

# PACKAGED UNITS KITS AND ACCESSORIES

507131-01  
2/2018  
Supersedes 3/2014

## LOW AMBIENT & CRANKCASE HEATER KIT

### INSTALLATION INSTRUCTIONS FOR LOW AMBIENT & CRANKCASE HEATER KITS USED ON KG/KC/ZG/ZC 092-150 PACKAGED ROOFTOP UNITS

#### Shipping and Packing List

**Package 1 of 1 contains:**

- 2- Pressure switches (S11, S84)
- 2- Wire harnesses
- 2- Wire crankcase heaters

#### Application

Low ambient kits are used as shown in table 1.

### **⚠ WARNING**

**Improper installation, adjustment, alteration, service or maintenance can cause property damage, personal injury or loss of life. Installation and service must be performed by a licensed professional HVAC installer or equivalent, service agency, or the gas supplier**

The low ambient pressure switches cycle the outdoor fan while allowing compressor operation in the cooling cycle. This intermittent fan operation results in a high evaporating temperature which allows the system to operate without icing the evaporator coil and losing capacity. This kit is designed for use in ambient temperatures no lower than 0°F (-17.8°C) unless otherwise noted in the Engineering Handbook.

*NOTE - Do not use this low ambient kit on units with capillary tube metering devices.*

### **⚠ IMPORTANT**

**Power wiring must be routed and secured away from hot copper piping to avoid melting wiring insulation.**

### **⚠ CAUTION**

**As with any mechanical equipment, contact with sharp sheet metal edges can result in personal injury. Take care while handling this equipment and wear gloves and protective clothing.**

**TABLE 1**

Kit	Unit	Voltage
10A88 603364-12	KG/KC 092-150	240
10A89 603364-13	KG/KC 092-150	460
10A90 603364-14	KG/KC 092-150	575
10Z35 612397-02	ZG/ZC 092	240
10Z36 612397-03	ZG/ZC 092	460
10Z37 612397-04	ZG/ZC 092	575
10Z50 612397-05	ZG/ZC 102-150	240
10Z51 612397-06	ZG/ZC 102-150	460
10Z52 612397-07	ZG/ZC 102-150	575

#### Crankcase Heater Installation

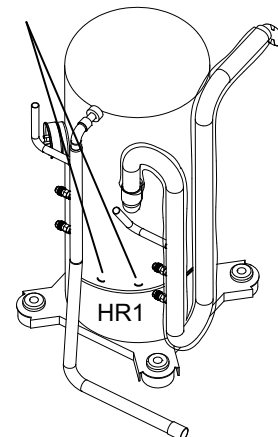
- 1- Disconnect all power to unit and open compressor access panels.
- 2- Position crankcase heater below dimples on compressors as shown in figure 1. Position belly-band screw over the vertical weld seam on the compressor. Tighten belly-band screw to secure in place.

*Note - Tightening the belly-band screw over the compressor seam prevents damage to the heater wire.*

- 3- Route harness as shown in figure 2.

#### CRANKCASE HEATER POSITION

**INSTALL ALL CRANKCASE HEATERS JUST BELOW DIMPLES ON COMPRESSOR HOUSING**



**FIGURE 1**



- 4- Use markings on wires to connect harness as shown in (also refer to the unit wiring diagram) figure 3.
- 5- Secure crankcase heater ground wires using screws and washers provided in kit. Refer to:  
 Figure 4 KG/KC 092-150 units  
 Figure 5 ZG/ZC 092-150 units

