

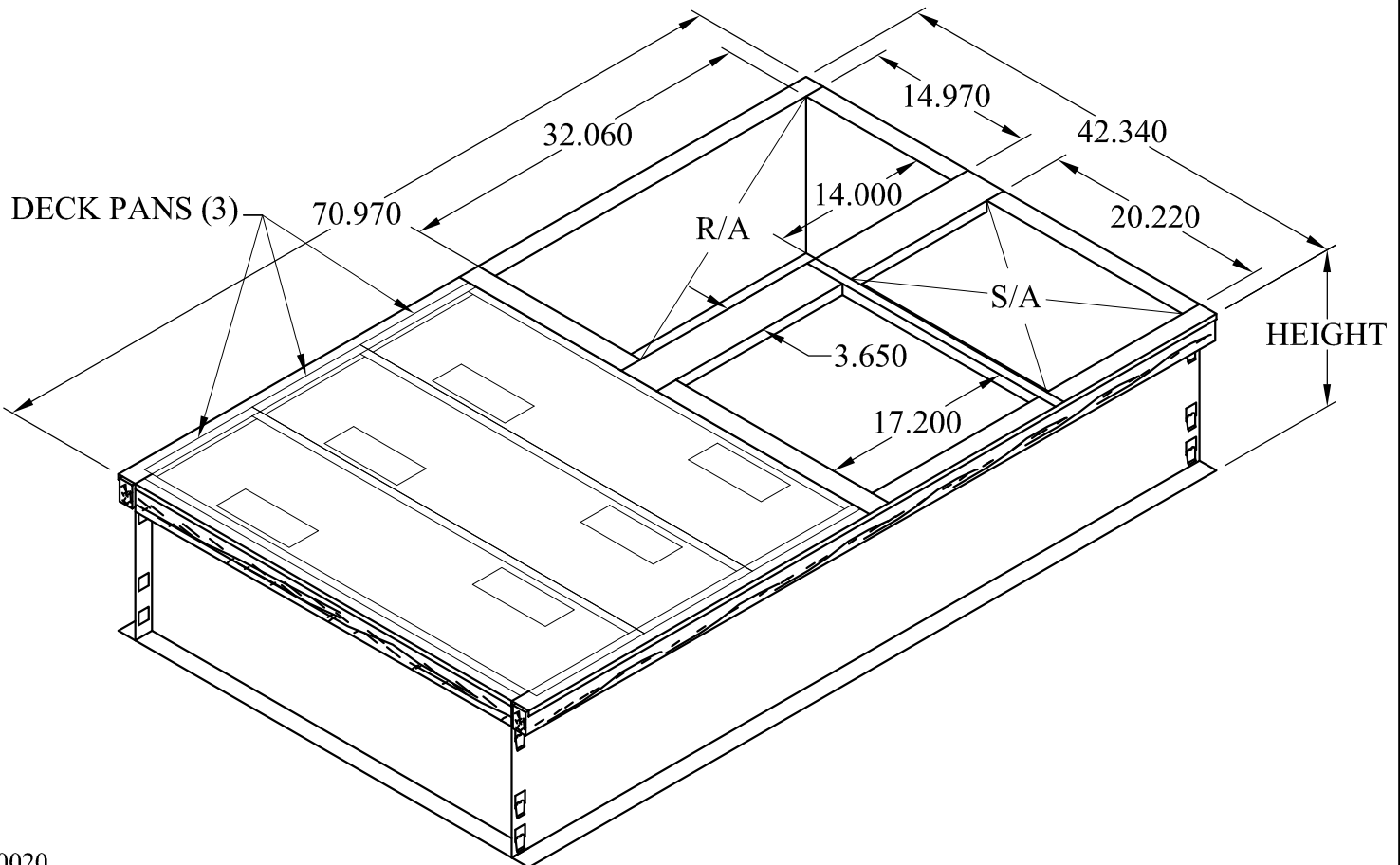


*CLIPLOCK 1000 ROOF CURB TO SUIT

ZC, ZG, ZH 036, 048, 060

| ASSEMBLY PARTS LIST | |
|---------------------|---|
| QTY | DESCRIPTION |
| 2 | CURB SIDES |
| 2 | CURB ENDS |
| 3 | DUCT BRACES |
| 3 | CURB PANS WITH SCOTT FOAM #451(POLYETHYLENE #2 BLACK) 1/2" THICK (NON ADHESIVE) |
| 1 | 1/2 THK X 1" X 28' OPEN CELL GASKET |
| 1 | HARDWARE BAG |
| 1 | ASSEMBLY INSTRUCTION |
| 4 | NAILS |
| 18 | SCREWS |

| CAT # | HEIGHT | WT (LB) | MODEL # |
|-------|--------|---------|-------------|
| 10Y91 | 8" | 54 | Z1CURB40A-2 |
| 10Y92 | 14" | 68 | Z1CURB41A-2 |
| 10Y93 | 18" | 83 | Z1CURB42A-2 |
| 10Y94 | 24" | 104 | Z1CURB43A-2 |



