIRST STAGE HEAT:

- 1 Heating demand initiates at W1 in thermostat.
- 2 24VAC is routed to the A55 Unit Controller. After A55 proves N.C. primary limit S15, the electric heat contactor K15 and heat relay K9 are energized. Indoor blower is energized with no time delay.
- 3 N.O. contact K15-1 closes energizing heating elements HE1 and HE2.
- 4 A55 is energized when N.O. contacts K9-1 close. N.O. contacts in A55 close energizing electric heat relays K17, K18K75 and K76.
- 5 N.O. contacts K17-1, K18-1, K75-1 and K76-1 close energizing elements HE5, HE6, HE7, HE8, HE9, H10, HE11 and HE12.