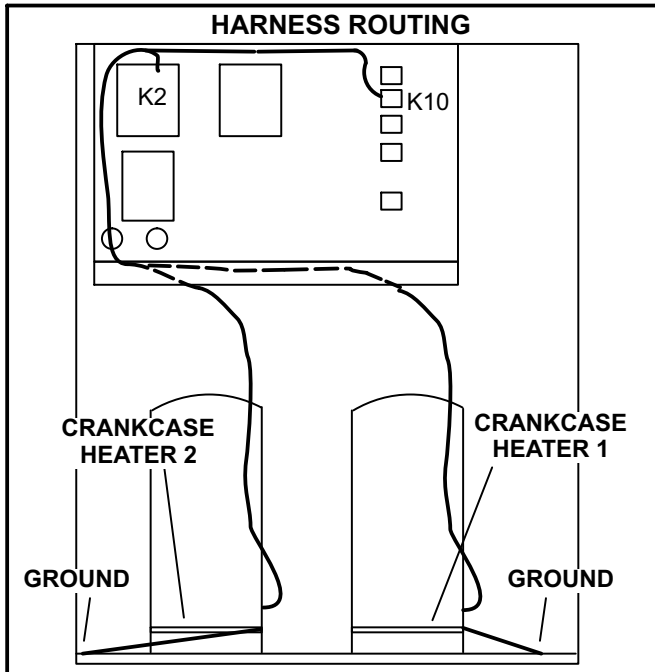


FIGURE 2

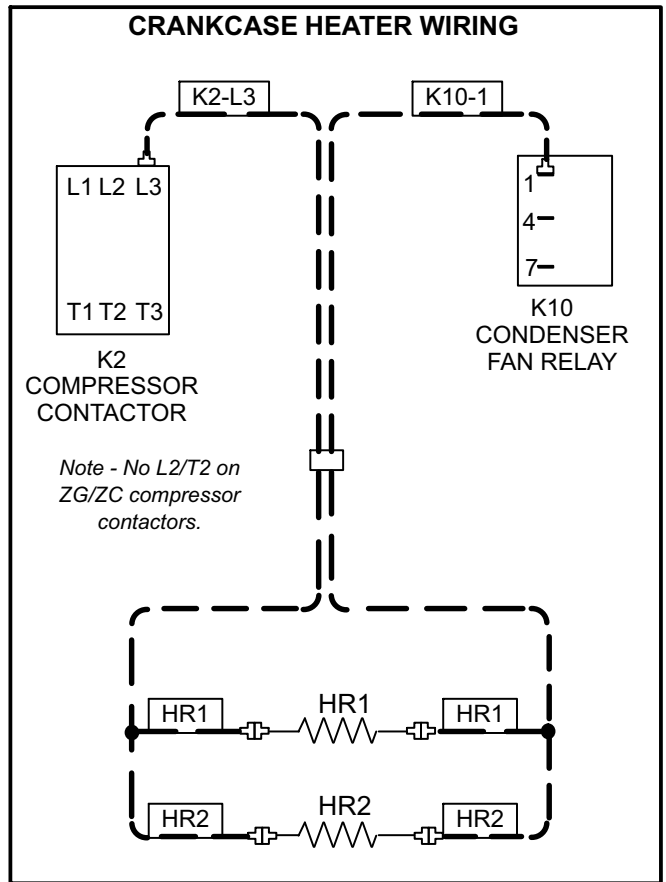