L10020
OCT. 17, 2013

INSTALLATION INSTRUCTION

*CLIPLOCK 1000 ROOF CURB

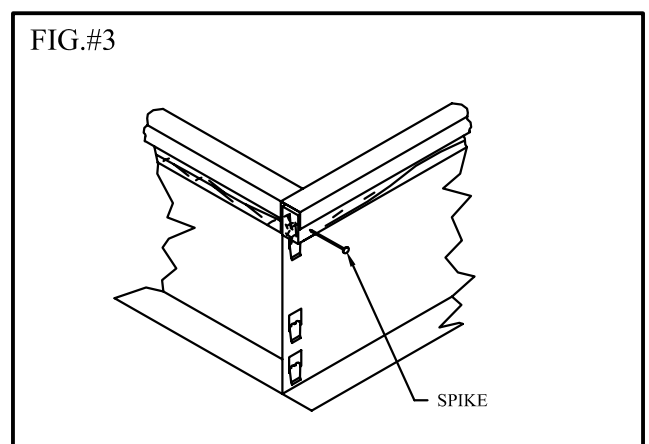
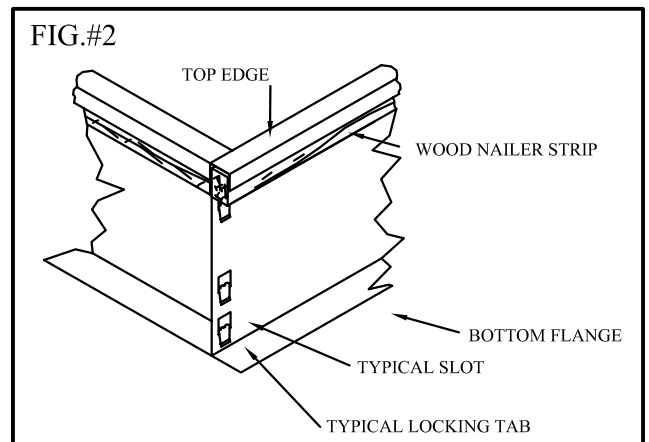
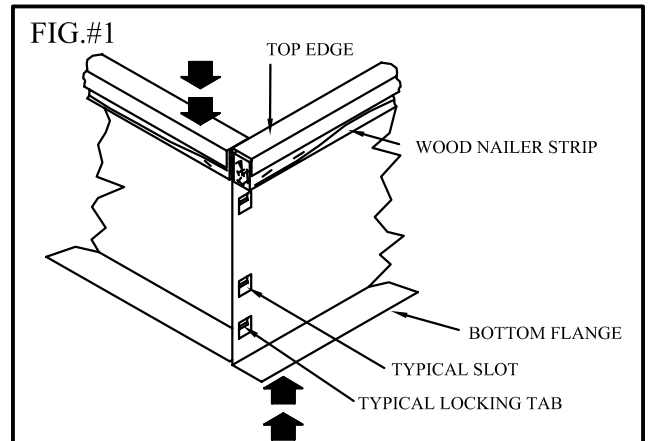
CURB VERIFICATION

PRIOR TO FRAME FINAL ASSEMBLY AND INSTALLATION, VERIFY THAT ALL THE DIMENSIONS AND MODEL NUMBER DESIGNATIONS MATCH THOSE SHOWN ON THE ENCLOSED DRAWING. NOTIFY THE FACTORY OF ANY DISCREPANCIES. THE MANUFACTURER WILL NOT ASSUME ANY LIABILITIES OR COSTS AS THE RESULT OF ANY OF THE PROCEDURES LISTED IN THIS INSTRUCTION NOT BEING FOLLOWED AS DIRECTED.