FIGURE 3

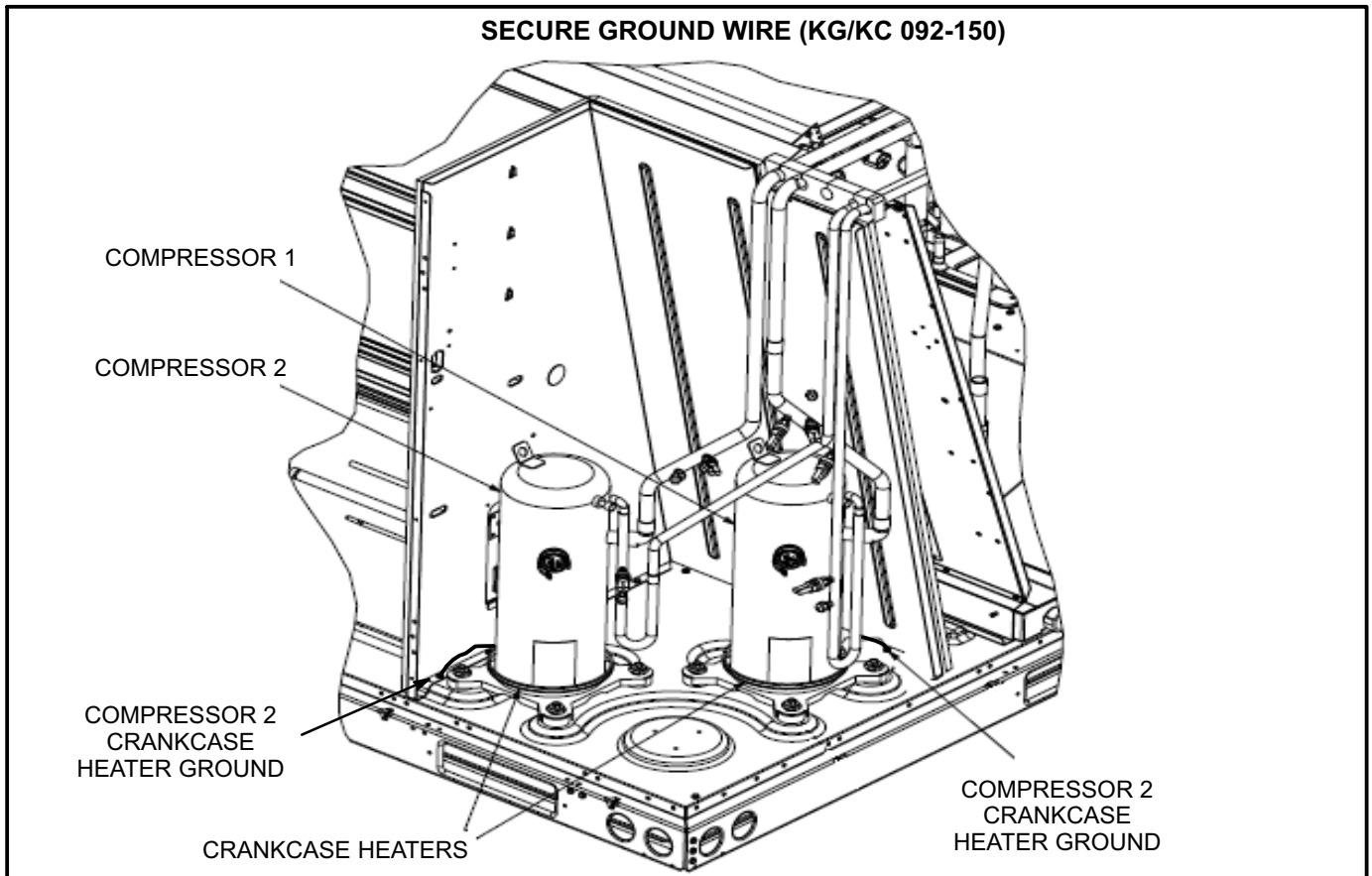
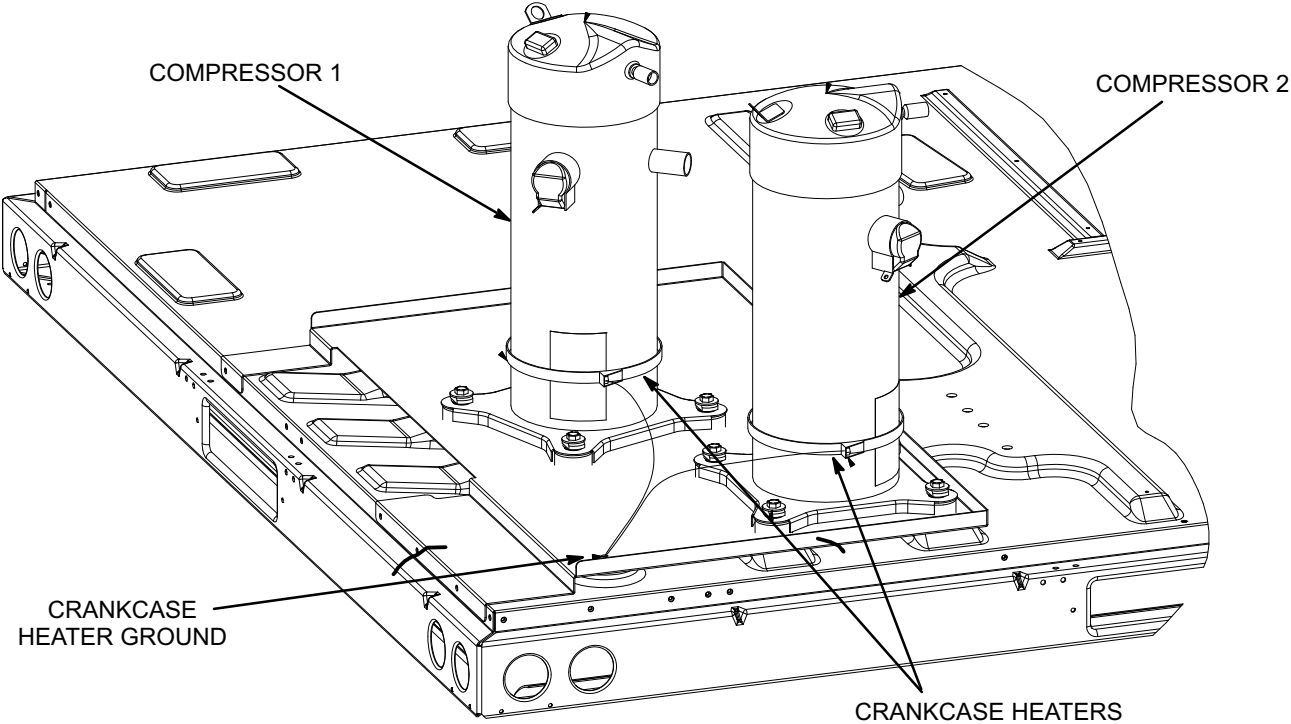