* US PATENTS 5188333, 5255887
CANADIAN PATENT 2073900
ADDITIONAL PATENTS PENDING

FRAME ASSEMBLY

- STEP #1 TAKE ONE END PIECE (LOCKING TABS) AND ONE SIDE PIECE (SLOTS), STAND BOTH PIECES VERTICALLY ON FLOOR OR ROOF.
- STEP #2 RAISE SLIGHTLY THE CORNER OF THE END PIECE (LOCKING TABS) AND MATE WITH SIDE PIECE (SLOTS), ENSURING THAT LOWER LOCKING TAB WITH LEADING EDGE IS THROUGH SLOT OPENING. REFER TO FIG.#1.
- STEP #3 PUSH DOWN ON TOP EDGE OF END PIECE. ENSURE THAT ALL 3 OF THE LOCKING TABS ARE FEEDING INTO EACH CORRESPONDING SLOT. ONCE BOTH PIECES ARE FLUSH THE PROCESS IS COMPLETE. REFER TO FIG.#2.
- STEP #4 DRIVE ONE SPIKE PROVIDED INTO WOOD NAILER STRIPS AT EACH CORNER. REFER TO FIG.#3.
- STEP #5 PLACE DUCT SUPPORT CHANNELS IN THE LOCATIONS NOTED ON THE ENCLOSED DRAWING, THESE CHANNELS ARE PROVIDED WITH PRE PUNCHED HOLES TO ASSIST IN THE FASTENING PROCESS, HOWEVER IT WILL BE NECESSARY TO FIELD MEASURE THE FINAL LOCATION OF ALL CHANNELS (AS PER THE ENCLOSED DRAWING) PRIOR TO FASTENING IN PLACE WITH SCREWS PROVIDED. CONTACT THE FACTORY IF ANY DISCREPANCIES ARE APPARENT PRIOR TO THE MANUFACTURE OF THE DUCT OR INSTALLATION OF THE UNIT.
- CAUTION:
DUCT SUPPORT CHANNELS ARE MANUFACTURED TO SUPPORT THE WEIGHT OF DUCT DROPS ONLY, DO NOT WALK ON THESE AS THIS WILL CAUSE THE CHANNELS TO SAG AND CAUSE OPERATIONAL PROBLEMS WITH THE EQUIPMENT.
- STEP #6 SUPPLY / RETURN TRANSITION KITS
- MUST BE CONSTRUCTED OF GALVANIZED STEEL (26 GA. MINIMUM) WITH MAT-FACED FIBERGLASS INSULATION APPLIED TO THE INSIDE. IT IS RECOMMENDED THAT 1/2 IN. (13mm) THICK, 3lb./ft.3 (48kg/m3) DENSITY INSULATION BE USED. HOWEVER, IF 1-1/2lb./FT.3 (24kg/m3) DENSITY INSULATION IS USED, IT SHOULD BE SECURED WITH MECHANICAL FASTENER. INSTALL PLENUMS AS SHOWN IN FIG. 6 AND SECURE IN PLACE WITH SHEET METAL SCREWS.
- STEP #7 AFTER INSTALLATION OF FIELD FABRICATED DUCT DROPS OR SUPPLY/RETURN TRANSITION KITS. ATTACH GASKET MATERIAL PROVIDED TO THE TOP OF THE ROOF FRAME AND SUPPORT DUCT SUPPORTS AS SHOWN IN FIG.7



FRAME APPLICATION AND LOCATION

THIS ROOF MOUNTING FRAME PROVIDES NECESSARY SUPPORT WHEN UNIT IS INSTALLED. THE FRAME CAN BE INSTALLED DIRECTLY ON DECK HAVING ADEQUATE STRUCTURAL STRENGTH OR ON ROOF SUPPORTS UNDER DECK.

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SECURING FRAME

TO ASSURE PROPER MATING WITH UNIT, IT IS MANDATORY THE MOUNTING FRAME BE SQUARE TO ROOF STRUCTURE AS FOLLOWS:

- 1- WITH FRAME SITUATED LEVEL IN DESIRED LOCATION ON ROOF TRUSSES, TACK WELD ONE CORNER OF FRAME.
- 2- MEASURE FRAME DIAGONALLY FROM ONE CORNER AS SHOWN IN FIG.#4. THESE DIMENSIONS MUST BE EQUAL FOR FRAME TO SQUARE.
- 3- IT IS EXTREMELY IMPORTANT TO SIGHT FRAME FROM ALL CORNERS TO MAKE CERTAIN FRAME IS NOT TWISTED ACROSS TOP SIDE. SHIM FRAME UNDER ANY LOW SIDES.
- 4- AFTER FRAME HAS BEEN SQUARED, STRAIGHTENED AND SHIMMED, WELD OR ATTACH FRAME SECURELY TO ROOF.

MAXIMUM SLOPE TOLERANCE: 1/16" PER LINEAR FOOT IN ANY DIRECTION.

IMPORTANT: SQUARING FRAME

FRAME IS SQUARE WHEN CORNERS 1 TO 2 AND 3 TO 4 ARE EQUAL (REF FIG #4)

IF A POURED ROOF IS USED, SUCH AS CONCRETE, BE SURE INSIDE OF MOUNTING FRAME IS ADEQUATELY BRACED TO ENSURE A SQUARE AND LEVEL FRAME.

CURBING AND FLASHING

- 1- OUTSIDE OF FRAME SHOULD BE INSULATED WITH A RIGID TYPE INSULATION, PREFERABLY 2 IN. (.51mm) THICK. DO NOT USE COMBUSTIBLE MATERIAL FOR FILLING AROUND FRAME.
- 2- COUNTERFLASH AND SEAL AROUND FRAME AS SHOWN IN FIG.#5.

FIG.#5

CURBING AND FLASHING

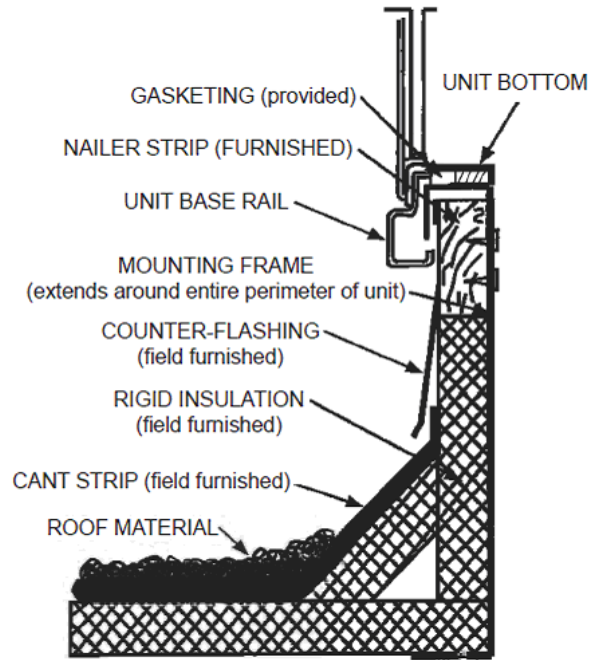


FIG.#7

GASKETING

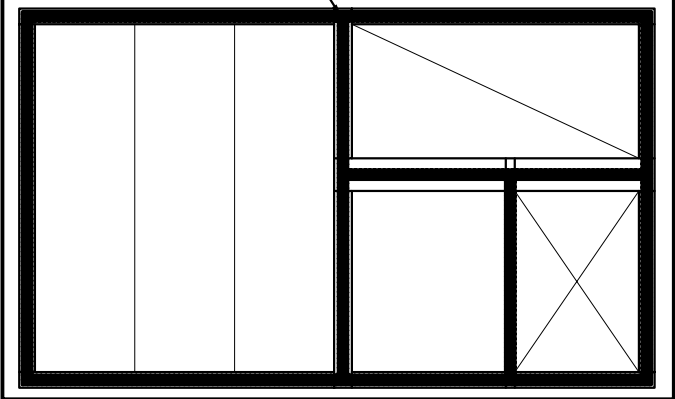


FIG.#4

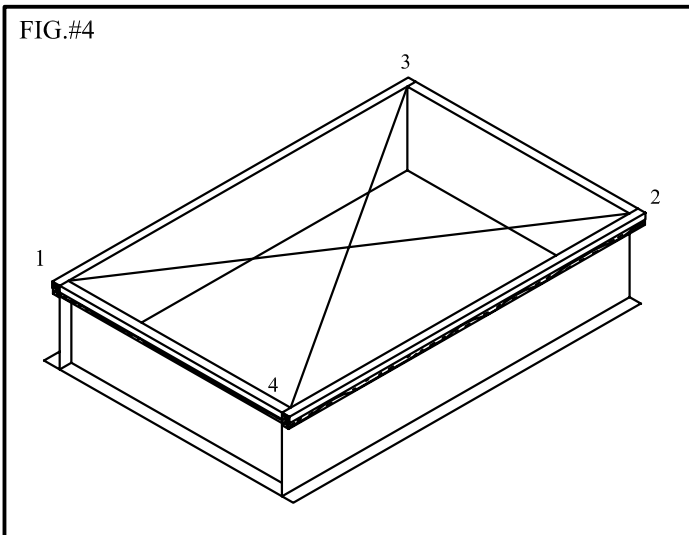


FIG.#6