FIGURE 4

**SECURE GROUND WIRE (ZG/ZC 092-150)**



**FIGURE 5**

## Pressure Switch Installation

- 1- Disconnect power to unit.
- 2- Refer to table 2 for figure number showing switch location. Open appropriate unit panel.
- 3- Install pressure switches on liquid line pressure taps.
- 4- Check system for leaks.

## Pressure Switch Wiring

- 1- Disconnect wires marked S11 as shown in figure 7 for

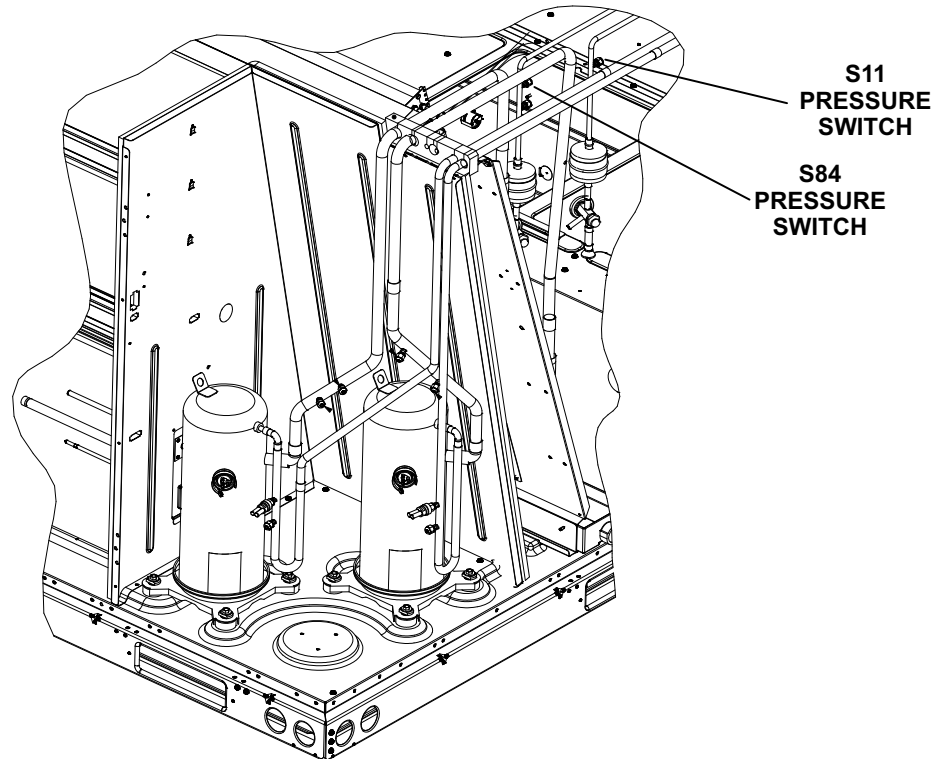
ZG/ZC units and figure 9 for KG/KC units.

- 2- Connect harness wires as shown in figure 8.
- 3- Bundle wiring and secure away from unit components.
- 4- Close all unit panels and restore power to unit.

**TABLE 2**

Unit	Switch Location
KG/KC 092-150	Figure 6
ZG/ZC 092-150	Figure 7

**PRESSURE SWITCH LOCATION - KG/KC 092-150 UNITS**



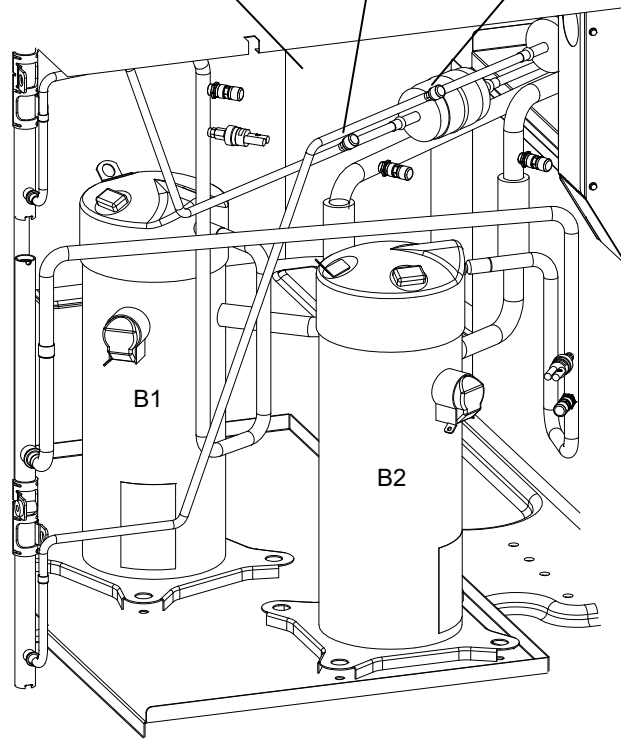
**FIGURE 6**

**PRESSURE SWITCH LOCATION - ZG/ZC 092-150 UNITS**

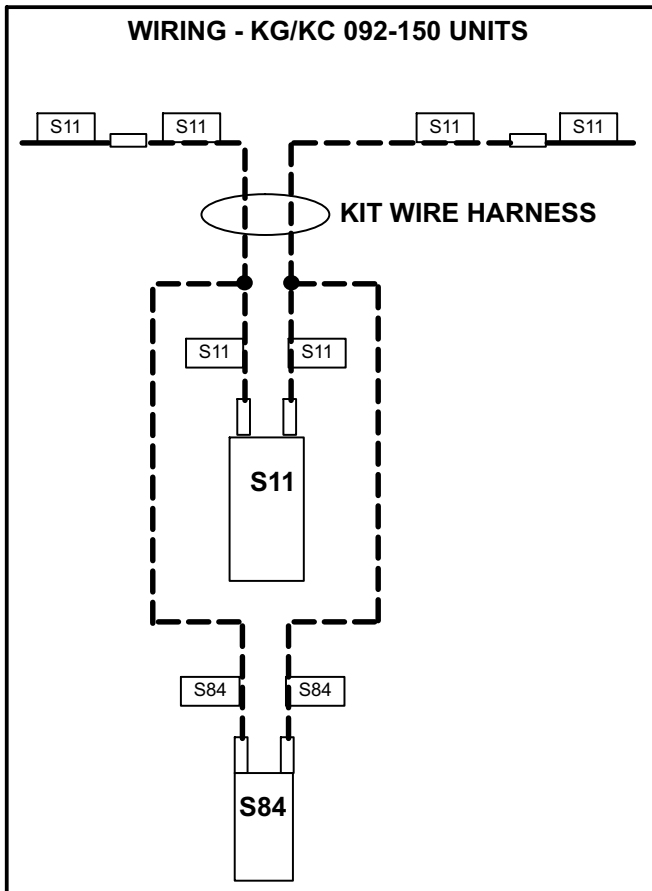
**DISCONNECT WIRES  
LABELED S11 LOCATED  
IN WIRE BUNDLE**

**S11  
PRESSURE  
SWITCH**

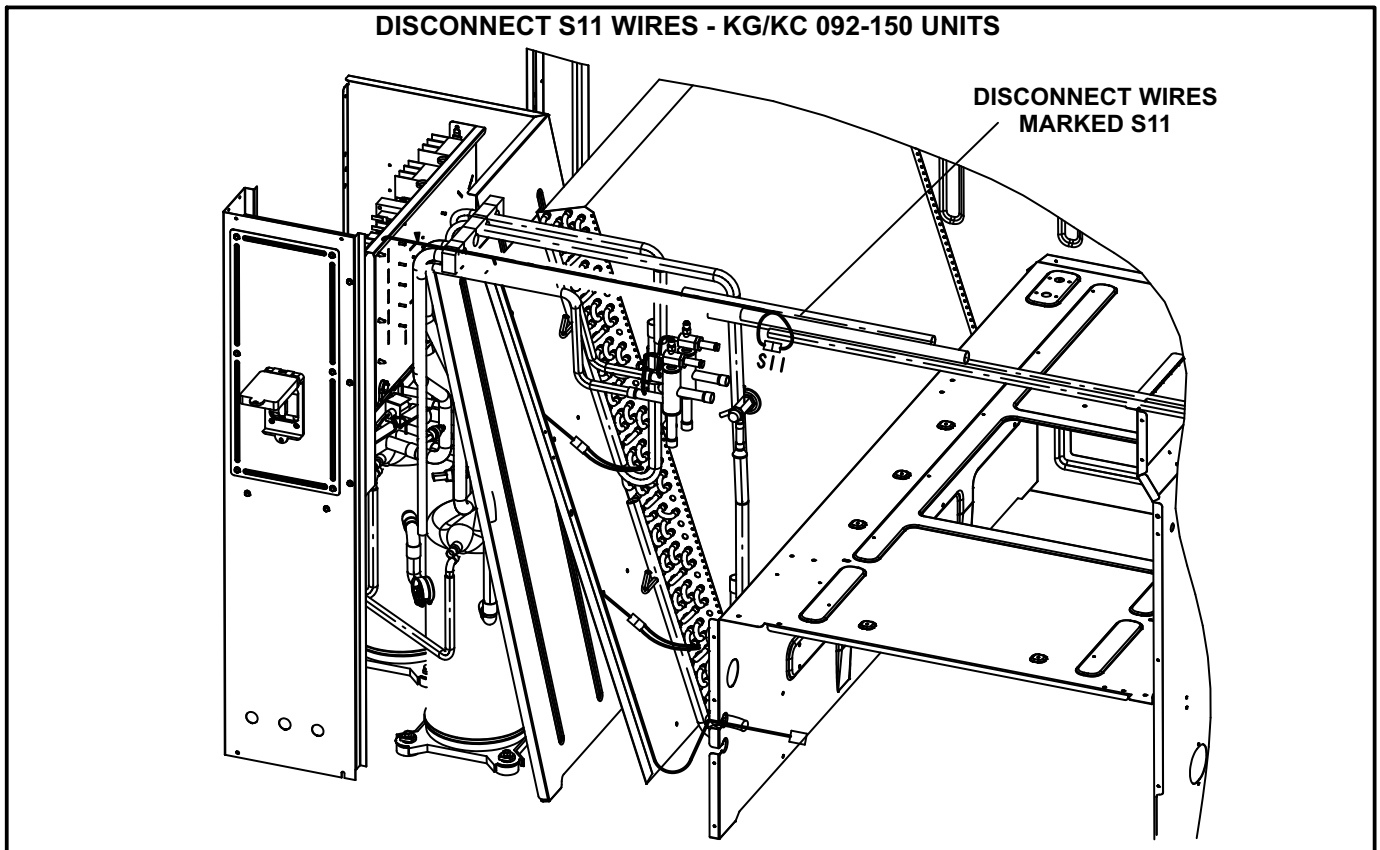
**S84  
PRESSURE  
SWITCH**



**FIGURE 7**



**FIGURE 8**



**FIGURE 9**

## **Operation**

Outdoor fans will be energized when the liquid pressure rises to 450 psig (3103kPa) and de-energize when liquid pressure drops to 240 psig (1655kPa).

Outdoor fans cycle together (all switches must be open).